

## OPERATION

**CAUTION:** Before each use, check to make sure that chain is engaged and tight. Use only on flat, level, dry surfaces.

- Before using any tool, any part that appears damaged should be carefully checked to determine that it will operate properly and perform its intended function.
- Before using your Shop Stand check for damaged parts.
- Make sure all clamps, locks and bolts are tight.
- Do not use the Shop Stand as a ladder. Never stand on the Shop Stand.
- Never exceed Maximum weight capacity.
- Always engage chain when in use. Never use without chain in place.
- Height and width of Shop stand can be adjusted by attaching different sections of the chain to the J-Bolt. Always use the chain link on each side of the Shop Stand.

### LIMITED WARRANTY

PERFORMANCE TOOL extends only the following warranties, and only to original retail purchasers. These warranties give specific legal rights. Except where prohibited by local law, the law of the State of Washington governs all warranties and all exclusions and limitations of warranties and remedies. There may be other rights which vary from state to state.

PERFORMANCE TOOL warrants the product to be free from defects in materials and workmanship under normal use and service. A defective product may be returned for a free replacement within 90 days from the date of purchase, provided that product is returned to place of purchase immediately after discovery of defect. After 90 days and up to 1 year from date of purchase, PERFORMANCE TOOL will replace at no charge any parts which our examination shall disclose to be defective and under warranty.

These warranties exclude blades, bits, punches, dies, bulbs, fuses, and other consumables which must be replaced under normal use and service. These warranties shall not apply to any product or part which is used for a purpose for which it is not design or which has been repaired or altered in any way so as to affect adversely its performance or reliability, nor shall these warranties apply to any product or part which has been subject to misuse, neglect, accident or wear and tear incident to normal use and service.

PERFORMANCE TOOL does not authorize any other person to make any warranty or to assume any liability in connection with its products.

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# SHOP STAND

Item Number W54024

## OWNER'S MANUAL



Performance Tool®

**PT**  
Performance Tool®

## SPECIFICATIONS

Capacity: .....500 lbs.  
 Steel Tubing: ..... 1-1/8 in.  
 Weight: .....15 lbs.  
 Dimensions: ..... 22 x 41.3 x 36.6 in. (assembled)

NOTE: Specifications are subject to change without notice.

## IMPORTANT SAFETY INFORMATION

**WARNING! Read the entire manual to become familiar with the unit BEFORE you use the workbench. Failure to do so may result in personal injury and/or property damage and will void warranty.**

### Warnings:

- DO NOT EXCEED THE MAXIMUM WEIGHT CAPACITY OF 500 LBS.
- DO NOT STAND ON SHOP STAND OR USE AS A SCAFFOLDING SUPPORT.
- Do not use the product if under the influence of alcohol or drugs. Read warning labels on prescriptions to determine if your judgment/reflexes might be impaired.
- Do not wear loose clothing or jewelry as they can be caught in moving parts.
- Protective gloves and non-skid footwear is recommended.
- Wear restrictive hair covering to contain long hair.
- Use eye and ear protection. Always wear: ANSI-approved impact safety goggles.
- Maintain proper footing and balance at all times.

## TOOLS REQUIRED

- 1/2 in. wrench, socket or an adjustable wrench

## PARTS LIST

- Remove all components from packaging and ensure you have all components

No.	Description	Qty.	No.	Description	Qty.
1	Legs	4	5	5/16-18 Hex Nuts	10
2	Top Frame Pieces	2	6	Hex Bolts	2
3	Chains w/ Eye Hooks	2	7	Washers	14
4	J-Bolts	2			

## ASSEMBLY INSTRUCTIONS

**Note:** Read the entire manual to become familiar with the unit **BEFORE** you use the workbench  
**CAUTION:** Metal edges can be sharp; please use extreme caution during assembly.

1. Insert a leg into one of the top frame pieces.
2. Thread a nut onto one of the J-bolts, then place a washer against the nut.
3. Align the holes where the top frame and leg meet and insert the bolt into the hole. Then place another washer and nut onto the exposed end of the bolt.
4. Repeat steps 1-3 for the other side of the top frame and a 2nd leg. Make sure the the "J" portion of the bolts are on the same side.
5. Repeat steps 1-4 for the other 2 legs and top frame using the chains with eye hooks.
6. You should now have two halves of the shop stand. Position each half so the chain and J-bolts face each other.
7. Offset the legs so the holes near the middle of each leg line up on each side.
8. Place a washer on one of the hex bolts and insert through the outside hole of one of the outer legs.
9. Place a second washer between the two legs, insert the bolt through the inside leg, then place a third washer and hex nut.
10. Repeat for the other side. The thread portion of the bolts should face inward.
11. Tighten all nuts and bolts with a 1/2 in. wrench, socket or an adjustable wrench.

