



SERVICE PARTS LIST

BULLETIN NO.

54-44-0550

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
18 GAUGE SHEAR				Sept. 2005
CATALOG NO.	SERIAL NUMBER PREFIX & BREAK		WIRING INSTRUCTION	
6852-20	A80A		58-01-1805	

EXAMPLE:



Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

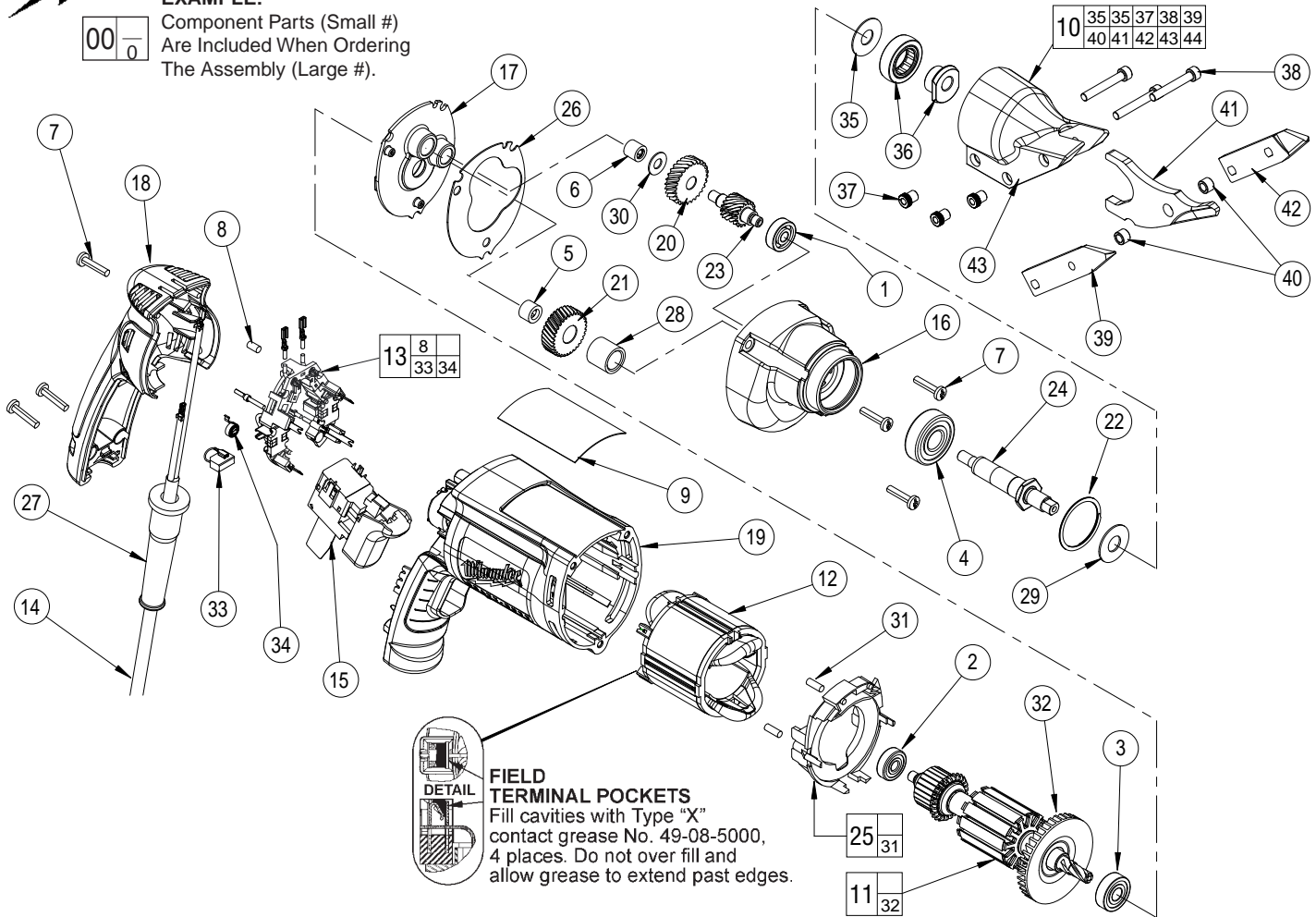


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	02-04-0640	Ball Bearing	(1)
2	02-04-0645	Ball Bearing	(1)
3	02-04-0852	Ball Bearing	(1)
4	02-04-1229	Ball Bearing	(1)
5	02-50-1611	Needle Bearing	(1)
6	02-50-2400	Needle Bearing	(1)
7	06-82-7275	7-18 x .75 Slotted Plastite T-20	(6)
8	45-30-0035	Slug	(1)
9	12-99-2665	Service Nameplate	(1)
10	48-08-0500	Shear Head Assy. (Includes 35 thru 44)	(1)
11	16-10-2210	Armature Assembly	(1)
12	18-07-2206	Field	(1)
13	22-18-1210	Brush Card Assembly	(1)
14	22-64-6510	Cord Set	(1)
15	23-66-2587	Switch	(1)
16	28-14-2393	Gearcase	(1)
17	28-28-2320	Diaphragm	(1)
18	31-15-2010	Handle Halve	(1)
19	31-50-2010	Motor Housing	(1)
20	32-40-0100	Intermediate Gear	(1)
21	32-75-0115	Spindle gear	(1)
22	34-80-2300	Retaining Ring	(1)
23	36-66-0125	Intermediate Pinion	(1)
24	38-50-5753	Spindle	(1)
25	42-14-0450	Baffle Assembly	(1)
26	43-44-0985	Gasket	(1)
27	44-76-0210	Cord Protector	(1)
28	45-36-1095	Spindle Spacer	(1)
29	45-88-0395	Thrust Washer	(1)
30	45-88-7990	Thrust Washer	(1)
31	45-30-0030	Slug	(2)
32	22-84-0845	Fan	(1)
33	22-18-1310	Brush Assembly	(2)
34	23-52-1610	Brush Spring	(2)
35	45-88-7310	Washer	(1)
36	43-16-0100	Eccentric Assembly	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
37	43-84-0460	Knurled Insert	(3)
38	06-75-2115	10-24 x 1-1/4 Skt. Hd. Cap Screw	(3)
39	48-44-0170	Blade - Right Side	(1)
40	42-40-0520	Bushing	(2)
41	48-44-0150	Blade - Center	(1)
42	48-44-0160	Blade - Left Side	(1)
43	43-76-0400	Shear Housing	(1)
44	49-96-0070	5/32 Hex Allen Wrench (Not Shown)	(1)

FIG. 16 LUBRICATION:
Place 5 grams (3/16 oz.) of Type "Y" Grease, No. 49-08-5270 on top of the inserted intermediate ball bearing (1) and on the intermediate pinion (23). After inserting the balance of the gearing mechanism (20, 30, 28 and 21), place 13 grams (1/2 oz.) of "Y" Grease at the armature pinion centerline in the gearcase and fill to the top of the intermediate gear (20). Grease must contact at least 25% of the intermediate gear teeth.

36,40,41 During assembly, use a dab of Type "E" Grease, No. 49-08-4122 to lubricate flats, pivot hole and sides of center blade (41), eccentric assembly (36) and bushing (40).

5,6,17 Before assembly, lightly coat all press fit areas with lightweight spindle oil.

FIG. 5,6,17 NOTES:
Needle bearings to be pressed flush to .010 under flush from the end which has the vendors identification.



