



PART NUMBER

Norton Attachment Tape Adhesion Promoter

636425**04670**

PACKAGE SIZE

4 oz. (118.5 ml)

DESCRIPTION

Norton Attachment Tape Adhesion Promoter is a liquid primer to improve the adhesion of Norton Automotive Attachment Tapes to exterior and interior trims involving injection molded and/or plastics. The convenient dauber style container neatly dispenses the ideal amount of product for optimal adhesion.



APPLICATION

1. The bonding surfaces should be clean and dry. Clean part and contaminated surfaces with an untreated, lint-free cloth and Norton Panel Waterborne Degreaser/Cleaner (076607**21937**). Follow product safety precautions
2. Apply a thin, uniform coating of the adhesion promoter to the part before applying the Norton Automotive Attachment Tape to the part.
3. Although dry times may vary due to temperature and humidity, a dry time of five minutes is generally required*
4. For best results apply Norton Automotive Attachment Tape to part immediately after adhesion promoter dries, or no more than 24 hours after primer application
5. Make sure the primer surface is free from contaminants before applying Norton Automotive Attachment Tape
6. Norton Attachment Tape Adhesion Promoter can be cleaned up with Norton Panel & Adhesive Cleaner (076607**82780**). Be sure to apply adhesion promoter and any solvents only to areas that will be fully covered by the part to prevent cosmetic damages

**When using on painted surfaces, check for compatibility on hidden areas.*

TECHNICAL DATA

APPEARANCE: Clear Liquid
 SOLIDS: 7.0% by Weight
 DRY TIME: 5 Minutes
 FLASHPOINT: 45°F (7°C)
 SHELF LIFE: 1 Year Unopened

REGULATORY

CATEGORY: ADHESION PROMOTER 4516	INDIVIDUAL COMPONENT
VOC Actual	6.88#/gal (824 g/l)
VOC Regulatory	6.88#/gal (824 g/l)
Weight % of Volatiles	93.75%
Weight % of Water	0
Weight % of Exempt Compounds	0
Volume % of Exempt Compounds	0
Density of Material	7.33

PRECAUTIONS

For professional use only. Before use, read and follow all TDS, label and SDS precautions



FORM # 8743-04670 REV. 08/18
 © Saint-Gobain August 2018.
 Norton is a registered trademark of Saint-Gobain Abrasives.