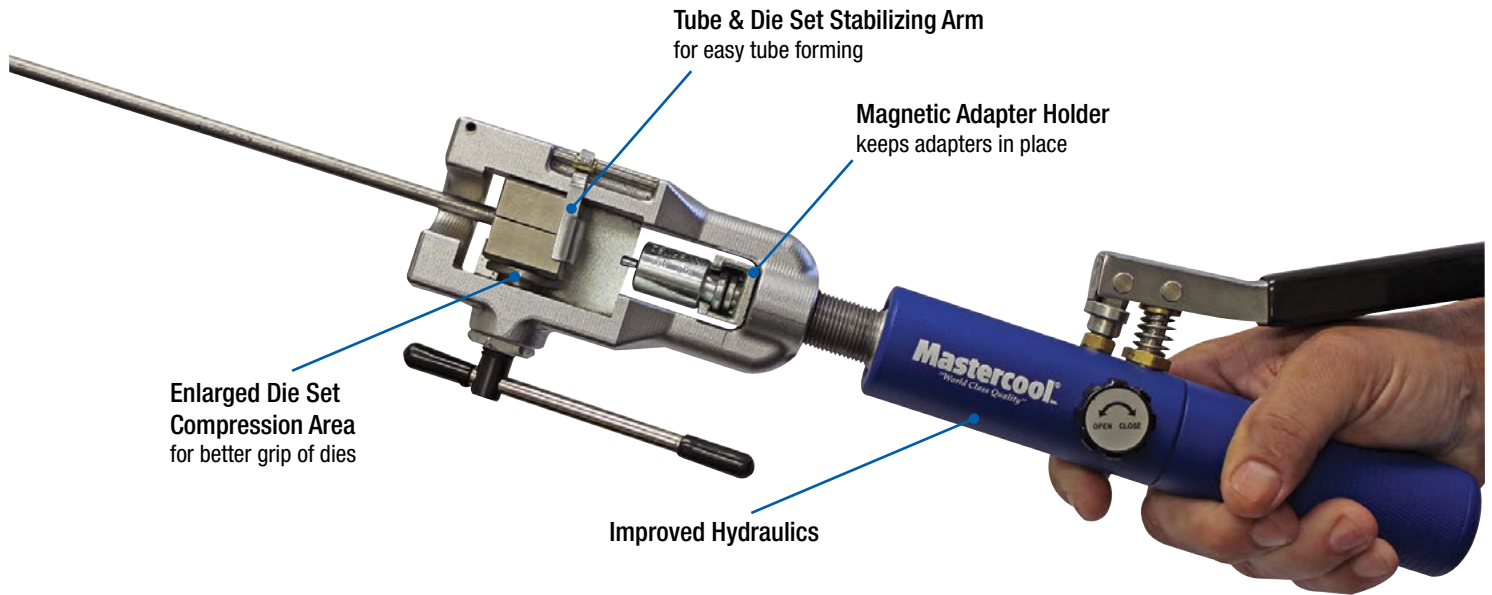




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"World Class Quality"

## HYDRAULIC FLARING TOOL



### 72475 UNIVERSAL HYDRAULIC FLARING TOOL SET



This kit fabricates: Push Connect 1/4, 5/16 and 3/8", GM Fuel Line Flare, Brake Lines and Transmission 5/16 and 3/8", Flare/Double Flare 3/16, 1/4, 5/16, 3/8 and 1/2", Metric Bubble Flare 4.75, 6, 8, and 10 mm. Comes in a custom molded box. **PATENT# 5,782,128**

