BEGIN CALLOS NO. AUSBRIALNO.WINDERGENTING FARTS     Event billion     Description     Description </th <th>111</th> <th colspan="8">SERVICE PARTS LIST SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS 7-1/4" CIRCULAR SAW with TILT-LOK® HANDLE</th> <th colspan="2">BULLETIN NO. 54-40-6005</th>	111	SERVICE PARTS LIST SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS 7-1/4" CIRCULAR SAW with TILT-LOK® HANDLE								BULLETIN NO. 54-40-6005	
CATALOG NO.     6390-20     SERIAL MARKER     Within NetherLitoria       EXAMPLE:     EXAMPLE:     EXAMPLE:     See Page 3       Image: Component Plats (Small #) Are Included When Ordering The Assembly (Large #).     Provide Service parts (Small #) Are Included (Small #) Are Included (Small #) Are Included (Small #).     *= Part number change from previous service parts (Small #).       1     020-016     DESCRIPTION OF PART     NO. REG.       1     020-016     DESCRIPTION OF PART     NO. REG.       1     020-016     DESCRIPTION OF PART     NO. REG.       1     020-016     Small Basims (Small #).     (1)       1     020-016     Small Basims (Small #).     (1)       1     020-016     Small Basims (Small #).     (1)       1     040-057000     Small Basim (Small #).     (1)       1     0675000     Small Small Basim (Small #).     (1)       10     0682-0780     Sil-13-14. Thread Bol (1)     (1)       10     0682-0780     Small Assembly     (1)       11     0682-0780     Small Assembly     (2)       120-0682-0780     Smald Assembly <t< th=""><th></th><th></th><th></th><th></th><th></th><th colspan="3"></th><th colspan="2"></th></t<>											
EXAMPLE:						SERIA	L				
L_L_L     When Ordering The Assembly (Large #).     previous service parts list.       FIG. PART NO. DESCRIPTION OF PART     NO.RED.       1     02-04-0847     Ball Bearing     (1)       1     02-05-2423     Needle Bearing     (1)       1     02-05-2423     Needle Bearing     (1)       1     06-07-2065     Lower Guard Sterew     (1)       1     06-07-20680     Hold North Part Bearing Sterew     (1)       1     06-07-20680     Hold North Part Bearing Sterew     (1)       10     06-07-20680     Hold North Part Part Hold Sterew     (1)       10     06-07-20600     Hold North Part Part Hold Sterew     (1)       11     06-07-20600     Hold North Part Part Hold Sterew     (2)       12     16-07-07-07-07-07-07-07-07-07-07-07-07-07-				arts (Small #) Are Included	ł			nge from		5	
1     02-04-0847     Ball Bearing     (1)     69     45-16-0750     Since Assembly     (1)       3     02-50-2423     Needle Bearing     (1)     70     45-86-8057     Washer     (1)       4		<u>00</u> N	/hen Ordering	g The Assembly (Large #)		previ	ous service p	arts list.			
3     02-80-2423     Needle Bearing     (1)       71     45-88-8460     71/1     74     49-86-345     Bilded Wrench (Nd Shown)     (1)       7     45-88-8460     71/1     74     49-86-345     Bilded Wrench (Nd Shown)     (1)       7     45-88-8460     71/1     74     49-86-345     Bilded Wrench (Nd Shown)     (1)       7     45-88-8460     71/1     74     49-86-345     Bilded Wrench (Nd Shown)     (1)       7     47     14-87-84-8466     Carrying Case     (1)     (1)     (1)       7     47-84-84-860     Max 14-94     Park 14-13 Park	1	02-04-0847	Ball Bearin	g	(1)	69	45-16-0160	Shoe Assemb	ly	(1)	
* 4						-			Vasilei		
5   65-22-005   Lower Guard Sleeve   (1)     7   44-946-335   Biade Winch (Not Shown)   (1)     7   67-75-580   57/61-18 LH. Thread Bolt   (1)     80   67-75-580   57/61-18 LH. Thread Bolt   (1)     80   67-75-580   57/61-18 LH. Thread Bolt   (1)     80   68-25-214   10-24 x 1/2 Pan Hd. Taptite T-27   (1)     81   12-24 x 3/4 Pan Hd. Taptite T-27   (1)     80   68-86-630   KG x 16mm Data DF Screw   (1)     81   69-86-200   10-4 x 1/2 Pan Hd. Taptite T-27   (1)     81   69-86-200   10-4 x 52 Pinsts To 25 Crew   (1)     81   12-22 c3-20   10-14 Cord X scembly   (1)     81   12-22 c3-20   10-14 Cord X scembly   (2)     82   22-26-4-100   Cord Assembly   (2)     83   31-44-0107   Left Handle Haif   (1)     84   14-67-205   Swath (Inculses Switch Screws #4)   (1)     83   31-44-0107   Berue Brack Assembly   (1)     84   33-34-40107   Left Handle Haif   (1) <t< td=""><td></td><td></td><td></td><td></td><td>( )</td><td></td><td></td><td></td><td></td><td>( )</td></t<>					( )					( )	
7   06-75-5850   5/16 - 18 LH. Thread Bolt   (1)     10   06-75-5850   14/20 x3/4 Hex Hd. Storew   (1)     10   06-82-5314   10-24 x 1/2 'Pan Hd. Taptite T-25   (1)     10   06-82-5738   8-16 x 1-34' Pan Hd. Taptite T-25   (1)     11   06-82-5738   8-16 x 1-34' Pan Hd. Taptite T-27   (1)     12   06-82-738   8-16 x 1-34' Pan Hd. Taptite T-27   (1)     13   06-82-738   8-16 x 1-34' Pan Hd. Taptite T-27   (1)     14   06-82-738   8-16 x 1-34' Pan Hd. Taptite T-27   (2)     15   06-82-739   Service Num Dolta PT Screw   (2)     16   17.700-66   Armature Assembly   (2)     17   17.600-66   Field   (1)     18   14-67-056   Switch (Includes Switch Corew st 4/)   (1)     12   22-64-010   Cord Assembly   (2)     12   22-64-010   Cord Assembly   (1)     12   22-64-010   Cord Assembly   (1)     13   34-64-0455   Switch (Includes Switch Corew st 4/)   (1)     14   14-67-056   Switch (	5	45-22-0605	Lower Gua	rd Sleeve		74	49-96-0345	Blade Wrench	(Not Shown)	( )	
