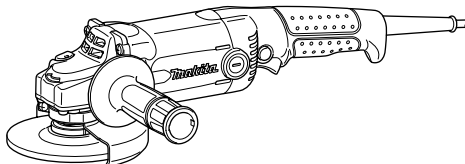


INSTRUCTION MANUAL



# Angle Grinder

GA5010  
GA5010Y  
GA5010Z  
GA5011  
GA5011Y  
GA6010  
GA6010Z  
GA6011  
GA6011Y



007990

 DOUBLE INSULATION

**⚠ WARNING:**

For your personal safety, READ and UNDERSTAND before using.  
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

## ENGLISH SPECIFICATIONS

Model	GA5010, GA5010Y, GA5010Z	GA5011, GA5011Y	GA6010, GA6010Z	GA6011, GA6011Y
Wheel diameter	125 mm (5")		150 mm (6")	
Spindle thread	5/8"			
No load speed (RPM)	11,000/min		10,000/min	
Overall length	356 mm (14")	384 mm (15-1/8")	356 mm (14")	384 mm (15-1/8")
Net weight	2.2 kg (4.9 lbs)			

- Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
- Note: Specifications may differ from country to country.

USA002-2

## GENERAL SAFETY RULES

### (For All Tools)


**WARNING! Read and understand all instructions.** Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

## SAVE THESE INSTRUCTIONS.

### Work Area

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

### Electrical Safety

4. **Double insulated tools are equipped with a polarized plug ( one blade is wider than the other.) This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.** Double insulation  eliminates the need for the three wire grounded power cord and grounded power supply system.
5. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet.**

**Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately.** Damaged cords increase the risk of electric shock.

8. **When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W".** These cords are rated for outdoor use and reduce the risk of electric shock.

### Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
11. **Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
12. **Remove adjusting keys or wrenches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
14. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions. Ordinary eye or sun glasses are NOT eye protection.

### Tool Use and Care

15. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.

16. **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
17. **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
19. **Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
20. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools with sharp cutting edges are less likely to bind and are easier to control.
21. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
22. **Use only accessories that are recommended**

by the manufacturer for your model. Accessories that may be suitable for one tool, may become hazardous when used on another tool.

#### SERVICE

23. **Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel could result in a risk of injury.
24. **When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual.** Use of unauthorized parts or failure to follow Maintenance instructions may create a risk of electric shock or injury.

**USE PROPER EXTENSION CORD.** Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Table 1 shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

**Table 1: Minimum gage for cord**

Ampere Rating		Volts	Total length of cord in feet			
		120 V	25 ft.	50 ft.	100 ft.	150 ft.
More Than	Not More Than	AWG				
0	6		18	16	16	14
6	10		18	16	14	12
10	12		16	16	14	12
12	16		14	12	Not Recommended	

000173

USB005-4

## SPECIFIC SAFETY RULES

**DO NOT** let comfort or familiarity with product (gained from repeated use) replace strict adherence to grinder safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

1. **Always use proper guard with grinding wheel.** A guard protects operator from broken wheel fragments.
2. **Accessories must be rated for at least the speed recommended on the tool warning label.** Wheels and other accessories running over rated speed can fly apart and cause injury.
3. **Hold tool by insulated gripping surfaces when performing an operation where the cutting tool**

may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.

4. **When using depressed center grinding wheels, be sure to use only fiberglass-reinforced wheels.**
5. **Always use safety glasses or goggles.** Ordinary eye or sun glasses are NOT safety glasses.
6. **Check the wheel carefully for cracks or damage before operation. Replace cracked or damaged wheel immediately. Run the tool (with guard) at no load for about a minute, holding tool away from others. If wheel is flawed, it will likely separate during this test.**
7. **Use only flanges specified for this tool.**
8. **Be careful not to damage the spindle, the**

flange (especially the installing surface) or the lock nut. Damage to these parts could result in wheel breakage.