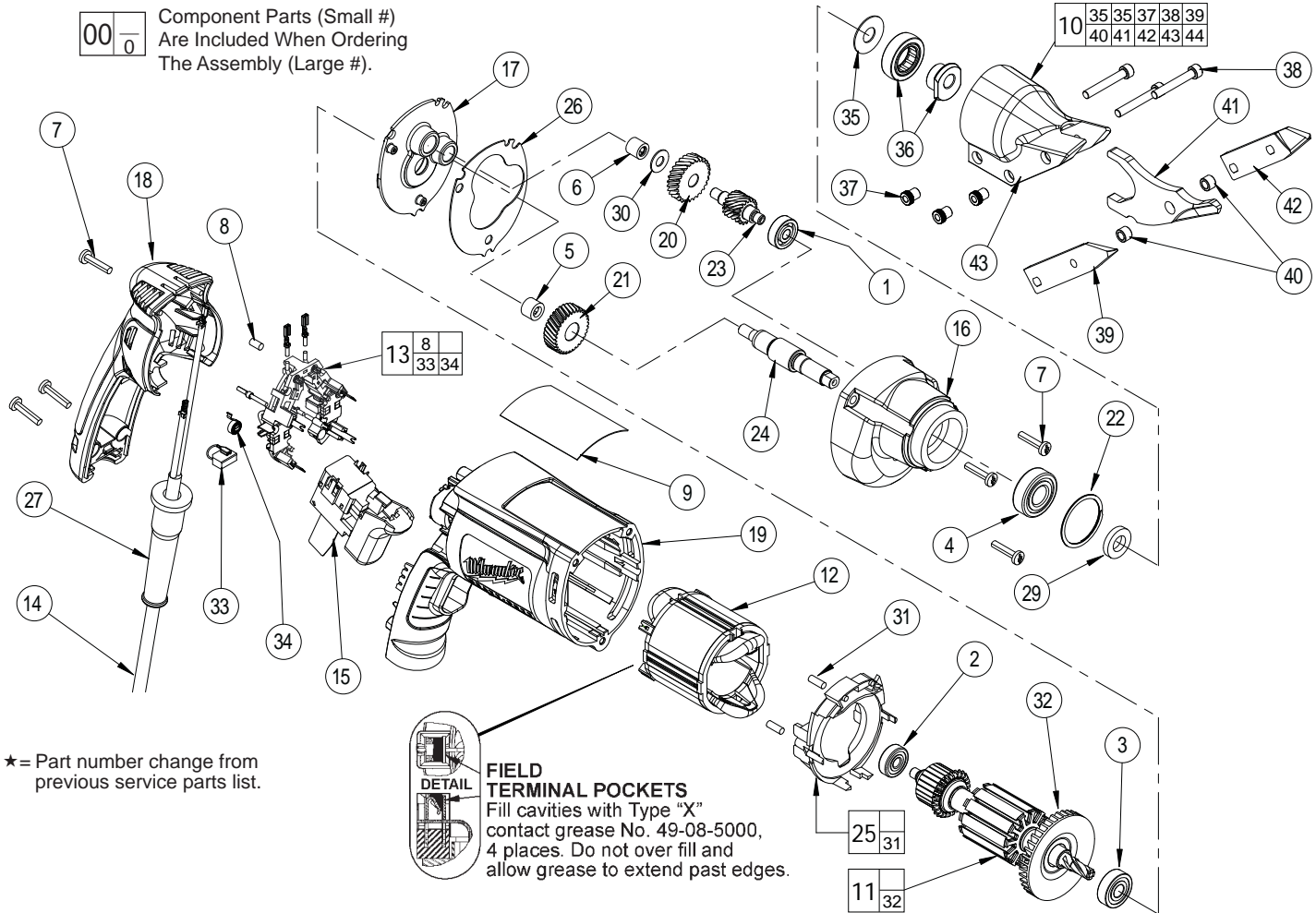
SERVICE PARTS LIST

BULLETIN NO.
54-44-0551

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN 54-44-0550	DATE Aug. 2008
18 GAUGE SHEAR				
CATALOG NO.	6852-20	SERIAL NUMBER PREFIX & BREAK	A80B	
			WIRING INSTRUCTION 58-01-1805	

EXAMPLE:

Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).



★ = Part number change from previous service parts list.

FIELD TERMINAL POCKETS
Fill cavities with Type "X" contact grease No. 49-08-5000, 4 places. Do not over fill and allow grease to extend past edges.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	02-04-0640	Ball Bearing	(1)
2	02-04-0645	Ball Bearing	(1)
3	02-04-0852	Ball Bearing	(1)
★ 4	02-04-1020	Ball Bearing	(1)
5	02-50-1611	Needle Bearing	(1)
6	02-50-2400	Needle Bearing	(1)
7	06-82-7275	7-18 x .75 Slotted Plastite T-20	(6)
8	45-30-0035	Slug	(1)
9	12-99-2665	Service Nameplate	(1)
10	48-08-0500	Shear Head Assy. (Includes 35 thru 44)	(1)
11	16-10-2210	Armature Assembly	(1)
12	18-07-2206	Field	(1)
13	22-18-1210	Brush Card Assembly	(1)
14	22-64-6510	Cord Set	(1)
15	23-66-2587	Switch	(1)
★ 16	28-14-2394	Gearcase	(1)
17	28-28-2320	Diaphragm	(1)
18	31-15-2010	Handle Halve	(1)
19	31-50-2010	Motor Housing	(1)
20	32-40-0100	Intermediate Gear	(1)
21	32-75-0115	Spindle gear	(1)
★ 22	34-80-1400	Retaining Ring	(1)
23	36-66-0125	Intermediate Pinion	(1)
★ 24	38-50-5754	Spindle	(1)
25	42-14-0450	Baffle Assembly	(1)
26	43-44-0985	Gasket	(1)
27	44-76-0210	Cord Protector	(1)
★ 29	45-88-0396	Chuck Washer	(1)
30	45-88-7990	Thrust Washer	(1)
31	45-30-0030	Slug	(2)
32	22-84-0845	Fan	(1)
33	22-18-1310	Brush Assembly	(2)
34	23-52-1610	Brush Spring	(2)
35	45-88-7310	Washer	(1)
36	43-16-0100	Eccentric Assembly	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
37	43-84-0460	Knurled Insert	(3)
38	06-75-2115	10-24 x 1-1/4 Skt. Hd. Cap Screw	(3)
39	48-44-0170	Blade - Right Side	(1)
40	42-40-0520	Bushing	(2)
41	48-44-0150	Blade - Center	(1)
42	48-44-0160	Blade - Left Side	(1)
43	43-76-0400	Shear Housing	(1)
44	49-96-0070	5/32 Hex Allen Wrench (Not Shown)	(1)

FIG. 16 LUBRICATION:
Place 5 grams (3/16 oz.) of Type "Y" Grease, No. 49-08-5270 on top of the inserted intermediate ball bearing (1) and on the intermediate pinion (23). After inserting the balance of the gearing mechanism (20, 30, 28 and 21), place 13 grams (1/2 oz.) of "Y" Grease at the armature pinion centerline in the gearcase and fill to the top of the intermediate gear (20). Grease must contact at least 25% of the intermediate gear teeth.

36,40,41 During assembly, use a dab of Type "E" Grease, No. 49-08-4122 to lubricate flats, pivot hole and sides of center blade (41), eccentric assembly (36) and bushing (40).

5,6,17 Before assembly, lightly coat all press fit areas with lightweight spindle oil.

FIG. 5,6,17 NOTES:
Needle bearings to be pressed flush to .010 under flush from the end which has the vendors identification.



