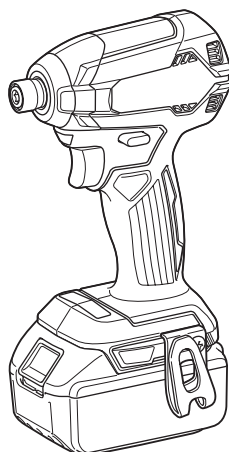


INSTRUCTION MANUAL



# Cordless Impact Driver

**XDT13**



**IMPORTANT:** Read Before Using.

## SPECIFICATIONS

<b>Model:</b>		<b>XDT13</b>	
Fastening capacities	Machine screw	4 mm - 8 mm (5/32" - 5/16")	
	Standard bolt	5 mm - 16 mm (3/16" - 5/8")	
	High tensile bolt	5 mm - 14 mm (3/16" - 9/16")	
No load speed (RPM)		0 - 3,400 /min	
Impacts per minute		0 - 3,600 /min	
Overall length		126 mm (5")	
Rated voltage		D.C. 18 V	
Standard battery cartridge		BL1815N, BL1820B	BL1830, BL1830B, BL1840B, BL1850B, BL1860B
Net weight		1.3 kg (2.8 lbs)	1.5 kg (3.3 lbs)

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- Weight, with battery cartridge, according to EPTA-Procedure 01/2003

## SAFETY WARNINGS

### General power tool safety warnings

**⚠ WARNING: Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

### Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

#### Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

#### Electrical Safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.

3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
6. **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of a GFCI reduces the risk of electric shock.

#### Personal Safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

#### Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

#### Battery tool use and care

1. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
2. **Use power tools only with specifically designed battery packs.** Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

#### Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Follow instruction for lubricating and changing accessories.**
3. **Keep handles dry, clean and free from oil and grease.**

### Cordless impact driver safety warnings

1. **Hold power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
2. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
3. **Hold the tool firmly.**
4. **Wear ear protectors.**
5. **Do not touch the bit or the workpiece immediately after operation. They may be extremely hot and could burn your skin.**
6. **Keep hands away from rotating parts.**



### SAVE THESE INSTRUCTIONS.

**⚠WARNING:** DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product.

**MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

### Symbols

The followings show the symbols used for tool.

v	volts
	direct current
n <sub>0</sub>	no load speed
... /min r /min	revolutions or reciprocation per minute
	number of blow

### Important safety instructions for battery cartridge

1. **Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.**
2. **Do not disassemble battery cartridge.**

3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
5. Do not short the battery cartridge:
  - (1) Do not touch the terminals with any conductive material.
  - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
  - (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

6. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).
7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
8. Be careful not to drop or strike battery.
9. Do not use a damaged battery.
10. The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements. For commercial transports e.g. by third parties, forwarding agents, special requirement on packaging and labeling must be observed. For preparation of the item being shipped, consult an expert for hazardous material is required. Please also observe possibly more detailed national regulations. Tape or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging.
11. Follow your local regulations relating to disposal of battery.

## SAVE THESE INSTRUCTIONS.

**CAUTION:** Only use genuine Makita batteries. Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

## Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.
4. Charge the battery cartridge if you do not use it for a long period (more than six months).

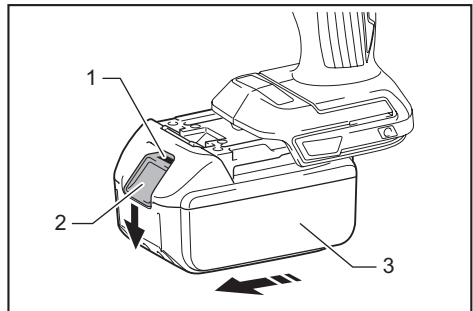
## FUNCTIONAL DESCRIPTION

**CAUTION:** Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

## Installing or removing battery cartridge

**CAUTION:** Always switch off the tool before installing or removing of the battery cartridge.

**CAUTION:** Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



► 1. Red indicator 2. Button 3. Battery cartridge

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

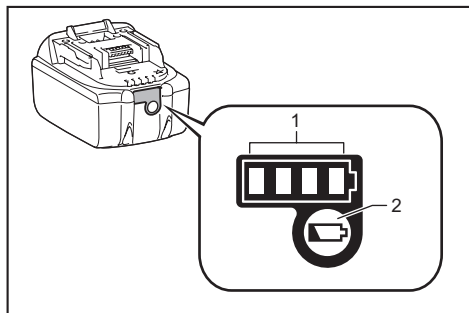
To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

**CAUTION:** Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

**CAUTION:** Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

## Indicating the remaining battery capacity

Only for battery cartridges with "B" at the end of the model number



► 1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for few seconds.

