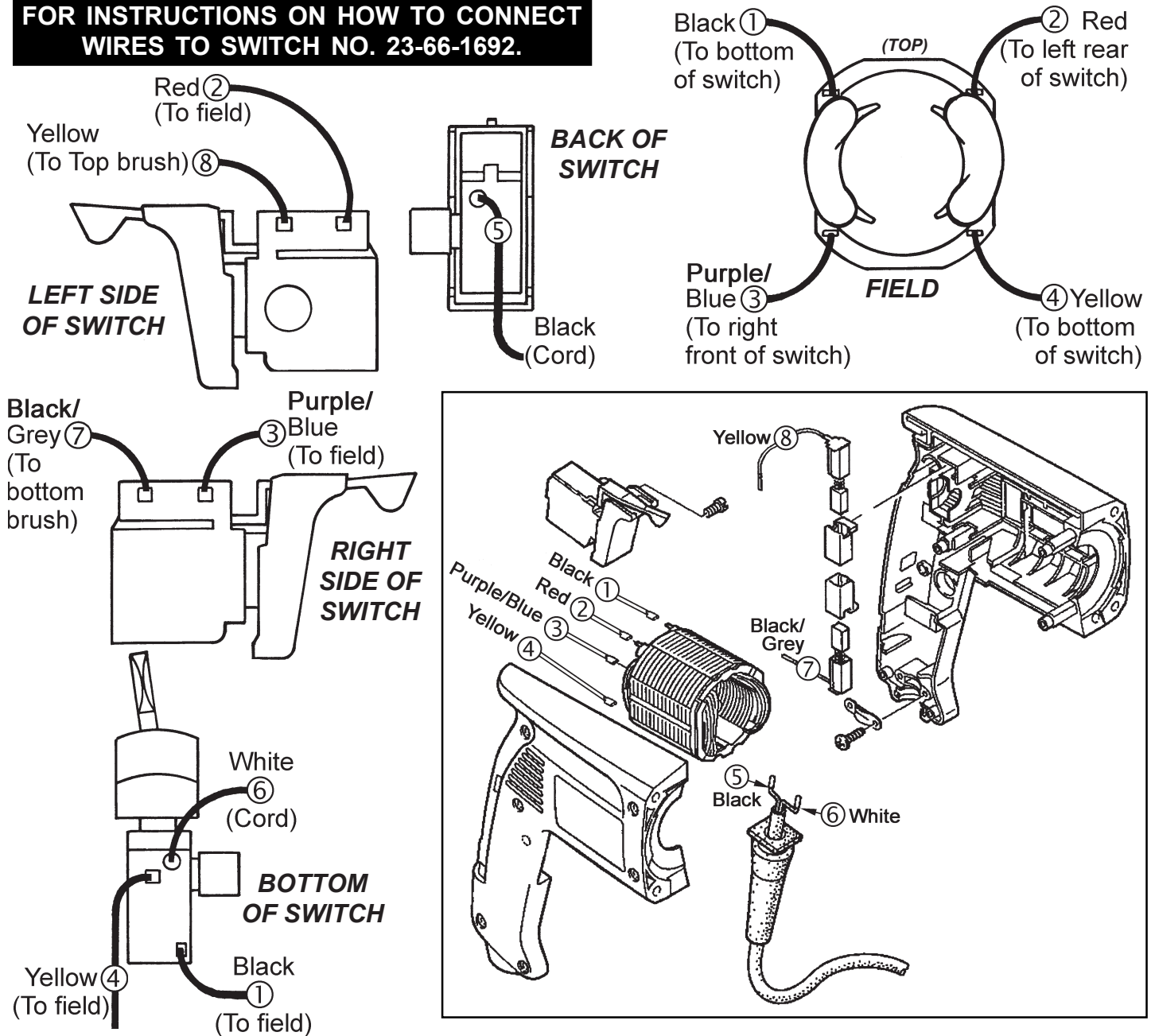


WIRING INSTRUCTIONS

TITLE

5378-20 1/2" HAMMER-DRILL

SEE THE BACK OF THIS BULLETIN FOR INSTRUCTIONS ON HOW TO CONNECT WIRES TO SWITCH NO. 23-66-1692.



WIRING SPECIFICATIONS

| Wire No. | Wire Color | Origin or Gauge | Length | Terminals, Connectors and 1 or 2 End Wire Preparation |
|----------|---------------|-----------------|--------|---|
| 1 | Black | 18 | 6.25 | Leadwire assembly 23-94-1045 |
| 2 | Red | 18 | 4.75 | Leadwire assembly 23-94-1060 |
| 3 | Purple / Blue | 18 | 2.75 | Leadwire assembly 23-94-1055 |
| 4 | Yellow | 18 | 5.25 | Leadwire assembly 23-94-1050 |
| 5 | Black | Cord | 3.50 | Component of cord set |
| 6 | White | Cord | 2.25 | Component of cord set |
| 7 | Black / Grey | Brush | 2.25 | |
| 8 | Yellow | Brush | 4.25 | |

NOTE:

All leads must be held to $\pm 1/16"$.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

