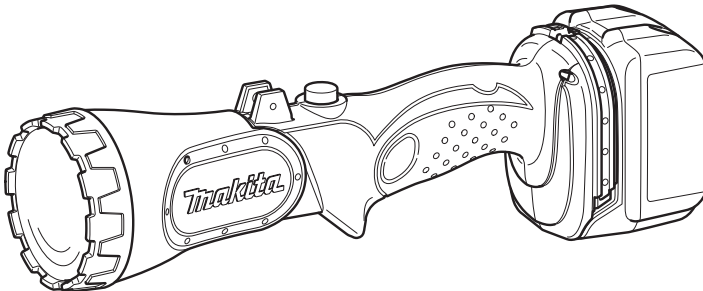


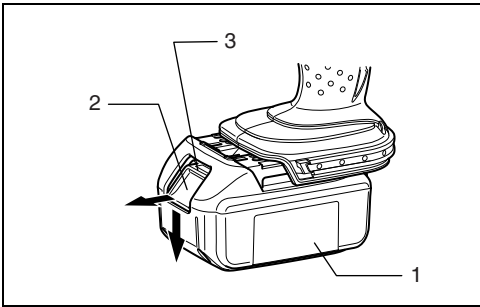


Rechargeable Flashlight

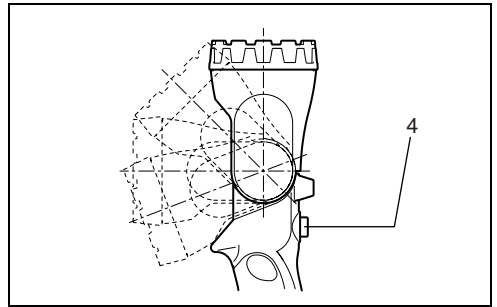
Instruction manual

DML145/DML185

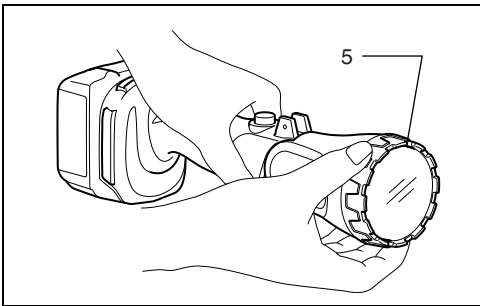




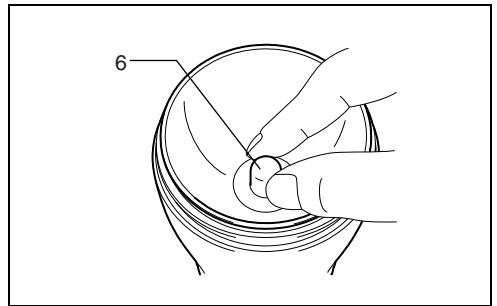
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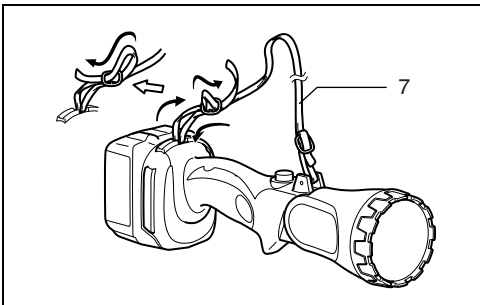
2



3



4



5

Symbols

The following show the symbols used for the equipment. Be sure that you understand their meaning before use.



Read instruction manual.



Do not touch the bulb which is hot in use or immediately after putting on light. You may get burnt.

Explanation of general view

1. Battery cartridge
2. Button
3. Red part
4. Switch
5. Ring
6. Bulb
7. Shoulder strap

SPECIFICATIONS

Model		DML145	DML185
Bulb		12 V 0.7 A	18 V 0.6 A
Dimensions (without battery)	L	284 mm (11 - 1/8")	284 mm (11 - 1/8")
	W	84 mm (3 - 5/16")	84 mm (3 - 5/16")
	H	96 mm (3 - 3/4")	96 mm (3 - 3/4")
Net weight (with battery)	BL1415/BL1415N	0.66 kg (1.44 lbs)	
	BL1430/BL1440	0.85 kg (1.87 lbs)	
	BL1815/BL1815N/BL1820		0.71 kg (1.57 lbs)
	BL1830/BL1840		0.96 kg (2.12 lbs)

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Note: Specifications may differ from country to country.

IMPORTANT SAFETY INSTRUCTIONS

WARNING:

When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock, and personal injury, including the following:

READ ALL INSTRUCTIONS.

1. Read this instruction manual and the charger instruction manual carefully before use.
2. This flashlight is not waterproof. Do not use it in damp or wet locations. Do not expose it to rain or snow. Do not wash it in water.
3. A short-circuit can cause a large current flow, overheating, possible burns and even a breakdown.
 - (1) Do not touch the inside of the flashlight head with tweezers, metal tools, etc.
 - (2) Do not touch the battery terminals with any conductive material.
 - (3) Avoid storing the battery cartridge in a container with any metal objects such as nails, coins, etc.
4. Never expose the battery cartridge to flames, fire or great heat. Breakage may cause release of injurious material.
5. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
6. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
7. Be careful not to drop, shake or strike battery.
8. When the tool is not in use, always switch off and remove the battery cartridge from the tool.

9. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50°C (122°F).
10. Do not give the tool a shock by dropping, striking, etc.
11. Do not expose the light to eyes continuously. It may hurt them.
12. Do not cover or clog the lit tool with cloth or carton, etc. It may create a risk of fire.
13. Switch off the light immediately when the lamp gets dark in use. If you leave the lamp switched on, the battery cartridge capacity may decrease.
14. Do not disassemble the charger or battery cartridge; take it to a qualified serviceman when service or repair is required. Incorrect reassembly may result in a risk of electric shock or fire.
15. If any problem develops, consult your nearest Makita Service Center or dealer. To maintain product safety and reliability, repairs, maintenance or adjustment should be carried out by Makita Authorized Service Center.

SAVE THESE INSTRUCTIONS.

FUNCTIONAL DESCRIPTION

Charging

Charge the battery cartridge with the Makita charger before use.

Installing or removing battery cartridge (Fig. 1)

- Always switch off the tool before insertion or removal of the battery cartridge.
- To remove the battery cartridge, withdraw it from the tool while sliding the button on the front of the cartridge.

- To insert the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Always insert it all the way until it locks in place with a little click. If you can see the red part on the upper side of the button, it is not locked completely. Insert it fully until the red part cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not use force when inserting the battery cartridge. If the cartridge does not slide in easily, it is not being inserted correctly.

Lighting up the bulb (Fig. 2)

CAUTION:

- Do not look in the light or see the source of light directly.
- This tool has function that bulb light goes out at low voltage. At this time, recharge the battery cartridge.

Push the switch to light up the bulb. To turn off, push the switch again.

The following tables indicate the operating time on a single charge.

Model	Voltage	Battery cartridge	Operating time
DML145	14.4V	BL1415	Approx. 100 min
		BL1415N	Approx. 130 min
		BL1430	Approx. 220 min
		BL1440	Approx. 340 min
DML185	18V	BL1815	Approx. 110 min
		BL1815N	Approx. 130 min
		BL1820	Approx. 180 min
		BL1830	Approx. 240 min
		BL1840	Approx. 340 min

Head angle (Fig. 2)

The head angle can be adjusted in four stages. Adjust as desired.

ASSEMBLY

Replacing bulb (Fig. 3 & 4)

CAUTION:

The bulb is very hot immediately after operation. Wait until the bulb cools off before attempting to replace it.

First, turn the ring counterclockwise and remove the reflector. Then replace the bulb.

Shoulder strap (Fig. 5)

Install the strap on the tool.

MAINTENANCE

To maintain product safety and reliability, repairs, maintenance or adjustment should be carried out by a Makita Authorized Service Center.

ACCESSORIES

CAUTION:

These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. The accessories or attachments should be used only in the proper and intended manner.

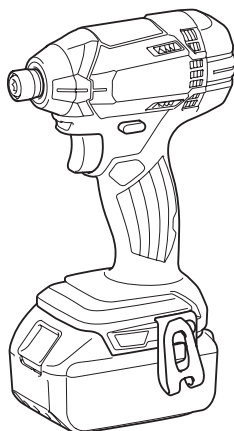
- Bulb set (2 pcs.)
- Shoulder strap
- Various type of Makita genuine batteries and chargers

INSTRUCTION MANUAL



Cordless Impact Driver

XDT11



IMPORTANT: Read Before Using.

SPECIFICATIONS

Model:		XDT11	
Fastening capacities	Machine screw	4 mm - 8 mm (5/32" - 5/16")	
	Standard bolt	5 mm - 16 mm (3/16" - 5/8")	
	High tensile bolt	5 mm - 12 mm (3/16" - 1/2")	
No load speed (RPM)		0 - 2.900 /min	
Impacts per minute		0 - 3.500 /min	
Overall length		137 mm (5-3/8")	
Rated voltage		D.C. 18 V	
Standard battery cartridge	BL1815, BL1815N, BL1820, BL1820B	BL1830, BL1840, BL1850, BL1840B, BL1850B	
Net weight	1.3 kg (2.8 lbs)	1.5 kg (3.3 lbs)	

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- Weight, with battery cartridge, according to EPTA-Procedure 01/2003

General power tool safety warnings

⚠WARNING: Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.

5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of a GFCI reduces the risk of electric shock.

Personal Safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Battery tool use and care

1. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
2. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Follow instruction for lubricating and changing accessories.**
3. **Keep handles dry, clean and free from oil and grease.**

Cordless impact driver safety warnings

1. **Hold power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
2. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
3. **Hold the tool firmly.**
4. **Wear ear protectors.**
5. **Do not touch the bit or the workpiece immediately after operation. They may be extremely hot and could burn your skin.**
6. **Keep hands away from rotating parts.**


SAVE THESE INSTRUCTIONS.

⚠WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product.

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

Symbols

The followings show the symbols used for tool.

v	volt
— ---	direct current
n ₀	no load speed
... /min r/min	revolutions or reciprocation per minute
	number of blow

Important safety instructions for battery cartridge

1. **Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.**
2. **Do not disassemble battery cartridge.**
3. **If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.**
4. **If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.**
5. **Do not short the battery cartridge:**
 - (1) **Do not touch the terminals with any conductive material.**

- (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
- (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

6. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).
7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
8. Be careful not to drop or strike battery.
9. Do not use a damaged battery.
10. Follow your local regulations relating to disposal of battery.

SAVE THESE INSTRUCTIONS.

Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.
4. Charge the battery cartridge if you do not use it for a long period (more than six months).

