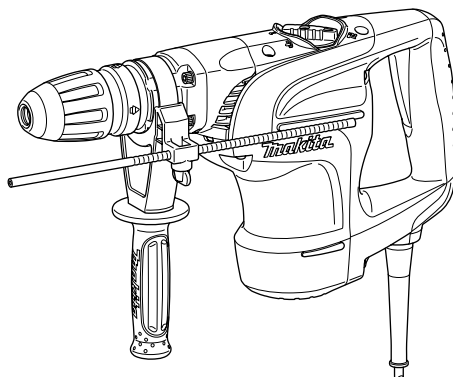


INSTRUCTION MANUAL



Rotary Hammer

HR4002



008056



DOUBLE
INSULATION

⚠ WARNING:

For your personal safety, READ and UNDERSTAND before using.
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

ENGLISH

SPECIFICATIONS

Model		HR4002
Capacities	Carbide-tipped bit	40 mm (1-9/16")
	Core bit	105 mm (4-1/8")
No load speed (RPM)		680 /min.
Blows per minute		2,500
Overall length		458 mm (18")
Net weight		6.2 kg (13.7 lbs)

- Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
- Note: Specifications may differ from country to country.

GEA001-3

GENERAL SAFETY RULES

WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE INSTRUCTIONS.

Work area safety

1. **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of

a cord suitable for outdoor use reduces the risk of electric shock.

Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Use safety equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
11. **Avoid accidental starting. Ensure the switch is in the off-position before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
12. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
14. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
15. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust-related hazards.

Power tool use and care

16. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the

rate for which it was designed.

17. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
19. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
20. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
21. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
22. **Use the power tool, accessories and tool bits etc. in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

SERVICE

23. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
24. **Follow instruction for lubricating and changing accessories.**
25. **Keep handles dry, clean and free from oil and grease.**

GEB007-2

SPECIFIC SAFETY RULES

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to rotary hammer safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

1. **Wear ear protectors.** Exposure to noise can cause hearing loss.
2. **Use auxiliary handles supplied with the tool.** Loss of control can cause personal injury.
3. **Hold power tools by insulated gripping**

surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.

4. **Wear a hard hat (safety helmet), safety glasses and/or face shield.** Ordinary eye or sun glasses are NOT safety glasses. It is also highly recommended that you wear a dust mask and thickly padded gloves.
5. **Be sure the bit is secured in place before operation.**
6. **Under normal operation, the tool is designed to produce vibration.** The screws can come loose easily, causing a breakdown or accident. **Check tightness of screws carefully before operation.**
7. **In cold weather or when the tool has not been used for a long time, let the tool warm up for a while by operating it under no load.** This will loosen up the lubrication. Without proper warm-up, hammering operation is difficult.
8. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
9. **Hold the tool firmly with both hands.**
10. **Keep hands away from moving parts.**
11. **Do not leave the tool running. Operate the tool only when hand-held.**
12. **Do not point the tool at any one in the area when operating.** The bit could fly out and injure someone seriously.
13. **Do not touch the bit or parts close to the bit immediately after operation; they may be extremely hot and could burn your skin.**
14. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS.

WARNING:




MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

USD202-2

Symbols

The followings show the symbols used for tool.

- | | | |
|---|---|---------|
| V | · | volts |
| A | · | amperes |

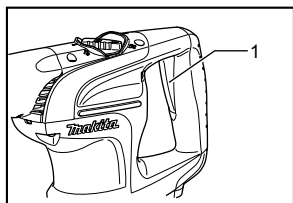
- Hz · hertz
-  · alternating current
- n_0 · no load speed
-  · Class II Construction
- ... /min · revolutions or reciprocation per minute
-  · number of blow

FUNCTIONAL DESCRIPTION

CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action



008075

1. Switch trigger

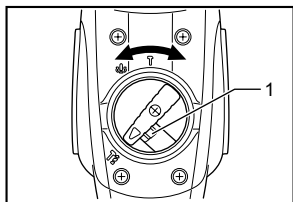
CAUTION:

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Release the switch trigger to stop.