8     06-75-5860     14-20 x 3/4" Hex Hd. Screw     (i)       9     06-82-538     12-24 x 3/4" Pan Hd. Taptite T-27     (3)       10     06-82-538     12-24 x 3/4" Pan Hd. Taptite T-27     (3)       10     06-82-538     12-24 x 3/4" Pan Hd. Taptite T-27     (3)       11     06-82-577     8-16 x 15.4" Pan Hd. Taptite T-27     (3)       16     06-82-578     M5 x 2/4 Pan Hd. Taptite T-27     (3)       16     06-82-578     M5 x 2/4 Pan Hd. Taptite T-27     (3)       16     06-82-578     M5 x 2/4 Pan Hd. Taptite T-20     (10)       16     06-82-578     M5 x 2/2 A x 18 PH (PT) Screw     (3)       17     14 57-0266     Armature Assembly     (1)       18     12-27-0366     Armature Assembly     (2)       22-22-100     Cord Assembly     (2)     Apply 320 - 340 oz." Orese. No. 49-09-5270.       22-22-100     Cord Assembly     (1)     (2)     Apply 320 - 340 oz." Orese. No. 49-09-5270.       22-22-100     Cord Assembly     (1)     (2)     Apply 320 - 340 oz." Orese. No. 49-09-5270.       22-26-2178     Swinch Ando	6			5/16-18 x 9/16" Blade Screw		75				(1)	
9     06-82-5314     10-24 x 1/2 Pan Hd. Taptite T-25     (11)       06-82-5474     10-24 x 1-34* Pan Hd. Taptite T-25     (11)       07     81-82 x 49* Pan Hd. Taptite T-25     (11)       07     81-82 x 59* Pan Hd. St. Plastite T-20     (22)       07     81-82 x 59* Pan Hd. St. Plastite T-20     (22)       07     68-82-099     10-14 x .562 Plastite T-25 Screw     (2)       07     68-82-099     10-14 x .562 Plastite T-25 Screw     (2)       07     11     Tighten the handle lever screw such that it requires 3-7 lbs.       12     12-21-6390     Service Nameplate Kit     (1)       12     12-22-6218     Switch (Include Switch Screws 44)     (1)       12     12-23-6218     Switch (Include Switch Screws 44)     (1)       13     13-05-045     Barline     Core r     (1)       14     13+4-0107     Left Handle Half     (1)       13     13-05-045     Barline     (1)     (1)       14     31-4-0107     Left Handle Half     (1)     (1)       13     31-4-0107     Left Handle Half					( )						
10   06-82-535   12-24 x 34" Pan Hd. Tapite T-25   (3)     11   06-82-727   8-16 x 56" Pan Hd. Sit Pisetie T-20   (10)     12   06-82-727   8-16 x 56" Pan Hd. Sit Pisetie T-20   (10)     14   05-82-727   8-16 x 54" Pan Hd. Sit Pisetie T-20   (10)     15   06-82-6280   M5 x 2.24 x 18 Hf (FT) Screw   (3)     16   06-82-6280   M5 x 2.24 x 18 Hf (FT) Screw   (3)     17   16   16-70-056   Field   (11)     18   12-70-056   Field   (11)     18   12-70-056   Field   (11)     18   12-70-056   Field   (11)     22-16-0176   Dearch Asemby   (11)     22-16-0176   Dorder Cover   (11)     22-16-0165   Switch (Includes Switch Screws #4)   (11)     23   31-44-0106   Garacase   (11)     23   31-44-0106   Field   (11)     33   31-44-0106   Edite Handle Hall   (11)     33   31-44-0205   Gwitch Using Assembly   (11)     33   31-40-0255   Gwitch Using					( )	81	49-22-4146	Rip Fence with	two Wing Screws (No	t Shown) (1)	
11   06-82-547   10-24 xt -347 Pan Hd. Taptite T-25   (1)     12   06-82-739   8-16 xt -347 Pan Hd. Taptite T-20   (2)     13   06-82-739   8-16 xt -347 Pan Hd. Statite T-20   (2)     14   06-82-739   8-16 xt -347 Pan Hd. Statite T-20   (2)     15   06-82-0390   Stox 16m Dotta PT Screw   (2)     16   06-82-0390   Service Nameplate Ki   (1)     17   16-70-046   Fried   (1)     18   12-20-6390   Service Nameplate Ki   (1)     19   16-70-046   Fried   (1)     11   Tighten the handle lever screw such that it requires 3-7 lbs.   force to close the handle lever screw such that it requires 3-7 lbs.     12   12-70-046   Fried   (1)   fried   force to dose the handle lever screw such that it requires 3-7 lbs.     12   22-22-1303   Brush Tube Assembly   (2)   29   Apply.320 - 360 cz. "Y Grease. No.49-08-5270, to geat hore of upper guard generase. The grease should be directed toward the pinnor end of the amature.     13   31-46-010   Cord Assembly   (1)   for amature.   29.31     23   15-6-0455   Mandle Lever   <					( )						
12   06:82-7270   6-16:5 (8) <sup>2</sup> Pan HL Sit, Plastite T-20   (10)     13   06:82-7270   6-16:5 (8) <sup>2</sup> Pan HL Sit, Plastite T-20   (2)     14   06:86-0335   K50 x 16mm Delta PT Screw   (3)     15   06:82-0305   K50 x 16mm Delta PT Screw   (3)     16   06:95-6230   M5 x 2.24 x 18 PH (PT) Screw   (1)     17   16:70-0066   Armature Assembly   (1)     18   12:72-218-1075   Brush Assembly   (2)     22:22-2103   Dubpt Nuch Assembly   (2)     22:22-2103   Dubpt Could Cover   (1)     21   24:16-0100   Gearcase   (1)     22:14-0100   Gearcase   (1)     22:24:14-0100   Gearcase   (1)     23:14:24-0126   Bwell Bracket Assembly   (1)     23:14:24-0126   Bwell Bracket Assembly   (1)     33:14:24-0126   Berger Transket Assembly   (1)     33:14:24-0167   Bufte Handle Half   (1)     33:14:24-0167   Bufte Handle Half   (1)     33:14:24-0175   Derver Guard Kit   (1)     33:14:24-0167   Berger Tran						FIG	NOTE				
13   06-82-7395   8-16 x 1-34' Pan Hd, Plastie T-20 (2)     14   06-82-0000   10-14 x.562 Plastie T-25 Screw (2)     15   06-82-0001   10-14 x.562 Plastie T-25 Screw (2)     17   17   17     18   12-20-6330   Service Nameplate Kit (1)     19   167-0006   Amatter Assembly (2)     20   18-70-0046   Field     21   21-87-100   Cod Assembly (2)     22   22-22-1030   Brush Tube Assembly (2)     22   22-24-100   Cod Assembly (2)     22   22-24-100   Cod Assembly (2)     22   22-24-100   Cod Assembly (2)     23   28-41-102   Lower Guard Cover (1)     28   14-67-0256   Bevel Bracket Assembly (1)     29   28-41-1032   Lower Guard Kit (1)     31   31-44-0106   Right Hadle Half (1)     31   31-44-017   EH handle Lever (1)     31   31-44-0050   Front Handle Half (1)     31   31-44-0050   Front Handle Half (1)     31   31-44-0050   Front Handle Half (1)     31   31-44-0050						_	-	e ball bearing so	that the seal faces th	ne commutator.	