Indicator lamps			Remaining capacity
Lighted	Off	Blinking	
■ ■ ■ ■			75% to 100%
■ ■ ■ □			50% to 75%
■ ■ □ □			25% to 50%
■ □ □ □			0% to 25%
▣ □ □ □			Charge the battery.
■ ■ □ □			The battery may have malfunctioned.
□ □ ■ ■	↑ ↓		

**NOTE:** Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

## Tool / battery protection system

The tool is equipped with a tool/battery protection system. This system automatically cuts off power to the motor to extend tool and battery life. The tool will automatically stop during operation if the tool or battery is placed under one of the following conditions:

### Overload protection

When the battery is operated in a manner that causes it to draw an abnormally high current, the tool automatically stops without any indication. In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

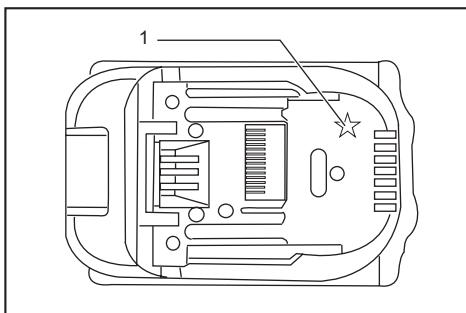
### Overheat protection

When the tool/battery is overheated, the tool stops automatically. In this situation, let the battery cool before turning the tool on again.

### Overdischarge protection

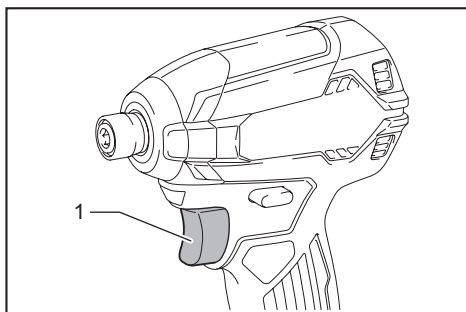
When the battery capacity is not enough, the tool stops automatically. In this case, remove the battery from the tool and charge the battery.

**NOTE:** Overload protection will work only with batteries with star marking.



► 1. Star marking

## Switch action



► 1. Switch trigger

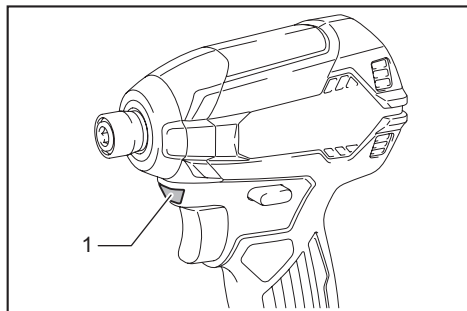
**CAUTION:** Before installing the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

## Electric brake

This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after the switch trigger is released, have the tool serviced at a Makita service center.

## Lighting up the front lamp



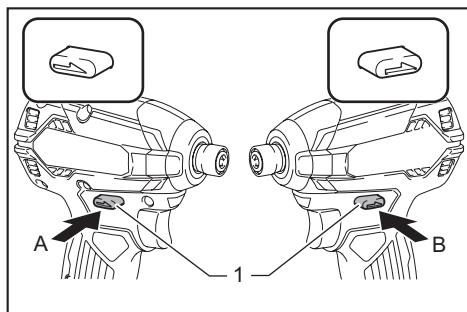
► 1. Lamp

**CAUTION:** Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out approximately 10 seconds after releasing the switch trigger.

**NOTE:** Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

## Reversing switch action



► 1. Reversing switch lever

**CAUTION:** Always check the direction of rotation before operation.

**CAUTION:** Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

**CAUTION:** When not operating the tool, always set the reversing switch lever to the neutral position.

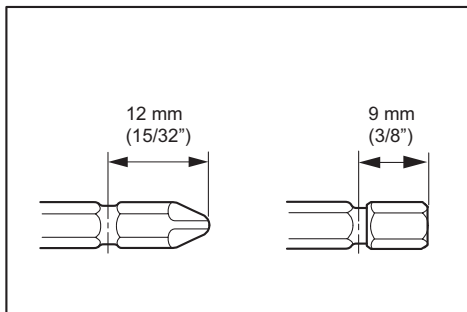
This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

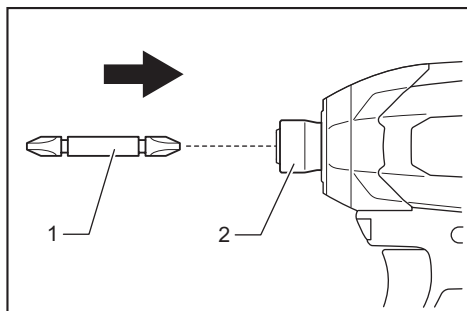
## ASSEMBLY

**CAUTION:** Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

## Installing or removing driver bit/socket bit

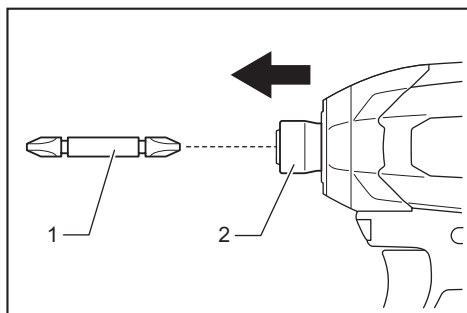


Use only the driver bit/socket bit shown in the figure. Do not use any other driver bit/socket bit.