SERVICE PARTS LIST

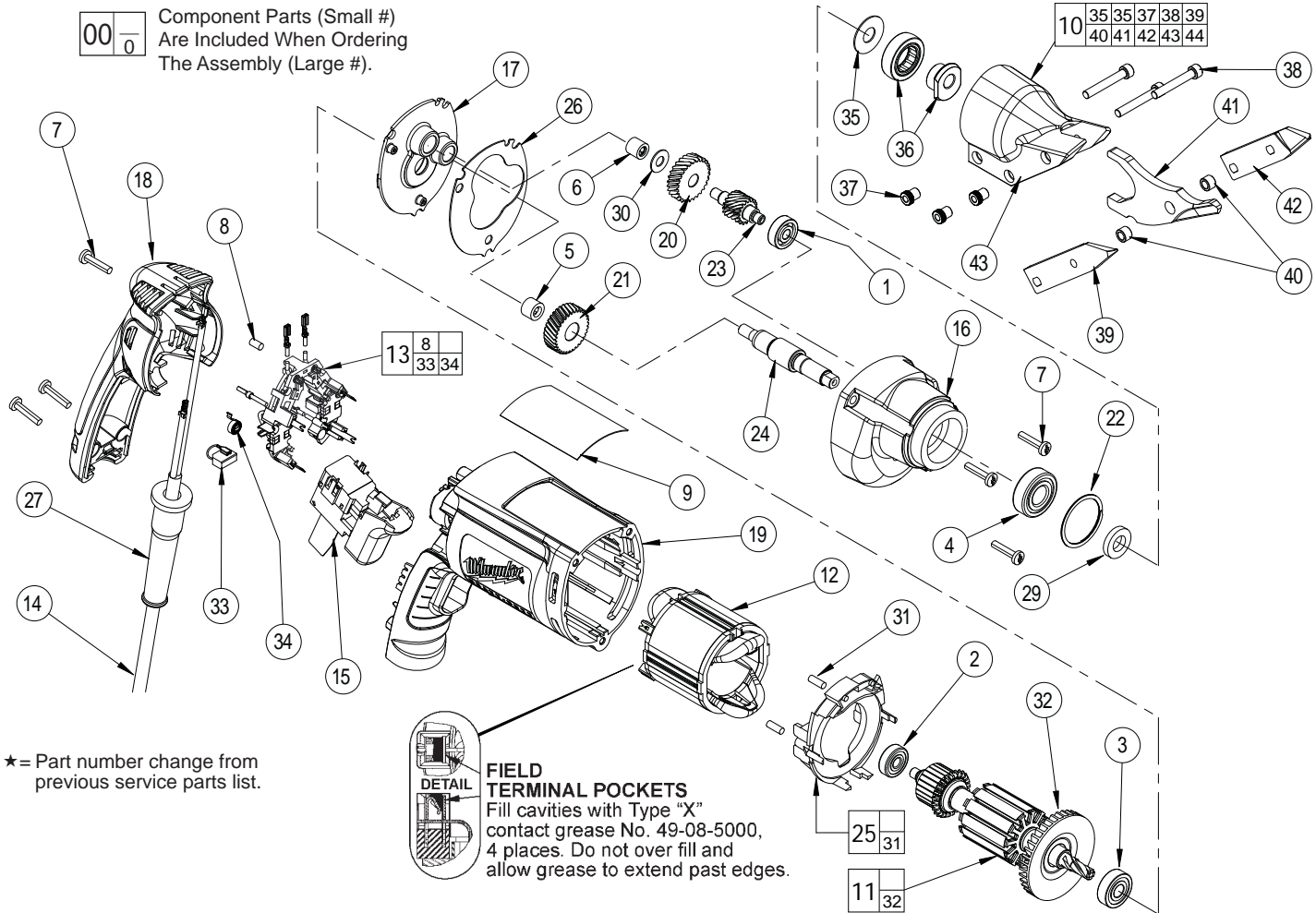
BULLETIN NO.
54-44-0552

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN 54-44-0551	DATE July 2011
18 GAUGE SHEAR				
CATALOG NO.	6852-20	SERIAL NUMBER PREFIX & BREAK	A80C	
			WIRING INSTRUCTION 58-01-1807	

EXAMPLE:



Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).



★ = Part number change from previous service parts list.

FIELD TERMINAL POCKETS
Fill cavities with Type "X" contact grease No. 49-08-5000, 4 places. Do not over fill and allow grease to extend past edges.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	02-04-0640	Ball Bearing	(1)
2	02-04-0645	Ball Bearing	(1)
3	02-04-0852	Ball Bearing	(1)
4	02-04-1020	Ball Bearing	(1)
5	02-50-1611	Needle Bearing	(1)
6	02-50-2400	Needle Bearing	(1)
7	06-82-7275	7-18 x .75 Slotted Plastite T-20	(6)
8	45-30-0035	Slug	(1)
9	12-99-2665	Service Nameplate	(1)
10	48-08-0500	Shear Head Assy. (Includes 35 thru 44)	(1)
11	16-10-2210	Armature Assembly	(1)
12	18-07-2206	Field	(1)
13	22-18-1210	Brush Card Assembly	(1)
14	22-64-6510	Cord Set	(1)
★ 15	23-66-2625	Switch	(1)
16	28-14-2394	Gearcase	(1)
17	28-28-2320	Diaphragm	(1)
18	31-15-2010	Handle Halve	(1)
★ 19	31-50-4010	Motor Housing	(1)
20	32-40-0100	Intermediate Gear	(1)
21	32-75-0115	Spindle gear	(1)
22	34-80-1400	Retaining Ring	(1)
23	36-66-0125	Intermediate Pinion	(1)
24	38-50-5754	Spindle	(1)
25	42-14-0450	Baffle Assembly	(1)
26	43-44-0985	Gasket	(1)
27	44-76-0210	Cord Protector	(1)
29	45-88-0396	Chuck Washer	(1)
30	45-88-7990	Thrust Washer	(1)
31	45-30-0030	Slug	(2)
32	22-84-0845	Fan	(1)
33	22-18-1310	Brush Assembly	(2)
34	23-52-1610	Brush Spring	(2)
35	45-88-7310	Washer	(1)
36	43-16-0100	Eccentric Assembly	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
37	43-84-0460	Knurled Insert	(3)
38	06-75-2115	10-24 x 1-1/4 Skt. Hd. Cap Screw	(3)
39	48-44-0170	Blade - Right Side	(1)
40	42-40-0520	Bushing	(2)
41	48-44-0150	Blade - Center	(1)
42	48-44-0160	Blade - Left Side	(1)
43	43-76-0400	Shear Housing	(1)
44	49-96-0070	5/32 Hex Allen Wrench (Not Shown)	(1)

FIG. 16 LUBRICATION:
Place 5 grams (3/16 oz.) of Type "Y" Grease, No. 49-08-5270 on top of the inserted intermediate ball bearing (1) and on the intermediate pinion (23). After inserting the balance of the gearing mechanism (20, 30, 28 and 21), place 13 grams (1/2 oz.) of "Y" Grease at the armature pinion centerline in the gearcase and fill to the top of the intermediate gear (20). Grease must contact at least 25% of the intermediate gear teeth.

36,40,41 During assembly, use a dab of Type "E" Grease, No. 49-08-4122 to lubricate flats, pivot hole and sides of center blade (41), eccentric assembly (36) and bushing (40).

5,6,17 Before assembly, lightly coat all press fit areas with lightweight spindle oil.

FIG. 5,6,17 NOTES:
Needle bearings to be pressed flush to .010 under flush from the end which has the vendors identification.



