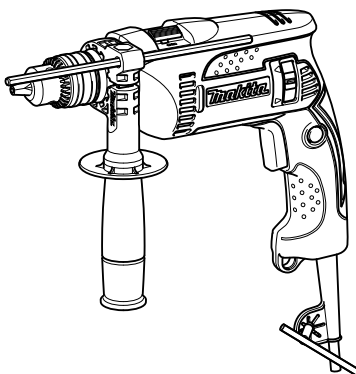


INSTRUCTION MANUAL



Hammer Drill

HP1640
HP1640F
HP1641
HP1641F



⚠ WARNING:

For your personal safety, READ and UNDERSTAND before using.
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

SPECIFICATIONS

Model		HP1640/HP1640F/HP1641/HP1641F
Capacities	Concrete	16 mm (5/8")
	Steel	13 mm (1/2")
	Wood	30 mm (1-3/16")
No load speed (RPM)		0 - 2,800/min.
Blows per minute		0 - 44,800
Overall length		303 mm (11-7/8")
Net weight		1.8 kg (4.0 lbs)

- Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
- Note: Specifications may differ from country to country.

GENERAL SAFETY RULES

WARNING! Read all instructions. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury. The term "power tool" in all of the warnings listed below refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

SAVE THESE INSTRUCTIONS.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or**

moving parts. Damaged or entangled cords increase the risk of electric shock.

8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Use safety equipment. Always wear eye protection.** Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
11. **Avoid accidental starting. Ensure the switch is in the off-position before plugging in.** Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
12. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
14. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
15. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of these devices can reduce dust-related

hazards.

Power tool use and care

16. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
17. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
19. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
20. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
21. **Keep cutting tools sharp and clean.** Properly

maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

22. **Use the power tool, accessories and tool bits etc. in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

SERVICE

23. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
24. **Follow instruction for lubricating and changing accessories.**
25. **Keep handles dry, clean and free from oil and grease.**

USE PROPER EXTENSION CORD. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Table 1 shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

Table 1: Minimum gage for cord

Ampere Rating		Volts	Total length of cord in feet			
		120 V	25 ft.	50 ft.	100 ft.	150 ft.
More Than	Not More Than	AWG				
0	6		18	16	16	14
6	10		18	16	14	12
10	12		16	16	14	12
12	16		14	12	Not Recommended	

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SPECIFIC SAFETY RULES

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to hammer drill safety rules. If you use this power tool unsafely or incorrectly, you can suffer serious personal injury.

1. **Wear ear protectors with impact drills.** Exposure to noise can cause hearing loss.
2. **Use auxiliary handles supplied with the tool.** Loss of control can cause personal injury.
3. **Hold power tools by insulated gripping surfaces when performing an operation where**

the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.

4. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
5. **Hold the tool firmly with both hands.**
6. **Keep hands away from rotating parts.**
7. **Do not leave the tool running. Operate the tool only when hand-held.**
8. **Do not touch the bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**

9. Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.

SAVE THESE INSTRUCTIONS.




⚠WARNING:

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

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Symbols

The followings show the symbols used for tool.

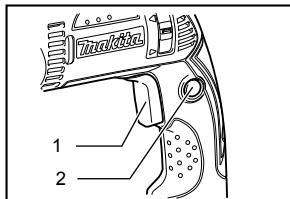
v	· volts
A	· amperes
Hz	· hertz
	· alternating current
n _o	· no load speed
	· Class II Construction
... /min r /min	· revolutions or reciprocation per minute
	· number of blow

FUNCTIONAL DESCRIPTION

⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action



1. Switch trigger
2. Lock button

009238

⚠CAUTION:

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

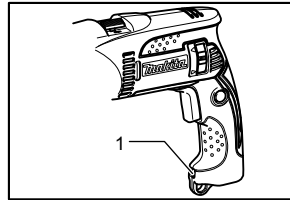
- Switch can be locked in "ON" position for ease of operator comfort during extended use. Apply caution when locking tool in "ON" position and maintain firm grasp on tool.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

For continuous operation, pull the switch trigger and then push in the lock button.

To stop the tool from the locked position, pull the switch trigger fully, then release it.

Lighting up the lamps For Model HP1640F,HP1641F



1. Lamp

009245

⚠CAUTION:

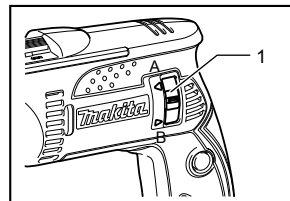
- Do not look in the light or see the source of light directly.

To turn on the lamp, pull the trigger. Release the trigger to turn it off.

NOTE:

- Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.
- Never use gasoline or thinner to clean the lens of the lamp, or it will be damaged.

Reversing switch action



1. Reversing switch

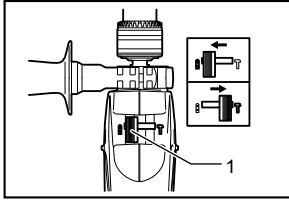
009239

This tool has a reversing switch to change the direction of rotation. Move the reversing switch to the ◁ position (A side) for clockwise rotation or the ▷ position (B side) for counterclockwise rotation.

