



ENGINEERED FOR PERFORMANCE!

WORK SMARTER. FINISH FASTER.

The Norton Speed-Lok TR 2 and 3 inch discs get into hard-to-reach areas for the toughest jobs. The system permits instant disc mounting and removal. When you are ready to change the disc, simply twist it off.

QUALITY THAT PAYS™





Norton Blaze Discs

Norton Blaze self-sharpening design is ideal for high pressure, heavy metal removal applications. The engineered, laminated backing is extremely durable for the most rugged applications.

FEATURES & BENEFITS

- Laminated backing is incredibly durable
- Seeded Gel (SG) abrasive has long life and cool cut

GRIT	2"	3"	CASE
80	662611 62324	662611 62334	25
60	662611 62322	662611 62332	25
50	662611 62320	662611 62330	25
36	662611 62318	662611 62328	25



Norton BlueFire Discs

Heavy duty grinding discs are preferred by body shop professionals for tough jobs like paint removal, cutting down plastic filler or prepping bare metal. The unique grain composition promotes a quick initial cut and actually self-sharpen with continued use.

FEATURES & BENEFITS

- Superior zirconia alumina grain promotes quick initial cut and actually self-sharpen with continued use
- Durable phenolic resin bond system optimizes grain adhesion and extends product life

GRIT	2"	3"	CASE
80	662611 121049	662611 121054	25
60	662611 121048	662611 121053	25
50	662611 138670	662611 138673	25
36	662611 138671	662611 138674	25
24	662611 138672	662611 138675	25



Norton Blaze Rapid Strip Discs

Excellent for removal of rust, undercoating, seam-sealers and stone guards, these discs can get into hard-to-reach areas like wheel wells and under carriage. Ideal for trunk beds and door jambs. Use to remove oxidation from tire rims and to remove rust from brake assemblies.

FEATURES & BENEFITS

- Open web construction allows for fast cutting action with very little loading and a more uniform scratch pattern
- Conformable to follow difficult profiles and for easy cleaning of uneven surfaces
- Thick, strong synthetic fibers and extra coarse grit for quick cleaning and conditioning of surfaces

COLOR	2"	3"	CASE
Norton Blaze Orange	666233 31051	666233 31053	10



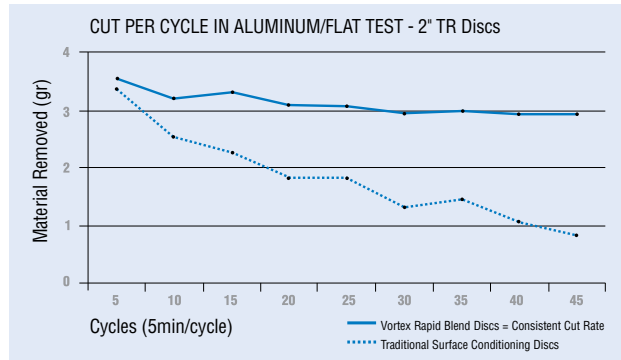
Norton Blaze and Norton Vortex Rapid Blend Discs

Ideal for removing surface rust, blending out grind marks, and removing coatings from automotive surfaces. Norton Blaze (orange) can also be used to remove seam sealer and undercoating without loading. Norton Vortex (blue) is great for removing gaskets and works very well on aluminum without loading or smearing.

The discs are thin enough to get into tight spots but durable enough to last. Norton Blaze ceramic grain ensures a fast cut with long life. Norton Vortex grain cuts faster and finishes finer than conventional aluminum oxide abrasives. Both can be used on the face, side, and back.

FEATURES & BENEFITS

- Seeded Gel (SG) ceramic – Norton Blaze; quicker cut rate and longer life compared to conventional abrasives
- Proprietary Norton Vortex aluminum oxide aggregate grain (blue) performs the medium to fine grit steps of traditional discs in an easy one-step operation
- New construction: abrasive is distributed throughout the entire disc (top, bottom and side) and all three faces can be used
- 3 – 8 times the life of competitive surface blending discs
- Special resin chemistry resists shedding when used on sharp edges, making it ideal for deburring and does not smear



TIP

Use with a 1" back-up pad to allow use of the top surface of the disc and allow the disc to conform to contours.