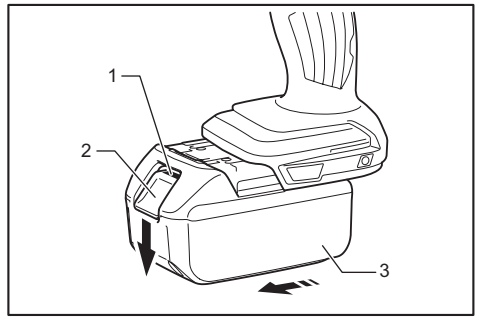
FUNCTIONAL DESCRIPTION

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

CAUTION: Always switch off the tool before installing or removing of the battery cartridge.

CAUTION: Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



1. Red indicator 2. Button 3. Battery cartridge

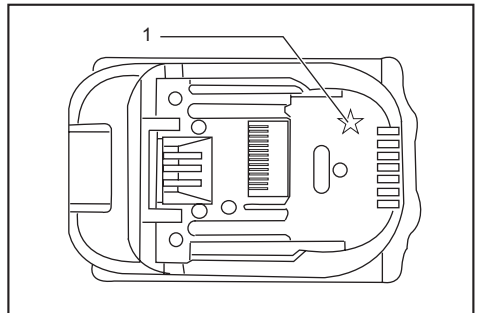
To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge. To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

CAUTION: Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

CAUTION: Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Battery protection system

Lithium-ion battery with star marking



1. Star marking

Lithium-ion batteries with a star marking are equipped with a protection system. This system automatically cuts off power to the tool to extend battery life. The tool will automatically stop during operation if the tool and/or battery are placed under one of the following conditions:

Overloaded:

The tool is operated in a manner that causes it to draw an abnormally high current.

In this situation, release the switch trigger on the tool and stop the application that caused the tool to become overloaded. Then pull the switch trigger again to restart. If the tool does not start, the battery is overheated.

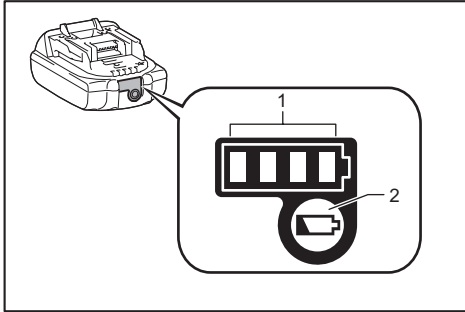
In this situation, let the battery cool before pulling the switch trigger again.

Low battery voltage:

The remaining battery capacity is too low and the tool will not operate. In this situation, remove and recharge the battery.

Indicating the remaining battery capacity

Only for battery cartridges with "B" at the end of the model number



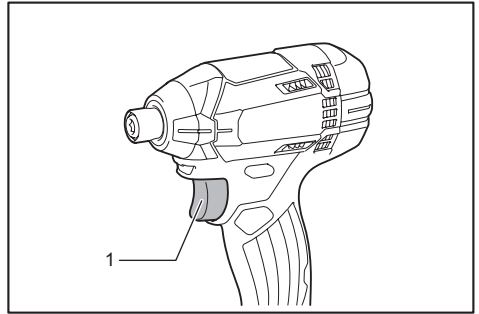
1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for few seconds.

Indicator lamps			Remaining capacity	
Lighted	Off	Blinking		
■	□	▧	75% to 100%	
■ ■ ■ ■				
■ ■ ■ □				50% to 75%
■ ■ □ □				25% to 50%
■ □ □ □				0% to 25%
▧ □ □ □			Charge the battery.	
■ ■ □ □			The battery may have malfunctioned.	
□ □ ■ ■				

NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Switch action

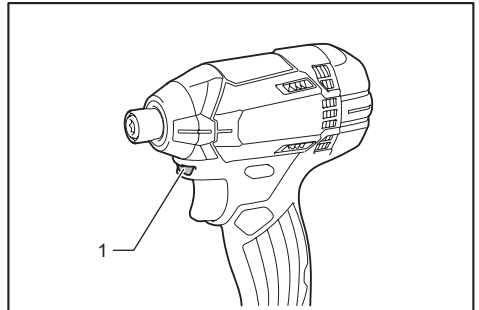


1. Switch trigger

CAUTION: Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

Lighting up the front lamp



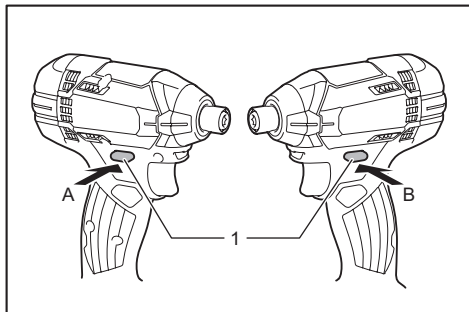
1. Lamp

CAUTION: Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out 10 -15 seconds after releasing the trigger.

NOTE: Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

Reversing switch action



1. Reversing switch lever

CAUTION: Always check the direction of rotation before operation.

CAUTION: Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

CAUTION: When not operating the tool, always set the reversing switch lever to the neutral position.

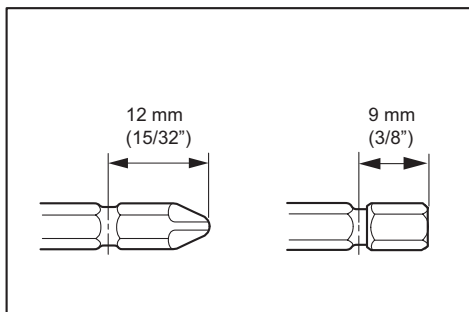
This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

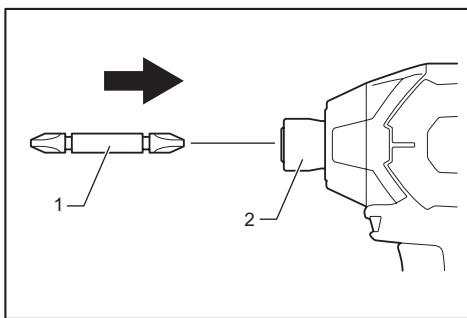
ASSEMBLY

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing or removing driver bit/socket bit

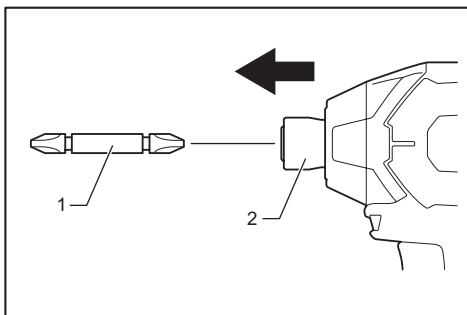


Use only the driver bit/socket bit shown in the figure. Do not use any other driver bit/socket bit.



1. Driver bit 2. Sleeve

To install the driver bit, insert it into the sleeve as far as it will go.



1. Driver bit 2. Sleeve

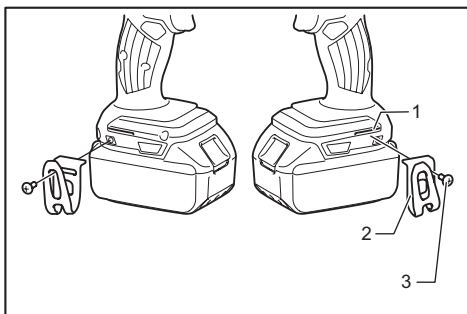
To remove the driver bit, pull the sleeve in the direction of the arrow and pull the driver bit out.

NOTE: If the driver bit is not inserted deep enough into the sleeve, the sleeve will not return to its original position and the driver bit will not be secured. In this case, try re-inserting the bit according to the instructions above.

NOTE: When it is difficult to insert the driver bit, pull the sleeve and insert it into the sleeve as far as it will go.

NOTE: After inserting the driver bit, make sure that it is firmly secured. If it comes out, do not use it.

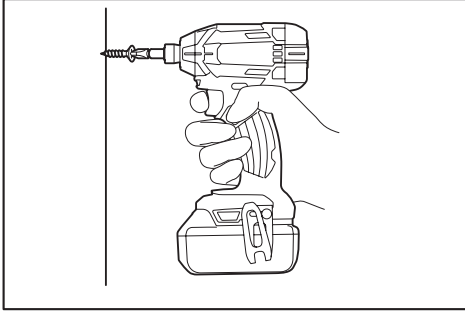
Installing hook



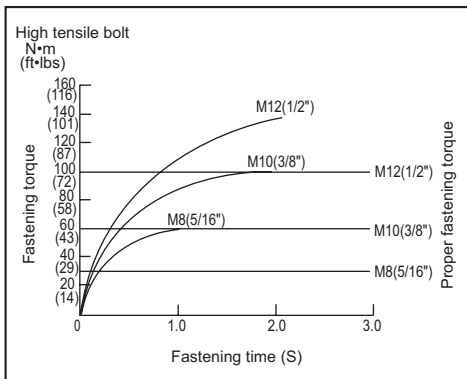
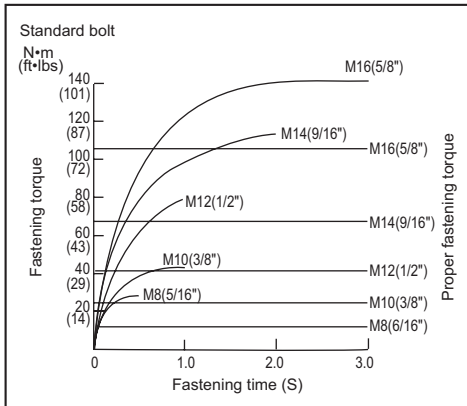
1. Groove 2. Hook 3. Screw

The hook is convenient for temporarily hanging the tool. This can be installed on either side of the tool. To install the hook, insert it into a groove in the tool housing on either side and then secure it with a screw. To remove, loosen the screw and then take it out.

OPERATION



The proper fastening torque may differ depending upon the kind or size of the screw/bolt, the material of the workpiece to be fastened, etc. The relation between fastening torque and fastening time is shown in the figures.



Hold the tool firmly and place the point of the driver bit in the screw head. Apply forward pressure to the tool to the extent that the bit will not slip off the screw and turn the tool on to start operation.

NOTICE: If you use a spare battery to continue the operation, rest the tool at least 15 min.

NOTE: Use the proper bit for the head of the screw/bit that you wish to use.

NOTE: When fastening M8 or smaller screw, choose a proper impact force and carefully adjust pressure on the switch trigger so that the screw is not damaged.

NOTE: Hold the tool pointed straight at the screw.

NOTE: If the impact force is too strong you tighten the screw for a time longer than shown in the figures, the screw or the point of the driver bit may be overstressed, stripped, damaged, etc. Before starting your job, always perform a test operation to determine the proper fastening time for your screw.

The fastening torque is affected by a wide variety of factors including the following. After fastening, always check the torque with a torque wrench.

