

TECHNICAL DATA SHEET – ALL-METAL®

PRODUCT: all-metal® Body Filler



DESCRIPTION:

USC all-metal® Specialty Body Filler is the world's first aluminum-filled automotive compound. Easy to spread and use, all-metal repairs metal with metal with the workability of a premium body filler. Because of its excellent adhesion, all-metal is ideal for restoration and classic car repairs. USC all-metal can be drilled or tapped, is waterproof, and can be powder coated.

PART NUMBERS:

- | | | |
|---------------------------|------------------|---------------|
| • 14010 all-metal® Gallon | 2 gallons / case | 22 lbs / case |
| • 14060 all-metal® Quart | 6 cans / case | 18 lbs / case |

PRODUCT USES:

Use for filling and repair of minor bodywork up to ¼", such as dents, dings, rust, hail damage and small holes.

TYPICAL SUBSTRATES:

- Steel
- Aluminum
- Fiberglass
- 2K Primers
- Aged, sanded OEM Topcoats
- Zinc-coated steel



SURFACE PREPARATION:

1. Clean surface. Remove all dirt, oil, grease and wax with a cleaning solvent such as 1240-1 Wax, Grease & Silicone Remover.
2. Make sure surface is thoroughly dry before applying filler.
3. Use 40-80 grit disc to featheredge paint for good mechanical adhesion.



MIXING:

For best results, bring filler and provided liquid hardener to room temperature (minimum temperature 65°F). Stir product before dispensing. Mix filler and liquid hardener at a ratio of 1% by weight of liquid hardener to filler (or ¼ teaspoon reactor for every 2 fl. oz. of filler or 15 drops to a golf ball size amount of filler). Mix thoroughly using a plastic spreader on a non-absorbent mixing board. Work quickly; approximate setting time is 3 minutes.

If all-metal is to be powder coated, mix in liquid hardener at a ratio of 2% by weight of filler to ensure a thorough cure. Working time will be short at this mixing ratio. Allow all-metal to cure overnight before the powder coating process.

APPLICATION:

1. Using a plastic spreader, apply a thin layer of filler to surface, using firm pressure for maximum adhesion.
2. Apply additional layers, if necessary, building up damaged area higher than surrounding metal surface to allow for sanding of filler.
3. **IMPORTANT! DO NOT RETURN UNUSED MIXTURE TO CAN AS IT WILL HARDEN THE REMAINING CONTENTS.**

FINISHING:

1. When material has cured, in approximately 15 minutes, sand with a 80-120 grit sandpaper.
2. Finish sand with 180-240 grit.

TOPCOATING:

May be topcoated with polyester, 2K urethane or 1K primer. Refer to paint manufacturer’s instructions for topcoat application.

SPECIAL NOTES:

POWDER COAT RECOMMENDATIONS

USC all-metal can be applied to steel and painted using the powder coating process. Film thickness of the filler should remain below 10 mils. The baking temperature should not exceed 400°F / 204°C. If a higher baking temperature or a thicker application of filler is needed, conduct on-site testing for adhesion results.

If all-metal is to be powder coated, mix in liquid hardener at a ratio of 2% by weight of filler to ensure a thorough cure. Working time will be short at this mixing ratio. Allow all-metal to cure overnight before the powder coating process.



TECHNICAL INFORMATION:

Appearance as Packaged:
VOC

Weight Per Gallon (Density):
Maximum Recommended Thickness (sanded):
Viscosity @ 77°F
Gel Time @ 77°F:
Shore “D” Hardness Values @ 24 hours:
Sanding Time @ 77°F:

Metallic Silver
Packaged: 265 g/l
Applied: 1.8 g/l
11.0 pounds (Average)
1/8”
60,000 - 80,000 cps (Average)
2.0 – 3.0 minutes
70-80
15-20 minutes

ASSOCIATED MSDS: Filler: *“All-Metal-14009”*

Hardener: *“All-Metal Reactor-93510”*



HEALTH & SAFETY:

Read all warnings, first aid and safety for all components before using. Keep out of reach of children and animals. Protect hands with impervious rubber gloves. Wear face, skin and eye protection. When sanding, we recommend the use of a respiratory covering device to protect from dust (MSA mask P/N 459029 with MSA cartridge 464029 or equivalent). When using power equipment, refer to power tool manufacturer’s recommendations for safety equipment. USC products are for industrial use by trained professionals only.