Selecting the action mode

Rotation with hammering

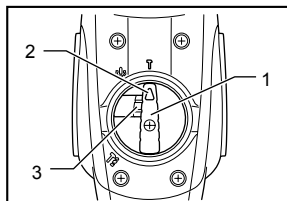


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1. Lock button


For drilling in concrete, masonry, etc., depress the lock button and rotate the change lever so that the pointer points to the  symbol. Use a tungsten-carbide tipped bit.

Hammering only



008062

1. Change lever
2. Pointer
3. Lock button

For chipping, scaling or demolition operations, depress the lock button and rotate the change lever so that the pointer points to the  symbol. Use a bull point, cold chisel, scaling chisel, etc.

CAUTION:

- Do not rotate the change lever when the tool is running under load. The tool will be damaged.
- To avoid rapid wear on the mode change mechanism, be sure that the change lever is always positively located in one of the two or three action mode positions.

Torque limiter

The torque limiter will actuate when a certain torque level is reached. The motor will disengage from the output shaft. When this happens, the bit will stop turning.

CAUTION:

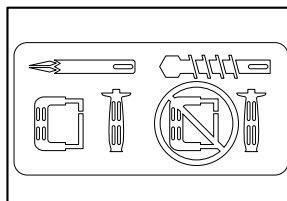
- As soon as the torque limiter actuates, switch off the tool immediately. This will help prevent premature wear of the tool.

ASSEMBLY

CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Side handle (optional accessory)

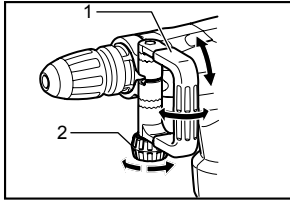


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⚠ CAUTION:

- Use the side handle only when chipping, scaling or demolishing. Do not use it when drilling in concrete, masonry, etc. The tool cannot be held properly with this side handle when drilling.

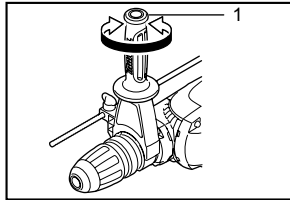
The side handle can be swung 360° on the vertical and secured at any desired position. It also secures at eight different positions back and forth on the horizontal. Just loosen the clamp nut to swing the side handle to a desired position. Then tighten the clamp nut securely.



1. Side handle
2. Clamp nut

006315

Side grip



1. Side grip

008065

⚠ CAUTION:

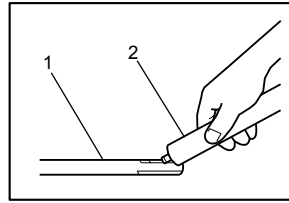
- Always use the side grip to ensure operating safety when drilling in concrete, masonry, etc.

The side grip swings around to either side, allowing easy handling of the tool in any position. Loosen the side grip by turning it counterclockwise, swing it to the desired position and then tighten it by turning clockwise.

Bit grease (optional accessory)

Coat the bit shank head beforehand with a small amount of bit grease (about 0.5 -1 g; 0.02 - 0.04 oz.). This chuck lubrication assures smooth action and longer service life.

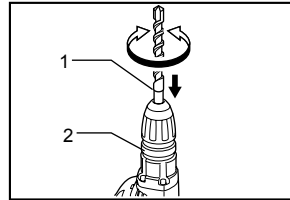
Installing or removing the bit



1. Bit shank
2. Bit grease

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Clean the bit shank and apply bit grease before installing the bit. Insert the bit into the tool. Turn the bit and push it in until it engages.



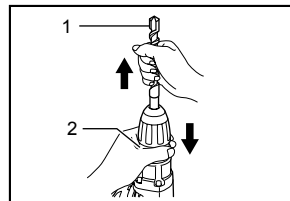
1. Bit
2. Chuck cover

008057

If the bit cannot be pushed in, remove the bit. Pull the chuck cover down a couple of times. Then insert the bit again. Turn the bit and push it in until it engages.

After installing, always make sure that the bit is securely held in place by trying to pull it out.

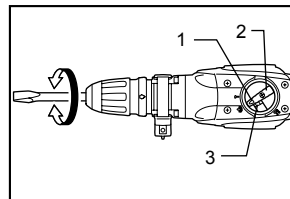
To remove the bit, pull the chuck cover down all the way and pull the bit out.