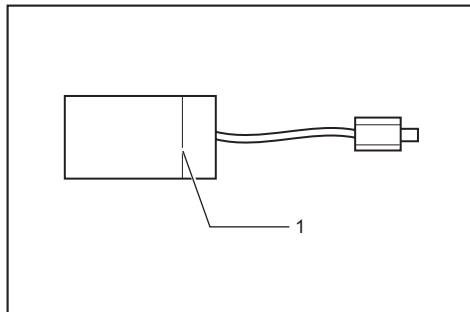
- When the battery cartridge is discharged almost completely, voltage will drop and the fastening torque will be reduced.
- Driver bit or socket bit
Failure to use the correct size driver bit or socket bit will cause a reduction in the fastening torque.
- Bolt
 - Even though the torque coefficient and the class of bolt are the same, the proper fastening torque will differ according to the diameter of bolt.
 - Even though the diameters of bolts are the same, the proper fastening torque will differ according to the torque coefficient, the class of bolt and the bolt length.
- The manner of holding the tool or the material of driving position to be fastened will affect the torque.
- Operating the tool at low speed will cause a reduction in the fastening torque.

MAINTENANCE

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

NOTICE: Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

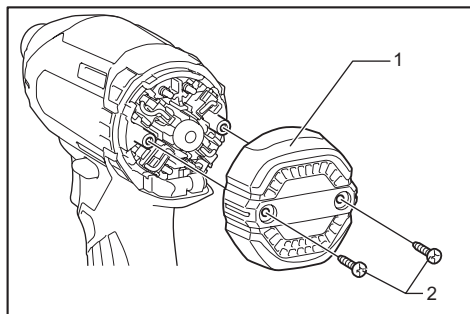
Replacing carbon brushes



1. Limit mark

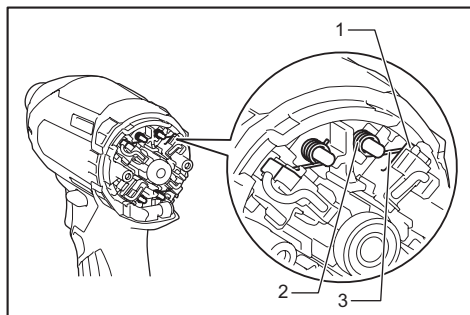
Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. All carbon brushes should be replaced at the same time. Use only identical carbon brushes.

1. Use a screwdriver to remove two screws then remove the rear cover.



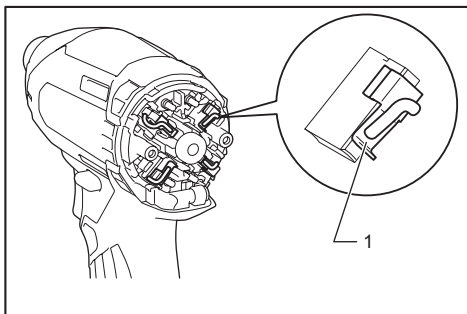
1. Rear cover 2. Screw

2. Raise the arm part of the spring and then place it in the recessed part of the housing with a slotted bit screwdriver or slender shaft or the like.



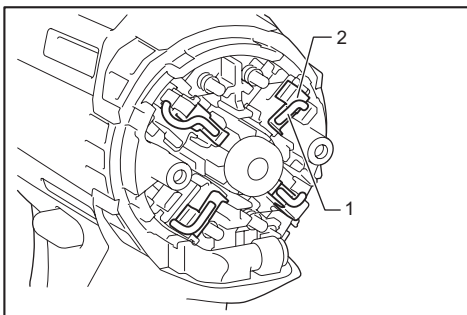
1. Recessed part 2. Spring 3. Arm

3. Use pliers to remove the carbon brush caps of the carbon brushes. Take out the worn carbon brushes, insert the new ones and replace the carbon brush caps in reverse.



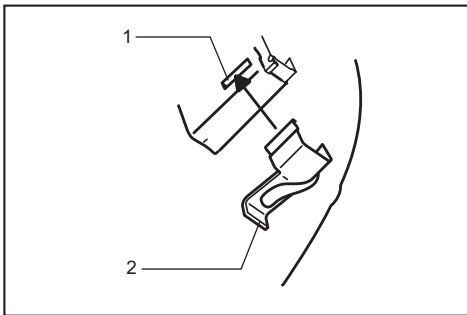
1. Carbon brush cap

4. Make sure to place the lead wire in opposite side of the arm.



1. Lead wire 2. Carbon brush cap

5. Make sure that the carbon brush caps have fit into the holes in brush holders securely.



1. Hole 2. Carbon brush cap

6. Reinstall the rear cover and tighten two screws securely.

7. Insert the battery cartridge into the tool and break in brushes by running tool with no load for about 1 minute.

8. Check the tool while running and electric brake operation when releasing the switch trigger. If electric brake is not working well, ask Makita Authorized or Factory Service Centers for repair. To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should

be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠CAUTION: These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Driver bits
- Hook
- Plastic carrying case
- Makita genuine battery and charger
- Battery protector

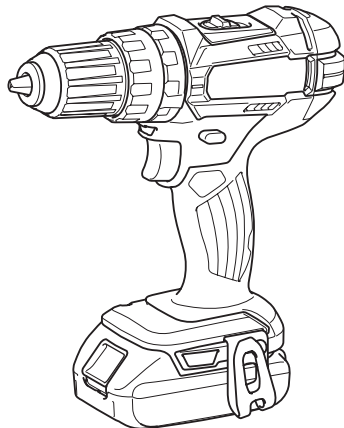
NOTE: Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

INSTRUCTION MANUAL



Cordless Hammer Driver Drill

XPH10



IMPORTANT: Read Before Using.

SPECIFICATIONS

Model:		XPH10	
Drilling capacities	Concrete	13 mm (1/2")	
	Steel	13 mm (1/2")	
	Wood	38 mm (1-1/2")	
Fastening capacities	Wood screw	10 mm x 90 mm (3/8" x 3-1/2")	
	Machine screw	M6 (1/4")	
No load speed (RPM)	High (2)	0 - 1,900 /min	
	Low (1)	0 - 600 /min	
Blows per minute	High (2)	0 - 28,500 /min	
	Low (1)	0 - 9,000 /min	
Overall length	198 mm (7-3/4")		
Rated voltage	D.C. 18 V		
Standard battery cartridge	BL1815N, BL1820, BL1820B	BL1830, BL1840, BL1850, BL1840B, BL1850B	
Net weight	1.5 kg (3.4 lbs)	1.8 kg (3.9 lbs)	

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- Weight, with battery cartridge, according to EPTA-Procedure 01/2003

General power tool safety warnings

⚠ WARNING: Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.

3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of a GFCI reduces the risk of electric shock.

Personal Safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Battery tool use and care

1. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
2. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.

4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Follow instruction for lubricating and changing accessories.**
3. **Keep handles dry, clean and free from oil and grease.**

Cordless hammer driver drill safety warnings


1. **Wear ear protectors when impact drilling.** Exposure to noise can cause hearing loss.
2. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
3. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
4. **Hold power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
5. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
6. **Hold the tool firmly.**
7. **Keep hands away from rotating parts.**
8. **Do not leave the tool running. Operate the tool only when hand-held.**
9. **Do not touch the bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
10. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS.

⚠WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

Symbols

The followings show the symbols used for tool.

V	volts
— — —	direct current
n_0	no load speed
... /min r /min	revolutions or reciprocation per minute
	number of blow

Important safety instructions for battery cartridge

1. Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
2. Do not disassemble battery cartridge.
3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
5. Do not short the battery cartridge:
 - (1) Do not touch the terminals with any conductive material.
 - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
 - (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

6. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).
7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
8. Be careful not to drop or strike battery.
9. Do not use a damaged battery.
10. Follow your local regulations relating to disposal of battery.

SAVE THESE INSTRUCTIONS.

CAUTION: Only use genuine Makita batteries. Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.
4. Charge the battery cartridge if you do not use it for a long period (more than six months).

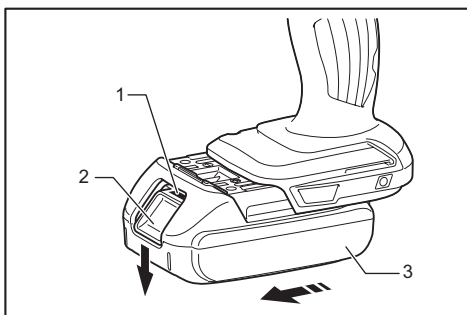
FUNCTIONAL DESCRIPTION

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

CAUTION: Always switch off the tool before installing or removing of the battery cartridge.

CAUTION: Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



1. Red indicator 2. Button 3. Battery cartridge

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

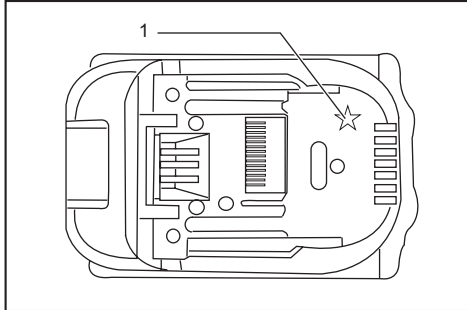
To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

⚠ CAUTION: Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

⚠ CAUTION: Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Battery protection system

Lithium-ion battery with star marking



1. Star marking

Lithium-ion batteries with a star marking are equipped with a protection system. This system automatically cuts off power to the tool to extend battery life.

The tool will automatically stop during operation if the tool and/or battery are placed under one of the following conditions:

Overloaded:

The tool is operated in a manner that causes it to draw an abnormally high current.

In this situation, release the switch trigger on the tool and stop the application that caused the tool to become overloaded. Then pull the switch trigger again to restart. If the tool does not start, the battery is overheated.

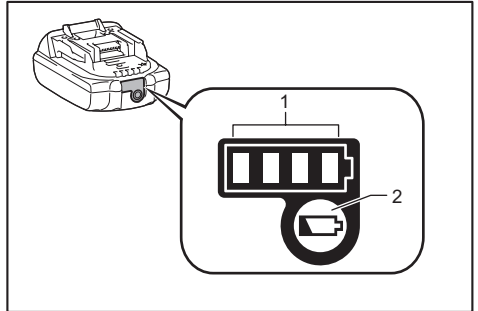
In this situation, let the battery cool before pulling the switch trigger again.

Low battery voltage:

The remaining battery capacity is too low and the tool will not operate. In this situation, remove and recharge the battery.

Indicating the remaining battery capacity

Only for battery cartridges with "B" at the end of the model number



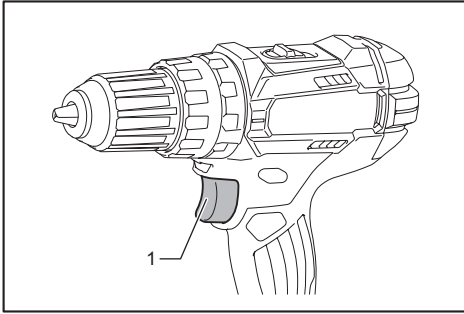
1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for few seconds.

