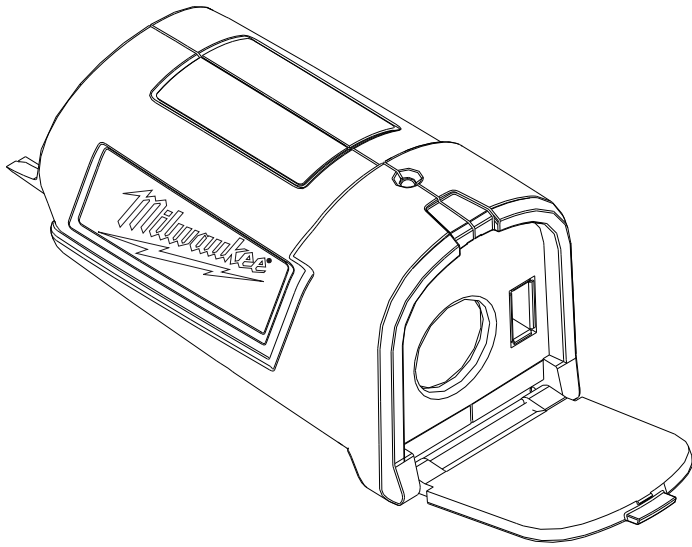




OPERATOR'S MANUAL

Cat. No.

2349-20



12V POWER PORT

TO REDUCE THE RISK OF INJURY, USER MUST READ AND UNDERSTAND OPERATOR'S MANUAL.

IMPORTANT SAFETY INSTRUCTIONS

⚠ WARNING READ ALL SAFETY WARNINGS AND INSTRUCTIONS.

Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save these instructions - This operator's manual contains important safety and operating instructions for the **MILWAUKEE 12V Power Port**. Before using the Power Port, read this operator's manual, your battery pack and charger operator's manual, and all labels on the battery pack, charger and Power Port.

WORK AREA SAFETY

- **Avoid dangerous environments.** Do not use in rain, snow, damp or wet locations. Do not use in the presence of explosive atmospheres (gaseous fumes, dust or flammable materials) because sparks may be generated when inserting or removing battery pack, possibly causing fire.

ELECTRICAL SAFETY

- **Do not use an extension cord with the appliance.** Using an extension cord could result in the risk of fire and electrical shock.

PERSONAL SAFETY

- **Follow appliance manufacturers' instructions regarding operation and power.** Use of the appliance different from those intended could result in a hazardous situation.
- **Use the correct appliance for the application.**
- **Stay alert, watch what you are doing and use common sense when operating power port. Do not use while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention may result in serious personal injury.

USE AND CARE

- **Disconnect plugs from the power port and remove the battery pack before storing.** Such preventive safety measures reduce the risk of starting the appliance accidentally.
- **Store idle appliances and power port out of the reach of children and do not allow persons unfamiliar with the appliance, power port or these instructions to operate them.** Appliances and power port are dangerous in the hands of untrained users.
- **Maintain appliances and power port. Check for misalignment, breakage of parts and any other condition that may affect the appliance and power port operation. If damaged, have the appliances or power port repaired before use.** Many accidents are caused by poorly maintained appliances and power port.

- **Use the power port in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power port for operations different from those intended could result in a hazardous situation.
- **Keep power port away from other metal objects like paper clips, coins, keys, nails, screws, or other small metal objects that can make a connection from one terminal to another.** Shorting the terminals together may cause burns or a fire.

BATTERY USE AND CARE

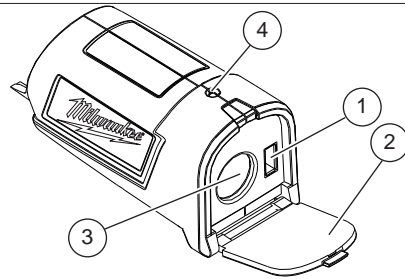
- **Power port is rated for 12 V DC only.** Use only appropriate **MILWAUKEE** battery packs. Use of any other battery packs may create a risk of injury and fire.
- **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- **To reduce the risk of electric shock,** always remove battery pack before cleaning or maintenance.

SERVICE

- **Do not disassemble.** Incorrect reassembly may result in the risk of electric shock or fire. If it is damaged, take it to a **MILWAUKEE** service facility.
- **Store in a cool, dry place.** Do not store where temperatures may exceed 120°F (50°C) such as in direct sunlight, a vehicle or metal building during the summer.
- **Maintain labels and nameplates.** These carry important information. If unreadable or missing, contact a **MILWAUKEE** service facility for a free replacement.