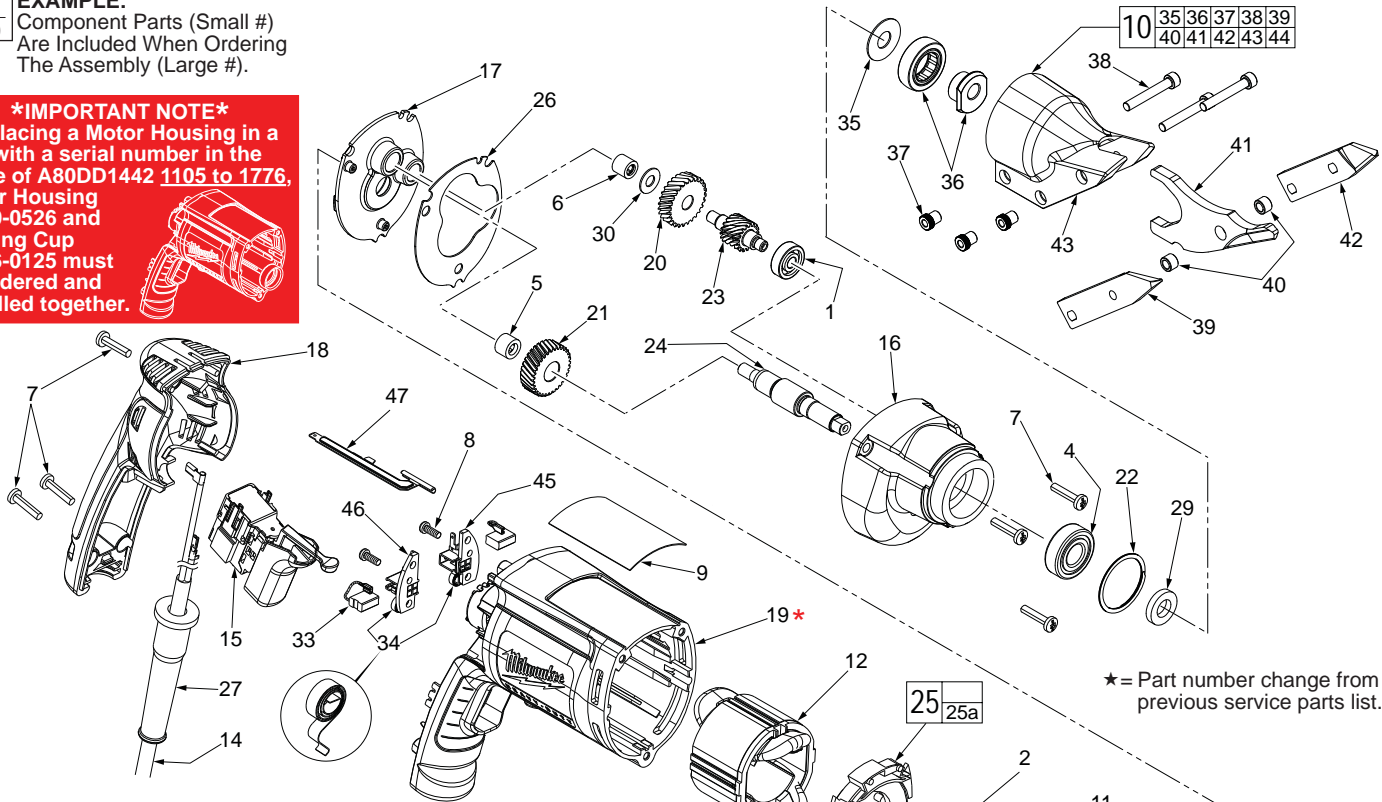
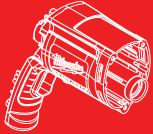
SERVICE PARTS LIST

BULLETIN NO.
54-44-0553

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
18 GAUGE SHEAR		54-44-0552	Oct. 2014
CATALOG NO. 6852-20	SERIAL NUMBER PREFIX & BREAK A80D	WIRING INSTRUCTION See Pages 2 & 3	

EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

IMPORTANT NOTE
If replacing a Motor Housing in a
tool with a serial number in the
range of A80DD1442 1105 to 1776,
Motor Housing
31-50-0526 and
Bearing Cup
43-86-0125 must
be ordered and
installed together.



★ = Part number change from
previous service parts list.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	02-04-0640	Ball Bearing	(1)
2	02-04-0645	Ball Bearing	(1)
3	02-04-0852	Ball Bearing	(1)
4	02-04-1020	Ball Bearing	(1)
5	02-50-1611	Needle Bearing	(1)
6	02-50-2400	Needle Bearing	(1)
7	06-82-7275	7-18 x .75 Slotted Plastite T-20	(6)
★ 8	06-88-1610	M3.5 x 10 Pan Hd. Plastite Screw	(2)
9	12-99-2665	Service Nameplate	(1)
10	48-08-0500	Shear Head Assy. (Includes 35 thru 44)	(1)
11	16-10-2210	Armature Assembly	(1)
★ 12	18-07-7220	Field	(1)
14	22-64-6510	Cord Set	(1)
15	23-66-2625	Defond Switch (See wiring on page 2)	(1)
15a	23-66-2587	Marquardt Switch (See wiring on page 3)	(1)
16	28-14-2394	Gearcase	(1)
17	28-28-2320	Diaphragm	(1)
18	31-15-2010	Handle Halve	(1)
★ 19	31-50-3010	Motor Housing (*See Service Note Above)	(1)
20	32-40-0100	Intermediate Gear	(1)
21	32-75-0115	Spindle gear	(1)
22	34-80-1400	Retaining Ring	(1)
23	36-66-0125	Intermediate Pinion	(1)
24	38-50-5754	Spindle	(1)
25	42-14-0450	Baffle Assembly	(1)
25a	45-30-0030	Slug (Not Shown)	(2)
26	43-44-0985	Gasket	(1)
27	44-76-0210	Cord Protector	(1)
29	45-88-0396	Chuck Washer	(1)
30	45-88-7990	Thrust Washer	(1)
33	22-18-1310	Brush Assembly	(2)
34	23-52-1610	Brush Spring	(2)
35	45-88-7310	Washer	(1)
36	43-16-0100	Eccentric Assembly	(1)
37	43-84-0460	Knurled Insert	(3)
38	06-75-2115	10-24 x 1-1/4 Skt. Hd. Cap Screw	(3)
39	48-44-0170	Blade - Right Side	(1)
40	42-40-0520	Bushing	(2)
41	48-44-0150	Blade - Center	(1)
42	48-44-0160	Blade - Left Side	(1)

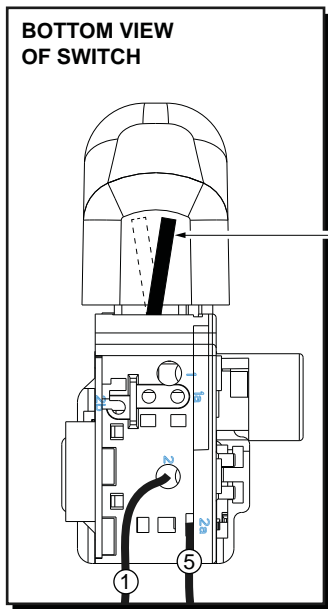
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
43	43-76-0400	Shear Housing	(1)
44	49-96-0070	5/32 Hex Allen Wrench (Not Shown)	(1)
★ 45	22-20-0090	Left Brush Holder	(1)
★ 46	22-20-0095	Right Brush Holder	(1)
47	44-60-1700	Ground Pin	(1)
★	23-94-0490	White Leadwire Assy. (See pages 2 & 3)	(1)
★	23-94-0495	Red Leadwire Assy. (See pages 2 & 3)	(1)

FIG. LUBRICATION:
16 Place 5 grams (3/16 oz.) of Type "Y" Grease, No. 49-08-5270 on top of the inserted intermediate ball bearing (1) and on the intermediate pinion (23). After inserting the balance of the gear ing mechanism (20, 30, 28 and 21), place 13 grams (1/2 oz.) of "Y" Grease at the armature pinion centerline in the gearcase and fill to the top of the intermediate gear (20). Grease must contact at least 25% of the intermediate gear teeth.

36,40,41 During assembly, use a dab of Type "E" Grease, No. 49-08-4122 to lubricate flats, pivot hole and sides of center blade (41), eccentric assembly (36) and bushing (40).

5,6,17 Before assembly, lightly coat all press fit areas with lightweight spindle oil.

FIG. NOTES:
5,6,17 Needle bearings to be pressed flush to .010 under flush from the end which has the vendors identification.