9. **NEVER** use tool with wood cutting blades or other sawblades. Such blades when used on a grinder frequently kick and cause loss of control leading to personal injury.
10. Hold the tool firmly.
11. Keep hands away from rotating parts.
12. Make sure cord is clear of wheel. Do not wrap cord around your arm or wrist. If control of tool is lost, cord may become wrapped around you and cause personal injury.
13. Make sure the wheel is not contacting the workpiece before the switch is turned on.
14. Before using the tool on an actual workpiece, let it run for a while. Watch for vibration or wobbling that could indicate poor installation or a poorly balanced wheel.
15. Use the specified surface of the wheel to perform the grinding.
16. Watch out for flying sparks. Hold the tool so that sparks fly away from you and other persons or flammable materials.
17. Do not leave the tool running. Operate the tool only when hand-held.
18. Do not touch the workpiece immediately after operation; it may be extremely hot and could burn your skin.
19. **ALWAYS** wear proper apparel including long sleeve shirts, leather gloves and shop aprons to protect skin from contact with hot grindings.
20. Use of this tool to grind or sand some products, paints and wood could expose user to dust containing hazardous substances. Use appropriate respiratory protection.
21. After using the tool, make sure the wheel rotation comes to a complete stop before setting the tool down. Setting the tool down with the wheel rotating can cause personal injury.




## SAVE THESE INSTRUCTIONS.

### **⚠WARNING:**

**MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

## Symbols

The followings show the symbols used for tool.

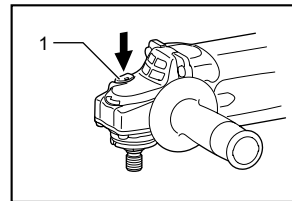
V	·	volts
A	·	amperes
Hz	·	hertz
	·	alternating current
	·	alternating or direct current
$n_0$	·	no load speed
	·	Class II Construction
... /min r /min	·	revolutions or reciprocation per minute

## FUNCTIONAL DESCRIPTION

### **⚠CAUTION:**

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

### Shaft lock



1. Shaft lock

007991

### **⚠CAUTION:**

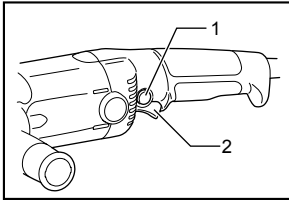
- Never actuate the shaft lock when the spindle is moving. The tool may be damaged.
- Press the shaft lock to prevent spindle rotation when installing or removing accessories.

### Switch action

### **⚠CAUTION:**

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

### For tool with type A switch trigger



007992

1. Lock button / Lock-off button
2. Switch trigger (typeA)

### For tool without lock button and lock-off button

To start the tool, simply pull the switch trigger. Release the switch trigger to stop.

### For tool with lock button

To start the tool, simply pull the switch trigger. Release the switch trigger to stop.

For continuous operation, pull the switch trigger and then push in the lock button.

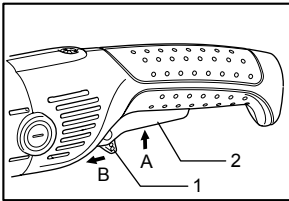
To stop the tool from the locked position, pull the switch trigger fully, then release it.

### For tool with lock-off button

To prevent the switch trigger from being accidentally pulled, a lock-off button is provided.

To start the tool, depress the lock-off button and pull the switch trigger. Release the switch trigger to stop.

### For tool with typeB switch trigger



008415

1. Lock lever
2. Switch trigger (type B)

### For tool with the lock-on switch

To start the tool, simply pull the switch trigger (A). Release the switch trigger to stop. For continuous operation, pull the switch trigger (A) and then push in the lock lever (B). To stop the tool from the locked position, pull the switch trigger (A) fully, then release it.

### For tool with the lock-off switch

To prevent the switch trigger from accidentally pulled, a lock lever is provided. To start the tool, push in the lock lever (B) and then pull the switch trigger (A). Release the switch trigger to stop.

### For tool with the lock on and lock-off switch

To prevent the switch trigger from accidentally pulled, a lock lever is provided. To start the tool, push in the lock lever (B) and then pull the switch trigger (A). Release the switch trigger to stop. For continuous operation, push in

the lock lever (B), pull the switch trigger and then push the lock lever further in (B). To stop the tool from the locked position, pull the switch trigger (A) fully, then release it.

## ASSEMBLY

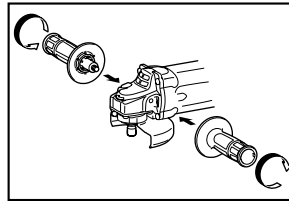
### ⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

### Installing side grip (handle)

### ⚠CAUTION:

- Always be sure that the side grip is installed securely before operation.