14   05-83-0365   K50 x 16mm Delta PT Screw   (3)     15   06-82-0305   K50 x 15mm Delta PT Screw   (2)     16   06-95-6220   M5 x 2.24 x 18 PH (PT) Screw   (1)     17   18-70-0056   Armature Assembly   (1)     18   19-70-0056   Armature Assembly   (1)     22   22-18-1075   Brush Assembly   (2)     22   22-40-100   Cord Assembly   (2)     22   22-40-100   Cord Assembly   (1)     27   25-20-120   Upper Guard Cover   (1)     28   14-0100   Gearcase   (1)     29   24-14-0100   Gearcase   (1)     29   24-14-0100   Gearcase   (1)     29   24-14-0100   Gearcase   (1)     20   24-14-0100   Gearcase   (1)     21   31-44-0107   Left Handle Half   (1)     23   31-44-0107   Left Handle Half   (1)     23   31-44-0107   Earthal Retaining Ring   (1)     23   31-42-0225   Geare   (1)					(-)			<b>J</b>			
16   06-95-6280   M5 x 2.24 x 18 PH (FT) Screw   (1)     18   12-02-0056   Armature Assembly   (1)     19   16-70-0056   Armature Assembly   (1)     21   22-16-1075   Brush Assembly   (2)     22   22-22-103   Brush Assembly   (2)     22   22-24-1076   Cord Assembly   (1)     24   23-66-2155   Switch Includes Switch Screws #4)   (1)     24   23-66-2155   With Includes Switch Screws #4)   (1)     24   23-66-2165   With Includes Switch Screws #4)   (1)     24   24-66-2165   With Includes Switch Screws #4)   (1)     24   24-66-2165   With Index Haff   (1)     23   11-54-065   Baffle   (1)     23   11-54-065   Baffle   (1)     23   11-54-065   Baffle   (1)     23   11-52-0025   Guard Kit   (1)     24   14-0108   Froan Handle Lever   (1)     23   11-52-0025   Guard Lever   (1)     23   11-20055   Guard Cit	14	05-88-0305	K50 x 16m	m Delta PT Screw		3,29					
18   12-20-8390   Service Nameplate kit   11     19   16-77-0066   Field   11   Tighten the handle lever screw such that it requires 3-7 lbs.     10   18-77-0046   Field   11   Tighten the handle lever screw such that it requires 3-7 lbs.     12   22-18-1075   Brush Tube Assembly   (2)   22   22-22-1030   Brush Tube Assembly   (2)     22   22-22-1030   Brush Tube Assembly   (2)   Apply :320 - 360 cz, "G Grease. The grease should be directed toward the prinon end of the armature.     22   22-36-0120   Upper Guard Cover   (1)     11   Tighten the handle lever screw, such that it requires 3-7 lbs.   force to close the handle lever screw, such that it requires 3-7 lbs.     23   14-6000   Gearcase   (1)   to gear bore of upper guard gearcase. The grease should be directed toward the prinon end of the armature.     29.31   Orient the baffie with the crush risk saligned and seated as 31-44-0107   Left Handle Half   (1)     31   31-44-0107   Left Handle Half   (1)   down with the screw guard with the saw set at full depth do cut and zero degree bevel. Place the lower guard with the saw set at full depth do cut and zero degree bevel. Place the saw upide down with the shoe horizontal.     31-44-0135   <								ess the bearing .0	15" subflush to the	gear cavity	
19   16-70-0056   Armature Assembly   (1)     21   12-70-0056   Armature Assembly   (2)     22   22-22-100   Brush Assembly   (2)     22   22-22-100   Cord Assembly   (2)     22   22-22-100   Dore Clarad Cover   (1)     23   24-64-100   Cord Assembly   (1)     24   14-67-0256   Bavel Bracket Assembly   (1)     23   14-67-0256   Bavel Bracket Assembly   (1)     24   14-67-0256   Bavel Bracket Assembly   (1)     23   14-67-0256   Bavel Bracket Assembly   (1)     31   31-60-0456   Baffe   (1)     31   31-60-0456   Baffe   (1)     33   14-41-008   Right Handle Half   (1)     34   31-44-0107   Letth Handle Laver   (1)     34   34-00-320   Geard Lever   (1)     34   34-00-320   Geard Lever   (1)     34   34-00-320   Geard Lever   (1)     34   34-00-320   Extemal Retaining Ring   (1)							wall.				