SAFETY DATA SHEET

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Code 14010.G01

Product Name ALL METAL GAL (CASE/2)

Other means of identification

No information available

Recommended use of the chemical and restrictions on use

Fillers and putty

Details of the supplier of the safety data sheet

See section 16 for more information

Section 2: HAZARDS IDENTIFICATION

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Category 1A
Carcinogenicity	Category 1B
Reproductive toxicity	Category 1B
Specific target organ toxicity (repeated exposure)	Category 1
Flammable liquids	Category 3

Label elements



Signal word

DANGER

HAZARD STATEMENTS

Flammable liquid and vapor
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
May cause cancer
May damage fertility or the unborn child
Causes damage to the following organs through prolonged or repeated exposure: Ears

PREVENTION

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. Wash face, hands and any exposed skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Do not breathe dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ ventilating/ lighting/ equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

RESPONSE

IF exposed or concerned: Get medical advice/attention.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin

If skin irritation or rash occurs: Get medical advice/attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse.

Inhalation

IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

Ingestion

Do NOT induce vomiting. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

Fire

In case of fire: Use CO₂, dry chemical, or foam for extinction.

STORAGE

Store locked up. Store in a well-ventilated place. Keep cool.

DISPOSAL

Dispose of contents/containers in accordance with local regulations.

HAZARDS NOT OTHERWISE CLASSIFIED (HNOC)

No information available.

OTHER HAZARDS

Not applicable.

UNKNOWN ACUTE TOXICITY

0% of the mixture consists of ingredient(s) of unknown toxicity.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	weight-%
Styrene	100-42-5	10 - 25
Epoxy resin	25085-99-8	1 - 3
N,N-Dimethylaniline	121-69-7	0.3 - 1
Hexanoic acid, 2-ethyl-, cobalt(2+) salt (2:1)	136-52-7	0.1 - 0.3
Naphthenic acids, cobalt salts	61789-51-3	0.1 - 0.3

*The exact percentage (concentration) of composition has been withheld as a trade secret.

Section 4: FIRST AID MEASURES

First Aid Measures

General advice

IF exposed or concerned: Get medical advice/attention.

Eye contact

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin Contact

If skin irritation or rash occurs: Get medical advice/attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. Wash contaminated clothing before reuse.

Inhalation

IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

Ingestion

Do NOT induce vomiting. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

Section 5: FIRE FIGHTING MEASURES

Suitable extinguishing media

Dry chemical, CO₂, water spray or alcohol-resistant foam.

Not to be used for safety reasons: Strong water jet

Specific hazards arising from the chemical

Burning produces heavy smoke. Fire may produce irritating and/or toxic gases. In the event of fire and/or explosion do not breathe fumes. May cause sensitization by skin contact.

Special protective equipment for fire-fighters

Wear self-contained breathing apparatus and protective suit. Cool containers with flooding quantities of water until well after fire is out. Do not allow run-off from fire-fighting to enter drains or water courses.

Section 6: ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Avoid breathing vapors or mists. Remove all sources of ignition. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Keep people away from and upwind of spill/leak. Evacuate personnel to safe areas. Take precautionary measures against static discharges.

For emergency responders

Use personal protection recommended in Section 8.

Environmental precautions

Do not allow into any sewer, on the ground or into any body of water. If the product contaminates lakes, rivers or sewage, inform appropriate authorities in accordance with local regulations. Prevent further leakage or spillage if safe to do so. Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Dispose of waste product or used containers according to local regulations. Clean with detergents. Avoid solvent cleaners. Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly. Take up mechanically, placing in appropriate containers for disposal.

Section 7: HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Prevent the creation of flammable or explosive concentrations of vapor in air and avoid vapor concentration higher than the occupational exposure limits. Operators should wear anti-static footwear and clothing and floors should be of the conducting type. Use personal protection recommended in Section 8. Never use pressure to empty container. Comply with the health and safety at work laws. Prevent product from entering drains. Vapors are heavier than air and may spread along floors. Vapors may form explosive mixtures with air. Use only with adequate ventilation. Do not breathe dust/fume/gas/mist/vapors/spray. Use only in well-ventilated areas. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded.

General Hygiene Considerations

When using do not eat, drink or smoke. Wash contaminated clothing before reuse. Avoid contact with skin, eyes or clothing.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep/store only in original container. Store in accordance with local regulations. Keep unauthorized personnel away. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Keep container tightly closed in a dry and well-ventilated place. Keep tightly closed in a dry and cool place.

