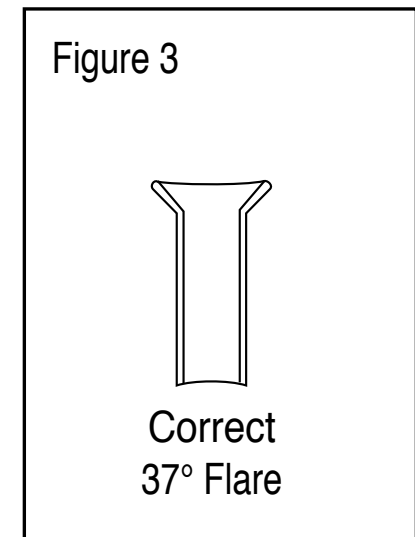
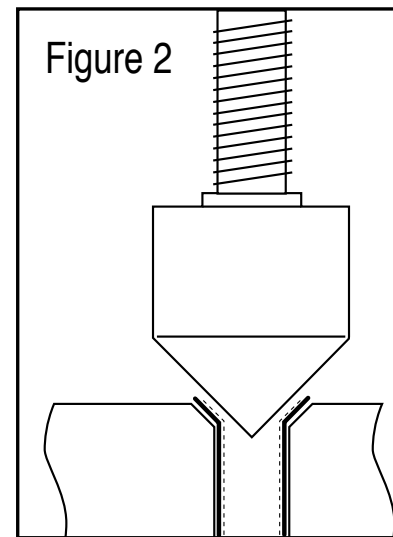
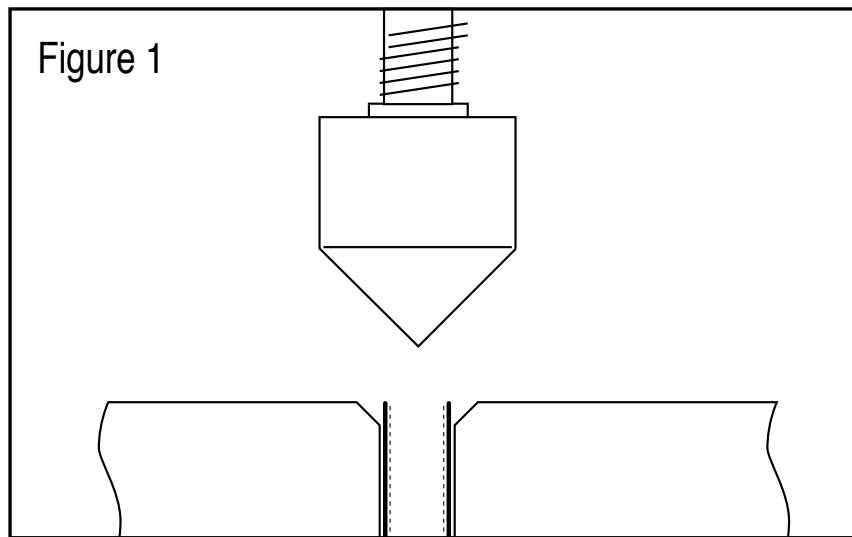


37° FLARE TOOL

W80671

This tool is designed to flare thin wall steel tubing, aluminum and .040 wall soft copper

- 1) End of tubing must be cut square. (Use Performance Tool part number W700C or W702C.)
- 2) Deburr inside of tubing, and chamfer outside.
- 3) Place tubing in correct hole with proper length exposed on beveled side of flaring bar as shown in Figure 1.
- 4) Tighten flaring bar firmly starting with nut closest to tubing. Make certain tubing will not slip.
- 5) Place anvil over bar and turn anvil down until end of tubing flares to a bell shape (Fig. 2).
- 6) Remove tool and tubing should look like Figure 3.



PT
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