► 1. Driver bit 2. Sleeve

To install the driver bit, insert it into the sleeve as far as it will go.



► 1. Driver bit 2. Sleeve

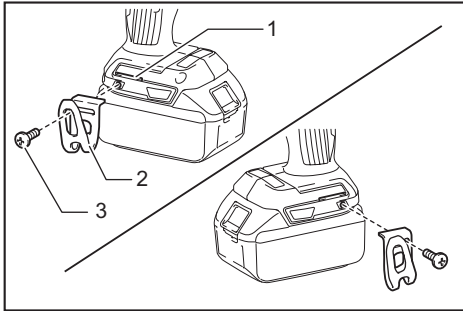
To remove the driver bit, pull the sleeve in the direction of the arrow and pull the driver bit out.

**NOTE:** If the driver bit is not inserted deep enough into the sleeve, the sleeve will not return to its original position and the driver bit will not be secured. In this case, try re-inserting the bit according to the instructions above.

**NOTE:** When it is difficult to insert the driver bit, pull the sleeve and insert it into the sleeve as far as it will go.

**NOTE:** After inserting the driver bit, make sure that it is firmly secured. If it comes out, do not use it.

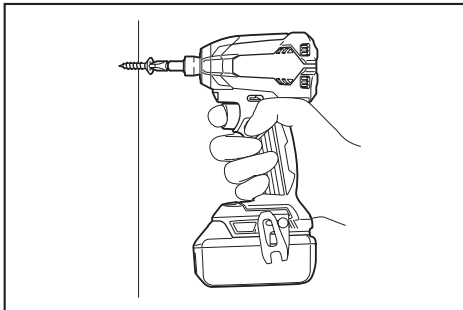
## Installing hook



► 1. Groove 2. Hook 3. Screw

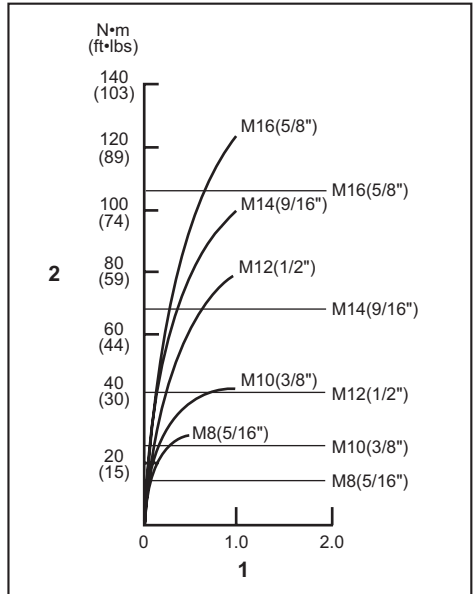
The hook is convenient for temporarily hanging the tool. This can be installed on either side of the tool. To install the hook, insert it into a groove in the tool housing on either side and then secure it with a screw. To remove, loosen the screw and then take it out.

## OPERATION



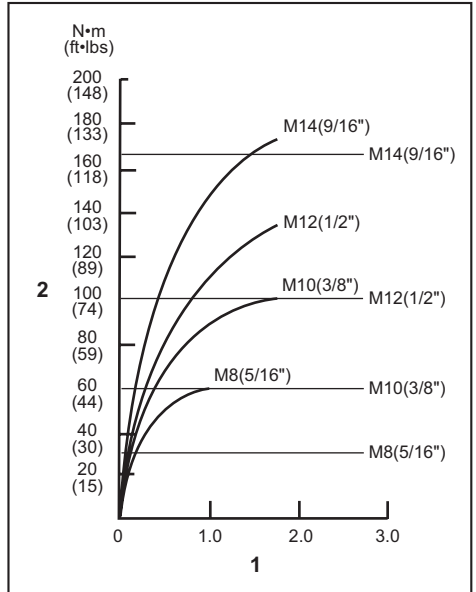
The proper fastening torque may differ depending upon the kind or size of the screw/bolt, the material of the workpiece to be fastened, etc. The relation between fastening torque and fastening time is shown in the figures.

### Proper fastening torque for standard bolt



► 1. Fastening time (second) 2. Fastening torque

### Proper fastening torque for high tensile bolt



► 1. Fastening time (second) 2. Fastening torque

Hold the tool firmly and place the point of the driver bit in the screw head. Apply forward pressure to the tool to the extent that the bit will not slip off the screw and turn the tool on to start operation.