Indicator lamps			Remaining capacity
Lighted	Off	Blinking	
■ ■ ■ ■			75% to 100%
■ ■ ■ □			50% to 75%
■ ■ □ □			25% to 50%
■ □ □ □			0% to 25%
▣ □ □ □			Charge the battery.
■ ■ □ □			The battery may have malfunctioned.
□ □ ■ ■			

NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Switch action



1. Switch trigger

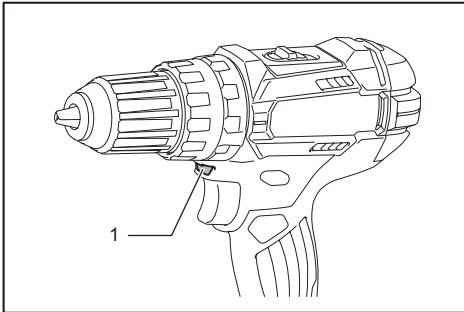
CAUTION: Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

Electric brake

This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after the switch trigger is released, have the tool serviced at a Makita service center.

Lighting up the front lamp



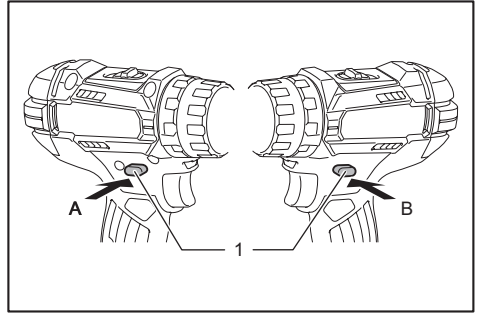
1. Lamp

CAUTION: Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out 10 -15 seconds after releasing the trigger.

NOTE: Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

Reversing switch action



1. Reversing switch lever

CAUTION: Always check the direction of rotation before operation.

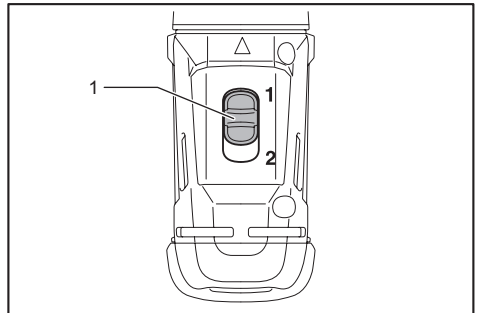
CAUTION: Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

CAUTION: When not operating the tool, always set the reversing switch lever to the neutral position.

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

Speed change



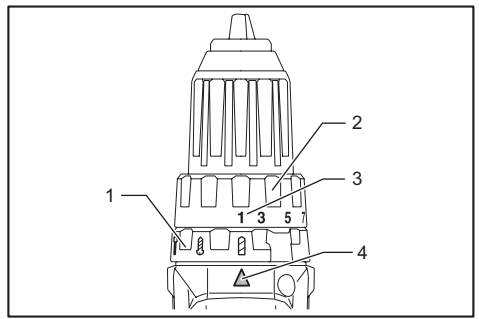
1. Speed change lever

CAUTION: Always set the speed change lever fully to the correct position. If you operate the tool with the speed change lever positioned halfway between the "1" side and "2" side, the tool may be damaged.

CAUTION: Do not use the speed change lever while the tool is running. The tool may be damaged.

Position of speed change lever	Speed	Torque	Applicable operation
1	Low	High	Heavy loading operation
2	High	Low	Light loading operation

To change the speed, switch off the tool first. Select the "2" side for high speed or "1" for low speed but high torque. Be sure that the speed change lever is set to the correct position before operation. If the tool speed is coming down extremely during the operation with "2", slide the lever to the "1" and restart the operation.






1. Action mode changing ring 2. Adjusting ring
3. Graduation 4. Arrow

Selecting the action mode

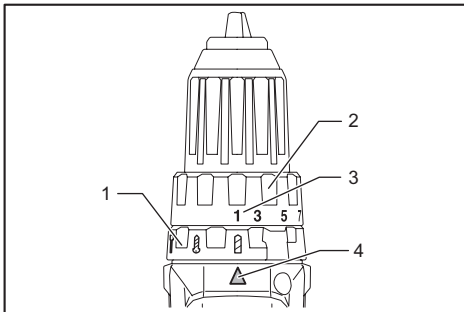
CAUTION: Always set the ring correctly to your desired mode mark. If you operate the tool with the ring positioned halfway between the mode marks, the tool may be damaged.

CAUTION: When you change the position from "1" to other modes, it may be a little difficult to slide the action mode changing ring. In this case, switch on and run the tool for a second at the "1" position, then stop the tool and slide the ring to your desired position.

This tool has three action modes.

-  Drilling mode (rotation only)
 -  Hammer drilling mode (rotation with hammering)
 -  Screwdriving mode (rotation with clutch)
- Select one mode suitable for your work. Turn the action mode changing ring and align the mark that you selected with the arrow on the tool body.

Adjusting the fastening torque



1. Action mode changing ring 2. Adjusting ring
3. Graduation 4. Arrow

The fastening torque can be adjusted in 21 steps by turning the adjusting ring. Align the graduations with the arrow on the tool body. You can get the minimum fastening torque at 1 and maximum torque at 21. Before actual operation, drive a trial screw into your material or a piece of duplicate material to determine which torque level is required for a particular application. The following shows the rough guide of the relationship between the screw size and graduation.

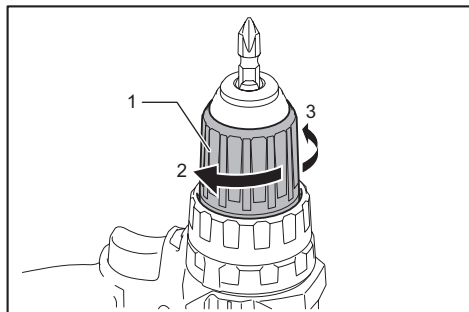
Graduation		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
Machine screw		M4					M5										M6					
Wood screw	Soft wood (e.g. pine)	-					φ3.5 x 22					φ4.1 x 38					-					
	Hard wood (e.g. lauan)	-					φ3.5 x 22					φ4.1 x 38					-					

ASSEMBLY

⚠ CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing or removing driver bit/ drill bit

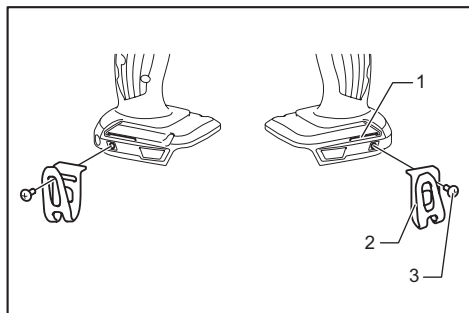
Optional accessory



1. Sleeve 2. Close 3. Open

Turn the sleeve counterclockwise to open the chuck jaws. Place the driver bit/drill bit in the chuck as far as it will go. Turn the sleeve clockwise to tighten the chuck. To remove the driver bit/drill bit, turn the sleeve counterclockwise.

Installing hook

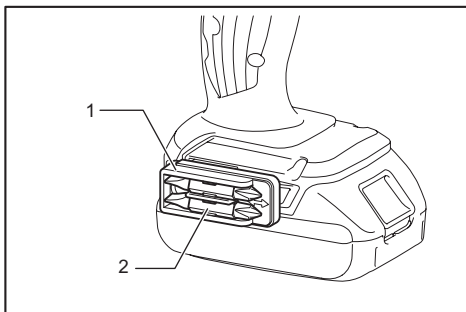


1. Groove 2. Hook 3. Screw

The hook is convenient for temporarily hanging the tool. This can be installed on either side of the tool. To install the hook, insert it into a groove in the tool housing on either side and then secure it with a screw. To remove, loosen the screw and then take it out.

Installing driver bit holder

Optional accessory



1. Driver bit holder 2. Driver bit

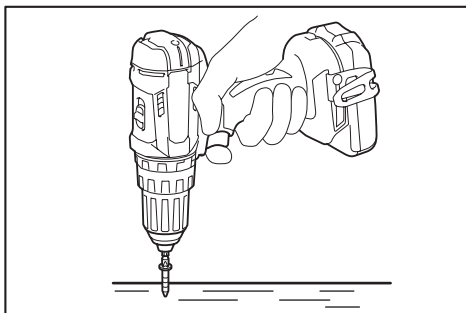
Fit the driver bit holder into the protrusion at the tool foot on either right or left side and secure it with a screw. When not using the driver bit, keep it in the driver bit holders. Driver bits 45 mm-long (1-3/4") can be kept there.

OPERATION

⚠ CAUTION: Always insert the battery cartridge all the way until it locks in place. If you can see the red part on the upper side of the button, it is not locked completely. Insert it fully until the red part cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

⚠ CAUTION: When the speed comes down extremely, reduce the load or stop the tool to avoid the tool damage.


Hold the tool firmly with one hand on the grip and the other hand on the bottom of the battery cartridge to control the twisting action.



Screwdriving operation

⚠ CAUTION: Adjust the adjusting ring to the proper torque level for your work.


⚠ CAUTION: Make sure that the driver bit is inserted straight in the screw head, or the screw and/or driver bit may be damaged.

First, turn the action mode changing ring so that the arrow on the tool body points to the  marking. Place the point of the driver bit in the screw head and apply pressure to the tool. Start the tool slowly and then increase the speed gradually. Release the switch trigger as soon as the clutch cuts in.

NOTE: When driving wood screw, pre-drill a pilot hole 2/3 the diameter of the screw. It makes driving easier and prevents splitting of the workpiece.

Hammer drilling operation

⚠ CAUTION: There is a tremendous and sudden twisting force exerted on the tool/drill bit at the time of hole breakthrough, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete.

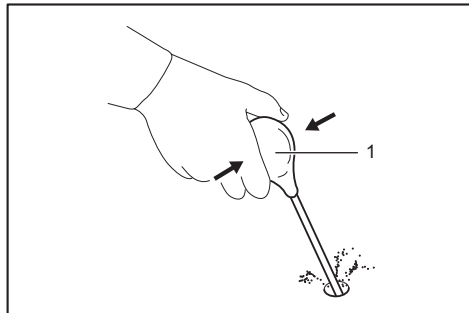
First, turn the action mode changing ring so that the arrow on the tool body points to the  marking. The adjusting ring can be aligned in any torque levels for this operation.

Be sure to use a tungsten-carbide tipped drill bit. Position the drill bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Light pressure gives best results. Keep the tool in position and prevent it from slipping away from the hole.

Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the drill bit partially from the hole. By repeating this several times, the hole will be cleaned out and normal drilling may be resumed.

Blow-out bulb


Optional accessory



1. Blow-out bulb

After drilling the hole, use the blow-out bulb to clean the dust out of the hole.

Drilling operation

First, turn the adjusting ring so that the pointer points to the  marking. Then proceed as follows.

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the drill bit into the workpiece.

Drilling in metal

To prevent the drill bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the drill bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

⚠ CAUTION: Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your drill bit, decrease the tool performance and shorten the service life of the tool.

