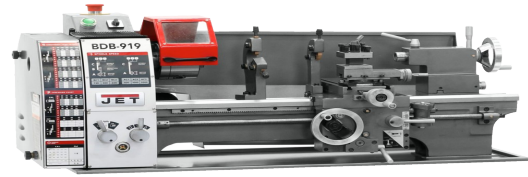


# BDB-919 BELT DRIVE BENCH LATHE

321378

The BDB-919 benchtop lathe is perfect for the most versatile shops. Engineered with precision induction hardened ground bed-ways and precision tapered roller bearings, the BDB-919 delivers the smooth operation and rigidity needed to craft professional pieces.



## FEATURES

- Induction hardened and ground bedway
- Spindle supported by precision tapered roller bearings
- Safety on/off switch
- Emergency Stop within easy reach of the Operator
- Chuck Guard
- Quick change gearbox provides wide range of inch and metric threads
- Power longitudinal feed allows threading and reverse threading
- Quick locking tailstock
- Standard 1-1/2" x 8 TPI spindle mount allows for many aftermarket accessories
- Reversing switch for added versatility
- Full length splash guard
- Backlash adjustments provided throughout the carriage
- STANDARD ACCESSORIES
  - 4" 3-Jaw Chuck
  - 7-1/2" 4-Jaw Chuck
  - 7" Face Plate
- Steady and Follow Rest
- 4-Way Toolpost
- Set of Tools
- MT-2 & MT-3 Centers
- \*\*Some images show lathe with optional stand, p/n 321375

**STAND BEHIND YOUR WORK**

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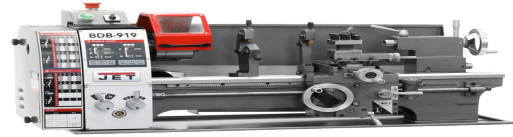


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## SPECIFICATIONS

Swing Over Bed (In.)	8-3/4
Swing Over Cross Slide (In.)	5
Distance Between Centers (In.)	18
Spindle Bore (In.)	3/4
Spindle Mount	1-1/2 x 8TPI
Number of Spindle Speeds	6
Range of Spindle Speeds (RPM)	130-2000
Spindle Taper with Sleeve	MT-3
Number of Longitudinal and Cross Feed Rates	60
Range of Longitudinal Feeds (IPR)	0.0006-0.0368
Number of Inch Threads	27
Range of Inch Threads (TPI)	8 - 56
Number of Metric Threads	12
Range of Metric Threads	0.5 - 3.5
Max Tool Size (In.)	1/2
Compound Slide Travel (In.)	1-7/8
Cross Slide Travel (In.)	4-1/4



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## FULL SERIES

STOCK NO	MODEL NO	SIZE	DIGITAL READOUT	ACCESSORY 1	ACCESSORY 2	ACCESSORIES
321102AK	BDB-1340A	13 x 40				Stand
321360A	BDB-1340A	13 x 40				
321120	BDB-1340A	13 x 40		Taper Attachment		
321111	BDB-1340A	13 x 40			Collet Closer	
321112	BDB-1340A	13 x 40		Taper Attachment	Collet Closer	
321121	BDB-1340A	13 x 40	ACU-RITE 203			
321130	BDB-1340A	13 x 40	Newall DP700			
321372K	BDB-929					
321379	BDB-929					
321370K	BDB-919					
321378	BDB-919					

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