**NOTICE:** If you use a spare battery to continue the operation, rest the tool at least 15 min.

**NOTE:** Use the proper bit for the head of the screw/bolt that you wish to use.

**NOTE:** When fastening M8 or smaller screw, carefully adjust pressure on the switch trigger so that the screw is not damaged.

**NOTE:** Hold the tool pointed straight at the screw.

**NOTE:** If the impact force is too strong or you tighten the screw for a time longer than shown in the figures, the screw or the point of the driver bit may be overstressed, stripped, damaged, etc. Before starting your job, always perform a test operation to determine the proper fastening time for your screw.

The fastening torque is affected by a wide variety of factors including the following. After fastening, always check the torque with a torque wrench.

1. When the battery cartridge is discharged almost completely, voltage will drop and the fastening torque will be reduced.
2. Driver bit or socket bit  
Failure to use the correct size driver bit or socket bit will cause a reduction in the fastening torque.
3. Bolt
  - Even though the torque coefficient and the class of bolt are the same, the proper fastening torque will differ according to the diameter of bolt.
  - Even though the diameters of bolts are the same, the proper fastening torque will differ according to the torque coefficient, the class of bolt and the bolt length.
4. The manner of holding the tool or the material of driving position to be fastened will affect the torque.
5. Operating the tool at low speed will cause a reduction in the fastening torque.

## MAINTENANCE

**CAUTION:** Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

**NOTICE:** Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

## OPTIONAL ACCESSORIES

**CAUTION:** These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Driver bits
- Socket bits
- Hook
- Plastic carrying case
- Battery protector
- Tool hanger
- Makita genuine battery and charger

**NOTE:** Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.



# WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

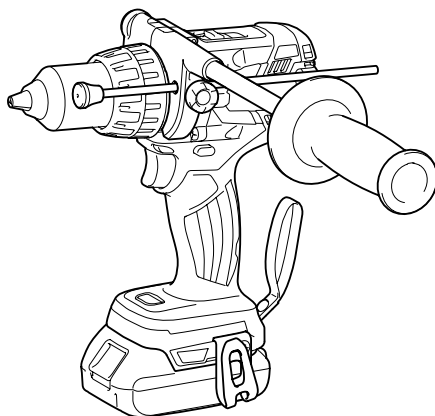
Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

INSTRUCTION MANUAL



# Cordless Hammer Driver Drill

XPH07



014695

**IMPORTANT:** Read Before Using.

## ENGLISH (Original instructions)

# SPECIFICATIONS

Model		XPH07	
Capacities	Drilling into concrete	16 mm (5/8")	
	Drilling into steel	13 mm (1/2")	
	Drilling into wood	76 mm (3")	
	Fastening wood screw	10 mm x 90 mm (3/8" x 3-1/2")	
	Fastening machine screw	6 mm (1/4")	
No load speed (RPM)	High (2)	0 - 2,100 /min	
	Low (1)	0 - 550 /min	
Blows per minute	High (2)	0 - 31,500 /min	
	Low (1)	0 - 8,250 /min	
Overall length		205 mm (8-1/8")	
Net weight		2.4 kg (5.4 lbs)	2.7 kg (5.9 lbs)
Rated voltage		D.C. 18 V	
Standard battery cartridge		BL1815N	BL1830 / BL1840

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- Weight, with battery cartridge, according to EPTA-Procedure 01/2003

GEA006-2

## General Power Tool Safety

### Warnings

**⚠ WARNING** Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

### Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

#### Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

#### Electrical Safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.

5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
9. **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of an GFCI reduces the risk of electric shock.

#### Personal Safety

10. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
11. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

12. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
13. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
14. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
15. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
16. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

#### **Power tool use and care**

17. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
18. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
19. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
20. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
21. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
22. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
23. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions**

**and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

#### **Battery tool use and care**

24. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
25. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
26. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
27. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

#### **Service**

28. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
29. **Follow instruction for lubricating and changing accessories.**
30. **Keep handles dry, clean and free from oil and grease.**

GEB056-5

## **CORDLESS HAMMER DRIVER DRILL SAFETY WARNINGS**

1. **Wear ear protectors when impact drilling.** Exposure to noise can cause hearing loss.
2. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
3. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
4. **Hold power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

5. Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.
6. Hold the tool firmly.
7. Keep hands away from rotating parts.
8. Do not leave the tool running. Operate the tool only when hand-held.
9. Do not touch the bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.
10. Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.

## SAVE THESE INSTRUCTIONS.




### WARNING:

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

USD302-1

## Symbols

The followings show the symbols used for tool.