⚠ CAUTION: Hold the tool firmly and exert care when the drill bit begins to break through the workpiece. There is a tremendous force exerted on the tool/drill bit at the time of hole break through.

⚠ CAUTION: A stuck drill bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.

⚠ CAUTION: Always secure small workpieces in a vise or similar hold-down device.

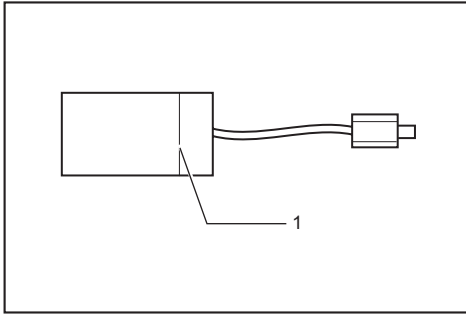
⚠ CAUTION: If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

MAINTENANCE

⚠ CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

NOTICE: Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

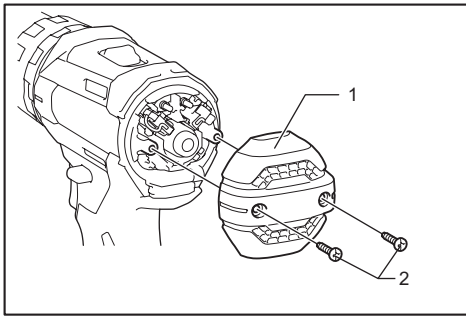
Replacing carbon brushes



1. Limit mark

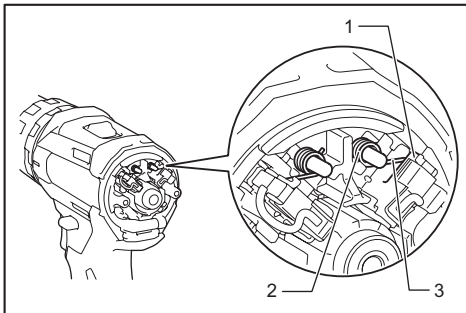
Check the carbon brushes regularly. Replace them when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

1. Use a screwdriver to remove two screws then remove the rear cover.



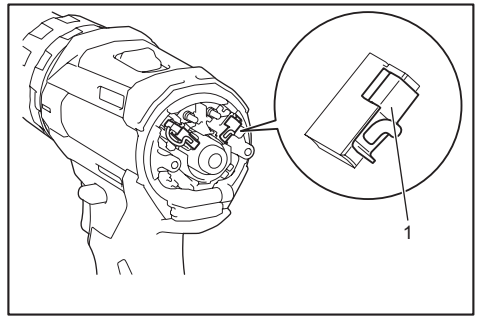
1. Rear cover 2. Screw

2. Raise the arm part of the spring and then place it in the recessed part of the housing with a slotted bit screwdriver of slender shaft or the like.



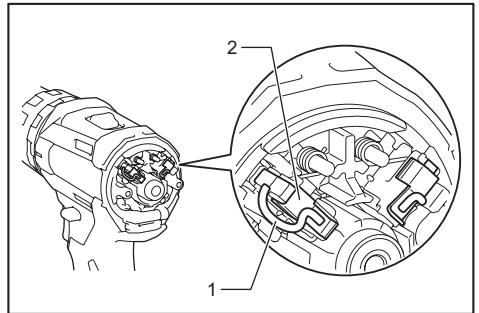
1. Recessed part 2. Spring 3. Arm

3. Use pliers to remove the carbon brush caps of the carbon brushes. Take out the worn carbon brushes, insert the new ones and replace the carbon brush caps in reverse.



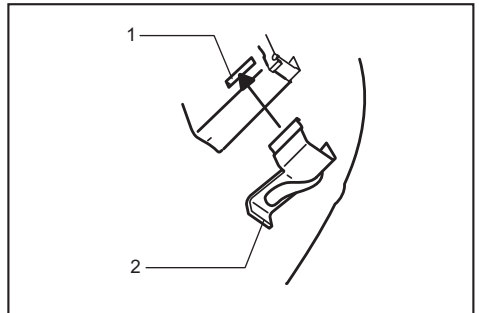
1. Carbon brush cap

4. Make sure to place the lead wire in opposite side of the arm.



1. Lead wire 2. Carbon brush cap

5. Make sure that the carbon brush caps have fit into the holes in brush holders securely.



1. Hole 2. Carbon brush cap

6. Reinstall the rear cover and tighten two screws securely.

7. Insert the battery cartridge into the tool and break in brushes by running tool with no load for about 1 minute.

8. Check the tool while running and electric brake operation when releasing the switch trigger. If electric brake is not working well, ask Makita Authorized or Factory Service Centers for repair.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠ CAUTION: These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Drill bits
- Driver bits
- Tungsten-carbide tipped drill bit
- Blow-out bulb
- Driver bit holder
- Hook
- Makita genuine battery and charger

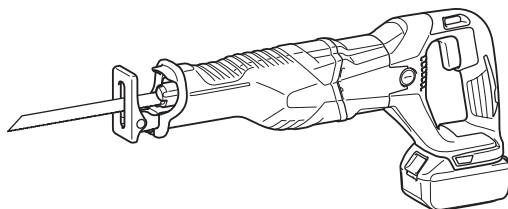
NOTE: Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

INSTRUCTION MANUAL



Cordless Recipro Saw Sierra

XRJ04



IMPORTANT: Read Before Using.

SPECIFICATIONS

Model:		XRJ04	
Length of stroke		32 mm (1-1/4")	
Strokes per minute		0 - 2,800 /min	
Max. cutting capacities	Pipe	130 mm (5-1/8")	
	Wood	255 mm (10")	
Rated voltage		D.C. 18 V	
Standard battery cartridge		BL1815N, BL1820, BL1820B	BL1830, BL1830B, BL1840, BL1840B, BL1850, BL1850B, BL1860B
Overall length		486 mm (19-1/8")	
Net weight		3.5 kg (7.6 lbs)	3.8 kg (8.3 lbs)

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- Weight, with battery cartridge, according to EPTA-Procedure 01/2003

General power tool safety warnings

⚠ WARNING: Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges**

or moving parts. Damaged or entangled cords increase the risk of electric shock.

5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of a GFCI reduces the risk of electric shock.

Personal Safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.

7. If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Battery tool use and care

1. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
2. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

2. Follow instruction for lubricating and changing accessories.
3. Keep handles dry, clean and free from oil and grease.

Cordless reciprocating saw safety warnings

1. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
2. **Use clamps or another practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body leaves it unstable and may lead to loss of control.
3. **Always use safety glasses or goggles.** Ordinary eye or sun glasses are NOT safety glasses.
4. **Avoid cutting nails. Inspect workpiece for any nails and remove them before operation.**
5. **Do not cut oversize workpiece.**
6. **Check for the proper clearance beyond the workpiece before cutting so that the blade will not strike the floor, workbench, etc.**
7. **Hold the tool firmly.**
8. **Make sure the blade is not contacting the workpiece before the switch is turned on.**
9. **Keep hands away from moving parts.**
10. **Do not leave the tool running. Operate the tool only when hand-held.**
11. **Always switch off and wait for the blade to come to a complete stop before removing the blade from the workpiece.**
12. **Do not touch the blade or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
13. **Do not operate the tool at no-load unnecessarily.**
14. **Always use the correct dust mask/respirator for the material and application you are working with.**
15. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS.

⚠WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

Symbols

The followings show the symbols used for tool.

V	volts
— — —	direct current
n_0	no load speed
... /min r /min	revolutions or reciprocation per minute

Important safety instructions for battery cartridge

1. Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
2. Do not disassemble battery cartridge.
3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.

4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.

5. Do not short the battery cartridge:
 - (1) Do not touch the terminals with any conductive material.
 - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
 - (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

6. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).
7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
8. Be careful not to drop or strike battery.
9. Do not use a damaged battery.
10. The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements. For commercial transports e.g. by third parties, forwarding agents, special requirement on packaging and labeling must be observed. For preparation of the item being shipped, consulting an expert for hazardous material is required. Please also observe possibly more detailed national regulations. Tape or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging.
11. Follow your local regulations relating to disposal of battery.

SAVE THESE INSTRUCTIONS.

CAUTION: Only use genuine Makita batteries. Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.
4. Charge the battery cartridge if you do not use it for a long period (more than six months).

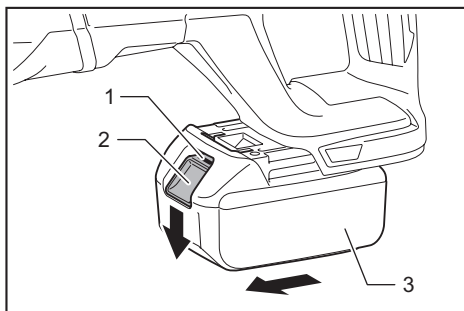
FUNCTIONAL DESCRIPTION

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

CAUTION: Always switch off the tool before installing or removing of the battery cartridge.

CAUTION: Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



► 1. Red indicator 2. Button 3. Battery cartridge

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

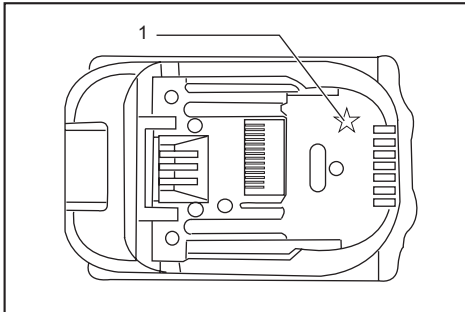
To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

⚠ CAUTION: Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

⚠ CAUTION: Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Battery protection system

Lithium-ion battery with star marking



► 1. Star marking

Lithium-ion batteries with a star marking are equipped with a protection system. This system automatically cuts off power to the tool to extend battery life. The tool will automatically stop during operation if the tool and/or battery are placed under one of the following conditions:

Overloaded:

The tool is operated in a manner that causes it to draw an abnormally high current.

In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

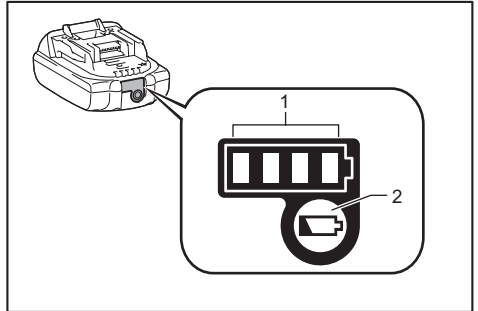
If the tool does not start, the battery is overheated. In this situation, let the battery cool before turning the tool on again.

Low battery voltage:

The remaining battery capacity is too low and the tool will not operate. In this situation, remove and recharge the battery.

Indicating the remaining battery capacity

Only for battery cartridges with "B" at the end of the model number



► 1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for few seconds.