FUNCTIONAL DESCRIPTION

1. 5 V DC USB receptical
2. Access door
3. 12 V DC receptical
4. Fuel Gauge



- Continuous light: Full charge
- Slow-blinking light: Partial charge
- Fast-blinking light: Low/no charge

Symbology

W	Watts		Intertek Electrical Testing Labs
V	Volts Direct Current	A	Amps
V	Volts Alternating Current	mA	Milliamps

Specifications

Cat. No.	Input Volts	Input Amps	Output Volts	Output Amps	Output Watts	USB Output Volts	USB Output Amps	USB Output Watts
2349-20 *	12 DC	3 A	12 DC	3 A	36 W	5 DC	750 mA	3.75 W

* Uses MILWAUKEE 48-11-2401 Li-Ion battery packs.

ASSEMBLY

⚠ WARNING Recharge only with the charger specified for the battery. For specific charging instructions, read the operator's manual supplied with your charger and battery.

Inserting/Removing the Battery

To **remove** the battery, push in the release buttons and pull the battery pack away from the power port.

To **insert** the battery, slide the pack into the body of the power port. Make sure it latches securely into place.

OPERATION

⚠ WARNING Always remove battery pack before changing or removing accessories. Only use accessories specifically recommended for this tool. Others may be hazardous.

Fuel Gauge

To determine the charge of a battery pack, insert the battery pack into the power port. The Fuel Gauge will light up for 2-3 seconds:

- Continuous light: 11% - 100%
- Slow-blinking light: 1% - 10%
- Fast-blinking light: < 1%

Using the Power Port

After installing the battery pack, open the access door and plug in a 12 V Automotive or 5 V USB powered appliance.

If the appliance draws more than the rated output of the outlet, the power port will shut off to protect the battery pack. To restart the power port, remove and reinstall the battery pack. Use only appliances rated within the output specifications for the port.

MAINTENANCE

⚠ WARNING To reduce the risk of injury, always unplug the charger and remove the battery pack from the charger or power port before performing any maintenance. Never disassemble the power port, battery pack or charger. Contact a MILWAUKEE service facility for ALL repairs.

Maintaining Tool

Keep your power port, battery pack and charger in good repair by adopting a regular maintenance program. After six months to one year, depending on use, return the power port, battery pack and charger to a MILWAUKEE service facility for:

- Electrical inspection
- Testing to assure proper mechanical and electrical operation

If the power port does not start or operate at full power with a fully charged battery pack, clean the contacts on the battery pack. If the power port still does not work properly, return the power port, charger and battery pack, to a MILWAUKEE service facility for repairs.

⚠ WARNING To reduce the risk of personal injury and damage, never immerse your tool, battery pack or charger in liquid or allow a liquid to flow inside them.

Cleaning

Clean dust and debris from charger and power port. Keep power port clean, dry and free of oil or grease. Use only mild soap and a damp cloth to clean the power port, battery pack and charger since certain cleaning agents and solvents are harmful to plastics and other insulated parts. Some of these include gasoline, turpentine, lacquer thinner, paint thinner, chlorinated cleaning solvents, ammonia and household detergents containing ammonia. Never use flammable or combustible solvents around power port.



OPERATOR'S MANUAL

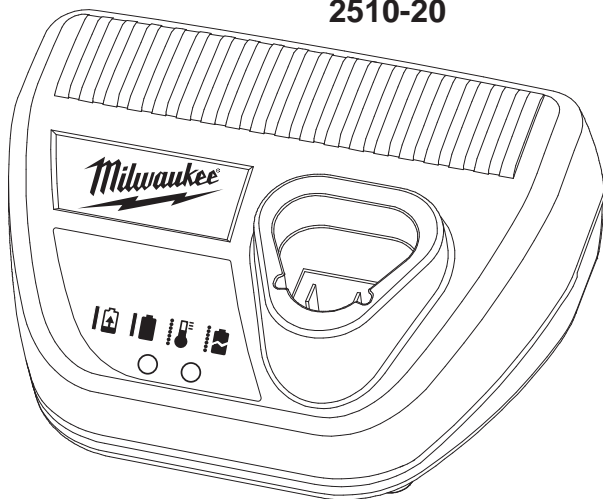
Cat. No.
48-59-2401
2510-20



Cat. No.
48-11-2401
48-11-2420
48-11-2430



Cat. No.
48-11-2402
48-11-2440
48-11-2460



M12™ LI-ION BATTERY CHARGERS M12™ LI-ION BATTERY PACKS

New batteries must be
charged before first
use.