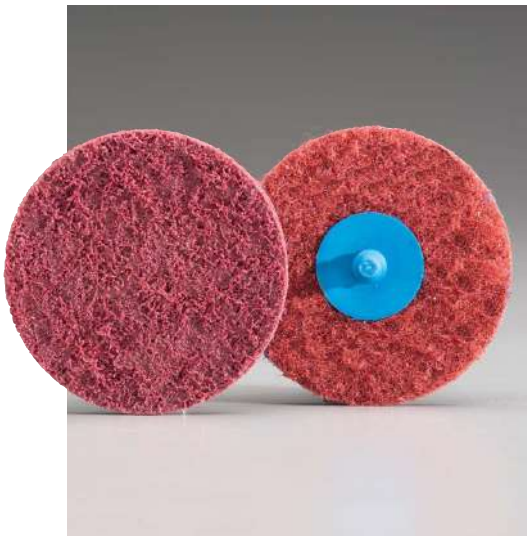
GRIT	2"	3"	CASE
Blaze (orange)	666233 38632	666233 38633	10
Vortex (blue)	666233 34782	666233 34783	10

Norton Bear-Tex Vortex Surface Blending Discs

Norton Bear-Tex Vortex surface blending discs deliver superior, consistent finishes whenever you need to clean, deburr, blend or finish. Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues. Product color coding (by grit) makes work fast and easy.

FEATURES & BENEFITS

- Proprietary Norton Vortex aluminum oxide aggregate grain combines fast cutting speed with the finish of finer grits
- Reduce process times by 50+% by combining multiple grit sequences to 1 step in a blending operation
- Most consistent cutting and finishing of surface conditioning products on the market
- New grain coating method is more resistant to edge wear with up 4X life vs. competitive products
- New resin system does not smear and will not load on aluminum and soft metals



COLOR	2"	3"	CASE
Very Fine (320) Blue	666233 90502	666233 35437	25
Medium (120) Maroon	666233 90501	666233 35430	25
Coarse (80) Brown	666233 90500	666233 35417	25



Norton Bear-Tex Surface Blending Discs

Norton Bear-Tex surface blending discs deliver consistent finishes whenever you need to clean, deburr, blend or finish. Good for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues. Product color coding (by grit) makes work fast and easy.

FEATURES & BENEFITS

- New grain coating method is more resistant to edge wear
- Thick layer of grain throughout the product extends life; grain does not sit on top of fibers as other competitive products
- New resin system will not load on aluminum and soft metals and does not smear

GRIT	2"	3"	CASE
Very Fine (320) Blue	66261009189	66261009192	25
Medium (120) Maroon	66261009190	66261017522	25
Coarse (80) Brown	66261009191	66261009194	25



Blaze Mini Flap Discs

- Latest-generation ceramic alumina abrasive provides 50-200% longer life vs. any flap disc on stainless, titanium, and super alloys
- Supersize grinding aid provides a cool, noticeably faster cut rate

SIZE (D)	GRIT	STD. PKG.	PART #
Mini Flap Discs			
2"	36	10	77696090145
	40	10	77696090146
	60	10	77696090147
	80	10	77696090148
	120	10	77696090149
3"	36	10	77696090150
	40	10	77696090151
	60	10	77696090152
	80	10	77696090153
	120	10	77696090154

BlueFire Mini Flap Discs

- Strong zirconia alumina plus abrasive delivers aggressive cut rate and up to 30% longer life on mild carbon steel and welds
- Semi-open coat impedes loading on aluminum

SIZE (D)	GRIT	STD. PKG.	PART #
Mini Flap Discs			
2"	36	10	77696090165
	40	10	77696090166
	60	10	77696090167
	80	10	77696090168
	120	10	77696090169
3"	36	10	77696090170
	40	10	77696090171
	60	10	77696090172
	80	10	77696090173
	120	10	77696090174



Norton Speed-Lok TR Back-Up Pads

Twist-on and twist-off fast for maximum efficiency and productivity. No tools required, just a flick of the wrist is all that's needed to change discs.

DESCRIPTION	1"	2"	3"
Back-up Pad	08834164037	66261055103	66261055105
Case	1	10	10