	· volts
	· direct current
$n_0$	· no load speed
... /min r/min	· revolutions or reciprocation per minute
	· number of blow

ENC007-8

## IMPORTANT SAFETY INSTRUCTIONS

### FOR BATTERY CARTRIDGE

1. Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
2. Do not disassemble battery cartridge.
3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
5. Do not short the battery cartridge:
  - (1) Do not touch the terminals with any conductive material.
  - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
  - (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.
6. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 ° C (122 ° F).
7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
8. Be careful not to drop or strike battery.
9. Do not use a damaged battery.
10. Follow your local regulations relating to disposal of battery.

## SAVE THESE INSTRUCTIONS.

### Tips for maintaining maximum battery life

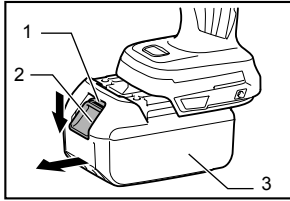
1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10 ° C - 40 ° C (50 ° F - 104 ° F). Let a hot battery cartridge cool down before charging it.
4. Charge the battery cartridge once in every six months if you do not use it for a long period of time.

## FUNCTIONAL DESCRIPTION

### ⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

### Installing or removing battery cartridge



1. Red indicator
2. Button
3. Battery cartridge

014707

### ⚠CAUTION:

- Always switch off the tool before installing or removing of the battery cartridge.
- Hold the tool and the battery cartridge firmly when installing or removing battery cartridge.** Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.

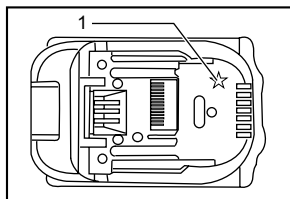
To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

### ⚠CAUTION:

- Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

### Battery protection system (Lithium-ion battery with star marking)



1. Star marking

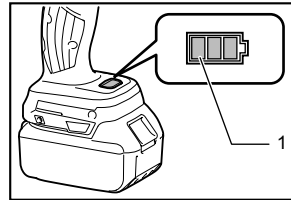
012128

Lithium-ion batteries with a star marking are equipped with a protection system. This system automatically cuts off power to the tool to extend battery life.

The tool will automatically stop during operation if the tool and/or battery are placed under one of the following conditions:

- Overloaded:**  
The tool is operated in a manner that causes it to draw an abnormally high current. In this situation, release the switch trigger on the tool and stop the application that caused the tool to become overloaded. Then pull the switch trigger again to restart. If the tool does not start, the battery is overheated. In this situation, let the battery cool before pulling the switch trigger again.
- Low battery voltage:**  
The remaining battery capacity is too low and the tool will not operate. In this situation, remove and recharge the battery.

### Indicating the remaining battery capacity



1. LED display

014696

When you pull the switch trigger, the LED display shows the remaining battery capacity as the following table.

LED indicator status	Remaining battery capacity
	About 50% or more
	About 20% - 50%
	About less than 20%

013980

### NOTE:

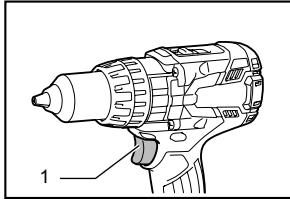
- The LED display goes off approximately one minute after releasing the switch trigger to save the battery power. To check the remaining battery capacity, slightly pull the switch trigger.

- When the LED display lights up but the tool does not work even with a recharged battery cartridge, cool down the tool fully. If the condition does not change, have the tool repaired by a Makita local service center.

## Switch action

### ⚠CAUTION:

- Before installing the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

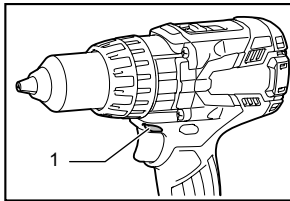


1. Switch trigger

014708

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

## Lighting up the front lamp



1. Lamp

014709

### ⚠CAUTION:

- Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out 10 -15 seconds after releasing the trigger.

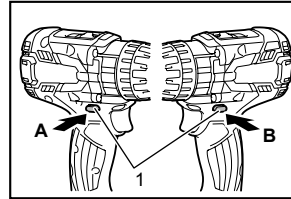
### NOTE:

- When the tool is overheated, the tool stops automatically and the lamp starts flashing. In this case, release the switch trigger. The lamp turns off in one minute.
- Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

## Reversing switch action

### ⚠CAUTION:

- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.
- When not operating the tool, always set the reversing switch lever to the neutral position.



1. Reversing switch lever

014703

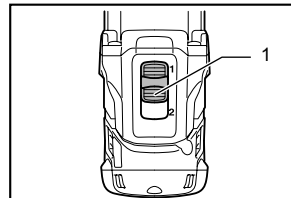
This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

## Speed change

### ⚠CAUTION:

- Always set the speed change lever fully to the correct position. If you operate the tool with the speed change lever positioned halfway between the "1" side and, "2" side, the tool may be damaged.
- Do not use the speed change lever while the tool is running. The tool may be damaged.