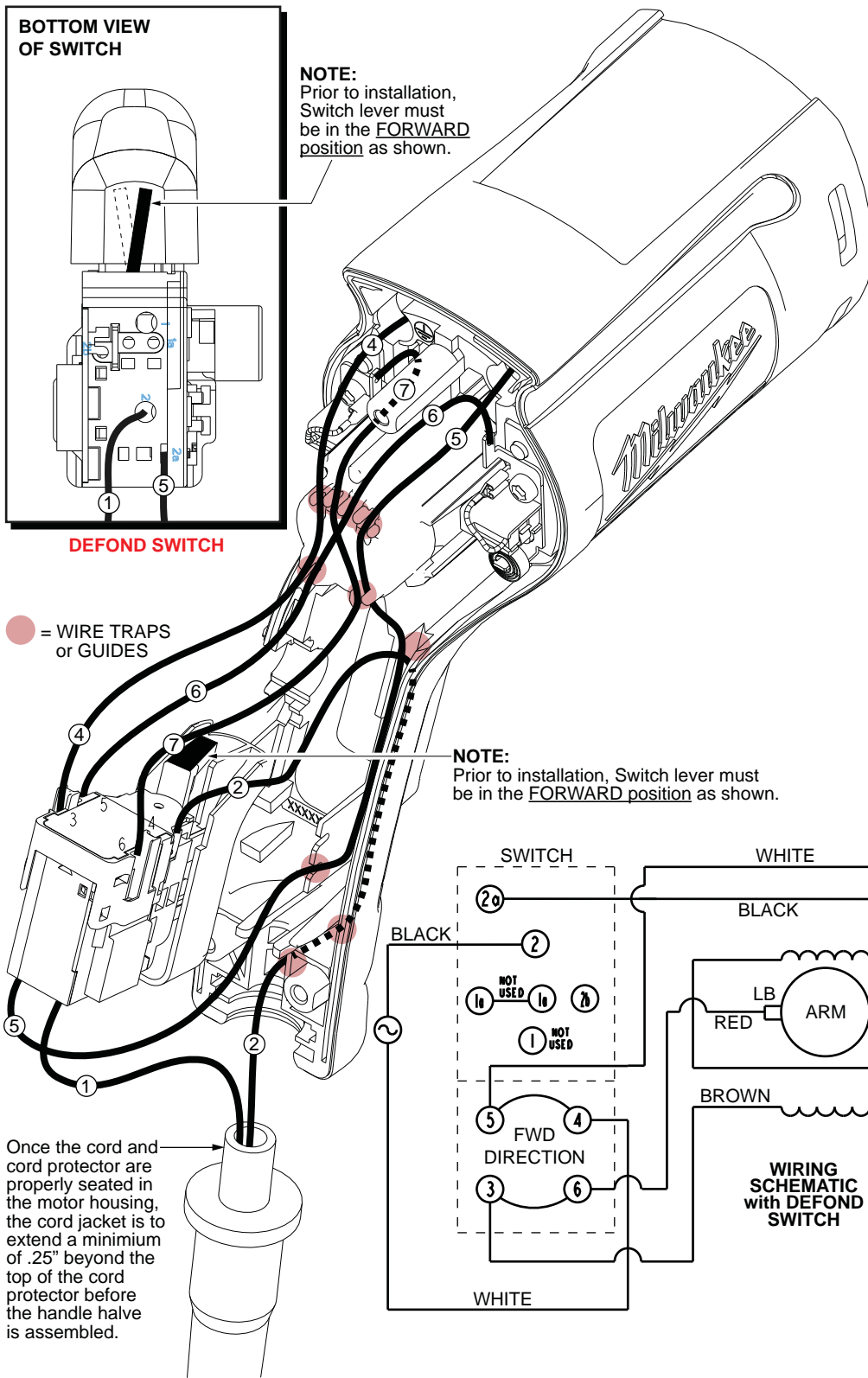


BOTTOM VIEW OF SWITCH

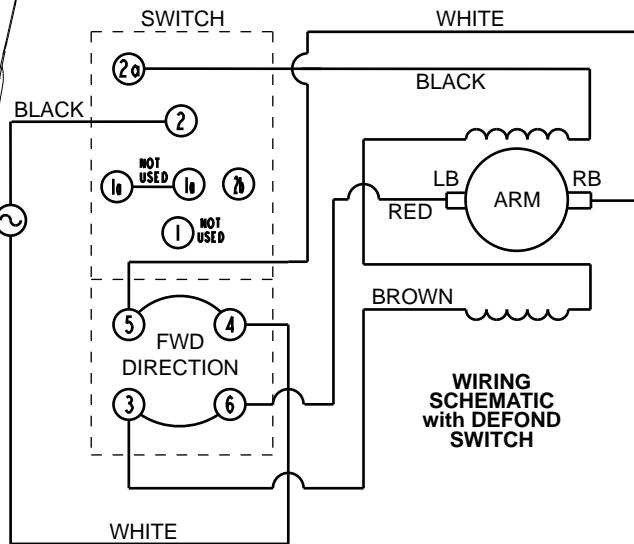
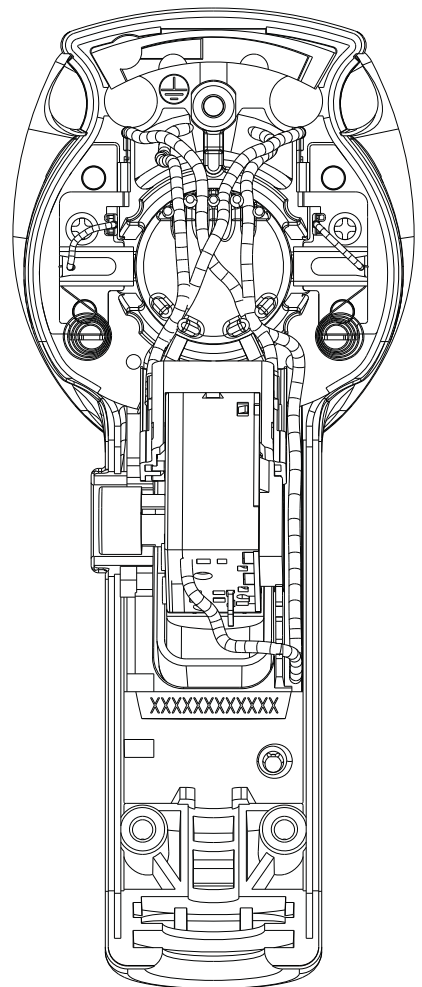
NOTE:
Prior to installation, Switch lever must be in the FORWARD position as shown.

DEFOND SWITCH

● = WIRE TRAPS or GUIDES



NOTE:
Prior to installation, Switch lever must be in the FORWARD position as shown.



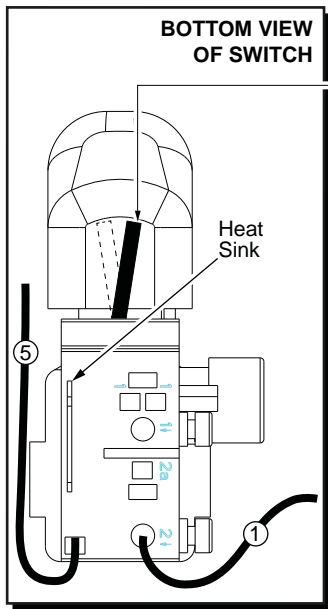
AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE CAREFUL AND AVOID PINCHING WIRES BETWEEN HANDLE HALVES WHEN ASSEMBLING.

Once the cord and cord protector are properly seated in the motor housing, the cord jacket is to extend a minimum of .25" beyond the top of the cord protector before the handle halve is assembled.

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Black	*	-----	*Component of cord set, pin hsg. assy. or blade hsg. assy. Connect to #2 on switch bottom.
2	White	*	-----	*Component of cord set, pin hsg. assy. or blade hsg. assy. Connect to #4 on switch top.
4	Brown	Field	-----	Component of field. Connect to #3 on switch top.
5	Black	Field	-----	Component of field. Connect to #2a on switch bottom.
6	White	23-94-0490	-----	Leadwire assembly. Connect to right brush holder and #5 on switch top.
7	Red	23-94-0495	-----	Leadwire assembly. Connect to left brush holder and #6 on switch top.



