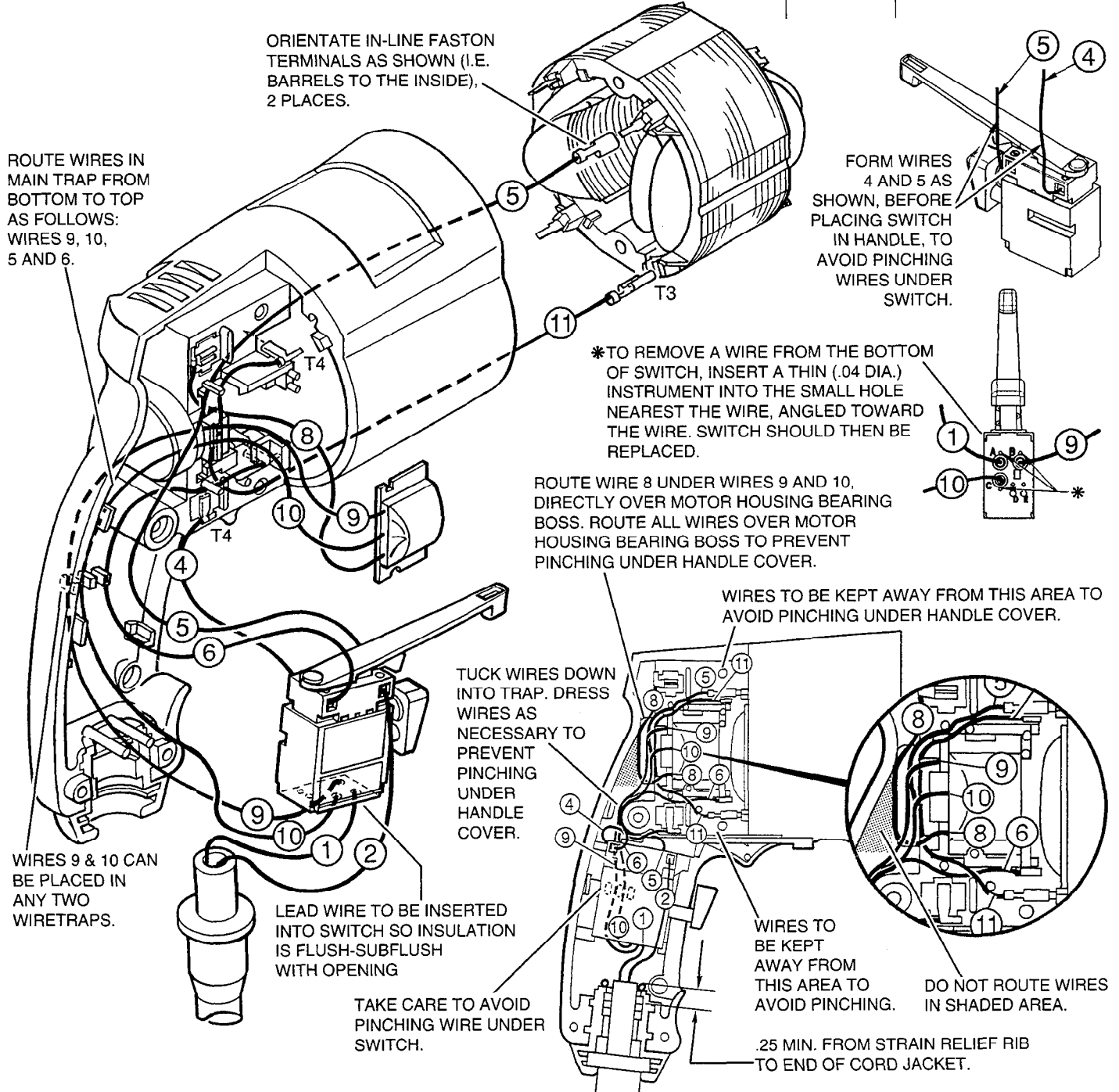


WIRING INSTRUCTIONS

TITLE

MAGNUM® TOOLS

BULLETIN
58-01-1655



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	Black	Cord	18	1-1/2"	Component of cord set. Strip 5/16" and tin.
2	White	Cord	18	2-3/4"	Component of cord set. Strip 3/16" and tin.
4	Blue	23-94-6247	18	2-3/8"	Strip 3/16" for T4 / Strip 3/16" and tin.
5	Blue	23-94-6325	18	4-5/8"	Strip 3/16" for T3 / Strip 3/16" and tin.
6	White	23-94-6335	18	3-1/2"	Strip 3/16" for T4 / Strip 3/16" and tin.
8	Black	Module	18	2"	Strip 3/16" for T4.
9	Black	Module	18	5-1/2"	Strip 5/16" and tin.
10	Blue	Module	18	5-1/2"	Strip 5/16" and tin.
11	White	23-94-6242	18	3-3/8"	Strip 3/16" for T3 / Strip 3/16" for T4.

NOTE:
All leads must be held to $\pm 1/8"$.
All lead lengths are before stripping.

TERMINAL DESCRIPTION		
Code	Part No.	Qty.
T3	23-74-1090	2
T4	23-74-1100	4

CONNECTOR DESCRIPTION

BULK LEAD WIRE - BULLETIN 58-01-0003

Drwg. 1