



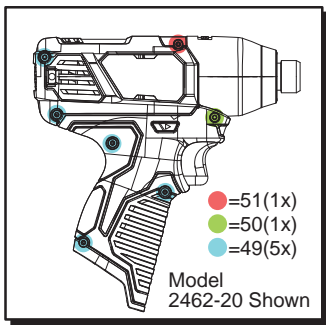
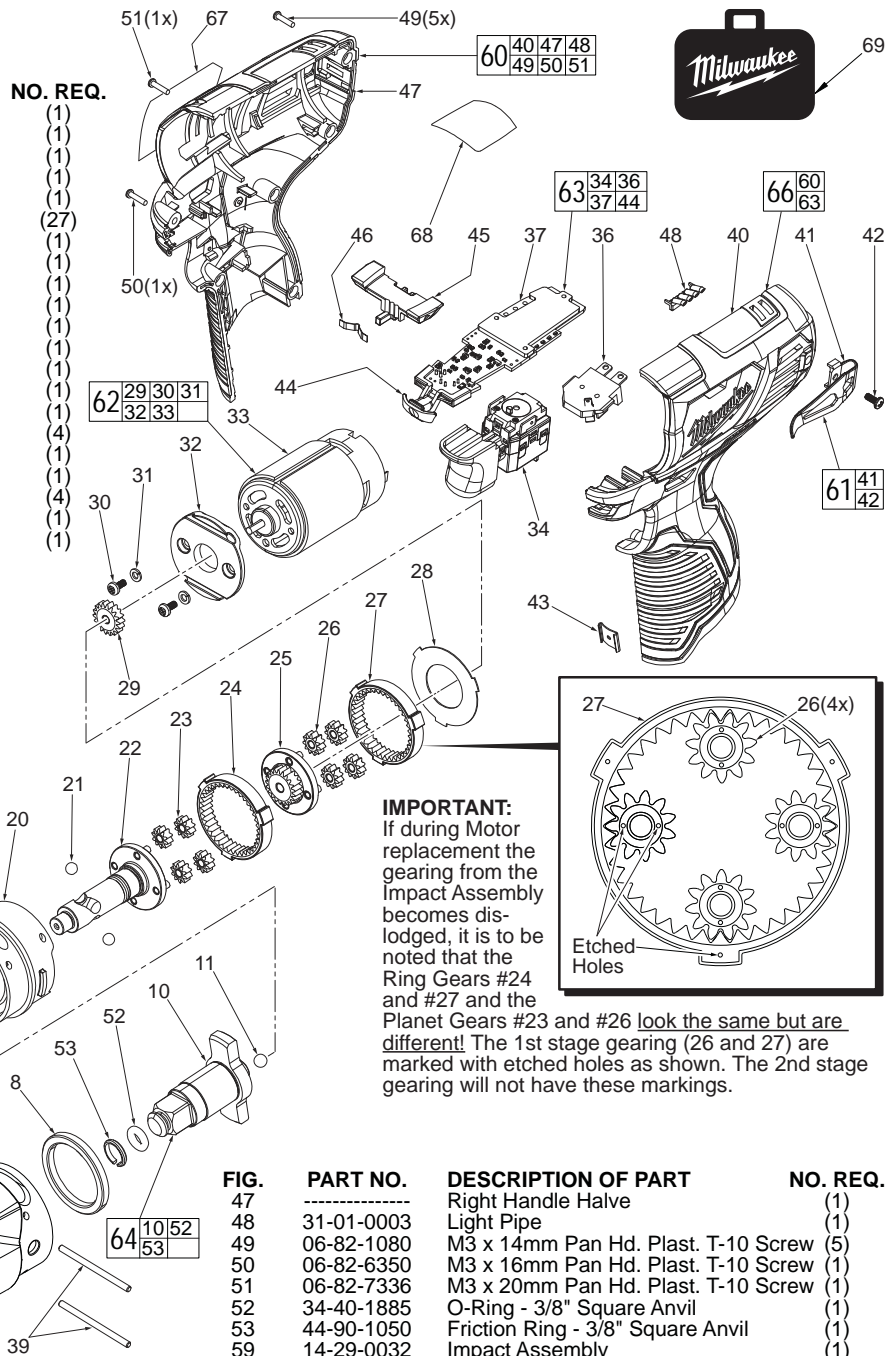
SERVICE PARTS LIST