BOTTOM VIEW OF SWITCH

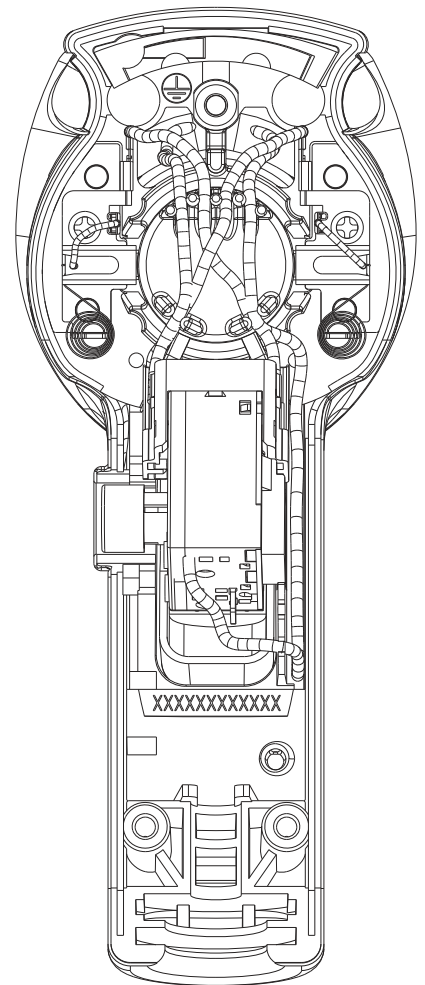
NOTE:
Prior to installation, Switch lever must be in the **FORWARD** position as shown.

Heat Sink

MARQUARDT SWITCH

● = WIRE TRAPS or GUIDES

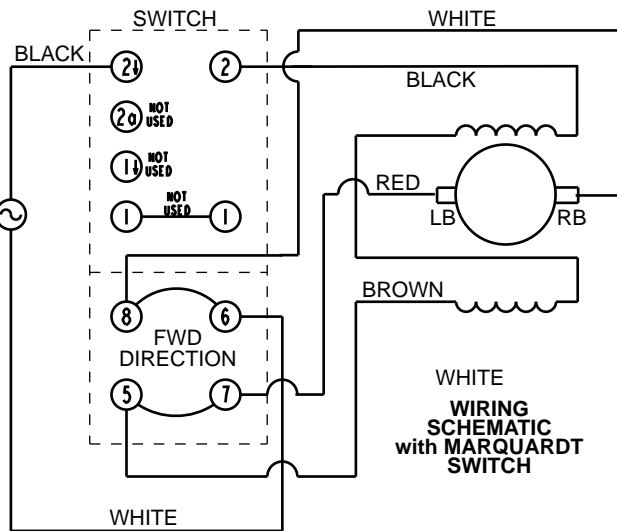
NOTE:
Prior to installation, Switch lever must be in the **FORWARD** position as shown.



AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE CAREFUL AND AVOID PINCHING WIRES BETWEEN HANDLE HALVES WHEN ASSEMBLING.

Once the cord and cord protector are properly seated in the motor housing, the cord jacket is to extend a minimum of .25" beyond the top of the cord protector before the handle halve is assembled.



WHITE WIRING SCHEMATIC with MARQUARDT SWITCH

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Black	*	-----	*Component of cord set, pin hsg. assy. or blade hsg. assy. Connect to #2↓ on switch bottom.
2	White	*	-----	*Component of cord set, pin hsg. assy. or blade hsg. assy. Connect to #6 on switch top.
4	Brown	Field	-----	Component of field. Connect to #5 on switch top.
5	Black	Field	-----	Component of field. Connect to #2 on switch bottom.
6	White	23-94-0490	-----	Leadwire assembly. Connect to right brush holder and #8 on switch top.
7	Red	23-94-0495	-----	Leadwire assembly. Connect to left brush holder and #7 on switch top.



SERVICE PARTS LIST

BULLETIN NO.
54-44-0554

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
18 GAUGE SHEAR		54-44-0553	Sept. 2013
CATALOG NO.	SERIAL NUMBER PREFIX & BREAK	WIRING INSTRUCTION	
6852-20	A80E	See Pages 2 & 3	

EXAMPLE:

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 Component Parts (Small #)
 Are Included When Ordering
 The Assembly (Large #).

★ = Part number change from previous service parts list.