20   18-70-0046   Field   (1)     12   22-18-1075   Brush Tube Assembly   (2)     23   22-46-100   Cord Assembly   (2)     23   22-46-100   Cord Assembly   (2)     24   23-66-2185   Switch (Includes Switch Screws #4)   (1)     24   23-66-2185   Switch (Includes Switch Screws #4)   (1)     29   28-14-1030   Gearcase   (1)     29   28-14-1032   Lower Guard Core   (1)     29   28-14-1032   Lower Guard Kit   (1)     21   31-65-045   Balfle   (1)     23   31-56-045   Balfle   (1)     31   31-44-0106   Forch Handle Half   (1)     31   31-44-0107   Left Handle Half   (1)     31   31-42-015   Motor Huser   (1)     31   31-52-2015   Opeth Lever   (1)     31   31-52-2015   Geard Lever   (1)     32   34-60-0320   External Retaining Ring   (1)     43   44-0-0320   King Ping   (1)  1					( )	11	Tighten t	ha handla lavar s	crow such that it rea	uires 3-7 lbs	
21   22-18-1075   Brush Assembly   (2)     22   22-24-0100   Cord Assembly   (1)     24   23-66-2185   Switch (Includes Switch Screws #4)   (1)     24   23-66-2185   Switch (Includes Switch Screws #4)   (1)     25   20-0120   Upper Guard Cover   (1)     28   14-67-0256   Bevel Bracket Assembly   (1)     29   Apply.320 - 360 0z. "Y" Grease, No. 49-08-5270, to gear bone of upper guard gearcase. The grease should be directed toward the pinion end of the armature.     29   29.41   Orient the baffle   (1)     30   12-467-0256   Bevel Bracket Assembly   (1)     31   31-00-045   Baffle   (1)     33   31-44-0108   Right Handle Half   (1)     34   13-42-015   Handle Lever   (1)     34   14-22525   Motor Cover   (1)     30   31-52-0015   Depth Lever   (1)     31   34-00-0320   External Retaining Ring   (1)     34   34-40-0320   Spinde   (1)     43   40-50-0255   Corient Ke assembly   (1)				ISSEITIDIY	( )						
22   22-22-1030   Brush Tube Assembly   (2)     23   22-64-0100   Cord Assembly   (1)     24   23-66-2185   Switch (Includes Switch Screws #4)   (1)     25   14-67-0256   Bevel Bracket Assembly   (1)     24   24-14-0100   Gearcase   (1)     25   28-14-0100   Gearcase   (1)     28   14-67-0256   Bevel Bracket Assembly   (1)     29   28-14-0100   Gearcase   (1)     29   31-52-0045   Baffe   (1)     31   31-42-0178   Right Handle Half   (1)     31   31-42-0175   Depth Lever   (1)     31   Sectors   (1)   30     31   Functionally check the lower guard with the saw set at full depth of cut and zero degree bevel. Place the saw upside down with the short polarity check the lower guard lever. The guard should return in a brisk manner.     32   31-52-0025   Guard Spring   (1)     33   31-52-0025   Guard Lever   (1)     34   34-60-0300   External Retaining Ring   (1)     41   34-40-1380   O-Ring   <				embly							
23   22-64-0100   Cord Assembly   (1)     24   23-62-0125   Witch (Includes Switch Screws #4)   (1)     25   25-20-0120   Upper Guard Cover   (1)     24   24-67-0256   Bevit Diracket Assembly   (1)     29   28-14-0100   Gearcase   (1)     30   28-41-0103   Lower Guard Kit   (1)     31   31-45-0456   Motor Cover   (1)     31   31-45-0465   Motor Cover   (1)     31   31-44-0108   Right Handle Half   (1)     31   31-44-0107   Left Handle Half   (1)     31   31-42-017   Left Handle Lever   (1)     31   31-42-017   Depth Lever   (1)     31   31-42-017   Depth Lever   (1)     31   32-6015   Depth Lever   (1)     31   34-60-030   Sking Ring   (1)     32   34-60-030   Sking Ring   (1)     34   36-00460   Spindie   (1)     34   36-00450   Spindie   (1)     34   <						29	Apply .32	20360 oz. "Y" (	Grease, No. 49-08-52	270,	
27   25-20-0120   Upper Guard Cover   (1)     28   14-670-266   Bevel Bracket Assembly   (1)     30   28-41-1032   Lower Guard Kit   (1)     31   31-60-045   Baffe   (1)     33   31-44-0108   Right Handle Half   (1)     34   31-44-0108   Fight Handle Half   (1)     35   31-44-0107   Left Handle Half   (1)     36   31-44-0107   Left Handle Half   (1)     37   31-52-0025   Guard Lever   (1)     39   31-52-0025   Guard Lever   (1)     31   34-60-0320   Kaing Risg   (1)     34   34-40-1375   O-Ring   (1)     34   34-60-0320   External Retaining Ring   (1)     34   34-60-0320   External Retaining Ring   (1)     34   34-60-0320   Spindle   (1)     34   40-50-045   Guard Spring   (1)     34   40-50-045   Guard Spring   (1)     34   40-50-045   Guard Spring   (1)     34<	23	22-64-0100									
28   14-67-0256   Bevel Bracket Assembly   (1)     29   28-41-1032   Lower Guard Kit   (1)     31   31-05-0045   Baffle   (1)     31   31-05-045   Motor Cover   (1)     43   31-44-0108   Right Handle Half   (1)   with the screw holes in the motor housing and the housing and thousing and thousing and the housing and thousing and the housing a							be direct	ed toward the pin	ion end of the armat	ure.	