Incompatible materials

Bases. Strong oxidizing agents. Strong acids. Acids. Alkali. Halogens.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

If S* appears in the OEL table, it indicates this chemical contains a skin notation.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Styrene 100-42-5	STEL: 40 ppm TWA: 20 ppm	TWA: 100 ppm Ceiling: 200 ppm	IDLH: 700 ppm TWA: 50 ppm TWA: 215 mg/m ³ STEL: 100 ppm STEL: 425 mg/m ³
N,N-Dimethylaniline 121-69-7	STEL: 10 ppm TWA: 5 ppm S*	TWA: 5 ppm TWA: 25 mg/m ³ S*	IDLH: 100 ppm TWA: 5 ppm TWA: 25 mg/m ³ STEL: 10 ppm STEL: 50 mg/m ³

Appropriate engineering controls

Engineering Controls

Ensure adequate ventilation, especially in confined areas. Provide local exhaust ventilation. In case of insufficient ventilation, wear suitable respiratory equipment.

Individual protection measures, such as personal protective equipment

Eye/face protection

Tight sealing safety goggles.

Skin and body protection

Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Wear suitable protective clothing. Personnel should wear anti-static clothing made of natural fiber or of high temperature resistant synthetic fiber.

Hand Protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material. Always ensure that gloves are free from defects and that they are stored and used correctly. The performance or effectiveness of the glove may be reduced by physical / chemical damage and poor maintenance. Wear protective gloves.

Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Thermal Protection

No information available

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Paste/Gel
Appearance	No information available
Odor	Aromatic
Color	metallic
Odor Threshold	No information available
pH value	No information available
Melting point/freezing point	No information available
Boiling point / boiling range	No information available °C / °F
flash point	29 °C / 84 °F
evaporation rate	No information available
Flammability (solid, gas)	No information available
Flammability Limit in Air	
Upper flammability limit:	No information available
Lower flammability limit:	No information available
Vapor Pressure	No information available
vapor density	No information available
Density (lbs per US gallon)	11.73
specific gravity	1.41
Solubility(ies)	No information available
Partition coefficient	No information available
Autoignition temperature	No information available
Decomposition temperature	No information available
Kinematic viscosity	22700 mm ² per second
Dynamic viscosity	No information available

Other information

Section 10: STABILITY AND REACTIVITY

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of Hazardous Reactions	None under normal processing.
Hazardous polymerization	None under normal processing.
Conditions to avoid	Heat, flames and sparks.
Incompatible materials	Bases. Strong oxidizing agents. Strong acids. Acids. Alkali. Halogens.
Hazardous Decomposition Products	Carbon monoxide. Carbon dioxide (CO ₂). Hydrocarbons.

Section 11: TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye contact

Causes serious eye irritation

Skin Contact

Causes skin irritation

May cause an allergic skin reaction

Ingestion

Not applicable

Inhalation

Not applicable

Numerical measures of toxicity - Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Styrene 100-42-5	= 1000 mg/kg (Rat)	-	= 11.7 mg/L (Rat) 4 h
Epoxy resin 25085-99-8	-	-	-
N,N-Dimethylaniline 121-69-7	= 951 mg/kg (Rat)	= 1770 µL/kg (Rabbit)	> 0.5 - 5.0 mg/L (Rat) 4 h
Hexanoic acid, 2-ethyl-, cobalt(2+) salt (2:1) 136-52-7	-	> 5000 mg/kg (Rabbit)	> 10 mg/L (Rat) 1 h
Naphthenic acids, cobalt salts 61789-51-3	= 3900 mg/kg (Rat)	-	-

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	15790 Mg/kg
ATEmix (dermal)	47369 Mg/kg
ATEmix (inhalation-dust/mist)	7 mg/l
ATEmix (inhalation-vapor)	51 mg/l

UNKNOWN ACUTE TOXICITY 0% of the mixture consists of ingredient(s) of unknown toxicity.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Chemical Name	ACGIH	IARC	NTP	OSHA
Styrene 100-42-5		Group 2B	Reasonably Anticipated	X
Hexanoic acid, 2-ethyl-, cobalt(2+) salt (2:1) 136-52-7		Group 2B		X
Naphthenic acids, cobalt salts 61789-51-3		Group 2B		X

IARC (International Agency for Research on Cancer)
 Group 2B - Possibly Carcinogenic to Humans.
 NTP (National Toxicology Program)
 Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen.
 OSHA (Occupational Safety and Health Administration of the US Department of Labor)
 X - Present.