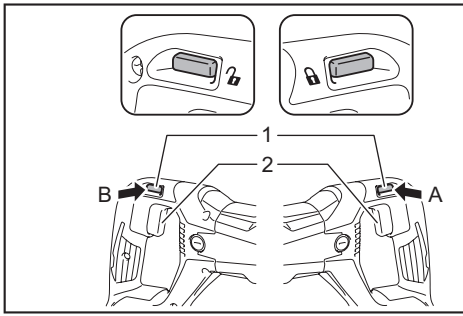
Indicator lamps			Remaining capacity
Lighted	Off	Blinking	
■ ■ ■ ■			75% to 100%
■ ■ ■ □			50% to 75%
■ ■ □ □			25% to 50%
■ □ □ □			0% to 25%
▣ □ □ □			Charge the battery.
■ ■ □ □			The battery may have malfunctioned.
□ □ ■ ■	↑ ↓		

NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Switch action

⚠ CAUTION: Before installing the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

⚠ CAUTION: When not operating the tool, depress the lock-off button from A side to lock the switch trigger in the OFF position.



► 1. Lock-off button 2. Switch trigger

To prevent the switch trigger from accidentally pulled, the lock-off button is provided.

To start the tool, depress the lock-off button from B side and pull the switch trigger.

Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop. After use, always press in the lock-off button from A side.

Electric brake



This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after the switch trigger is released, have the tool serviced at a Makita service center.

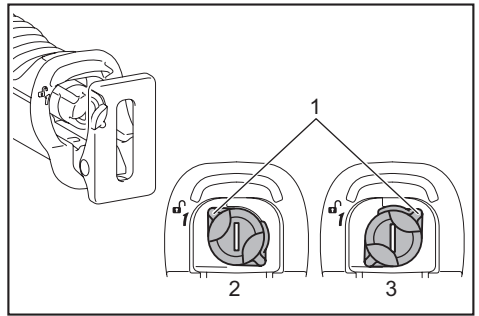
ASSEMBLY

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing or removing the reciprocating saw blade

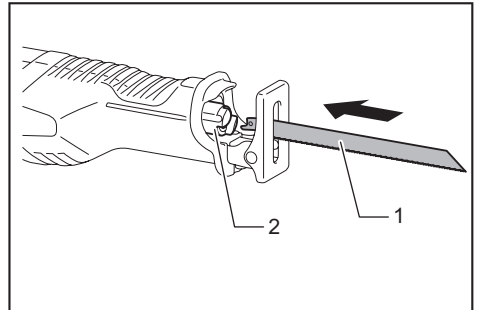
CAUTION: Always clean out all chips or foreign matter adhering to the blade and around the blade clamp. Failure to do so may cause insufficient tightening of the blade, resulting in a serious injury.

To install the reciprocating saw blade, always make sure that the blade clamp lever (part of the blade clamp sleeve) is in released position  on the insulation cover before inserting the reciprocating saw blade. If the blade clamp lever is in fixed position, rotate the blade clamp lever in the direction of the arrow so that it can be locked at the released position .




► 1. Blade clamp lever 2. Released position 3. Fixed position

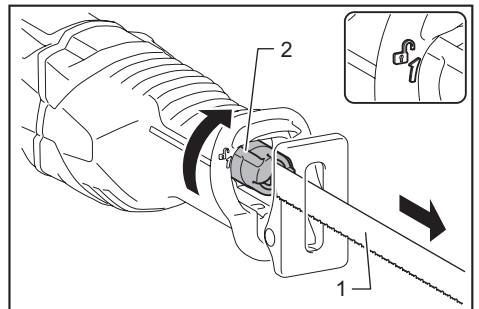
Insert the reciprocating saw blade into the blade clamp as far as it will go. The blade clamp sleeve rotates and fixes the reciprocating saw blade. Make sure that the reciprocating saw blade cannot be extracted even though you try to pull it out.



► 1. Reciprocating saw blade 2. Blade clamp sleeve



CAUTION: If you do not insert the reciprocating saw blade deep enough, the reciprocating saw blade may be ejected unexpectedly during operation. This can be extremely dangerous.

To remove the reciprocating saw blade, rotate the blade clamp lever in the direction of the arrow fully. The reciprocating saw blade is removed and the blade clamp lever is fixed at the released position .



► 1. Reciprocating saw blade 2. Blade clamp lever

CAUTION: Keep hands and fingers away from the lever during the switching operation. Failure to do so may cause personal injuries.

NOTE: If you remove the reciprocating saw blade without rotating the blade clamp lever fully, the lever may not be locked in the released position . In this case, rotate the blade clamp lever fully again, then make sure that the blade clamp lever is locked at the released position .

NOTE: If the blade clamp lever is positioned inside the tool, switch on the tool just a second to let the blade out as shown in the figure. Remove the battery cartridge from the tool before installing or removing the reciprocating saw blade.

OPERATION

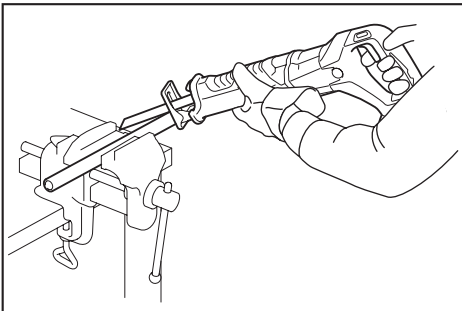
CAUTION: Always press the shoe firmly against the workpiece during operation. If the shoe is removed or held away from the workpiece during operation, strong vibration and/or twisting will be produced, causing the blade to snap dangerously.

CAUTION: Always wear gloves to protect your hands from hot flying chips when cutting metal.

CAUTION: Be sure to always wear suitable eye protection which conforms with current national standards.

CAUTION: Always use a suitable coolant (cutting oil) when cutting metal. Failure to do so will cause premature blade wear.

Press the shoe firmly against the workpiece. Do not allow the tool to bounce. Bring the reciprocating saw blade into light contact with the workpiece. First, make a pilot groove using a slower speed. Then use a faster speed to continue cutting.

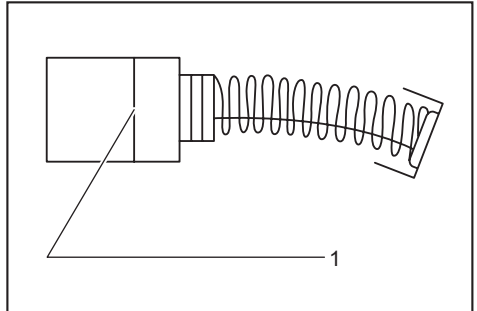


MAINTENANCE

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

NOTICE: Never use gasoline, benzene, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

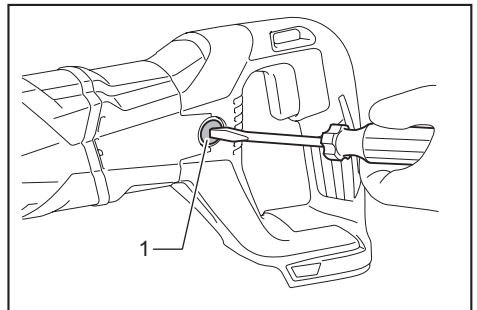
Replacing carbon brushes



► 1. Limit mark

Check the carbon brushes regularly. Replace them when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

1. Use a screwdriver to remove the brush holder caps.
2. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.



► 1. Brush holder cap

3. Insert the battery cartridge into the tool and break in brushes by running tool with no load for about 1 minute.
4. Check the tool while running and electric brake operation when releasing the switch trigger. If electric brake is not working well, ask your local Makita service center for repair.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠ CAUTION: These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Recipro saw blades
- Makita genuine battery and charger

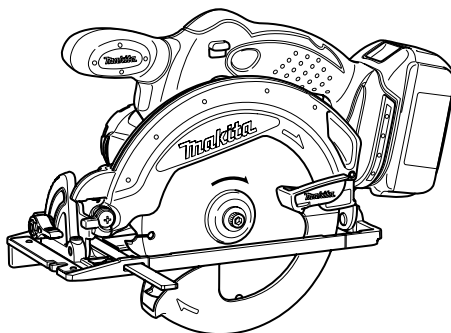
NOTE: Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

INSTRUCTION MANUAL



Cordless Circular Saw

XSS01
XSS02



006699

IMPORTANT: Read Before Using.

SPECIFICATIONS

Model		XSS01		XSS02	
Blade diameter		165 mm (6-1/2")			
Max. Cutting depth	at 90°	57 mm (2-1/4")			
	at 45°	40 mm (1-9/16")			
	at 50°	36 mm (1-7/16")			
No load speed (RPM)		3,700 /min			
Overall length		347 mm (13-5/8")			
Net weight		3.2 kg (7.1 lbs)	3.5 kg (7.6 lbs)	3.1 kg (6.8 lbs)	3.3 kg (7.3 lbs)
Rated voltage		D.C. 18 V			
Standard battery cartridges		BL1815N	BL1830/BL1840	BL1815N	BL1830/BL1840

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- Weight, with battery cartridge, according to EPTA-Procedure 01/2003

GEA006-2

General Power Tool Safety Warnings

⚠ WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.

7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
9. **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of an GFCI reduces the risk of electric shock.

Personal Safety

10. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
11. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
12. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
13. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

14. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
15. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
16. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

Power tool use and care

17. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
18. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
19. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
20. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
21. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
22. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
23. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Battery tool use and care

24. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
25. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.

26. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
27. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

Service

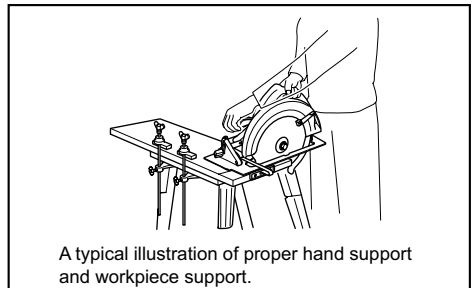
28. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
29. **Follow instruction for lubricating and changing accessories.**
30. **Keep handles dry, clean and free from oil and grease.**

GEB120-2

CORDLESS CIRCULAR SAW SAFETY WARNINGS

Cutting procedures

1. **⚠ DANGER: Keep hands away from cutting area and the blade. Keep your second hand on auxiliary handle, or motor housing.** If both hands are holding the saw, they cannot be cut by the blade.
2. **Do not reach underneath the workpiece.** The guard cannot protect you from the blade below the workpiece.
3. **Adjust the cutting depth to the thickness of the workpiece.** Less than a full tooth of the blade teeth should be visible below the workpiece.
4. **Never hold piece being cut in your hands or across your leg. Secure the workpiece to a stable platform.** It is important to support the work properly to minimize body exposure, blade binding, or loss of control.



A typical illustration of proper hand support and workpiece support.

