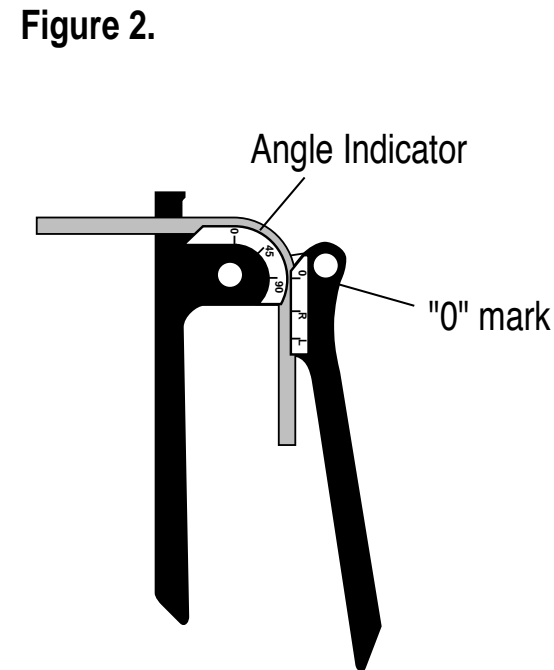
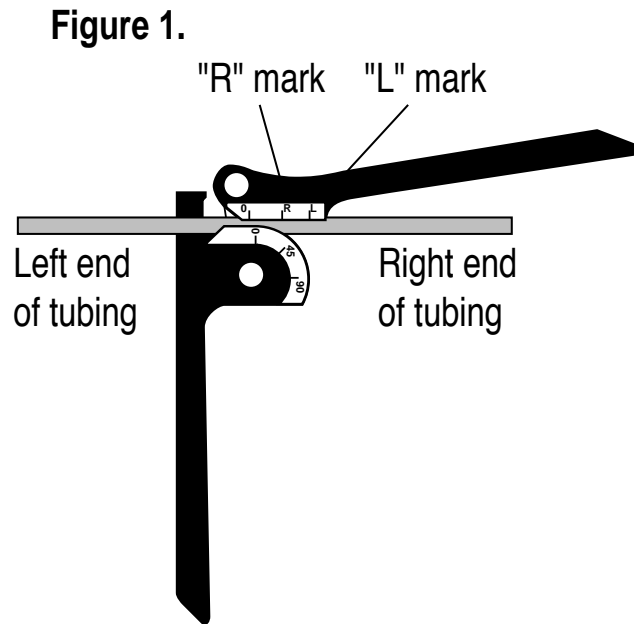


# PRECISION TUBING BENDER

W80675

1. Measure from end of tubing and place a mark where you want bend to begin
2. Place tubing into bender as shown in Figure 1.
3. Align your mark on tubing with the "R" mark on lever if you measured from the right end of the tubing. Align your mark on tubing with the "L" mark on lever if you measured from the the left end.
4. In one smooth motion, pull lever until "0" mark on lever lines up with desired angle of bend as shown on angle indicator as shown in Figure 2.



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