WARNING To reduce the risk of injury, user must read and understand operator's manual.

IMPORTANT SAFETY INSTRUCTIONS

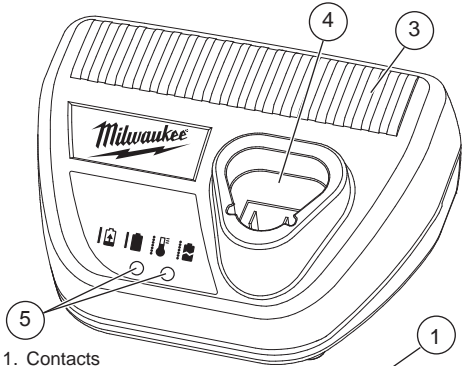
WARNING READ AND UNDERSTAND ALL INSTRUCTIONS. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

- 1. SAVE THESE INSTRUCTIONS - THIS MANUAL CONTAINS IMPORTANT SAFETY AND OPERATING INSTRUCTIONS FOR THE MILWAUKEE M12™ LI-ION BATTERIES AND THE MILWAUKEE M12™ LI-ION BATTERY CHARGER.**
- 2. BEFORE USING THE BATTERIES AND CHARGER, READ THIS OPERATOR'S MANUAL, YOUR TOOL OPERATOR'S MANUAL, AND ALL LABELS ON THE BATTERY PACK, CHARGER AND TOOL.**
- 3. CAUTION TO REDUCE THE RISK OF INJURY, CHARGE MILWAUKEE M12™ LI-ION BATTERIES ONLY IN MILWAUKEE M12™ LI-ION CHARGERS.** Other types of chargers may cause personal injury or damage. Do not wire a battery pack to a power supply plug or car cigarette lighter. Batteries will be permanently disabled or damaged.
- 4. USE MILWAUKEE M12™ LI-ION BATTERIES ONLY ON MILWAUKEE M12™ LI-ION TOOLS.** Use with other tools may result in a risk of fire, electric shock or personal injury.
- 5. AVOID DANGEROUS ENVIRONMENTS.** Do not charge battery pack in rain, snow, damp or wet locations. Do not use battery pack or charger in the presence of explosive atmospheres (gaseous fumes, dust or flammable materials) because sparks may be generated when inserting or removing battery pack, possibly causing fire.
- 6. CHARGE IN A WELL VENTILATED AREA.** Do not block charger vents. Keep them clear to allow proper ventilation. Do not allow smoking or open flames near a charging battery pack. Vented gases may explode.
- 7. MAINTAIN CHARGER CORD.** When unplugging charger, pull plug rather than cord to reduce the risk of damage to the electrical plug and cord. Never carry charger by its cord. Keep cord from heat, oil and sharp edges. Make sure cord will not be stepped on, tripped over or subjected to damage or stress. Do not use charger with damaged cord or plug. Have a damaged charger replaced immediately.
- 8. DO NOT USE AN EXTENSION CORD UNLESS IT IS ABSOLUTELY NECESSARY.** Using the wrong, damaged or improperly wired extension cord could result in the risk of fire and electrical shock. If an extension cord must be used, plug the charger into a properly wired 16 gauge or larger extension cord with pins that are the same number, size and shape as the pins on the charger. Make sure that the extension cord is in good electrical condition.
- 9. CHARGER 48-59-2401 IS RATED FOR 120 VOLT AC ONLY. CHARGER 2510-20 IS RATED FOR 12 VOLT DC AND 120 VOLT AC.** Charger must be plugged into an appropriate receptacle.
- 10. USE ONLY RECOMMENDED ATTACHMENTS.** Use of an attachment not recommended or sold by the battery charger or battery pack manufacturer may result in a risk of fire, electric shock or personal injury.
- 11. UNPLUG CHARGER** when not in use. Remove battery packs from unplugged chargers.
- 12. TO REDUCE THE RISK OF ELECTRIC SHOCK,** always unplug charger before cleaning or maintenance. Do not allow water to flow into AC/DC plug. Use a Ground Fault Circuit Interrupter (GFCI) to reduce shock hazards.
- 13. DO NOT BURN OR INCINERATE BATTERY PACKS.** Battery packs may explode, causing personal injury or damage. Toxic fumes and materials are created when battery packs are burned.
- 14. DO NOT CRUSH, DROP, OR DAMAGE** battery pack. Do not use a battery pack or charger that has received a sharp blow, been dropped, run over, or damaged in any way (e.g., pierced with a nail, hit with a hammer, stepped on).
- 15. DO NOT DISASSEMBLE.** Incorrect reassembly may result in the risk of electric shock, fire or exposure to battery chemicals. If it is damaged, take it to a MILWAUKEE service facility.
- 16. BATTERY CHEMICALS CAUSE SERIOUS BURNS.** Never allow contact with skin, eyes, or mouth. If a damaged battery pack leaks battery chemicals, use rubber or neoprene gloves to dispose of it. If skin is exposed to battery fluids, wash with soap and water and rinse with vinegar. If eyes are exposed to battery chemicals, immediately flush with water for 20 minutes and seek medical attention. Remove and dispose of contaminated clothing.
- 17. DO NOT SHORT CIRCUIT.** A battery pack will short circuit if a metal object makes a connection between the positive and negative contacts on the battery pack. Do not place a battery pack near anything that may cause a short circuit, such as coins, keys or nails in your pocket. Do not allow fluids to flow into battery pack. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach containing products, etc., can cause a short circuit. A short circuited battery pack may cause fire, personal injury, and product damage.
- 18. STORE YOUR BATTERY PACK AND CHARGER** in a cool, dry place. Do not store battery pack where temperatures may exceed 120°F (50°C) such as in direct sunlight, a vehicle or metal building during the summer.