BULLETIN NO.
54-26-2420

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M12 3/8" SQUARE IMPACT WRENCH			June 2013
CATALOG NO.	2463-20	STARTING SERIAL NO.	F06A
		WIRING INSTRUCTION SEE PAGE 2	

EXAMPLE:
00 0 Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
5	14-30-0140	Gearcase Assembly with Bushing	(1)
8	45-88-2135	Nylon Ring	(1)
10	-----	3/8" Square Anvil	(1)
11	02-02-1300	5.0mm Steel Ball	(1)
12	-----	Hammer	(1)
13	-----	3.0mm Steel Ball	(27)
14	-----	Washer	(1)
15	-----	Compression Spring	(1)
16	-----	Retaining Ring	(1)
17	-----	Washer	(1)
18	-----	Washer	(1)
19	-----	Ball Bearing	(1)
20	-----	Gear Housing	(1)
21	-----	4.7mm Steel Ball	(1)
22	-----	Cam Shaft	(1)
23	-----	2nd Stage Planet Gear	(4)
24	-----	2nd Stage Ring Gear	(1)
25	-----	2nd Stage Sun Gear and Carriage	(1)
26	-----	1st Stage Planet Gear	(4)
27	-----	1st Stage Ring Gear	(1)
28	-----	Washer	(1)



59	12	13	14	15	16	17	18	19	20
	21	22	23	24	25	26	27	28	

NOTE: Impact Assembly #59 comes completely assembled and lubricated.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
29	-----	Motor Pinion	(1)
30	-----	M3.0 Screw	(2)
31	-----	Lock Washer	(2)
32	-----	Motor Mounting Bracket	(1)
33	-----	Motor	(1)
34	-----	Switch	(1)
36	-----	Battery Contact Plate	(1)
37	-----	PCBA	(1)
38	06-65-0022	M2.5 x 30mm Pin	(2)
39	06-65-0502	M2.5 x 36.7mm Pin	(2)
40	-----	Left Handle Halve	(1)
41	-----	Belt Clip	(1)
42	-----	M3.0 Screw	(1)
43	42-70-0055	Housing Clip	(1)
44	-----	LED Lens	(1)
45	45-24-0077	Forward/Reverse Shuttle	(1)
46	40-50-1135	Spring Plate	(1)