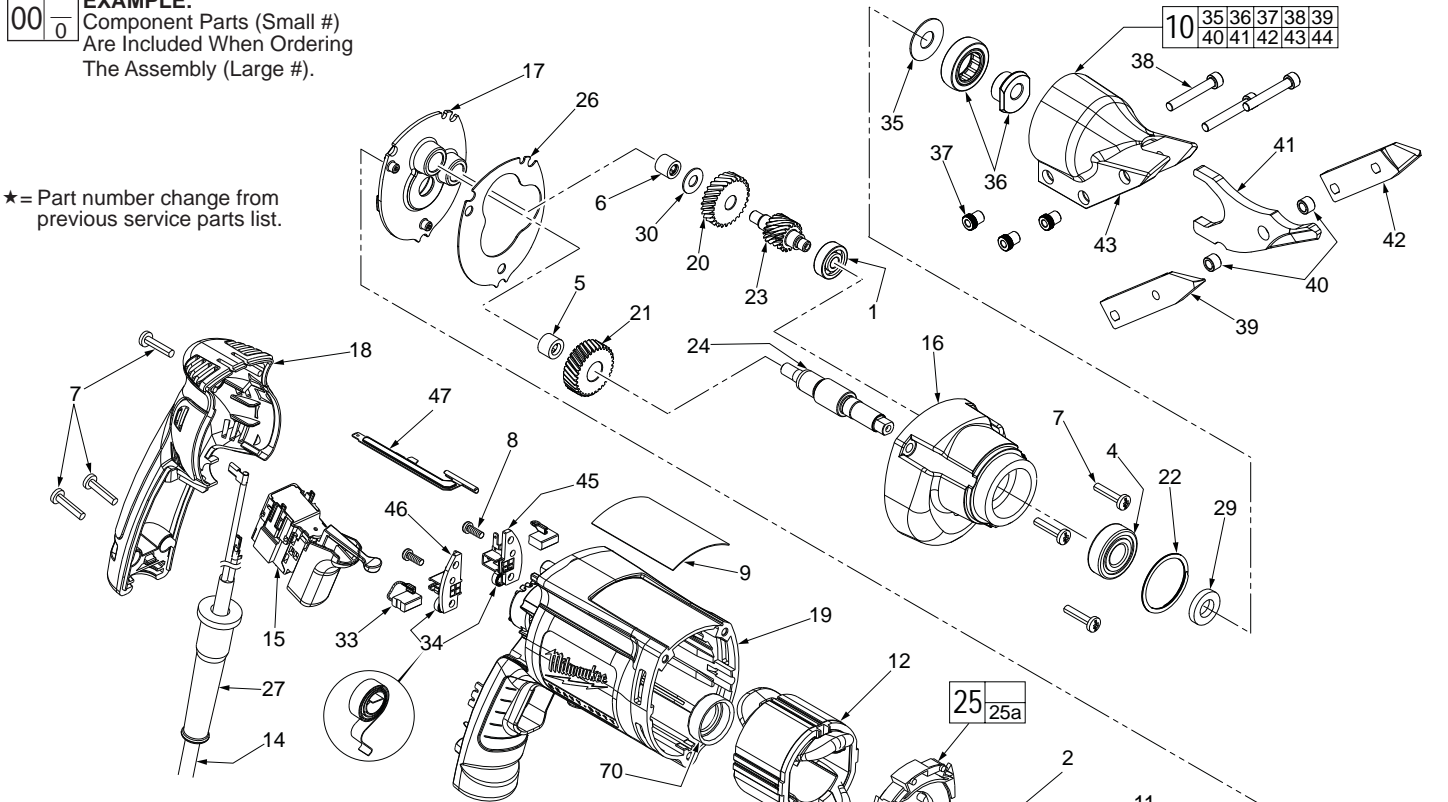


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	02-04-0640	Ball Bearing	(1)
2	02-04-0645	Ball Bearing	(1)
3	02-04-0852	Ball Bearing	(1)
4	02-04-1020	Ball Bearing	(1)
5	02-50-1611	Needle Bearing	(1)
6	02-50-2400	Needle Bearing	(1)
7	06-82-7275	7-18 x .75 Slotted Plastite T-20	(6)
8	06-88-1610	M3.5 x 10 Pan Hd. Plastite Screw	(2)
9	12-99-2665	Service Nameplate	(1)
10	48-08-0500	Shear Head Assy. (Includes 35 thru 44)	(1)
11	16-10-2210	Armature Assembly	(1)
12	18-07-7220	Field	(1)
14	22-64-6510	Cord Set	(1)
15	23-66-2625	Defond Switch (See wiring on page 2)	(1)
15a	23-66-2587	Marquardt Switch (See wiring on page 3)	(1)
16	28-14-2394	Gearcase	(1)
17	28-28-2320	Diaphragm	(1)
18	31-15-2010	Handle Halve	(1)
★19	31-50-0526	Motor Housing	(1)
20	32-40-0100	Intermediate Gear	(1)
21	32-75-0115	Spindle gear	(1)
22	34-80-1400	Retaining Ring	(1)
23	36-66-0125	Intermediate Pinion	(1)
24	38-50-5754	Spindle	(1)
25	42-14-0450	Baffle Assembly	(1)
25a	45-30-0030	Slug (Not Shown)	(2)
26	43-44-0985	Gasket	(1)
27	44-76-0210	Cord Protector	(1)
29	45-88-0396	Chuck Washer	(1)
30	45-88-7990	Thrust Washer	(1)
33	22-18-1310	Brush Assembly	(2)
34	23-52-1610	Brush Spring	(2)
35	45-88-7310	Washer	(1)
36	43-16-0100	Eccentric Assembly	(1)
37	43-84-0460	Knurled Insert	(3)
38	06-75-2115	10-24 x 1-1/4 Skt. Hd. Cap Screw	(3)
39	48-44-0170	Blade - Right Side	(1)
40	42-40-0520	Bushing	(2)
41	48-44-0150	Blade - Center	(1)
42	48-44-0160	Blade - Left Side	(1)
43	43-76-0400	Shear Housing	(1)

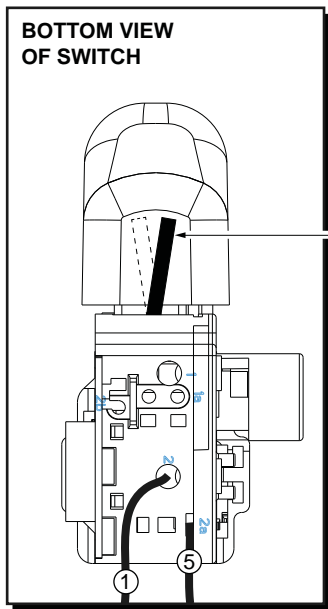
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
44	49-96-0070	5/32 Hex Allen Wrench (Not Shown)	(1)
45	22-20-0090	Left Brush Holder	(1)
46	22-20-0095	Right Brush Holder	(1)
47	44-60-1700	Ground Pin	(1)
★70	43-86-0125	Bearing Cup	(1)
	23-94-0490	White Leadwire Assy. (See pages 2 & 3)	(1)
	23-94-0495	Red Leadwire Assy. (See pages 2 & 3)	(1)

FIG. LUBRICATION:
 16 Place 5 grams (3/16 oz.) of Type "Y" Grease, No. 49-08-5270 on top of the inserted intermediate ball bearing (1) and on the intermediate pinion (23). After inserting the balance of the gear ing mechanism (20, 30, 28 and 21), place 13 grams (1/2 oz.) of "Y" Grease at the armature pinion centerline in the gearcase and fill to the top of the intermediate gear teeth.

36,40,41 During assembly, use a dab of Type "E" Grease, No. 49-08-4122 to lubricate flats, pivot hole and sides of center blade (41), eccentric assembly (36) and bushing (40).

5,6,17 Before assembly, lightly coat all press fit areas with lightweight spindle oil.

FIG. NOTES:
 5,6,17 Needle bearings to be pressed flush to .010 under flush from the end which has the vendors identification.

