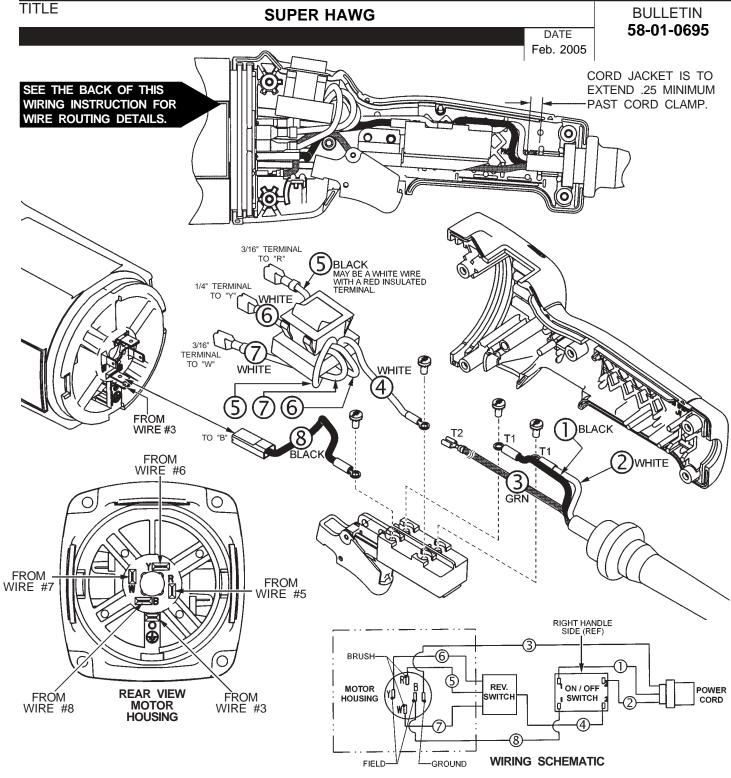
WIRING INSTRUCTIONS

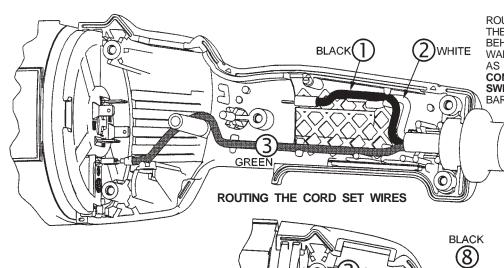


	WIRING SPECIFICATIONS								
Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation				
1	Black	22-64-1260	16	3.5	Component of the cord assembly. Strip .19 For T1.				
2	White	22-64-1260	16	2.5	Component of the cord assembly. Strip .19 For T1.				
3	Green	22-64-1260	16	7.5	Component of the cord assembly. Strip .19 For T2.				
4	White	23-66-2360			Component of the reversing switch assembly.				
5	BLACK or WHITE	23-66-2360			Component of the reversing switch assembly.				
6	White	23-66-2360			Component of the reversing switch assembly.				
7	White	23-66-2360			Component of the reversing switch assembly.				
8	Black	23-94-2270			Leadwire assembly.				

BULK LEAD WIRE - BULLETIN 58-01-0003

NOTE: All leads must be held to ± 1/8". All lead lengths are before stripping.

TERMINAL DESCRIPTION						
Code	Part No.	Qnty.				
T1 T2	23-74-0870 23-74-1095	2				

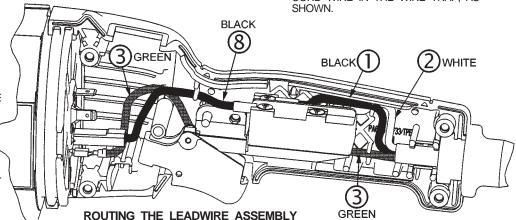


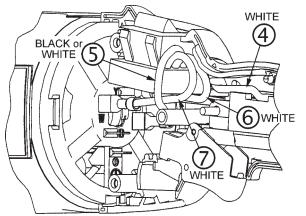
ROUTE GREEN GROUND WIRE (3) THROUGH THE WIRE TRAPS IN THE RIGHT HANDLE, BEHIND THE ON/OFF SWITCH AND DOWNWARD AROUND THE WIRE GUIDE POSTS, AS SHOWN. GREEN WIRE (3) MUST NOT CONTACT THE TRIGGER OF THE ON/OFF SWITCH. ORIENT THE TERMINAL WITH THE BARRELS FACING UPWARD.

ROUTE THE WHITE CORD WIRE (2) TO THE ON/OFF SWITCH. PLACE THE WHITE CORD WIRE INTO THE BOTTOM OF THE WIRE TRAP, AS SHOWN.

