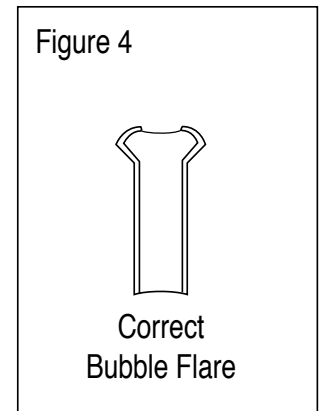
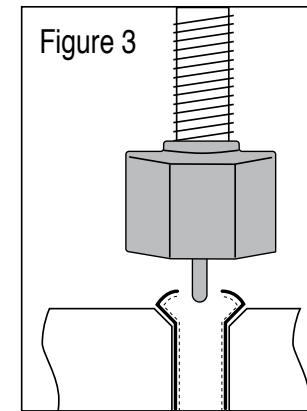
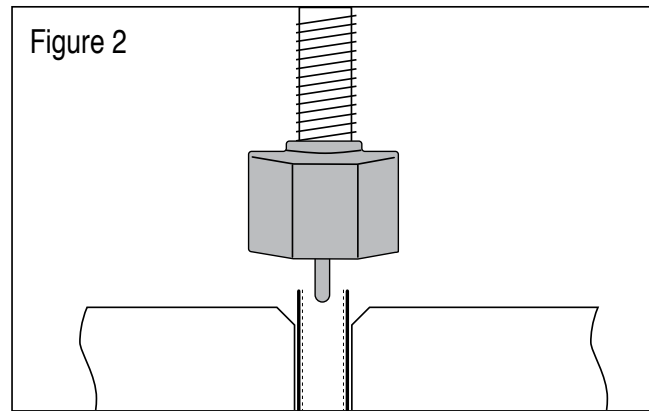
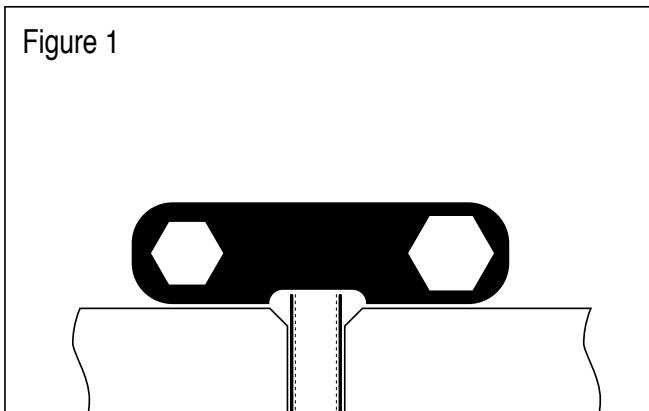


# ISO BUBBLE FLARING TOOL

W80672

This tool is designed to flare metric soft steel brake lines, thin wall brass, aluminum and .040 wall soft copper tubing

1. End of tubing must be cut square. (Use Performance Tool part number W700C or W702C.)
2. Deburr inside of tubing, and chamfer outside.
3. Place tubing in correct size hole on flaring bar as shown in Figure 1. Use the die/adaptor wrench on the surface of the flaring bar to determine the proper length to be exposed above beveled side of flaring bar (Fig. 1).
4. Tighten flaring bar firmly starting with nut closest to tubing. Make certain tubing will not slip.
5. Select the correct size die/adaptor and attach to the center bolt on yoke assembly (Fig. 2).
6. Place yoke over bar and turn down until die sets into tubing and tubing folds in on itself (Fig. 3).
7. Remove tool and tubing should look like Figure 4.



**PT**  
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