**READ AND SAVE
ALL INSTRUCTIONS
FOR FUTURE
REFERENCE.**

FUNCTIONAL DESCRIPTION



1. Contacts
2. Release buttons
3. Vents
4. Bay
5. Light indicators - when a battery pack is inserted into the charger, the light will indicate the following situations:



Continuous red: Charging



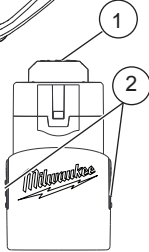
Continuous green: Charging complete



Flashing red: Battery pack is too hot/cold-
Charging will begin when battery reaches correct charging temperature



Flashing red/green: Damaged or faulty battery pack



SYMBOLOLOGY



Volts



Direct Current



Alternating Current



Double Insulated



Properly Recycle Batteries



Hertz



Amps



Milliamps



UL Listing for Canada and U.S.

MILWAUKEE 12V LI-ION BATTERY PACKS

WARNING To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach containing products, etc., can cause a short circuit.

Maintenance and Storage

Do not expose your battery pack or cordless tools to water or rain, or allow them to get wet. This could damage the tool and battery pack. Do not use oil or solvents to clean or lubricate your battery pack. The plastic casing will become brittle and crack, causing a risk of injury.

Store battery packs at room temperature away from moisture. Do not store in damp locations where corrosion of terminals may occur. As with other battery pack types, permanent capacity loss can result if the pack is stored for long periods of time at high temperatures (over 120° F). MILWAUKEE Li-Ion battery packs maintain their charge during storage longer than other battery pack types. After about a year of storage, charge the pack as normal.

WARNING To reduce the risk of injury or explosion, never burn or incinerate a battery pack even if it is damaged, dead or completely discharged. When burned, toxic fumes and materials are created.

Disposing of MILWAUKEE Li-Ion Battery Packs

MILWAUKEE Li-Ion battery packs are more environmentally friendly than some other types of power tool battery packs (e.g., nickel-cadmium). Always dispose

SPECIFICATIONS

Cat. No.	48-59-2401
Input Volts.....	120 AC
Input Milliamps.....	750 AC
Output Volts.....	12 DC
Output Amps.....	3.0 DC
Cat. No.	2510-20
Input Volts.....	120 AC
Input Milliamps.....	750 AC
Input Volts.....	12 DC
Input Amps.....	4.4 DC
Output Volts.....	12 DC
Output Amps.....	3.0 DC
Battery Cat. No.....	48-11-2401
Volts.....	12 DC
Battery Cat. No.....	48-11-2402
Volts.....	12 DC
Battery Cat. No.....	48-11-2420
Volts.....	12 DC
Battery Cat. No.....	48-11-2430
Volts.....	12 DC
Battery Cat. No.....	48-11-2440
Volts.....	12 DC
Battery Cat. No.....	48-11-2460
Volts.....	12 DC
Recommended Ambient Charging Temperature.....	40°F to 105°F

of your battery pack according to federal, state and local regulations. Contact a recycling agency in your area for recycling locations.