ROUTE THE BLACK CORD WIRE (1) TO THE ON/OFF SWITCH. PLACE THE BLACK CORD WIRE OVER THE WHITE CORD WIRE IN THE WIRE TRAP, AS SHOWN

ROUTE THE BLACK LEADWIRE
ASSEMBLY (8) FROM THE
MOTOR HOUSING TERMINAL "B"
TO THE ON/OFF SWITCH. ROUTE
THE LEADWIRE ASSEMBLY
BETWEEN THE WIRE TRAP
AND THE SWITCH BOSS
AND AROUND THE WIRE
GUIDE POST, AS SHOWN.
(DO NOT PLACE WIRE IN TRAP).

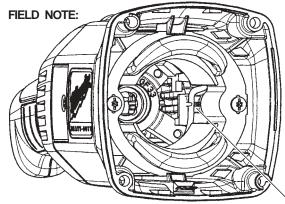




ROUTE THE BLACK WIRE (5), WITH THE .187 QUICK CONNECT RECEPTACLE (THIS WIRE MAY BE WHITE WITH A RED INSULATED TERMINAL) OVER WHITE WIRES (6 AND 7) AND IN FRONT OF THE WIRE GUIDE POST, AS SHOWN.

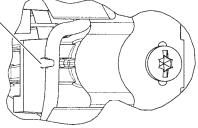
ROUTE THE WHITE WIRE (4), WITH THE RING TERMINAL, THROUGH THE WIRE TRAP TO THE ON/OFF SWITCH, AS SHOWN.



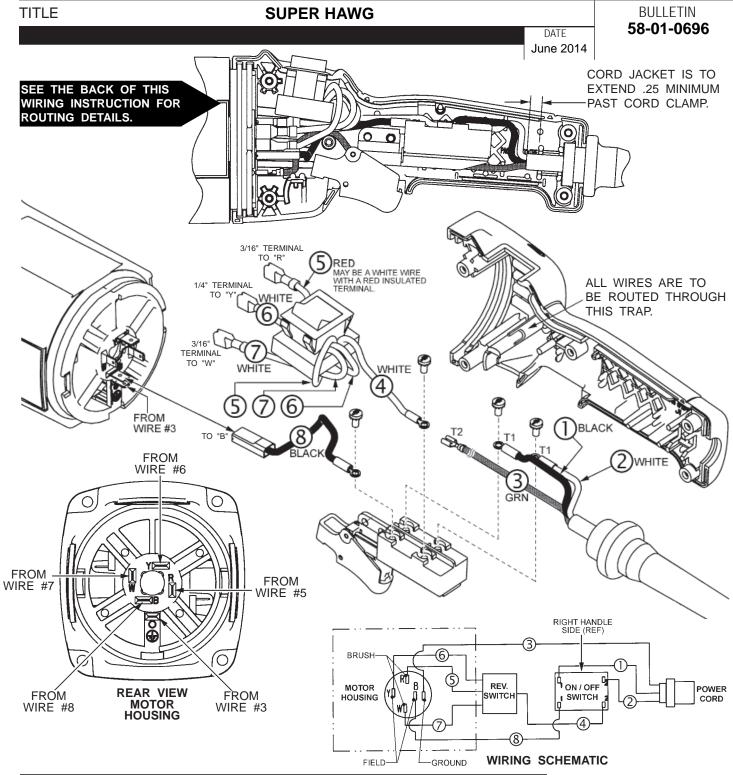


3 8 COMPLETE WIRE ROUTING

AFTER INSTALLING THE FIELD INTO THE MOTOR HOUSING, ENSURE THAT THE FIELD LEADWIRE IS ROUTED THROUGH THE WIRE TRAP AND IS HELD SECURELY. THE FIELD AND LEADWIRE MAY BE INSTALLED 180° FROM THE ORIENTATION SHOWN.



WIRING INSTRUCTIONS



WIRING SPECIFICATIONS									
Wire	Wire	Origin or							
No.	Color	Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation				
1	Black	22-64-1260	16	3.5	Component of the cord assembly. Strip .19 For T1.				
2	White	22-64-1260	16	2.5	Component of the cord assembly. Strip .19 For T1.				
3	Green	22-64-1260	16	7.5	Component of the cord assembly. Strip .19 For T2.				
4	White	23-66-2360			Component of the reversing switch assembly.				
5	Red	23-66-2360			Component of the reversing switch assembly.				
6	White	23-66-2360		-	Component of the reversing switch assembly.				
7	White	23-66-2360			Component of the reversing switch assembly.				
8	Red	23-94-2270		-	Leadwire assembly.				
	BULK LEAD WIRE - BULLETIN 58-01-0003								

NOTE:

All leads must be held to \pm 1/8". All lead lengths are before stripping.

TERMINAL DESCRIPTION						
Code	Part No.	Qnty.				
T1 T2	23-74-0870 23-74-1095	2				

