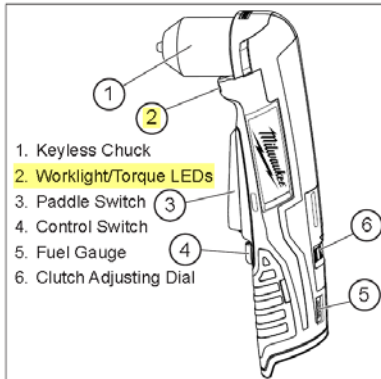




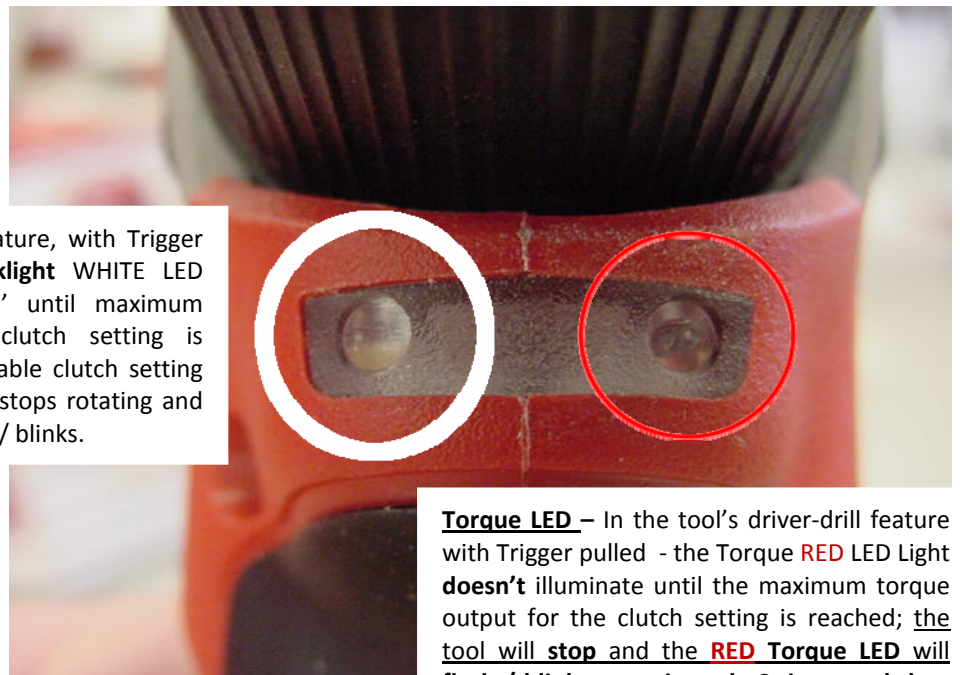
TO: AUTHORIZED *portable electric tool* SERVICE STATIONS
factory SERVICE CENTERS

TOOL(S) \ PRODUCT(S) AFFECTED: 2415-20 M12™ 3/8" Right Angle Drill / Driver

SUBJECT: LEDs - Worklight & Torque



The 2415-20 M12™ 3/8" Right Angle Drill / Driver offers an electronic adjustable clutch for driving fasteners, when properly adjusted, the clutch will slip at a preset torque.



In the tool's driver-drill feature, with Trigger pulled – the bright **Worklight** WHITE LED illuminates and stays 'on' until maximum torque output for the clutch setting is reached... when the adjustable clutch setting torque is reached the tool stops rotating and the **RED** Torque LED flashes / blinks.

Torque LED – In the tool's driver-drill feature with Trigger pulled - the Torque **RED** LED Light **doesn't** illuminate until the maximum torque output for the clutch setting is reached; the tool will stop and the **RED** Torque LED will flash / blink approximately 6 times and then 'go out'... release the switch to reset.

Example: - when the clutch adjusting dial / setting is set to 8, torque over 42 inch pounds will cause the tool to stop rotating and the **RED** Torque LED to flash / blink...

Please note: should the Right Angle Drill **stall** in the **DRILL Clutch Setting** the WHITE Worklight LED will simply 'go out' and the **RED** Torque LED will **not** flash or blink.