29   28-14-0100   Gearcase   (1)     30   28-41-032   Lower Guard Kit   (1)     31   31-05-046   Baffle   (1)   with the crush ribs aligned with the screw holes in the motor housing and the screw holes in the motor housing and the screw holes in the motor housing and the locator tabs aligned and seated and									$\sim$		
30   28-41-1032   Lower Guard Kit   (1)     31   31-05-0455   Baffle   (1)     43   31-34-0108   Right Handle Half   (1)     43   31-44-0108   Right Handle Half   (1)     43   34-44-0108   Right Handle Half   (1)     63   31-44-0107   Left Handle Half   (1)     63   31-42-156   Motor Housing Assembly   (1)     73   150-2225   Motor Housing Assembly   (1)     93   31-52-0025   Gear   (1)     93   31-52-0025   Gear   (1)     14   34-60-330   CRing   (1)     14   34-60-330   Kip Ring   (1)     44   34-60-330   King Ring   (1)     45   38-50-0045   Cuard Spring   (1)     46   450-0045   Cuard Spring   (1)     47   40-50-0045   Cuard Spring   (1)     48   40-50-4045   Guard Spring   (1)     44   44-60-230   Kip Ring   (1)     44   42-80-0275 <t< td=""><td></td><td></td><td></td><td>ket Assembly</td><td>( )</td><td>20.2</td><td>1 Oriont th</td><td>o hofflo</td><td></td><td>See Detail A</td></t<>				ket Assembly	( )	20.2	1 Oriont th	o hofflo		See Detail A	
31   31-05-0045   Baffle   (1)     32   31-15-0465   Motor Cover   (1)     33   31-44-0108   Right Handle Half   (1)     34   31-44-0108   Front Handle   (1)     35   31-44-0107   Left Handle Half   (1)     36   31-44-0107   Left Handle Half   (1)     37   31-52-025   Motor Housing Assembly   (1)   and seated     37   31-52-025   Gear   (1)   astown.     31   34-60-330   O-Ring   (1)   depth of cut and zero degree bevel. Flace the saw upside     41   34-60-230   Kilp Ring   (1)   100%. Release the lower guard lever. The guard should return in a brisk manner.     43   34-60-230   Kilp Ring   (1)   38     43   34-60-230   Kilp Ring   (1)     53   83-50-0060   Spindle   (1)     44   34-60-2330   Kilp Ring   (1)     53   84-50-2045   Goard Spring   (1)     44   34-60-233   Kilp Ring   (1)     54   42-60-2055   Co				rd Kit		29,3					
32   31-15-0465   Motor Cover   (1)     *33   31-44-0108   Right Handle Half   (1)   holes in the motor   A     *33   31-44-0108   Right Handle Half   (1)   holes in the motor   A     *35   31-44-0107   Left Handle Half   (1)   locator tabs aligned   and seated     36   31-44-017   Left Handle Lever   (1)   as shown.   signed     38   31-52-0225   Guard Lever   (1)   30   Functionally check the lower guard with the saw set at full     40   32-75-3205   Gear   (1)   30   Functionally check the lower guard lever. The guard should return in a brisk manner.     41   34-60-0320   External Retaining Ring   (1)   30   When tight, the depth adjustment lever should be parallel (±20 <sup>2</sup> ) with the shoe.     43   36-00-320   Spring   (1)   38   When tight, the depth adjustment lever should be parallel (±20 <sup>2</sup> ) with the shoe.     44   34-60-2300   Spring   (1)   38   When tight, the depth adjustment lever should be parallel (±20 <sup>2</sup> ) with the shoe.     47   40-50-0055   Compression Spring   (1)   38   When tight, the bevel ad					( )				67		
A 31 - 44-0060   Front Handle Haff   (1)     ★ 35   31 - 44-0060   Front Handle Haff   (1)     36   31 - 44-0060   Front Handle Lever   (1)     37   31 - 50-225   Motor Housing Assembly   (1)     38   31 - 52-0015   Depth Lever   (1)     39   31 - 52-0025   Gear   (1)     40   32 - 75-3205   Gear   (1)     41   34 - 40-1375   O-Ring   (1)     41   34 - 40-1380   O-Ring   (1)     42   34 - 40-1380   O-Ring   (1)     43   34-60-0320   External Retaining Ring   (1)     44   34-60-0320   External Retaining Ring   (1)     44   -06-0305   Gompression Spring   (1)     45   38-50-0060   Spindle   (1)     46   40-50-0045   Guard Spring   (1)     47   40-50-0055   Compression Spring   (1)     51   42-38-0222   Rubber Bumper   (1)     52   43-34-0795   Outer Flange   (1)     54				er	( )		-		$T \mid M \mid A$		
31-44-0107   Left Handle Half   (1)   Inclusing the function of the functin of the function of the function of the funct	<b>★</b> 33	31-44-0108	Right Hand	lle Half	(1)						
3631-44-2166Handle Lever(1)and seated as shown.3731-50-2225Motor Housing Assembly(1)as shown.3831-52-0015Depth Lever(1)303032-75-3205Gear(1)3044-40-1375O-Ring(1)304234-40-1380O-Ring(1)4334-60-0320External Retaining Ring(1)4434-60-0320Klip Ring(1)4434-60-0320External Retaining Ring(1)4538-50-0060Spindle(1)4640-50-0045Compression Spring(1)4740-50-0055Compression Spring(1)4840-50-0045Guard Spring(1)4942-16-0160Handle Band(1)5042-38-0222Rubber Bumper(1)5142-374-0735Spindle Lock Button(1)5243-34-0790Inner Flange(1)5343-34-0735Outer Flange(1)5444-70-0780Adjustment Lever(1)5544-10-0130Bevel Adjustment Lever(1)5644-20-0750Adjustment Lever(1)5644-60-0085Tapped Pin(1)6044-60-0085Tapped Pin(1)6144-60-0085Tapped Pin(1)6444-60-0085Tapped Pin(1)6444-60-0085Retaining Plate(1)6444-60-0085Retaining Plate <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>0</td> <td></td> <td></td> <td></td>							0				
37   31-50-2225   Motor Housing Assembly   (1)   as shown.     38   31-52-0225   Guard Lever   (1)     40   32-75-3205   Gear   (1)     41   34-40-1375   O-Ring   (1)     42   34-40-1380   O-Ring   (1)     43   34-60-320   External Retaining Ring   (1)     43   34-60-320   External Retaining Ring   (1)     44   34-60-320   External Retaining Ring   (1)     44   34-60-320   External Retaining Ring   (1)     44   34-60-320   External Retaining Ring   (1)     45   38-50-0060   Spindle   (1)     46   40-50-0045   Guard Spring   (1)     47   40-50-6041   Spring   (1)     48   40-50-8041   Spring   (1)     50   42-16-0160   Handle Band   (1)     51   42-42-0275   Spindle Lock Button   (1)     54   43-34-0795   Outer Flange   (1)     54   43-34-0795   Outer Flange   (1)					( )			0			