000161

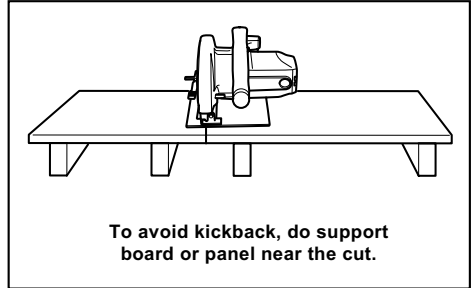
5. **Hold the power tool by insulated gripping surfaces only, when performing an operation where the cutting tool may contact hidden wiring.** Contact with a "live" wire will also make exposed metal parts of the power tool "live" and could give the operator an electric shock.
6. **When ripping, always use a rip fence or straight edge guide.** This improves the accuracy of cut and reduces the chance of blade binding.
7. **Always use blades with correct size and shape (diamond versus round) of arbour holes.** Blades that do not match the mounting hardware of the saw will run eccentrically, causing loss of control.
8. **Never use damaged or incorrect blade washers or bolt.** The blade washers and bolt were specially designed for your saw, for optimum performance and safety of operation.

Kickback causes and related warnings

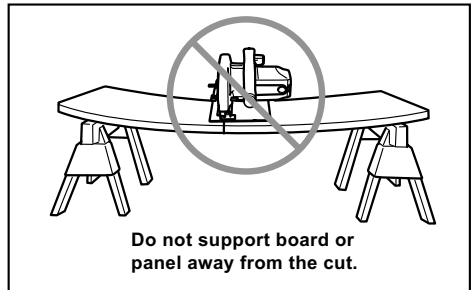
- kickback is a sudden reaction to a pinched, bound or misaligned saw blade, causing an uncontrolled saw to lift up and out of the workpiece toward the operator;
- when the blade is pinched or bound tightly by the kerf closing down, the blade stalls and the motor reaction drives the unit rapidly back toward the operator;
- if the blade becomes twisted or misaligned in the cut, the teeth at the back edge of the blade can dig into the top surface of the wood causing the blade to climb out of the kerf and jump back toward the operator.

Kickback is the result of saw misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

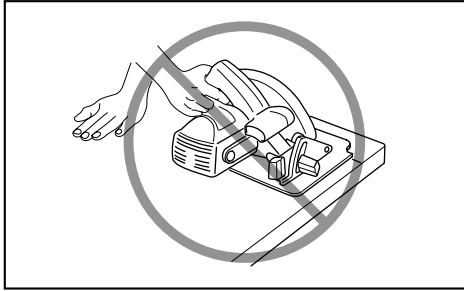
9. **Maintain a firm grip with both hands on the saw and position your arms to resist kickback forces. Position your body to either side of the blade, but not in line with the blade.** Kickback could cause the saw to jump backwards, but kickback forces can be controlled by the operator, if proper precautions are taken.
10. **When blade is binding, or when interrupting a cut for any reason, release the trigger and hold the saw motionless in the material until the blade comes to a complete stop. Never attempt to remove the saw from the work or pull the saw backward while the blade is in motion or kickback may occur.** Investigate and take corrective actions to eliminate the cause of blade binding.
11. **When restarting a saw in the workpiece, centre the saw blade in the kerf and check that saw teeth are not engaged into the material.** If saw blade is binding, it may walk up or kickback from the workpiece as the saw is restarted.
12. **Support large panels to minimise the risk of blade pinching and kickback.** Large panels tend to sag under their own weight. Supports must be placed under the panel on both sides, near the line of cut and near the edge of the panel.
13. **Do not use dull or damaged blades.** Unsharpened or improperly set blades produce narrow kerf causing excessive friction, blade binding and kickback.
14. **Blade depth and bevel adjusting locking levers must be tight and secure before making cut.** If blade adjustment shifts while cutting, it may cause binding and kickback.
15. **Use extra caution when sawing into existing walls or other blind areas.** The protruding blade may cut objects that can cause kickback.
16. **ALWAYS hold the tool firmly with both hands. NEVER place your hand or fingers behind the saw.** If kickback occurs, the saw could easily jump backwards over your hand, leading to serious personal injury.



000192



014252



000160

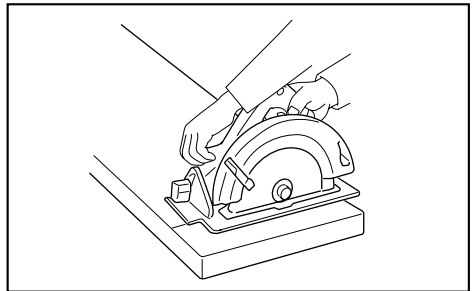
17. **Never force the saw. Push the saw forward at a speed so that the blade cuts without slowing.** Forcing the saw can cause uneven cuts, loss of accuracy, and possible kickback.

Lower guard function

18. **Check lower guard for proper closing before each use. Do not operate the saw if lower guard does not move freely and close instantly. Never clamp or tie the lower guard into the open position.** If saw is accidentally dropped, lower guard may be bent. Raise the lower guard with the retracting handle and make sure it moves freely and does not touch the blade or any other part, in all angles and depths of cut.
19. **Check the operation of the lower guard spring. If the guard and the spring are not operating properly, they must be serviced before use.** Lower guard may operate sluggishly due to damaged parts, gummy deposits, or a build-up of debris.
20. **Lower guard should be retracted manually only for special cuts such as "plunge cuts" and "compound cuts". Raise lower guard by retracting handle and as soon as blade enters the material, the lower guard must be released.** For all other sawing, the lower guard should operate automatically.
21. **Always observe that the lower guard is covering the blade before placing saw down on bench or floor.** An unprotected, coasting blade will cause the saw to walk backwards, cutting whatever is in its path. Be aware of the time it takes for the blade to stop after switch is released.
22. **To check lower guard, open lower guard by hand, then release and watch guard closure. Also check to see that retracting handle does not touch tool housing.** Leaving blade exposed is VERY DANGEROUS and can lead to serious personal injury.

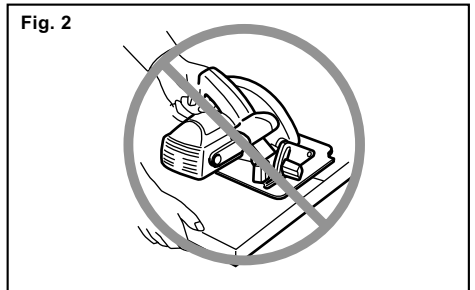
Additional safety warnings

23. **Intended use**
This tool is intended to cut wood products only. Accumulated sawdust on the lower guard and hub from other materials may effect the proper closure of the lower guard which could lead to serious personal injury.
24. **Use extra caution when cutting damp wood, pressure treated lumber, or wood containing knots.** Maintain smooth advancement of tool without decrease in blade speed to avoid overheating the blade tips.
25. **Do not attempt to remove cut material when blade is moving. Wait until blade stops before grasping cut material.** Blades coast after turn off.
26. **Avoid Cutting Nails. Inspect for and remove all nails from lumber before cutting.**
27. **Place the wider portion of the saw base on that part of the workpiece which is solidly supported, not on the section that will fall off when the cut is made. As examples, Fig. 1 illustrates the RIGHT way to cut off the end of a board, and Fig. 2 the WRONG way. If the workpiece is short or small, clamp it down. DO NOT TRY TO HOLD SHORT PIECES BY HAND!**



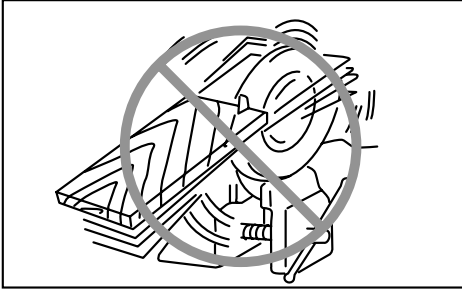
000163

Fig. 2



000190

28. **Before setting the tool down after completing a cut, be sure that the lower guard has closed and the blade has come to a complete stop.**
29. **Never attempt to saw with the circular saw held upside down in a vise. This is extremely dangerous and can lead to serious accidents.**



000029

30. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**
31. **Do not stop the blades by lateral pressure on the saw blade.**
32. **Do not use any abrasive wheels.**
33. **Only use the saw blade with the diameter that is marked on the tool or specified in the manual.** Use of an incorrectly sized blade may affect the proper guarding of the blade or guard operation which could result in serious personal injury.
34. **Keep blade sharp and clean.** Gum and wood pitch hardened on blades slows saw and increases potential for kickback. Keep blade clean by first removing it from tool, then cleaning it with gum and pitch remover, hot water or kerosene. Never use gasoline.
35. **Wear a dust mask and hearing protection when use the tool.**

SAVE THESE INSTRUCTIONS.

⚠WARNING:

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. **MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

USD301-1

Symbols

The followings show the symbols used for tool.

- | | | |
|----------------|---|---|
| v | · | volts |
| — | · | direct current |
| n _o | · | no load speed |
| ... /min | · | revolutions or reciprocation per minute |
| r/min | | |

IMPORTANT SAFETY INSTRUCTIONS

FOR BATTERY CARTRIDGE

1. Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery. **Do not disassemble battery cartridge.**
2. **Do not disassemble battery cartridge.**
3. **If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.**
4. **If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.**
5. **Do not short the battery cartridge:**
 - (1) **Do not touch the terminals with any conductive material.**
 - (2) **Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.**
 - (3) **Do not expose battery cartridge to water or rain.**

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

6. **Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 ° C (122 ° F).**
7. **Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.**
8. **Be careful not to drop or strike battery.**
9. **Do not use a damaged battery.**
10. **Follow your local regulations relating to disposal of battery.**

SAVE THESE INSTRUCTIONS.

Tips for maintaining maximum battery life

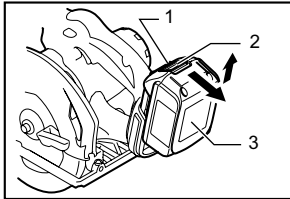
1. **Charge the battery cartridge before completely discharged.** Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. **Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.**
3. **Charge the battery cartridge with room temperature at 10 ° C - 40 ° C (50 ° F - 104 ° F). Let a hot battery cartridge cool down before charging it.**
4. **Charge the battery cartridge once in every six months if you do not use it for a long period of time.**

FUNCTIONAL DESCRIPTION

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge



012142

1. Red indicator
2. Button
3. Battery cartridge

⚠CAUTION:

- Always switch off the tool before installing or removing of the battery cartridge.
- **Hold the tool and the battery cartridge firmly when installing or removing battery cartridge.** Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.

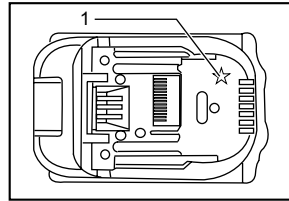
To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

⚠CAUTION:

- Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Battery protection system (Lithium-ion battery with star marking)



1. Star marking

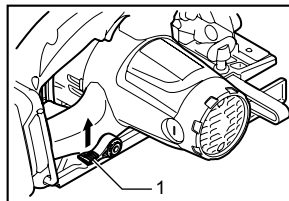
012128

Lithium-ion batteries with a star marking are equipped with a protection system. This system automatically cuts off power to the tool to extend battery life.