Even discharged battery packs contain some energy. Before disposing, use electrical tape to cover the terminals to prevent the battery pack from shorting, which could cause a fire or explosion.

RBRC Battery Recycling Seals

The RBRC™ Battery Recycling Seals (see "Symbology") on your tool battery packs indicate that MILWAUKEE has arranged for the recycling of that battery pack with the Rechargeable Battery Recycling Corporation (RBRC). At the end of your battery pack's useful life, return the battery pack to a MILWAUKEE Branch Office/Service Center or the participating retailer nearest you.

MILWAUKEE 12V LI-ION CHARGERS

⚠WARNING Charge only MILWAUKEE 12V Li-Ion batteries in the MILWAUKEE 12V Li-Ion charger. Other types of batteries may cause personal injury and damage.

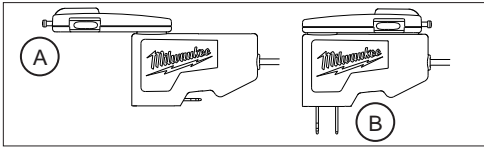
To reduce the risk of electric shock, do not allow water to flow into AC/DC plug.

AC/DC Charger (Cat. No. 2510-20)

To reduce the risk of damage to the charger, do not attempt to plug into both AC and DC outlets at the same time.

To use the AC/DC plug in a DC outlet, rotate the DC adapter out (A) and insert into a DC outlet. The AC plug blades should be folded in.

To use the AC/DC plug in an AC outlet, rotate the AC plug blades out (B) and insert into an AC outlet. The DC adapter should be folded in.



When to Charge the Battery Pack with these MILWAUKEE Chargers

Remove the battery pack from the tool for charging when convenient for you and your job. MILWAUKEE batteries do not develop a "memory" when charged after only a partial discharge. It is not necessary to run down the battery pack before placing it on the charger.

- Use the Fuel Gauge (on the tool) to determine when to charge your MILWAUKEE Li-Ion battery pack.
- You can "Top-Off" your battery pack's charge before starting a big job or long day of use.
- The only time it is necessary to charge the MILWAUKEE Li-Ion battery pack is when the battery pack has reached the end of its charge. To signal the end of charge, power to the tool will drop quickly, allowing you just enough power to finish making a cut, drilling a hole, or driving a fastener. Charge the battery pack as needed.

How to Charge the Battery Pack

Align the battery pack with the bay and slide the battery pack into the charger as far as possible. The red light will come on, either flashing (battery pack is too hot or cold) or continuous (pack is charging).

- A fully discharged battery pack with an internal temperature in the normal range will charge in 30 to 75 minutes, depending on the battery pack and charger. Heavily cycled batteries may take longer to charge completely.
- After charging is complete, the continuous green light will come on.
- The charger will keep the battery pack fully charged if it is left on the charger.
- If the light indicator flashes red and green, check that the battery pack is fully seated into the bay. Remove the battery pack and reinsert. If the light continues to flash red and green, remove pack and unplug charger for at least 2 minutes. After 2 minutes, plug charger back in and insert pack. If the problem persists, contact a MILWAUKEE service facility.
- If the light indicator does not come on, check that the battery pack is fully seated into the bay. Remove the battery pack and reinsert. If the light indicator still does not come on, remove pack and unplug charger for at least 2 minutes. After 2 minutes, plug charger back in and insert pack. If the light indicator still does not come on, contact a MILWAUKEE service facility.

Charging a Hot or Cold Battery Pack

The Red Flashing Indicator light on the charger indicates that the battery pack temperature is outside the charging range. Once the battery pack is within the acceptable range, normal charging will take place and the red light will be continuous. Hot or cold batteries may take longer to charge.

Li-Ion Charging Status

Battery Temp	Red Indicator Light	Charging Status
140°F or more	Flashing	Not charging
32°F to 140°F	Continuous	Normal charging
32°F or less	Flashing	Not charging

Powering the Charger with an Inverter or Generator

The charger will operate with most generators and inverters rated at 100 Watts or higher.

Maintenance and Storage

Store your charger in a cool, dry place.

As a general practice, it is best to unplug battery chargers and remove batteries when not in use. No battery pack damage will occur, however, if the charger and battery pack are left plugged in.

⚠WARNING To reduce the risk of injury, always unplug the charger and remove the battery from the charger before performing any maintenance. Never disassemble the battery or charger. Contact a MILWAUKEE service facility for ALL repairs.

To reduce the risk of injury and damage, never immerse your battery or charger in liquid or allow a liquid to flow inside them.