3831-52-0015Depth Lever(1)3931-52-0025Guard Lever(1)30Functionally check the lower guard with the saw set at full depth of cut and zero degree bevel. Place the saw upside down with the shoe horizontal. Retract the lower guard 100%. Release the lower guard lever. The guard should return in a brisk manner.4134-40-1375O-Ring(1)100%. Release the lower guard lever. The guard should return in a brisk manner.4234-40-1380O-Ring(1)100%. Release the lower guard lever. The guard should return in a brisk manner.4334-60-0320Klip Ring(1)return in a brisk manner.4434-60-0320Spindle(1)384438-50-0060Spindle(1)384440-50-0045Guard Spring(1)434440-50-0055Compression Spring(1)434440-50-8041Spring(1)435042-38-0222Rubber Bumper(1)555142-42-0275Spindle Lock Button(1)5243-34-0790Inner Flange(1)5443-78-0155Hub (With Bearing)(1)5544-10-0130Bevel Adjustment Lever(1)5644-20-0570Spindle Lock Pin(1)5744-60-0085Tapped Pin(1)5444-60-0085Tapped Pin(1)6144-60-0085Tapped Pin(1)6144-60-0056Retaining Plate(1)6444-60-0056					( )						
39     31-52-0025     Guard Lever     (1)     30     Functionally check the lower guard with the saw set at full depth of cut and zero degree bevel. Place the saw upside down with the shoe horizontal. Retract the lower guard       41     34-40-1375     O-Ring     (1)     down with the shoe horizontal. Retract the lower guard       42     34-40-1380     O-Ring     (1)     100%. Release the lower guard lever. The guard should return in a brisk manner.       43     460-2330     Klip Ring     (1)     38     When tight, the depth adjustment lever should be parallel (±20°) with the shoe.       44     40-50-0055     Compression Spring     (1)     38     When tight, the depth adjustment lever should be parallel (±20°) with the shoe.       46     40-50-0055     Compression Spring     (1)     43     Orient the external retaining ring such that the beveled face is towards the guard.       50     42-38-0222     Rubber Bumper     (1)     55     When tight, the bevel adjustment lever should be bottomed out on the shoe. (Up to .100° off the shoe is acceptable).       51     42-42-0275     Spindle Lock Pin     (1)     28,65     Position the pointer such that the arrow indicates between the zero and one degree mark on the bevel plate scale.       54     43-78-0155							as showi	1.		NO P	
40   32-75-3205   Gear   (1)   depth of cut and zero degree bevel. Place the saw upside down with the shoe horizontal. Retract the lower guard     41   34-40-1380   O-Ring   (1)   100%. Release the lower guard lever. The guard should return in a brisk manner.     42   34-60-320   External Retaining Ring   (1)   return in a brisk manner.     43   34-60-320   Klip Ring   (1)   return in a brisk manner.     44   34-60-0320   Spindle   (1)   38   When tight, the depth adjustment lever should be parallel (±20°) with the shoe.     45   38-50-0065   Guard Spring   (1)   38   When tight, the depth adjustment lever should be parallel (±20°) with the shoe.     47   40-50-0055   Compression Spring   (1)   43   Orient the external retaining ring such that the beveled face is towards the guard.     49   42-16-0160   Handle Band   (1)   55   When tight, the bevel adjustment lever should be bottomed out on the shoe.   (Up to .100° off the shoe is acceptable).     52   43-34-0790   Inner Flange   (1)   55   When tight, the bevel adjustment lever should be bottomed out on the shoe.   (Up to .100° off the shoe is acceptable).     54   43-78-0155   Hub (With Be						30	Function	ally check the low	er quard with the sa	w set at full	
42   34-40-1380   O-Ring   (1)   100%. Release the lower guard lever. The guard should return in a brisk manner.     43   34-60-2330   Klip Ring   (1)     44   34-60-2330   Klip Ring   (1)     45   38-50-0060   Spindle   (1)     46   40-50-0045   Guard Spring   (1)     47   40-50-8041   Spring   (1)     48   40-50-8041   Spring   (1)     49   42-16-0160   Handle Band   (1)     50   42-38-0222   Rubber Bumper   (1)     51   42-42-0275   Spindle Lock Button   (1)     54   43-34-0790   Inner Flange   (1)     54   43-378-0155   Hub (With Bearing)   (1)     54   43-374-0780   Adjustment Lever   (1)     54   44-20-0278   Adjustment Nut   (1)     54   44-20-0130   Bevel Adjustment Nut   (1)     54   44-20-0780   Adjustment Nut   (1)     57   44-40-0780   Adjustment Nut   (1)     59   44-60-0855   T											
43   34-60-0320   External Retaining Ring   (1)   return in a brisk manner.     44   34-60-2330   Klip Ring   (1)   38   When tight, the depth adjustment lever should be parallel (±20°) with the shoe.     45   38-50-0060   Spindle   (1)   38   When tight, the depth adjustment lever should be parallel (±20°) with the shoe.     47   40-50-0055   Compression Spring   (1)   43   Orient the external retaining ring such that the beveled face is towards the guard.     50   42-38-0222   Rubber Bumper   (1)   55   When tight, the bevel adjustment lever should be bottomed out on the shoe. (Up to .100" off the shoe is acceptable).     51   42-42-0275   Spindle Lock Button   (1)   55   When tight, the bevel adjustment lever should be bottomed out on the shoe. (Up to .100" off the shoe is acceptable).     53   43-34-0790   Inner Flange   (1)   28,65   Position the pointer such that the arrow indicates between the zero and one degree mark on the bevel plate scale. Loosen front handle screws to adjust pointer.     56   44-10-0130   Bevel Adjustment Nut   (1)   71   Orient the washer such that the rounded edge is towards the depth rail.     59   44-60-0005   Thru Pin   (1)   71   Orient the washer su	41	34-40-1375	O-Ring				down wit	h the shoe horizo	ntal. Retract the low	ver guard	