**71202** Hydra-flare Yoke & Pump Assembly

**71097-01** 45° Flaring Cone

**72485-PB** Custom Molded Plastic Box for 72475

#### Push Connect Adapters

**71204** 1/4" Adapter

**71205** 5/16" Adapter

**71206** 3/8" Adapter

#### GM Fuel Line Adapters

**71405** 5/16" Adapter

**71406** 3/8" Adapter

#### 45° & Double Flaring Adapters

**71097-03** 3/16" Adapter

**71097-04** 1/4" Adapter

**71097-05** 5/16" Adapter

**71097-06** 3/8" Adapter

**71097-08** 1/2" Adapter

#### Metric Bubble Flaring Adapters

**71475-4M** 4.75mm Adapter

**71475-6M** 6mm Adapter

**71475-8M** 8mm Adapter

**71475-10M** 10mm Adapter

#### Push Connect Die Sets

**71214** 1/4" Die Set

**71215** 5/16" Die Set

**71216** 3/8" Die Set

#### GM Fuel Line Die Sets

**71415** 5/16" Die Set

**71416** 3/8" Die Set

#### 45° & Double Flaring Die Sets

**71097-13** 3/16" Die Set

**71097-14** 1/4" Die Set

**71097-15** 5/16" Die Set

**71097-16** 3/8" Die Set

**71097-18** 1/2" Die Set

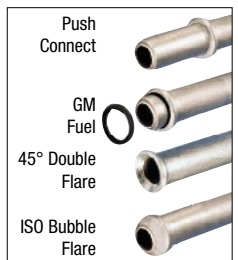
#### Metric Bubble Flaring Die Sets

**71475-14M** 4.75mm Die Set

**71475-16M** 6mm Die Set

**71475-18M** 8mm Die Set

**71475-110M** 10mm Die Set





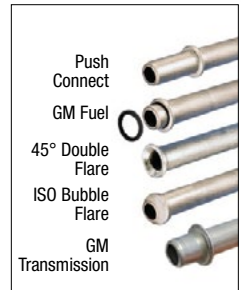
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## 72485 UNIVERSAL HYDRAULIC FLARING TOOL SET



This kit fabricates: Push Connect 1/4, 5/16 and 3/8", GM Fuel Line Flare, Brake Lines and Transmission 5/16 and 3/8", Flare/Double Flare 3/16, 1/4, 5/16, 3/8 and 1/2", Metric Bubble Flare 4.75, 6, 8, and 10 mm, GM Transmission Cooling Line 3/8 and 1/2". Comes in a custom molded box. **PATENT# 5,782,128**



- 71202** Hydra-flare Yoke & Pump Assembly
- 71097-01** 45° Flaring Cone
- 72485-PB** Custom Molded Plastic Box for 72475

### Push Connect Adapters

- 71204** 1/4" Adapter
- 71205** 5/16" Adapter
- 71206** 3/8" Adapter

### Push Connect Die Sets

- 71214** 1/4" Die Set
- 71215** 5/16" Die Set
- 71216** 3/8" Die Set

### GM Fuel Line Adapters

- 71405** 5/16" Adapter
- 71406** 3/8" Adapter

### GM Fuel Line Die Sets

- 71415** 5/16" Die Set
- 71416** 3/8" Die Set

### 45° & Double Flaring Adapters

- 71097-03** 3/16" Adapter
- 71097-04** 1/4" Adapter
- 71097-05** 5/16" Adapter
- 71097-06** 3/8" Adapter
- 71097-08** 1/2" Adapter

### 45° & Double Flaring Die Sets

- 71097-13** 3/16" Die Set
- 71097-14** 1/4" Die Set
- 71097-15** 5/16" Die Set
- 71097-16** 3/8" Die Set
- 71097-18** 1/2" Die Set

### Metric Bubble Flaring Adapters

- 71475-4M** 4.75mm Adapter
- 71475-6M** 6mm Adapter
- 71475-8M** 8mm Adapter
- 71475-10M** 10mm Adapter

### Metric Bubble Flaring Die Sets

- 71475-14M** 4.75mm Die Set
- 71475-16M** 6mm Die Set
- 71475-18M** 8mm Die Set
- 71475-110M** 10mm Die Set

### GM Transmission Cooling Line Adapters

- 71099-06** 3/8" Adapter
- 71099-08** 1/2" Adapter

### GM Transmission Cooling Line Die Sets

- 71099-16** 3/8" Die Set
- 71099-18** 1/2" Die Set

## 72480 37° FLARING AND DOUBLE FLARING HYDRAULIC TOOL KIT



This kit fabricates factory style 37° and 37° double flare found on aviation and specialty automotive applications. The hand-held hydraulic pump operates easily with all steal and light stainless tubing. Includes: 3/16, 1/4, 5/16, 3/8 and 1/2" dies 3/16, 1/4, 5/16, 3/8 and 1/2" double flare adapters and 37° Cone.