⚠ CAUTION:

- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.
- If the switch trigger can not be depressed, check to see that the reversing switch is fully set to position ◁ (A side) or ▷ (B side).

Selecting the action mode



009240

1. Action mode changing lever

This tool has an action mode change lever. For rotation with hammering, slide the action mode change lever to the right (⚡ symbol). For rotation only, slide the action mode change lever to the left (⚙ symbol).

⚠ CAUTION:

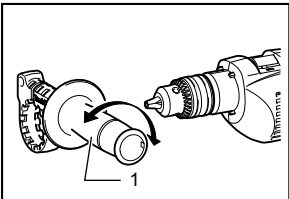
- Always slide the action mode change lever all the way to your desired mode position. If you operate the tool with the lever positioned halfway between the mode symbols, the tool may be damaged.

ASSEMBLY

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Installing side grip (auxiliary handle)



009241

1. Side grip

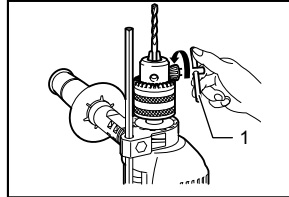
Always use the side grip to ensure operating safety. Install the side grip on tool barrel. Then tighten the grip by turning clockwise securely at the desired position. It may be swung 360° so as to be

secured at any position.

NOTE:

- The side grip cannot swing 360° when the depth gauge is installed.

**Installing or removing drill bit
For Model HP1640, HP1640F**



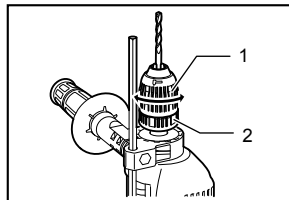
009242

1. Chuck key

To install the bit, place it in the chuck as far as it will go. Tighten the chuck by hand. Place the chuck key in each of the three holes and tighten clockwise. Be sure to tighten all three chuck holes evenly.

To remove the bit, turn the chuck key counterclockwise in just one hole, then loosen the chuck by hand. After using the chuck key, be sure to return to the original position.

For Model HP1641, HP1641F



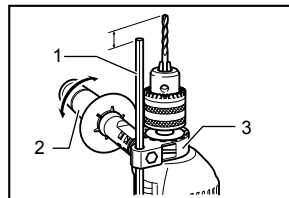
009246

1. Sleeve
2. Ring

Hold the ring and turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Hold the ring firmly and turn the sleeve clockwise to tighten the chuck.

To remove the bit, hold the ring and turn the sleeve counterclockwise.

Depth gauge



009243

1. Depth gauge
2. Side grip
3. Grip base

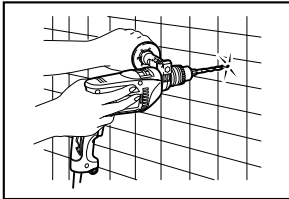
The depth gauge is convenient for drilling holes of uniform depth. Loosen the side grip and insert the depth gauge into the hole in the side grip. Adjust the depth gauge to the desired depth and tighten the side grip.

NOTE:

- The depth gauge cannot be used at the position where the depth gauge strikes against the tool body.

OPERATION

Hammer drilling operation



009244

⚠CAUTION:

- There is a tremendous and sudden twisting force exerted on the tool/bit at the time of hole break-through, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete. Always use the side grip (auxiliary handle) and firmly hold the tool by both side grip and switch handle during operations. Failure to do so may result in the loss of control of the tool and potentially severe injury.

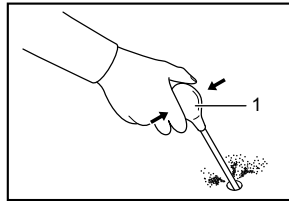
When drilling in concrete, granite, tile, etc., move the action mode changing lever to the position of ∇ symbol to use "rotation with hammering" action.

Be sure to use a tungsten-carbide tipped bit.

Position the bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Light pressure gives best results. Keep the tool in position and prevent it from slipping away from the hole.

Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the bit partially from the hole. By repeating this several times, the hole will be cleaned out and normal drilling may be resumed.

Blow-out bulb (optional accessory)



1. Blow-out bulb

001302

After drilling the hole, use the blow-out bulb to clean the dust out of the hole.

Drilling operation

When drilling in wood, metal or plastic materials, move the action mode changing lever to the position of R symbol to use "rotation only" action.

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

⚠CAUTION:

- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.
- There is a tremendous force exerted on the tool/bit at the time of hole break through. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Always secure small workpieces in a vise or similar hold-down device.

MAINTENANCE

CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

ACCESSORIES

CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Drill bits
- Hammer drill bits
- Hole saws
- Blow-out bulb
- Safety goggles
- Chuck key
- Grip assembly
- Depth gauge
- Plastic carrying case