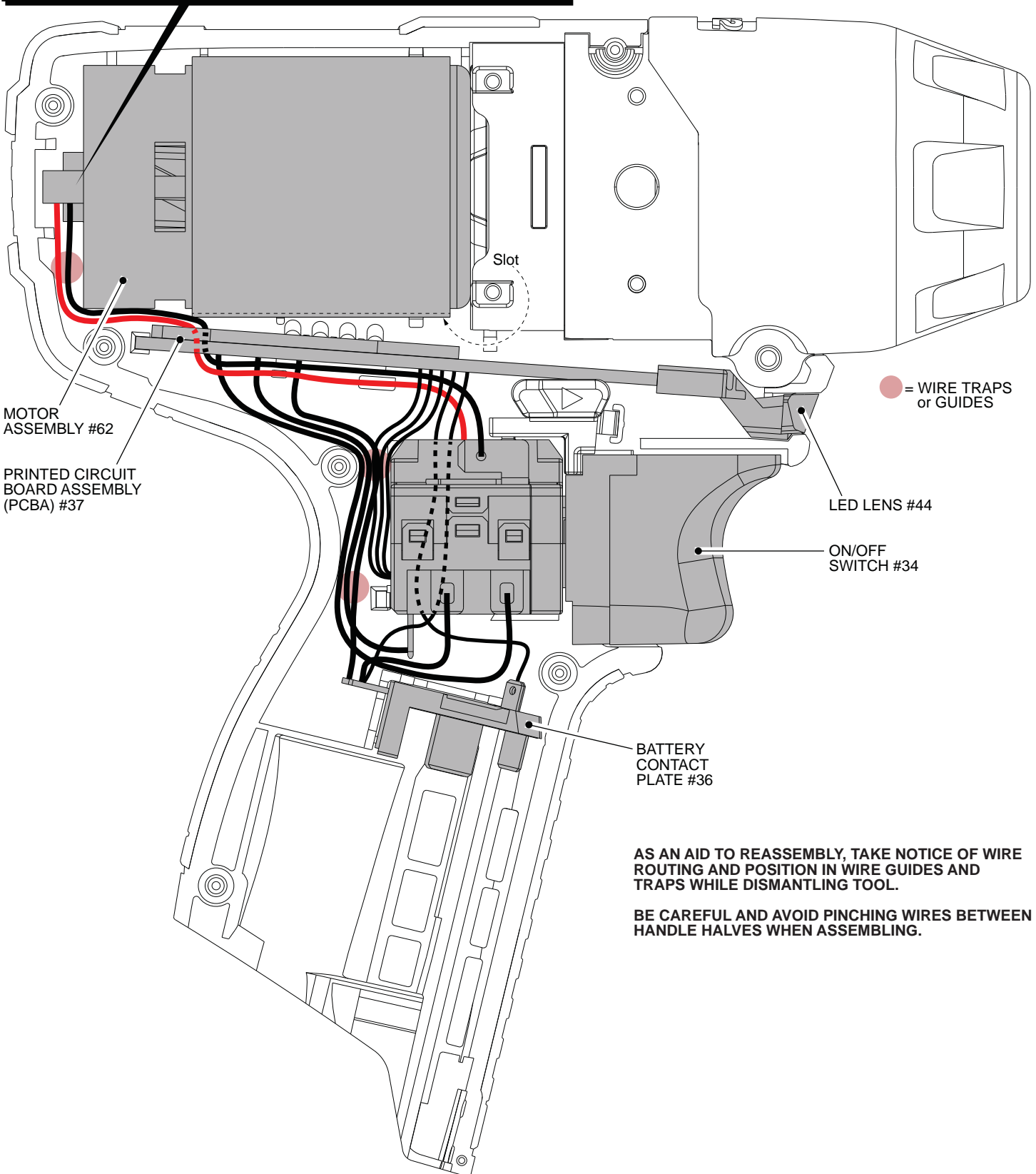
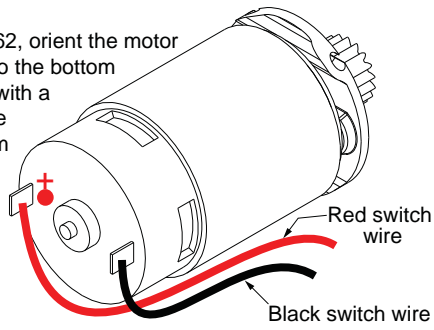
IMPORTANT:
If during Motor replacement the gearing from the Impact Assembly becomes dislodged, it is to be noted that the Ring Gears #24 and #27 and the Planet Gears #23 and #26 look the same but are different! The 1st stage gearing (26 and 27) are marked with etched holes as shown. The 2nd stage gearing will not have these markings.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
47	-----	Right Handle Halve	(1)
48	31-01-0003	Light Pipe	(1)
49	06-82-1080	M3 x 14mm Pan Hd. Plast. T-10 Screw	(5)
50	06-82-6350	M3 x 16mm Pan Hd. Plast. T-10 Screw	(1)
51	06-82-7336	M3 x 20mm Pan Hd. Plast. T-10 Screw	(1)
52	34-40-1885	O-Ring - 3/8" Square Anvil	(1)
53	44-90-1050	Friction Ring - 3/8" Square Anvil	(1)
59	14-29-0032	Impact Assembly	(1)
60	31-50-0005	Handle Set	(1)
61	42-70-0490	Belt Clip Assembly	(1)
62	23-30-0430	Motor Assembly	(1)
63	23-66-0212	Electronics Assembly	(1)
64	42-06-1010	3/8" Square Anvil Assembly	(1)
66	31-50-0315	Handle/Electronics Assembly	(1)
67	12-20-2485	Service Nameplate	(1)
68	10-20-2952	Warning Label	(1)
69	42-55-2461	Carrying Case	(1)

FIG. LUBRICATION (Type 'J' Grease, No. 49-08-4220):
5 Coat inside of bushing inside front gearcase with grease.
10 Lightly coat front washer surface of anvil (10) with grease.
29 Coat pinion of motor assembly (62) with grease.

NOTE:

When installing Motor Assembly #62, orient the motor with the slot in the motor canister to the bottom and the positive terminal (marked with a red dot) to the inside of Left Handle Halve #40. Solder the red wire from the top left position of the switch to the positive motor terminal. Solder the black wire from the top right position of the switch to the negative terminal on motor.



AS AN AID TO REASSEMBLY, TAKE NOTICE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL.

BE CAREFUL AND AVOID PINCHING WIRES BETWEEN HANDLE HALVES WHEN ASSEMBLING.