1. Bit
2. Chuck cover


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Bit angle (when chipping, scaling or demolishing)

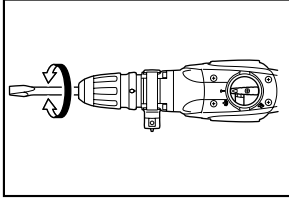


1. Pointer
2. Change lever
3. Lock button

008063

The bit can be secured at 12 different angles. To change the bit angle, depress the lock button and rotate the change lever so that the pointer points to the  symbol. Turn the bit to the desired angle.

Depress the lock button and rotate the change lever so that the pointer points to the  symbol. Then make sure that the bit is securely held in place by turning it slightly.

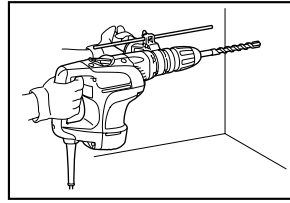


008064


1. Pointer
2. Change lever
3. Lock button

OPERATION

Hammer drilling operation



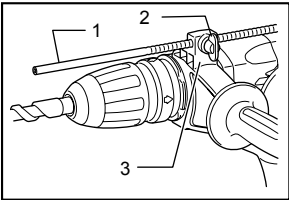
008066

Set the change lever to the  symbol.

Position the bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Light pressure gives best results. Keep the tool in position and prevent it from slipping away from the hole.

Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the bit partially from the hole. By repeating this several times, the hole will be cleaned out and normal drilling may be resumed.

Depth gauge



008067

1. Depth gauge
2. Clamp screw
3. Grip base

The depth gauge is convenient for drilling holes of uniform depth. Insert the depth gauge into the hole in the grip base. Adjust the depth gauge to the desired depth and then tighten the clamp screw to secure the depth gauge.

The depth gauge is convenient for drilling holes of uniform depth. Loosen the clamp screw and adjust the depth gauge to the desired depth. After adjusting, tighten the clamp screw firmly.

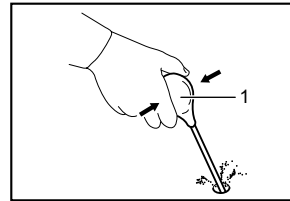
NOTE:

- The depth gauge cannot be used at the position where the depth gauge strikes against the tool body.
- The depth gauge cannot be used at the position where the depth gauge strikes against the gear housing/motor housing.

⚠CAUTION:

- There is a tremendous and sudden twisting force exerted on the tool/bit at the time of hole break-through, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete. Always use the side grip (auxiliary handle) and firmly hold the tool by both side grip and switch handle during operations. Failure to do so may result in the loss of control of the tool and potentially severe injury.

Blow-out bulb (optional accessory)

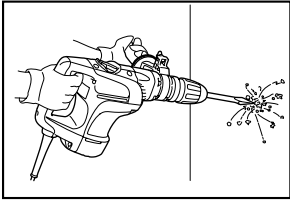


002449

1. Blow-out bulb

After drilling the hole, use the blow-out bulb to clean the dust out of the hole.

Chipping/Scaling/Demolition



008068

Set the change lever to the T symbol.

Hold the tool firmly with both hands. Turn the tool on and apply slight pressure on the tool so that the tool will not bounce around, uncontrolled. Pressing very hard on the tool will not increase the efficiency.

MAINTENANCE

⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

Lubrication

⚠CAUTION:

- This servicing should be performed by Makita Authorized or Factory Service Centers only.

This tool requires no hourly or daily lubrication because it has a grease-packed lubrication system. It should be relubricated regularly. Send the complete tool to Makita Authorized or Factory Service Center for this lubrication service.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

ACCESSORIES

⚠CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Bull point
- Cold chisel
- Hammer grease
- Bit grease

- Depth gauge
- Blow-out bulb
- Safety goggles
- Plastic carrying case
- Scaling chisel
- Scraping chisel
- Clay spade
- Side handle
- Side grip
- SDS-Max Carbide-tipped bits

< USA only >

WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.