1. Speed change lever

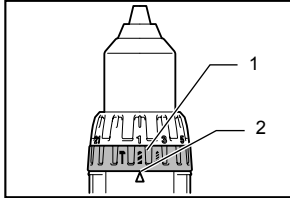
014706

To change the speed, first switch off the tool and then slide the speed change lever to the "2" side for high speed or, "1" side for low speed. Be sure that the speed change lever is set to the correct position before operation. Use the right speed for your job.

## Selecting the action mode

### ⚠CAUTION:


- Always set the ring correctly to your desired mode mark. If you operate the tool with the ring positioned halfway between the mode marks, the tool may be damaged.





1. Action mode changing ring
2. Arrow

014705

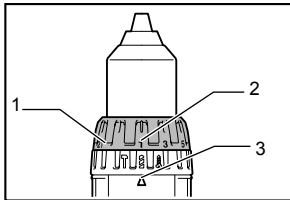
This tool employs an action mode changing ring. Select one of the three modes suitable for your work needs by using this ring.

For rotation only, turn the ring so that the arrow on the tool body points toward the  mark on the ring.

For rotation with hammering, turn the ring so that the arrow points toward the  mark on the ring.

For rotation with clutch, turn the ring so that the arrow points toward the  mark on the ring.


## Adjusting the fastening torque (screwdriver mode " ")



1. Adjusting ring
2. Graduation
3. Arrow

014704

The fastening torque can be adjusted in 21 steps by turning the adjusting ring so that its graduations are aligned with the pointer on the tool body.

First, slide the action mode change lever to the position of  symbol.

The fastening torque is minimum when the number 1 is aligned with the pointer, and maximum when the marking is aligned with the pointer. The clutch will slip at various torque levels when set at the number 1 to 21. Before actual operation, drive a trial screw into your material or a piece of duplicate material to determine which torque level is required for a particular application.

### NOTE:

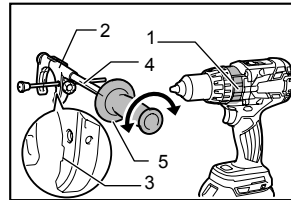
- The adjusting ring does not lock when the pointer is positioned only halfway between the graduations.

## ASSEMBLY

### ⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

### Installing side grip (auxiliary handle)



1. Protrusion
2. Arm
3. Groove
4. Grip pole
5. Side grip

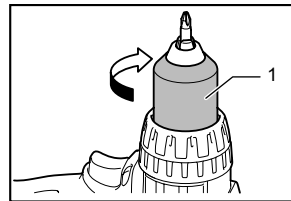
014697

Always use the side grip to ensure operating safety.

Insert the side grip so that the groove on the arm fit in one of the counter parts on the tool. Then tighten the grip by turning clockwise.

Depending the operations, you can install the side grip either right or left side of the tool.

### Installing or removing driver bit or drill bit

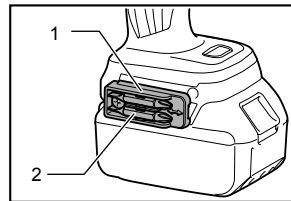


1. Sleeve

014698

Turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Turn the sleeve clockwise to tighten the chuck. To remove the bit, turn the sleeve counterclockwise.

### Installing bit holder



1. Bit holder
2. Bit

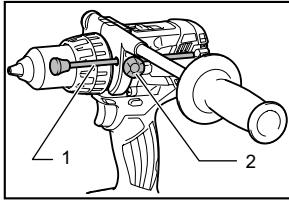
014699

Fit the bit holder into the protrusion at the tool foot on either right or left side and secure it with a screw.

When not using the driver bit, keep it in the bit holders. Bits 45 mm long can be kept there.



## Adjustable depth rod

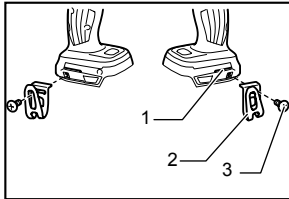


1. Depth rod
2. Clamp screw

014821

The adjustable depth rod is used to drill holes of uniform depth. Loosen the clamp screw, set to desired position, then tighten the clamp screw.

## Hook

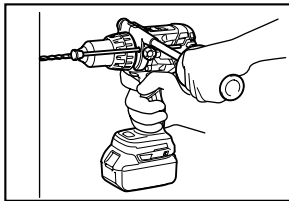


1. Groove
2. Hook
3. Screw

014701

The hook is convenient for temporarily hanging the tool. This can be installed on either side of the tool. To install the hook, insert it into a groove in the tool housing on either side and then secure it with a screw. To remove, loosen the screw and then take it out.

