

# WIRING INSTRUCTIONS

TITLE

**CLOSE QUARTER DRILL**

**BULLETIN**

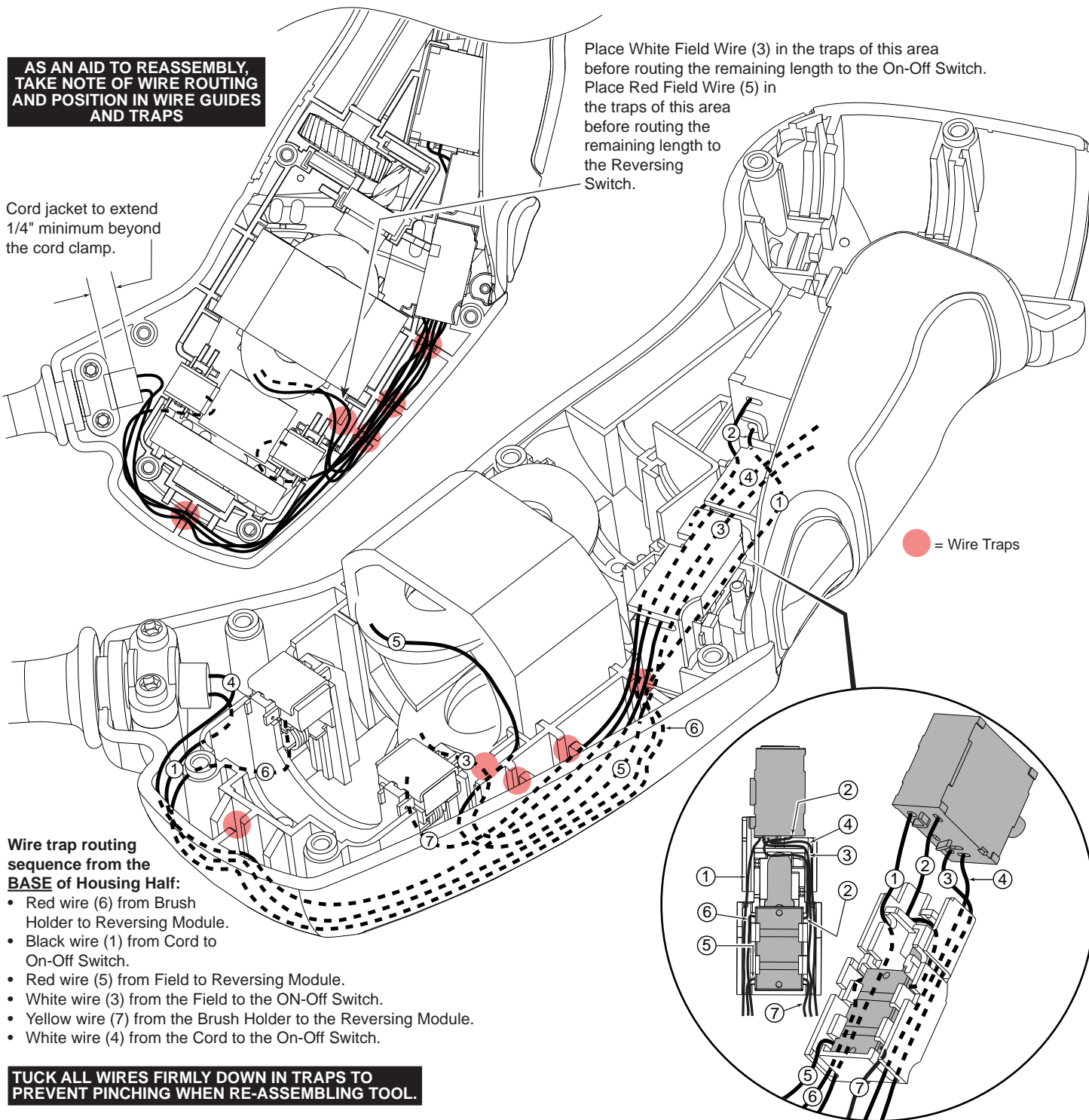
**58-01-2372**

Milwaukee are proud to offer a high quality product at the industries most competitive pricing!

**AS AN AID TO REASSEMBLY, TAKE NOTE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS**

Place White Field Wire (3) in the traps of this area before routing the remaining length to the On-Off Switch.  
Place Red Field Wire (5) in the traps of this area before routing the remaining length to the Reversing Switch.

Cord jacket to extend 1/4" minimum beyond the cord clamp.



**Wire trap routing sequence from the BASE of Housing Half:**

- Red wire (6) from Brush Holder to Reversing Module.
- Black wire (1) from Cord to On-Off Switch.
- Red wire (5) from Field to Reversing Module.
- White wire (3) from the Field to the On-Off Switch.
- Yellow wire (7) from the Brush Holder to the Reversing Module.
- White wire (4) from the Cord to the On-Off Switch.

**TUCK ALL WIRES FIRMLY DOWN IN TRAPS TO PREVENT PINCHING WHEN RE-ASSEMBLING TOOL.**

**WIRING SPECIFICATIONS**

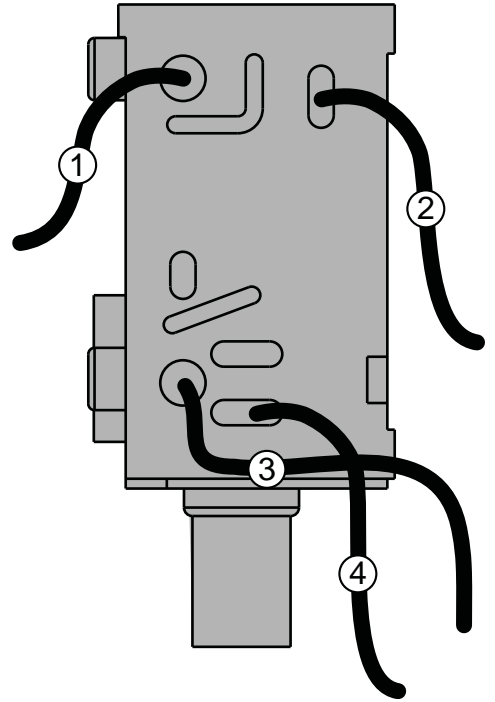
Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Black	Cord	----	Route from Cord to On-Off Switch.
2	Black	Jumper	----	Route between On-Off switch and Reversing Module.
3	White	Field	----	Route from Field to On-Off Switch.
4	White	Cord	----	Route from Cord to On-Off Switch.
5	Red	Field	----	Route from Field to Reversing Module.
6	Red	Brush Holder	----	Route from Back Brush Holder (cord side) to Reversing Module.
7	Yellow	Brush Holder	----	Route from Front Brush Holder (switch side) to Reversing Module.

**NOTE:**  
All leads must be held to  $\pm 1/8"$ .  
All lead lengths are before stripping.

**TERMINAL DESCRIPTION**

Code	Part No.	Qty.

## SWITCH STYLE ONE (Bottom View)



## SWITCH STYLE TWO (Bottom View)