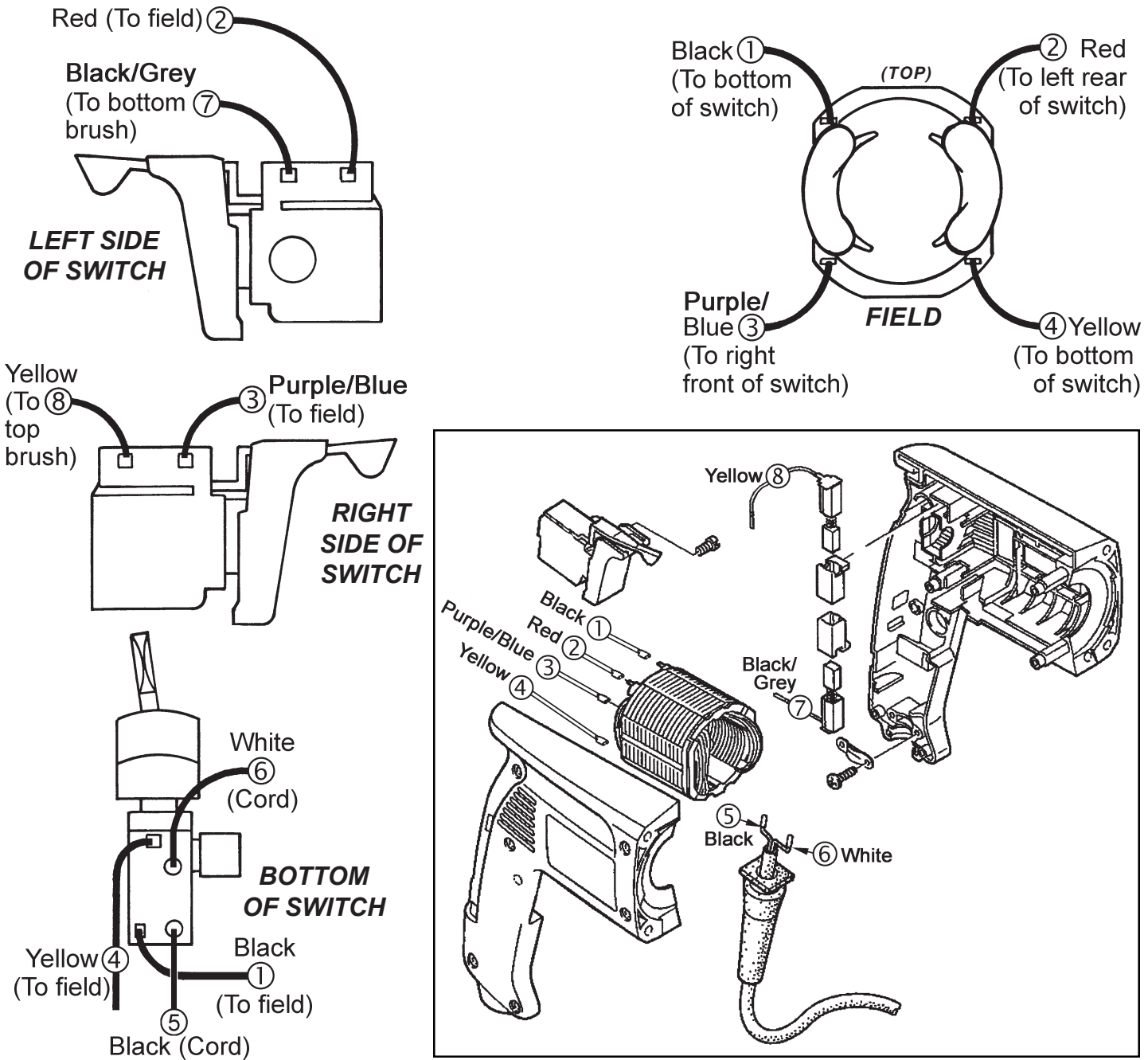
| Code | Part No. | Qty. |
|------|----------|------|
| | | |
| | | |

CONNECTOR DESCRIPTION

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BULK LEAD WIRE - BULLETIN 58-01-0003

**SEE THE FRONT OF THIS BULLETIN
FOR INSTRUCTIONS ON HOW TO CONNECT WIRES
TO SWITCH NO. 23-66-1690.**



| WIRING SPECIFICATIONS | | | | |
|-----------------------|---------------|-----------------|--------|---|
| Wire No. | Wire Color | Origin or Gauge | Length | Terminals, Connectors and 1 or 2 End Wire Preparation |
| 1 | Black | 18 | 6.25 | Leadwire assembly 23-94-1045 |
| 2 | Red | 18 | 4.75 | Leadwire assembly 23-94-1060 |
| 3 | Purple / Blue | 18 | 2.75 | Leadwire assembly 23-94-1055 |
| 4 | Yellow | 18 | 5.25 | Leadwire assembly 23-94-1050 |
| 5 | Black | Cord | 3.50 | Component of cord set |
| 6 | White | Cord | 2.25 | Component of cord set |
| 7 | Black / Grey | Brush | 2.25 | |
| 8 | Yellow | Brush | 4.25 | |

NOTE:
All leads must be held to $\pm 1/16"$.
All lead lengths are before stripping.

| TERMINAL DESCRIPTION | | |
|------------------------------|----------|------|
| Code | Part No. | Qty. |
| | | |
| CONNECTOR DESCRIPTION | | |
| | | |

BULK LEAD WIRE - BULLETIN 58-01-0003