## OPERATION



014702

## Hammer drilling operation

### ⚠ CAUTION:

- There is a tremendous and sudden twisting force exerted on the tool/bit at the time of hole breakthrough, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete. Always use the side grip (auxiliary handle) and firmly hold the tool by both side grip and switch handle during operations. Failure to do so may result in the loss of control of the tool and potentially severe injury.

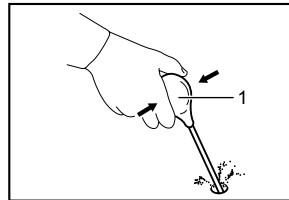
First, slide the action mode change lever so that it points to the  $\nabla$  marking. The adjusting ring can be aligned in any torque levels for this operation.

Be sure to use a tungsten-carbide tipped bit.

Position the bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Light pressure gives best results. Keep the tool in position and prevent it from slipping away from the hole.

Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the bit partially from the hole. By repeating this several times, the hole will be cleaned out and normal drilling may be resumed.

## Blow-out bulb (optional accessory)



1. Blow-out bulb

002449

After drilling the hole, use the blow-out bulb to clean the dust out of the hole.

## Screwdriving operation

First, slide the action mode change lever so that it points to the  $\&$  marking. Adjust the adjusting ring to the proper torque level for your work. Then proceed as follows.

Place the point of the driver bit in the screw head and apply pressure to the tool. Start the tool slowly and then increase the speed gradually. Release the switch trigger as soon as the clutch cuts in.


### NOTE:

- Make sure that the driver bit is inserted straight in the screw head, or the screw and/or bit may be damaged.
- When driving wood screw, predrill a pilot hole 2/3 the diameter of the screw. It makes driving easier and prevents splitting of the workpiece.
- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

## Drilling operation

### CAUTION:

- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.
- There is a tremendous force exerted on the tool/bit at the time of hole break through. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Always secure small workpieces in a vise or similar hold-down device.
- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

First, slide the action mode change lever so that it points to the  marking. The adjusting ring can be aligned in any torque levels for this operation. Then proceed as follows.

#### **Drilling in wood**

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

#### **Drilling in metal**

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

## MAINTENANCE

### CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.
- Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

## OPTIONAL ACCESSORIES

### CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Drill bits
- Hammer drill bits
- Screw bits
- Blow-out bulb
- Makita genuine battery and charger
- Grip assembly
- Depth rod
- Hook
- Rubber pad assembly
- Wool bonnet
- Foam polishing pad

### **NOTE:**

- Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

# WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.



**DC18RA**  
**DC18RC**

## Fast Charger

### Symbols

The followings show the symbols used for the charger and battery. Be sure that you understand their meaning before use.



• Ready to charge



• Charging



• Charging complete



• Delay charge (Battery cooling or too cold battery)



• Defective battery



• Conditioning



• Cooling abnormality



• Do not short batteries.

**IMPORTANT:** Read Before Using.

## Specifications

Model	DC18RA	DC18RC
Input	A.C. 120 V 50 – 60 HZ	
Output	D.C. 7.2 V – 18 V	
Weight	0.88 kg (1.94 lbs)	0.77 kg (1.70 lbs)

- Manufacturer reserves the right to change specifications without notice.
- Note: Specifications may differ from country to country.
- Weight according to EPTA-Procedure 01/2003.

# IMPORTANT SAFETY INSTRUCTIONS

## CAUTION:

1. **SAVE THESE INSTRUCTIONS** — This manual contains important safety and operating instructions for battery charger.
2. Before using battery charger, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
3. **CAUTION** — To reduce risk of injury, charge only MAKITA rechargeable batteries marked on the charger label. Other types of batteries may burst causing personal injury and damage.
4. Non-rechargeable batteries cannot be charged with this battery charger.
5. Use a power source with the voltage specified on the nameplate of the charger.
6. Do not charge the battery cartridge in presence of flammable liquids or gases.
7. Do not expose charger to rain or snow.
8. Never carry charger by cord or yank it to disconnect from receptacle.
9. After charging or before attempting any maintenance or cleaning, unplug the charger from the power source. Pull by plug rather than cord whenever disconnecting charger.
10. Make sure cord is located so that it will not be stepped on, tripped over, or otherwise subjected to damage or stress.
11. Do not operate charger with damaged cord or plug. If the cord or plug is damaged, ask Makita authorized service center to replace it in order to avoid a hazard.
12. Do not operate or disassemble charger if it has received a sharp blow, been dropped, or otherwise damaged in any way; take it to a qualified serviceman. Incorrect use or reassembly may result in a risk of electric shock or fire.
13. The battery charger is not intended for use by young children or infirm persons without supervision.
14. Young children should be supervised to ensure that they do not play with the battery charger.
15. Do not charge battery cartridge when room temperature is BELOW 10°C (50°F) or ABOVE 40°C (104°F). When the battery temperature is under 0°C (32°F), charging may not start.
16. Do not attempt to use a step-up transformer, an engine generator or DC power receptacle.
17. Do not allow anything to cover or clog the charger vents.

