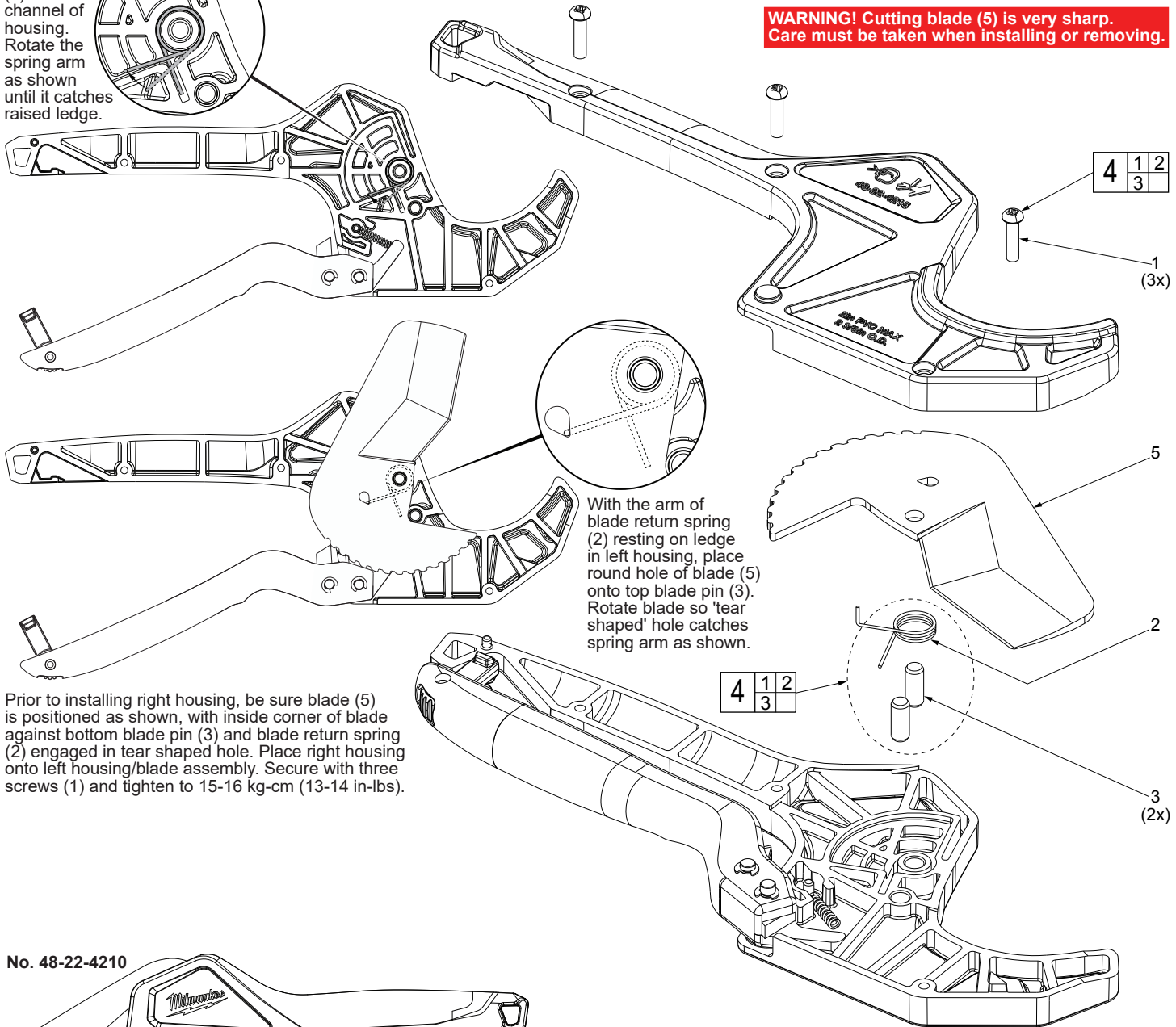SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS | REVISED BULLETIN

RATCHETING PIPE CUTTER

CATALOG NO. 48-22-4210 1-5/8" OD Ratcheting Pipe Cutter
48-22-4215 2-3/8" OD Ratcheting Pipe Cutter

For the following materials: PVC, CPVC, PEX, ABS and Rubber Hose

Place blade return spring (2) into the channel of housing. Rotate the spring arm as shown until it catches raised ledge.
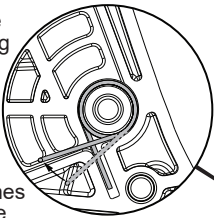
**WARNING! Cutting blade (5) is very sharp. Care must be taken when installing or removing.**

With the arm of blade return spring (2) resting on ledge in left housing, place round hole of blade (5) onto top blade pin (3). Rotate blade so 'tear shaped' hole catches spring arm as shown.
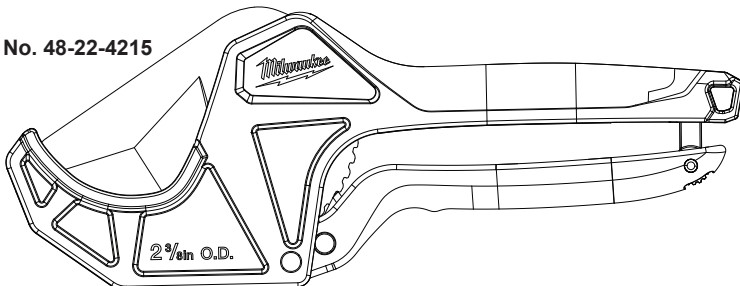
Prior to installing right housing, be sure blade (5) is positioned as shown, with inside corner of blade against bottom blade pin (3) and blade return spring (2) engaged in tear shaped hole. Place right housing onto left housing/blade assembly. Secure with three screws (1) and tighten to 15-16 kg-cm (13-14 in-lbs).

1 (3x)

5

2

3 (2x)

No. 48-22-4210

1⁵⁄₈in O.D.

No. 48-22-4215

2³⁄₈in O.D.
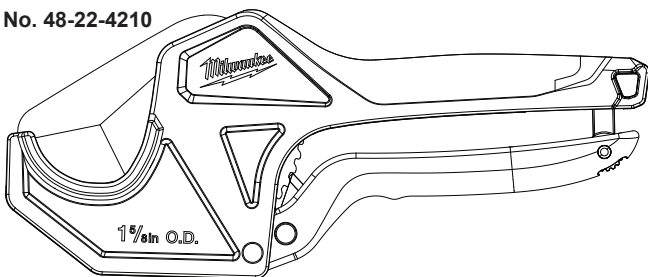
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	---------------	M4 x 16mm Pan Hd. Phillips Screw	(3)
2	---------------	Blade Return Spring	(1)
3	---------------	Blade Pin	(2)
4	14-46-4210	Hardware Kit	(1)
5	48-22-4211	1-5/8" Ratcheting Pipe Cutter Replacement Blade (Accessory)	(1)
	48-22-4216	2-3/8" Ratcheting Pipe Cutter Replacement Blade (Accessory)	(1)

Rely on premium power tools by Milwaukee if you're looking for quality and efficiency.