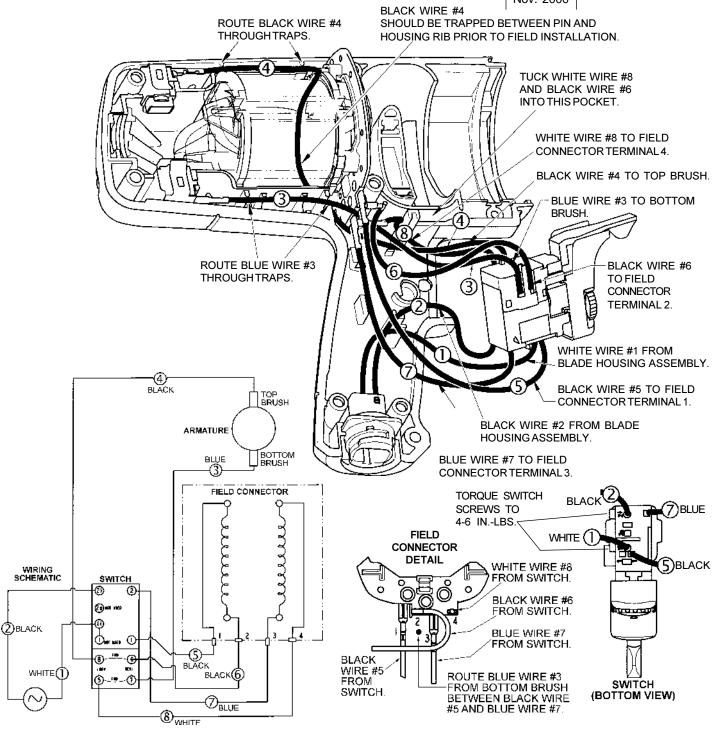
## WIRING INSTRUCTIONS

TITLE **IMPACT WRENCH BULLETIN** DATE

Nov. 2000

58-01-1821



	WIRING SPECIFICATIONS							
Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation			
1	White	Blade Hsg.	16	2.85	Component of the blade housing assembly.			
2	Black	Blade Hsg.	16	2.75	Component of the blade housing assembly.			
3	Blue	23-94-0260	18	4.30	Strip .188 for T2. Strip .210 for T4.			
4	Black	23-94-0265	18	8.00	Strip .188 for T2. Strip .210 for T4.			
5	Black	23-94-0250	18	4.75	Strip .188 for T1. Strip .32 and tin.			
6	Black	23-94-0240	18	2.75	Strip .188 for T2 and T3.			
7	Blue	23-94-0245	18	4.75	Strip .188 for T1. Strip .32 and tin.			
8	White	23-94-0255	18	2.90	Strip .188 for T1 and T2.			
	BULK LEAD WIRE - BULLETIN 58-01-0003							

All lead lengths are before stripping. All leads must be held to ± .125" unless specified elsewhere.

TERMINAL DESCRIPTION						
Code	ode Part No.					
T1	23-74-0010	3				
T2	23-74-1060	4				
T3	23-74-1100	1				
T4	23-74-2420	2				

Drwg. 1