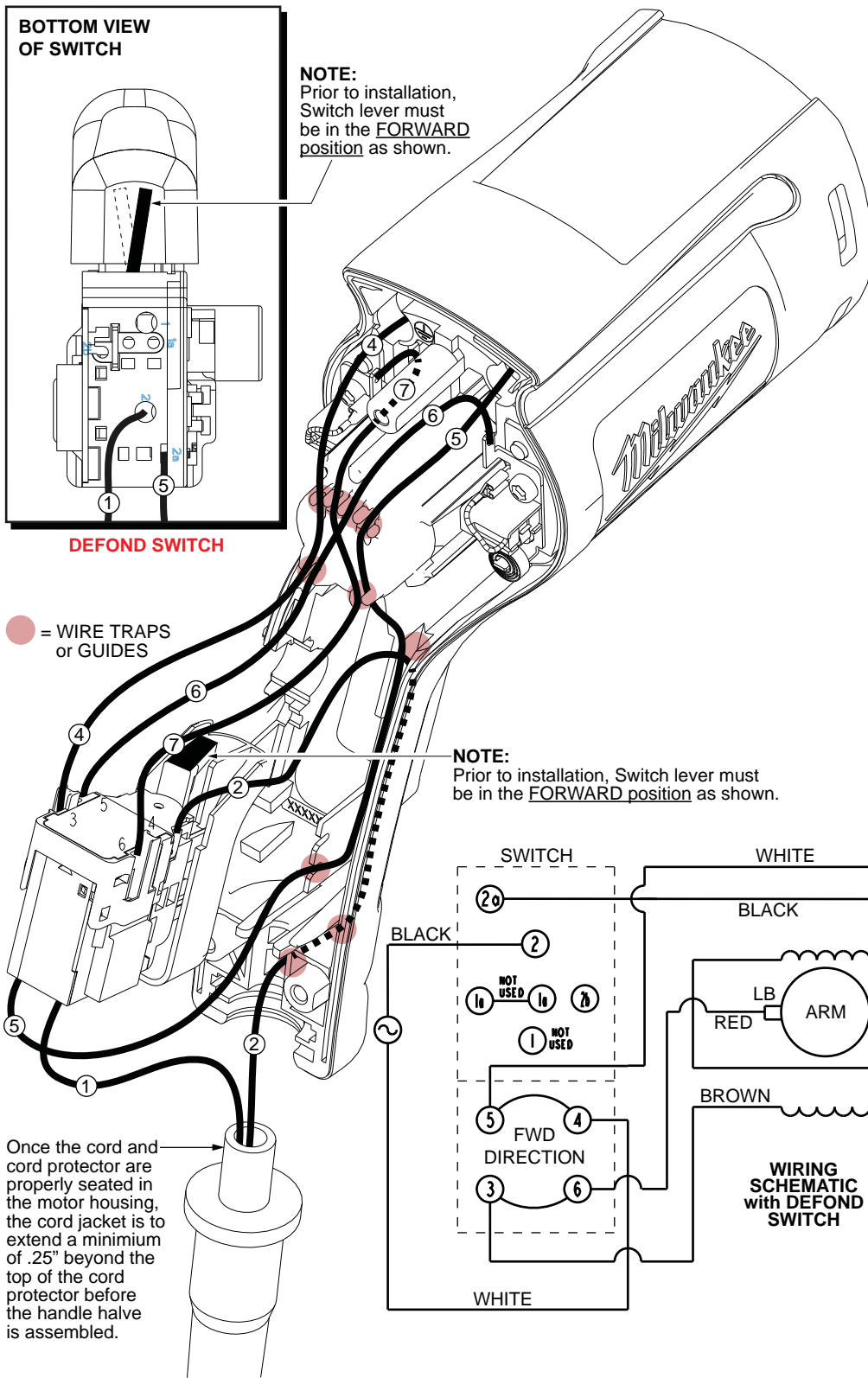


BOTTOM VIEW OF SWITCH

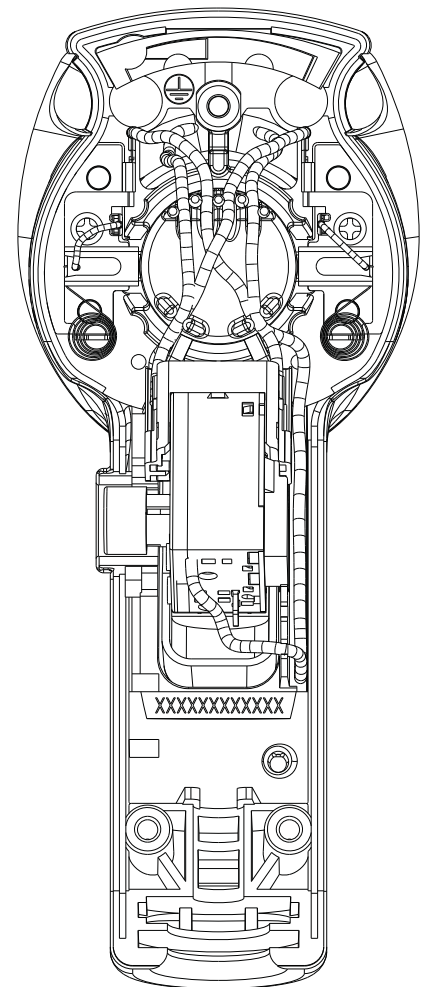
NOTE:
Prior to installation, Switch lever must be in the FORWARD position as shown.

DEFOND SWITCH

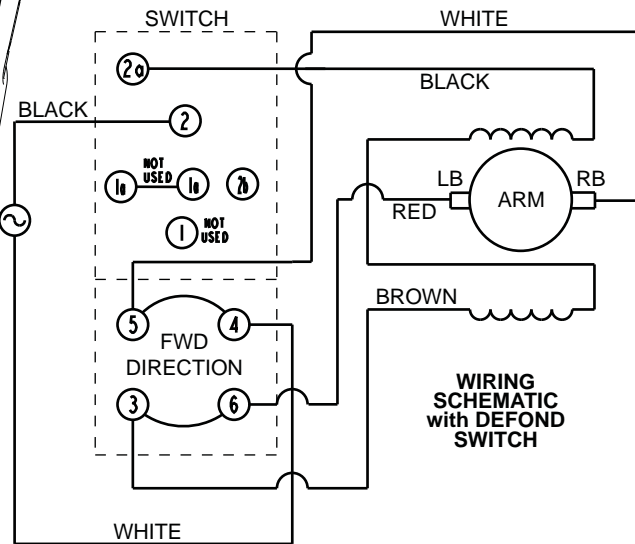
● = WIRE TRAPS or GUIDES



NOTE:
Prior to installation, Switch lever must be in the FORWARD position as shown.



Once the cord and cord protector are properly seated in the motor housing, the cord jacket is to extend a minimum of .25" beyond the top of the cord protector before the handle halve is assembled.

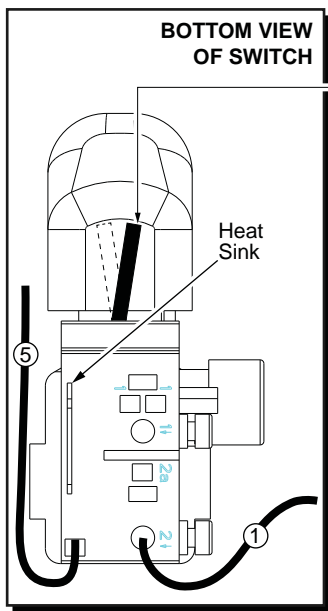


AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE CAREFUL AND AVOID PINCHING WIRES BETWEEN HANDLE HALVES WHEN ASSEMBLING.

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Black	*	-----	*Component of cord set, pin hsg. assy. or blade hsg. assy. Connect to #2 on switch bottom.
2	White	*	-----	*Component of cord set, pin hsg. assy. or blade hsg. assy. Connect to #4 on switch top.
4	Brown	Field	-----	Component of field. Connect to #3 on switch top.
5	Black	Field	-----	Component of field. Connect to #2a on switch bottom.
6	White	23-94-0490	-----	Leadwire assembly. Connect to right brush holder and #5 on switch top.
7	Red	23-94-0495	-----	Leadwire assembly. Connect to left brush holder and #6 on switch top.



BOTTOM VIEW OF SWITCH

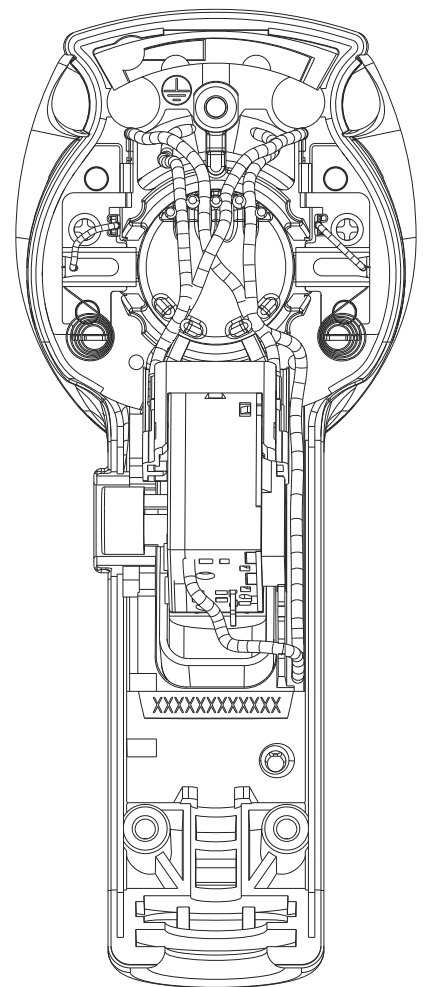
NOTE:
Prior to installation, Switch lever must be in the **FORWARD** position as shown.

Heat Sink

MARQUARDT SWITCH

● = WIRE TRAPS or GUIDES

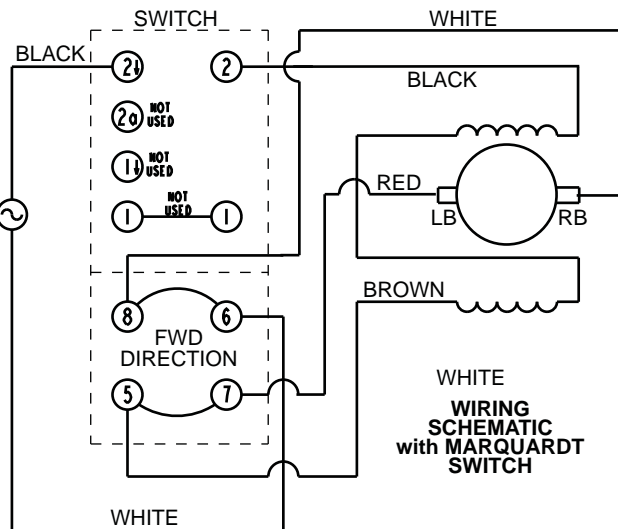
NOTE:
Prior to installation, Switch lever must be in the **FORWARD** position as shown.



AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE CAREFUL AND AVOID PINCHING WIRES BETWEEN HANDLE HALVES WHEN ASSEMBLING.

Once the cord and cord protector are properly seated in the motor housing, the cord jacket is to extend a minimum of .25" beyond the top of the cord protector before the handle halve is assembled.



WHITE WIRING SCHEMATIC with MARQUARDT SWITCH

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Black	*	-----	*Component of cord set, pin hsg. assy. or blade hsg. assy. Connect to #2↓ on switch bottom.
2	White	*	-----	*Component of cord set, pin hsg. assy. or blade hsg. assy. Connect to #6 on switch top.
4	Brown	Field	-----	Component of field. Connect to #5 on switch top.
5	Black	Field	-----	Component of field. Connect to #2 on switch bottom.
6	White	23-94-0490	-----	Leadwire assembly. Connect to right brush holder and #8 on switch top.
7	Red	23-94-0495	-----	Leadwire assembly. Connect to left brush holder and #7 on switch top.

BULK LEAD WIRE - BULLETIN NO. 58-01-0003