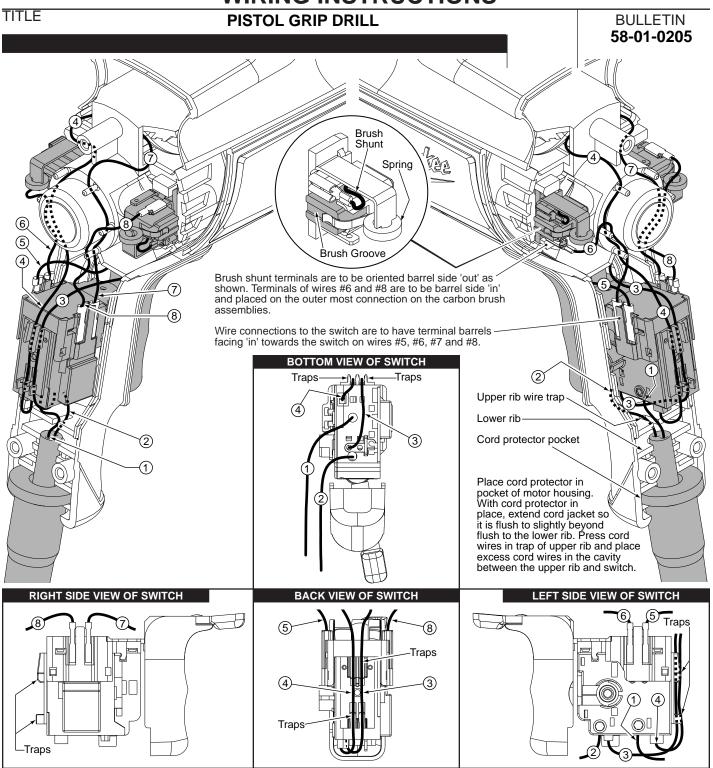
WIRING INSTRUCTIONS



	WIRING SPECIFICATIONS							
Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation			
1	Black	Cord			Connect to '2' on bottom of switch.			
2	White	Cord			Connect to '1' on bottom of switch.			
3	Red	Field			Connect to '1a' on bottom of switch.			
4	White	Field			Connect to '2a' on bottom of switch.			
5	Black	Field			Connect to '3' on top left of switch.			
6	Black	23-94-0455			Connect to '5' on top left of switch & bottom outside terminal of left brush assembly.			
7	White	Field			Connect to '4' on top right of switch.			
8	Black	23-94-0455			Connect to '6' on top right of switch & top outside terminal of right brush assembly.			

NOTE:

All leads must be held to \pm 1/8". All lead lengths are before stripping.

TERMINAL DESCRIPTION							
Code	Part No.	Qnty.					
CONNECTOR DESCRIPTION							

BULK LEAD WIRE - BULLETIN 58-01-0003