Skin corrosion/irritation Causes skin irritation
Serious eye damage/eye irritation Causes serious eye irritation
Skin sensitization May cause an allergic skin reaction
Respiratory sensitization Not applicable
Germ cell mutagenicity Not applicable
Carcinogenicity May cause cancer
Reproductive Toxicity May damage fertility or the unborn child
Specific target organ toxicity (single exposure) Not applicable
Specific target organ toxicity (repeated exposure)
 Causes damage to the following organs through prolonged or repeated exposure: Ears
Aspiration hazard Not applicable

Section 12: ECOLOGICAL INFORMATION

Ecotoxicity

Environmental precautions Prevent product from entering drains.

Persistence and degradability

No information available

Bioaccumulation

No information available

Mobility

No information available

Other adverse effects

No information available

Section 13: DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Improper disposal or reuse of this container may be dangerous and illegal. Empty containers must be scrapped or reconditioned.

Section 14: TRANSPORT INFORMATION

	<u>DOT</u>	<u>IMDG</u>	<u>IATA</u>
14.1 UN/ID no	UN1866	UN1866	UN1866
14.2 Proper shipping name	Resin solution	Resin solution	Resin solution
14.3 Hazard Class	3	3	3
14.4 Packing Group	III	III	III
14.5 Environmental hazard			
14.6 Special Provisions	B1, B52, IB3, T2, TP1	223, 955	A3
	Emergency Response Guide Number	EmS-No	
	127	F-E, S-E	
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code			No information available

The supplier may apply one of the following exceptions: Combustible Liquid (49 CFR 173.150(f)); Consumer Commodity (49 CFR 173.150(c), ICAO/IATA SP A112); Limited Quantity (49 CFR 173.150(b), ICAO Part 3 Chapter 4, IATA 2.7, IMDG Chapter 3.4); Viscous Liquid (49 CFR 173.121(b), IMDG 2.3.2.2, IATA 3.3.3.1.1, ICAO 3.2.2, ADR 2.2.3.1.5); Does Not Sustain Combustion (49 CFR 173.120(a), IATA 3.3.1.3, ICAO

3.1.3, IMDG 2.3.1.3, ADR 2.2.3.1.1 Note 1); or others as allowed under hazardous materials/dangerous goods regulations.

Section 15: REGULATORY INFORMATION

International Inventories

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

All components are listed or exempt from listing.

DSL - Canadian Domestic Substances List

Not all components are listed or exempt from listing

US Federal Regulations

Chemical Name	SARA 313 - Threshold Values %	Metals	Hazardous air pollutants (HAPs) content
Styrene 100-42-5 10 - 25	0.1		Present
Aluminum 7429-90-5 5 - 10	1	Aluminum	
Aluminum 7429-90-5 1 - 3	1	Aluminum	
N,N-Dimethylaniline 121-69-7 0.3 - 1	1		Present
Hexanoic acid, 2-ethyl-, cobalt(2+) salt (2:1) 136-52-7 0.1 - 0.3	1	Cobalt	Present
Naphthenic acids, cobalt salts 61789-51-3 0.1 - 0.3	1	Cobalt	Present

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Styrene 100-42-5	1000 lb			X

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Styrene 100-42-5	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ
N,N-Dimethylaniline 121-69-7	100 lb		RQ 100 lb final RQ RQ 45.4 kg final RQ

US State Regulations

Rule 66 status of product

Not photochemically reactive.

California Proposition 65

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

U.S. EPA Label information

EPA Pesticide registration number Not applicable

U.S. State Right-to-Know Regulations

Chemical Name
Proprietary Non-Hazardous Ingredient - Proprietary CAS
Styrene 100-42-5
Proprietary Inert

Magnesium carbonate 546-93-0
Proprietary Non-Hazardous Ingredient - Proprietary CAS
Aluminum 7429-90-5
Aluminum 7429-90-5
Epoxy resin 25085-99-8
N,N-Dimethylaniline 121-69-7
Hexanoic acid, 2-ethyl-, cobalt(2+) salt (2:1) 136-52-7
Naphthenic acids, cobalt salts 61789-51-3

Section 16: OTHER INFORMATION

HMIS

Health hazards 3*

* = Chronic Health Hazard

Flammability 3

Physical hazards 1

Personal Protection X

Supplier Address Valspar Automotive

Prepared By Product Stewardship

Revision Note No information available

Disclaimer

The information on this Safety Data Sheet (SDS) is based on the present state of our knowledge, current national legislation and guidelines. As the specific conditions of use of the product are outside the supplier's knowledge and control the user is responsible for ensuring that the requirements of relevant legislation are complied with. This SDS should not be construed as any guarantee of the technical performance or suitability for particular applications. UNLESS SUPPLIER AGREES OTHERWISE IN WRITING, SUPPLIER MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. SUPPLIER WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.

End of Safety Data Sheet