- 71202** Hydra-flare Yoke & Pump Assembly
- 71098-01** 37° Cone
- 72480-PB** Custom Molded Plastic Box for 72480

### 37° Double Flaring Adapters & Die Sets

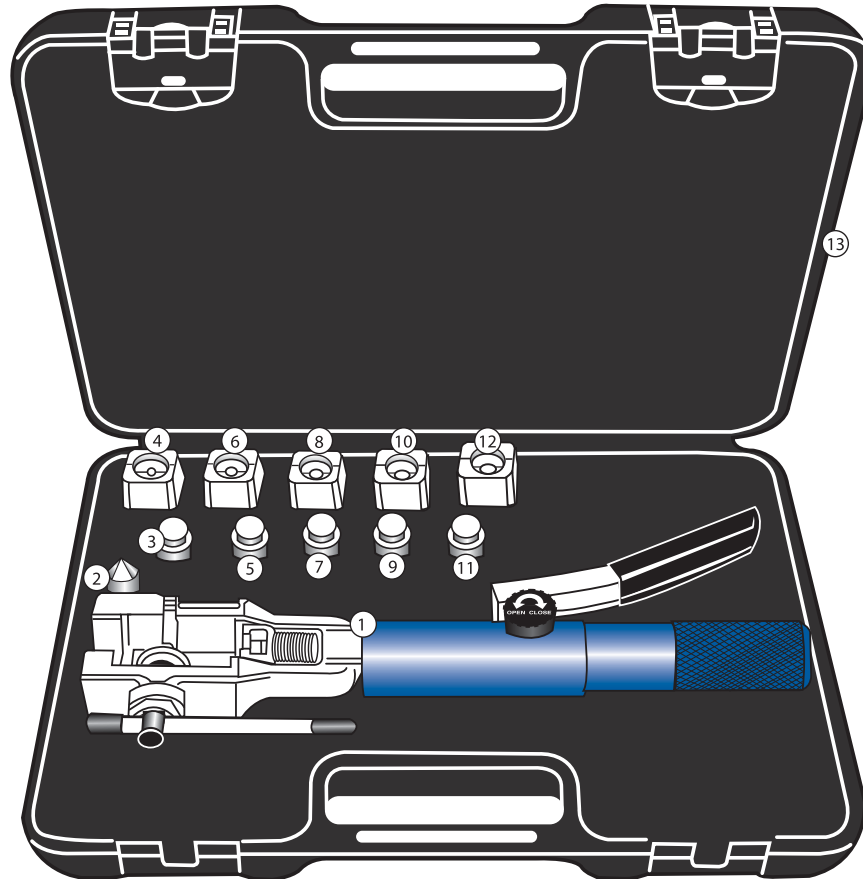
- 71098-03** 3/16" Double Flare Adapter
- 71097-04** 1/4" Double Flare Adapter
- 71097-05** 5/16" Double Flare Adapter
- 71097-06** 3/8" Double Flare Adapter
- 71097-08** 1/2" Double Flare Adapter

- 71098-13** 3/16" Double Flare Die Set
- 71098-14** 1/4" Double Flare Die Set
- 71098-15** 5/16" Double Flare Die Set
- 71098-16** 3/8" Double Flare Die Set
- 71098-18** 1/2" Double Flare Die Set



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72480 37° Flaring & Double Flaring Hydraulic Tool Kit  
Parts Breakdown



<u>Part #</u>	<u>Description</u>	<u>Part #</u>	<u>Description</u>
1. 71202	Hydra-Flare Yoke & Pump Assembly	13. 72480-PB	Plastic box for 72480
<b>37° Double Flaring Adapter Die Sets</b>			
2. 71098-01	37° Cone		
3. 71098-03	3/16" Double Flare Adapter		
4. 71098-13	3/16" Double Flare Die Set		
5. 71097-04	1/4" Double Flare Adapter		
6. 71098-14	1/4" Double Flare Die Set		
7. 71097-05	5/16" Double Flare Adapter		
8. 71098-15	5/16" Double Flare Die Set		
9. 71097-06	3/8" Double Flare Adapter		
10. 71098-16	3/8" Double Flare Die Set		
11. 71097-08	1/2" Double Flare Adapter		
12. 71098-18	1/2" Double Flare Die Set		