## Charging

1. Plug the battery charger into the proper AC voltage source. Charging light will flash in green color repeatedly.
2. Insert the battery cartridge into charger until it stops adjusting to the guide of charger. Terminal cover of charger can be opened with inserting and closed with pulling out the battery cartridge.
3. When the battery cartridge is inserted, the red charging light will light up and charging will begin with a preset brief melody sound coming out for assurance as to which sound will come out to notify the completion of charging.
4. With finish of charge, the charging light will change from red one to green one and the melody sound or buzzer sound (a long beep) comes out to notify completion of charge.
5. Charging time varies by temperature (10°C (50°F) – 40°C (104°F)) that battery cartridge is charged at and conditions of the battery cartridge, such as a battery cartridge which is new or has not been used for a long period of time.
6. After charging, remove the battery cartridge from charger and unplug the charger.

## Changing melody of completed charging

1. Inserting the battery cartridge into charger brings out last preset brief melody sound of completed charging.
2. Removing and re-inserting it within five seconds after this action makes the melody sound change.
3. Every time removing and re-inserting it within another five seconds after this, the melody sound changes in order.
4. When the desired melody sound comes out, leave the battery cartridge being inserted and the charge will begin. When a “short beep” mode is selected, no completed charging signals comes out. (Silent Mode)

5. With finish of charge, the green light remains lit with the red light going out and the melody sound preset at the insertion of battery cartridge or buzzer sound (a long beep) comes out to notify completion of charge. (In selected silent mode, no sounds come out.)
6. Preset melody sound remains stored even when the charger is unplugged.

**NOTE:**

- The battery charger is for charging Makita-battery cartridge. Never use it for other purposes or for other manufacturer's batteries.
- When you charge a battery cartridge which is new or has not been used for a long period of time, it may not accept a full charge until after discharging it completely and recharging a couple of times. (Ni-MH battery only)
- If charging light may flash in red color, battery condition is as below and charging may not start.
  - Battery cartridge from just-operated tool or battery cartridge that has been left in a location exposed to direct sunlight for a long time.
  - Battery cartridge that has been left for a long time in a location exposed to cold air.
- When the battery cartridge is too hot, charging will begin after the cooling fan installed in the charger cools the battery cartridge. Charging will begin after the battery cartridge temperature reaches the degree at which charging is possible. When the temperature on battery is more than approx. 70°C, two charging lights may flash in red color, and when approx. 50°C – 70°C, one charging light in red color.
- If the charging light flashes alternately in green and red color, charging is not possible. The terminals on the charger or battery cartridge are clogged with dust or the battery cartridge is worn out or damaged.

**Cooling system**

- This charger is equipped with cooling fan for heated battery in order to enable the battery to prove its own performance. Sound of cooling air comes out during cooling, which means no trouble on the charger.
  - Yellow light will flash for warning in the following cases.
    - Trouble on cooling fan
    - Incomplete cool down of battery, such as, being clogged with dust
- The battery can be charged in spite of the yellow warning light. But the charging time will be longer than usual in this case.
- Check the sound of cooling fan, vent on the charger, which can be sometime clogged with dust.
- The cooling system is in order although no sound of cooling fan comes out, if the yellow warning light will not flash.
  - Always keep clean the vent on charger and battery for cooling.
  - The products should be sent to repair or maintenance, if the yellow warning light will frequently flash.

**Conditioning charge**

Conditioning charge can extend the life of battery by automatically searching the optimum charging condition for the batteries in every situation.

The battery employed in the following conditions repeatedly requires "conditioning charge" to prevent fast wear out. In that case, yellow light lights up.

1. Recharge of battery with its high temperature
2. Recharge of battery with its low temperature
3. Recharge of full charged battery
4. Over-discharge of battery (continue to discharge battery in spite of down of power.)

The charging time of such battery is longer than usual.

Voltage	9.6 V	12 V	14.4 V	Capacity (Ah)	Charging time (Minutes)
Number of cells	8	10	12		
Ni-MH Battery cartridge	—	—	—	1.7	20
	BH9020A	—	—	2.0	20
	—	BH1220/C	BH1420	2.0	15
	—	—	—	2.7	20
	BH9033A	—	—	3.3	30
—	BH1233/C	BH1433	3.3	22	

Voltage	14.4 V	18 V	14.4 V	18 V	Charging time (Minutes)
Number of cells	4	5	8	10	
Li-ion Battery cartridge	BL1415	BL1815	—	—	15
	—	—	BL1430	BL1830	22

**Note:**

- It may take twice the above charging time to the maximum because of the optimal charging selected according to the temperature (10°C (50°F) – 40°C (104°F)), conditions of battery cartridge and maintenance charge.