4434-60-2330Klip Ring(1)4538-50-0060Spindle(1)4640-50-0055Guard Spring(1)4740-50-0055Compression Spring(1)4840-50-8041Spring(1)4840-50-8041Spring(1)4942-16-0160Handle Band(1)5042-38-0222Rubber Bumper(1)5142-42-0275Spindle Lock Button(1)5243-34-0790Inner Flange(1)5343-34-0795Outer Flange(1)5443-78-0155Hub (With Bearing)(1)5544-10-0130Bevel Adjustment Lever(1)5644-20-0571Spindle Lock Pin(1)5744-60-0075Thru Pin(1)6044-60-0085Tapped Pin(1)6144-60-0185Retaining Plate(1)6244-60-202Lock Plate(1)6344-72-050Pointer(1)6444-66-2022Lock Plate(1)6544-72-050Pointer(1)6644-60-202Lock Plate(1)6644-60-202Lock Plate(1)6644-72-050Pointer(1)6644-72-050Pointer(1)6644-72-0485Bumper Screw(1)6744-66-0485Bumper Screw(1)6845-08-0416Depth Shaft(1)			- 3						guard lever. The gu	ard should	
4538-50-0060Spindle(1)38When tight, the depth adjustment lever should be parallel $(\pm 20^{\circ})$ with the shoe.4640-50-0045Guard Spring(1)(1)(1)(1)(1)4740-50-0055Compression Spring(1)43Orient the external retaining ring such that the beveled face is towards the guard.4942-16-0160Handle Band(1)43Orient the external retaining ring such that the beveled face is towards the guard.5042-38-0222Rubber Bumper(1)55When tight, the bevel adjustment lever should be bottomed out on the shoe. (Up to .100" off the shoe is acceptable).5142-42-0275Spindle Lock Button(1)55When tight, the powel adjustment lever should be bottomed out on the shoe. (Up to .100" off the shoe is acceptable).5343-34-0795Outer Flange(1)28,65Position the pointer such that the arrow indicates between the zero and one degree mark on the bevel plate scale. Loosen front handle screws to adjust pointer.5644-20-0510Spindle Lock Pin(1)71Orient the washer such that the rounded edge is towards the depth rail.6044-60-0085Tapped Pin(1)72Orient the washer such that the rounded edge is towards the bevel plate.* 6444-66-0202Lock Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.* 6444-66-0455Bumper Screw(1)72Orient the washer such that the rounded edge is towards the bevel plate.*				etaining Ring			return in	a brisk manner.			
4640-50-0045Guard Spring(1)(±20°) with the shoe.4740-50-0055Compression Spring(1)43Orient the external retaining ring such that the beveled face is towards the guard.4840-50-8041Spring(1)43Orient the external retaining ring such that the beveled face is towards the guard.4942-16-0160Handle Band(1)53Orient the external retaining ring such that the beveled face is towards the guard.5042-38-0222Rubber Bumper(1)55When tight, the bevel adjustment lever should be bottomed out on the shoe.5142-42-0275Spindle Lock Button(1)55When tight, the bevel adjustment lever should be bottomed out on the shoe.5243-34-0790Inner Flange(1)55When tight, the bevel adjustment lever should be bottomed out on the shoe.5343-78-0155Hub (With Bearing)(1)28,65Position the pointer such that the arrow indicates between the zero and one degree mark on the bevel plate scale. Loosen front handle screws to adjust pointer.5644-20-0510Spindle Lock Pin(1)71Orient the washer such that the rounded edge is towards the depth rail.6044-60-0085Tapped Pin(1)72Orient the washer such that the rounded edge is towards the depth rail.6444-66-0005Retaining Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.★ 6444-66-0020Lock Plate(1)72Orient the washer such th			1 0			20	\//hon tia	ht the denth adi	etment lover should	he parallal	
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4840-50-8041Spring(1)43Orient the external retaining ring such that the beveled face is towards the guard.4942-16-0160Handle Band(1)(1)(1)5042-38-0222Rubber Bumper(1)(1)5142-42-0275Spindle Lock Button(1)(1)5243-34-0790Inner Flange(1)(1)5343-34-0795Outer Flange(1)(1)5443-78-0155Hub (With Bearing)(1)(1)5544-10-0130Bevel Adjustment Lever(1)(1)5644-20-0510Spindle Lock Pin(1)(1)5744-40-0780Adjustment Nut(1)715944-60-0075Thru Pin(1)71Orient the washer such that the rounded edge is towards the depth rail.6044-60-0085Tapped Pin(1)72Orient the washer such that the rounded edge is towards the depth rail.6144-66-0202Lock Plate(1)72Orient the washer such that the rounded edge is towards the depth rail.6544-72-0050Pointer(1)72Orient the washer such that the rounded edge is towards the bevel plate.* 6444-66-0202Lock Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.* 6444-66-0202Lock Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.* 6444-66-0485Bumper Screw(1)74 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>(±20 ) WI</td> <td></td> <td></td> <td></td>							(±20 ) WI				
4942-16-0160Handle Band(1)is towards the guard.5042-38-0222Rubber Bumper(1)5142-42-0275Spindle Lock Button(1)5243-34-0790Inner Flange(1)5343-34-0795Outer Flange(1)5443-78-0155Hub (With Bearing)(1)5544-10-0130Bevel Adjustment Lever(1)5644-20-0510Spindle Lock Pin(1)5744-40-0780Adjustment Nut(1)5944-60-0075Thru Pin(1)6044-60-0185Tapped Pin(1)6144-60-1180Pivot Pin(1)6244-66-0202Lock Plate(1)6344-72-0050Pointer(1)6444-60-202Lock Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.* 6444-60-202Lock Plate(1)6544-72-0050Pointer(1)6645-04-0485Bumper Screw(1)6845-08-0416Depth Shaft(1)						43	Orient th	e external retainir	ng ring such that the	beveled face	