The tool will automatically stop during operation if the tool and/or battery are placed under one of the following conditions:

- **Overloaded:**
 - The tool is operated in a manner that causes it to draw an abnormally high current. In this situation, release the trigger switch on the tool and stop the application that caused the tool to become overloaded. Then pull the trigger switch again to restart. If the tool does not start, the battery is overheated. In this situation, let the battery cool before pulling the trigger switch again.
- **Low battery voltage:**
 - The remaining battery capacity is too low and the tool will not operate. In this situation, remove and recharge the battery.

Adjusting depth of cut



1. Lever

006701

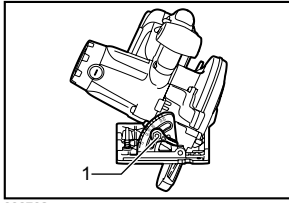
⚠CAUTION:

- After adjusting the depth of cut, always tighten the lever securely.

Loosen the lever on the side of the rear handle and move the base up or down. At the desired depth of cut, secure the base by tightening the lever.

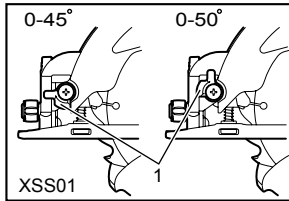
For cleaner, safer cuts, set cut depth so that no more than one blade tooth projects below workpiece. Using proper cut depth helps to reduce potential for dangerous KICKBACKS which can cause personal injury.

Bevel cutting



006702

For Model XSS01



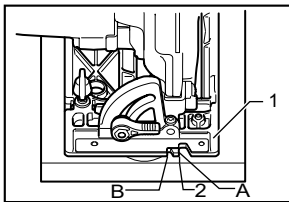
013951

Loosen the lever on the bevel scale plate on the front base. Set for the desired angle ($0^\circ - 50^\circ$) by tilting accordingly, then tighten the lever securely. Use the 45° stopper when you do precise 45° angle cutting. Turn the stopper counterclockwise fully for bevel cut ($0^\circ - 45^\circ$) and turn it clockwise for $0^\circ - 50^\circ$ bevel cuts.

For Model XSS02

Loosen the lever on the bevel scale plate on the front base. Set for the desired angle ($0^\circ - 50^\circ$) by tilting accordingly, then tighten the lever securely.

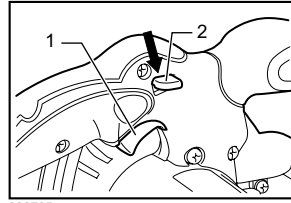
Sighting



006704

For straight cuts, align the A position on the front of the base with your cutting line. For 45° bevel cuts, align the B position with it.

Switch action



006705

⚠CAUTION:

- Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.
- Do not pull the switch trigger hard without pressing the lock-off lever. This can cause switch breakage.

To prevent the switch trigger from being accidentally pulled, a lock-off lever is provided. To start the tool, press the lock-off lever and pull the switch trigger. Release the switch trigger to stop.

⚠WARNING:

- For your safety, this tool is equipped with lock-off lever which prevents the tool from unintended starting. NEVER use the tool if it runs when you simply pull the switch trigger without pressing the lock-off lever. Return tool a MAKITA service center for proper repairs BEFORE further usage.
- NEVER tape down or defeat purpose and function of lock-off lever.

Electric brake

For Model XSS01 only

This tool is equipped with an electric blade brake. If the tool consistently fails to quickly stop blade after switch trigger release, have tool serviced at a Makita service center.

The blade brake system is not a substitute for lower guard. NEVER USE TOOL WITHOUT A FUNCTIONING LOWER GUARD. SERIOUS PERSONAL INJURY CAN RESULT.

Lighting the lamp

For Model XSS01 only

⚠CAUTION:

- Do not look in the light or see the source of light directly.

Only to turn on the light, pull the switch trigger without pressing the lock-off lever. To turn on the light and run the tool, press the lock-off lever and pull the switch trigger with the lock-off lever being pressed.

NOTE:

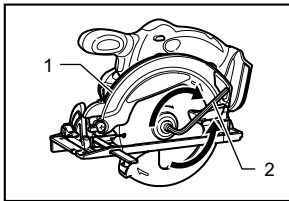
- Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.
- Do not use gasoline, thinner or the like to clean the lens of lamp. Using such substances will damage the lens.

ASSEMBLY

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Removing or installing saw blade



006706

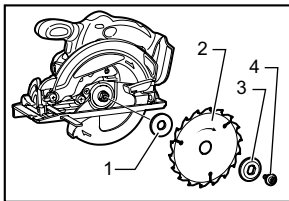
1. Shaft lock
2. Hex wrench

⚠CAUTION:

- Be sure the blade is installed with teeth pointing up at the front of the tool.
- Use only the Makita wrench to install or remove the blade.

To remove the blade, press the shaft lock so that the blade cannot revolve and use the wrench to loosen the hex bolt clockwise. Then remove the hex bolt, outer flange and blade.

To install the blade, follow the removal procedure in reverse. **BE SURE TO TIGHTEN THE HEX BOLT COUNTERCLOCKWISE SECURELY.**

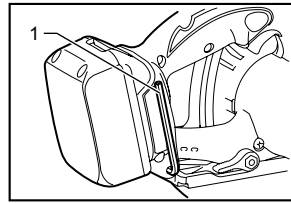


006707

1. Inner flange
2. Saw blade
3. Outer flange
4. Hex. bolt

When changing blade, make sure to also clean the upper and lower blade guards of accumulated sawdust as discussed in the Maintenance section. Such efforts do not replace the need to check lower guard operation before each use.

Hex wrench storage

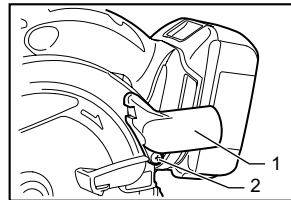


006708

1. Hex wrench

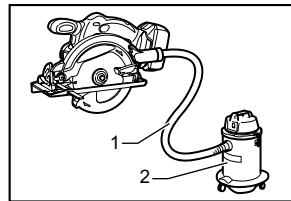
When not in use, store the hex wrench as shown in the figure to keep it from being lost.

Connecting a vacuum cleaner



006711

1. Dust nozzle
2. Screw



006712

1. Hose
2. Vacuum cleaner

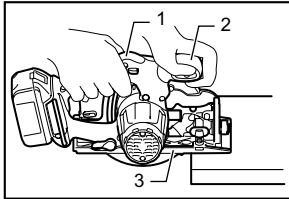
When you wish to perform clean cutting operation, connect a Makita vacuum cleaner to your tool. Install the dust nozzle on the tool using the screw. Then connect a hose of the vacuum cleaner to the dust nozzle as shown in the figure.

OPERATION

⚠CAUTION:

- Always insert the battery cartridge all the way until it locks in place. If you can see the red part on the upper side of the button, it is not locked completely. Insert it fully until the red part cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Be sure to move the tool forward in a straight line gently. Forcing or twisting the tool will result in overheating the motor and dangerous kickback, possibly causing severe injury.

- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.



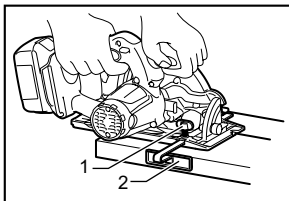
1. Rear handle
2. Front grip
3. Base

006709

Hold the tool firmly. The tool is provided with both a front grip and rear handle. Use both to best grasp the tool. If both hands are holding saw, they cannot be cut by the blade. Set the base on the workpiece to be cut without the blade making any contact. Then turn the tool on and wait until the blade attains full speed. Now simply move the tool forward over the workpiece surface, keeping it flat and advancing smoothly until the sawing is completed.

To get clean cuts, keep your sawing line straight and your speed of advance uniform. If the cut fails to properly follow your intended cut line, do not attempt to turn or force the tool back to the cut line. Doing so may bind the blade and lead to dangerous kickback and possible serious injury. Release switch, wait for blade to stop and then withdraw tool. Realign tool on new cut line, and start cut again. Attempt to avoid positioning which exposes operator to chips and wood dust being ejected from saw. Use eye protection to help avoid injury.

Rip fence (Guide rule)



1. Clamping screw
2. Rip fence (Guide rule)

006710

The handy rip fence allows you to do extra-accurate straight cuts. Simply slide the rip fence up snugly against the side of the workpiece and secure it in position with the screw on the front of the base. It also makes repeated cuts of uniform width possible.

MAINTENANCE

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.
- **Clean out the upper and lower guards to ensure there is no accumulated sawdust which may impede the operation of the lower guarding system.** A dirty guarding system may limit the proper operation which could result in serious personal injury. The most effective way to accomplish this cleaning is with compressed air. **If the dust is being blown out of the guards be sure the proper eye and breathing protection is used.**
- Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

Adjusting for accuracy of 90° and 45° cut (vertical and 45° cut)

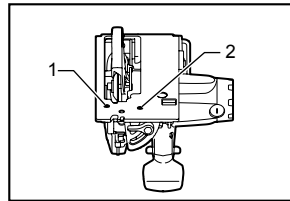
For Model XSS01

This adjustment has been made at the factory. But if it is off, adjust the adjusting screws with a hex wrench while inspecting 90° or 45° the blade with the base using a triangular rule or square rule, etc.

Adjusting for accuracy of 90° cut (vertical cut)

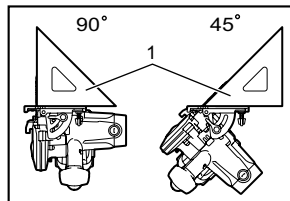
For Model XSS02

This adjustment has been made at the factory. But if it is off, adjust the adjusting screws with a hex wrench while inspecting 90° the blade with the base using a triangular rule or square rule, etc.



1. Adjusting screw for 45° (XSS01 only)
2. Adjusting screw for 90°

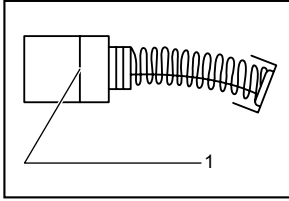
013976



1. Triangular rule

006714

Replacing carbon brushes



1. Limit mark

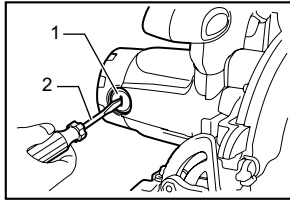
001145

Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.

For Model XSS01

After replacing brushes, insert the battery cartridge into the tool and break in brushes by running tool with no load for about 1 minute. Then check the tool while running and electric brake operation when releasing the switch trigger. If electric brake is not working well, ask your local Makita service center for repair.



1. Brush holder cap
2. Screwdriver

006715

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Carbide-tipped saw blades

Combination	General purpose blade for fast and smooth rip, crosscuts and miters.
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006540

- Rip fence (Guide rule)
- Hex wrench 5
- Dust nozzle
- Makita genuine battery and charger

NOTE:

- Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.