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5243-34-0790Inner Flange(1)out on the shoe. (Up to .100" off the shoe is acceptable).5343-34-0795Outer Flange(1)5443-78-0155Hub (With Bearing)(1)28,65Position the pointer such that the arrow indicates between the zero and one degree mark on the bevel plate scale. Loosen front handle screws to adjust pointer.5644-20-0510Spindle Lock Pin(1)71Orient the washer such that the rounded edge is towards the depth rail.5744-40-0780Adjustment Nut(1)71Orient the washer such that the rounded edge is towards the depth rail.6044-60-0085Tapped Pin(1)71Orient the washer such that the rounded edge is towards the depth rail.6144-60-055Retaining Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.★ 6444-66-0202Lock Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.★ 6445-04-0485Bumper Screw(1)7172Orient the washer such that the rounded edge is towards the bevel plate.★ 6445-04-0485Bumper Screw(1)72Orient the washer such that the rounded edge is towards the bevel plate.6645-04-0485Bumper Screw(1)(1)6845-08-0416Depth Shaft(1)				•	(1)						
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5544-10-0130Bevel Adjustment Lever(1)the zero and one degree mark on the bevel plate scale. Loosen front handle screws to adjust pointer.5644-20-0510Spindle Lock Pin(1)Loosen front handle screws to adjust pointer.5744-40-0780Adjustment Nut(1)71Orient the washer such that the rounded edge is towards the depth rail.6044-60-0085Tapped Pin(1)71Orient the washer such that the rounded edge is towards the depth rail.6144-60-1180Pivot Pin(1)72Orient the washer such that the rounded edge is towards the depth rail.6244-66-0202Lock Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.★ 6444-66-0202Lock Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.★ 6444-66-0202Lock Plate(1)72Orient the washer such that the rounded edge is towards the bevel plate.★ 6444-66-0202Lock Plate(1)7406544-72-0050Pointer(1)726645-04-0485Bumper Screw(1)16845-08-0416Depth Shaft(1)						28.6	5 Position	the pointer such t	hat the arrow indicat	es hetween	
56   44-20-0510   Spindle Lock Pin   (1)   Loosen front handle screws to adjust pointer.     57   44-40-0780   Adjustment Nut   (1)   71   Orient the washer such that the rounded edge is towards the depth rail.     60   44-60-0085   Tapped Pin   (1)   71   Orient the washer such that the rounded edge is towards the depth rail.     61   44-60-1180   Pivot Pin   (1)   72   Orient the washer such that the rounded edge is towards the bevel plate.     62   44-66-0202   Lock Plate   (1)   72   Orient the washer such that the rounded edge is towards the bevel plate.     65   44-72-0050   Pointer   (1)   72   Orient the washer such that the rounded edge is towards the bevel plate.     66   45-04-0485   Bumper Screw   (1)   74   Orient the washer such that the rounded edge is towards the bevel plate.     68   45-08-0416   Depth Shaft   (1)   74   Orient the washer such that the rounded edge is towards the bevel plate.						20,0					
57   44-40-0780   Adjustment Nut   (1)     59   44-60-0075   Thru Pin   (1)     60   44-60-0085   Tapped Pin   (1)     61   44-60-1180   Pivot Pin   (1)     62   44-66-0065   Retaining Plate   (1)     64   44-66-0202   Lock Plate   (1)     65   44-72-0050   Pointer   (1)     66   45-04-0485   Bumper Screw   (1)     68   45-08-0416   Depth Shaft   (1)											
59   44-60-0075   Thru Pin   (1)   71   Orient the washer such that the rounded edge is towards the depth rail.     60   44-60-0085   Tapped Pin   (1)   1   1   1     61   44-60-1180   Pivot Pin   (1)   1   1   1     62   44-66-0065   Retaining Plate   (1)   72   Orient the washer such that the rounded edge is towards the bevel plate.     ★ 64   44-66-0202   Lock Plate   (1)   72   Orient the washer such that the rounded edge is towards the bevel plate.     65   44-72-0050   Pointer   (1)   71   0     66   45-04-0485   Bumper Screw   (1)   1   1     68   45-08-0416   Depth Shaft   (1)   1   1			Adjustmen		(1)						
61   44-60-1180   Pivot Pin   (1)     62   44-66-0065   Retaining Plate   (1)     ★ 64   44-66-0202   Lock Plate   (1)     ★ 64   44-72-0050   Pointer   (1)     65   44-72-0050   Pointer   (1)     66   45-04-0485   Bumper Screw   (1)     68   45-08-0416   Depth Shaft   (1)	59	44-60-0075	Thru Pin		(1)	71			at the rounded edge	is towards	
62   44-66-0065   Retaining Plate   (1)   72   Orient the washer such that the rounded edge is towards     ★ 64   44-66-0202   Lock Plate   (1)   the bevel plate.     65   44-72-0050   Pointer   (1)   the bevel plate.     66   45-04-0485   Bumper Screw   (1)   the bevel plate.     68   45-08-0416   Depth Shaft   (1)   the bevel plate.				1			the depth	n rail.			
★ 64   44-66-0202   Lock Plate   (1)   the bevel plate.     65   44-72-0050   Pointer   (1)     66   45-04-0485   Bumper Screw   (1)     68   45-08-0416   Depth Shaft   (1)											
65   44-72-0050   Pointer   (1)     66   45-04-0485   Bumper Screw   (1)     68   45-08-0416   Depth Shaft   (1)				late		72			at the rounded edge	is towards	
66     45-04-0485     Bumper Screw     (1)       68     45-08-0416     Depth Shaft     (1)							the beve	i piate.			
68 45-08-0416 Depth Shaft (1)				rew							
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