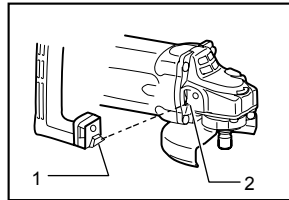
007993

Screw the side grip securely on the position of the tool as shown in the figure.

### Installing loop handle (Accessory)

### ⚠CAUTION:

- Always be sure that the loop handle is installed securely before operation.



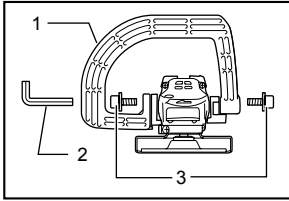
008049

1. Protrusion of loop handle
2. Matching hole in gear housing

Always install the loop handle on the tool before operation. Hold the tool's switch handle and the loop handle firmly with both hands during operation.

Install the loop handle so that its protrusion will fit into the matching hole in the gear housing.

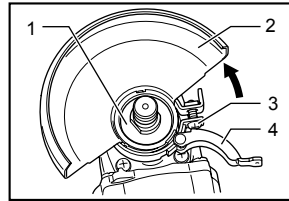
Install the bolts and tighten them with the hex wrench. The loop handle can be installed in two different directions as shown in the figures whichever is convenient for your work.



008047

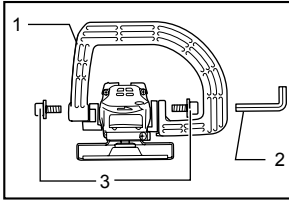
1. Loop handle
2. Hex wrench
3. Bolt

#### For tool with clamp lever type wheel guard



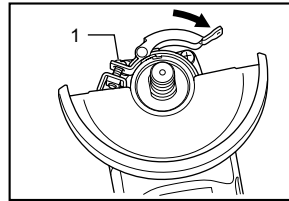
008343

1. Bearing box
2. Wheel guard
3. Screw
4. Lever



008048

1. Loop handle
2. Bolt
3. Hex wrench



008344

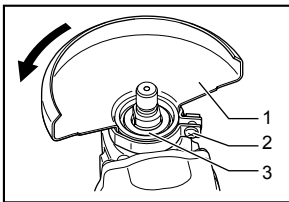
1. Screw

### Installing or removing wheel guard

#### ⚠ CAUTION:

- When using a depressed center grinding wheel/Multi-disc, wire wheel brush or cut-off wheel, the wheel guard must be fitted on the tool so that the closed side of the guard always points toward the operator.

#### For tool with locking screw type wheel guard



007994

1. Wheel guard
2. Screw
3. Bearing box

Loosen the lever on the wheel guard after loosening the screw. Mount the wheel guard with the protrusion on the wheel guard band aligned with the notch on the bearing box. Then rotate the wheel guard around to the position shown in the figure. Tighten the lever to fasten the wheel guard. If the lever is too tight or too loose to fasten the wheel guard, loosen or tighten the screw to adjust the tightening of the wheel guard band.

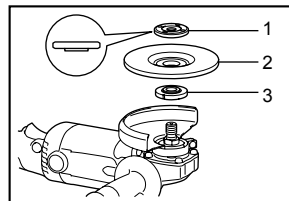
To remove wheel guard, follow the installation procedure in reverse.

### Installing or removing depressed center grinding wheel/Multi-disc (accessory)

#### ⚠ WARNING:

- Always use supplied guard when depressed center grinding wheel/Multi-disc is on tool. Wheel can shatter during use and guard helps to reduce chances of personal injury.

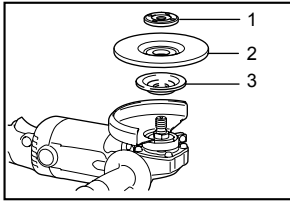
Mount the wheel guard with the protrusion on the wheel guard band aligned with the notch on the bearing box. Then rotate the wheel guard around 180 degrees counterclockwise. Be sure to tighten the screw securely. To remove wheel guard, follow the installation procedure in reverse.



007995

1. Lock nut
2. Depressed center grinding wheel/Multi-disc
3. Inner flange

## For USA/Canada only

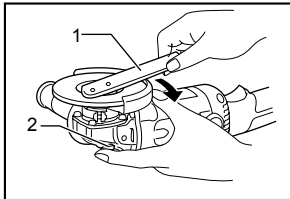


008053

1. Lock nut
2. Depressed center grinding wheel/Multi-disc
3. Inner flange

Mount the inner flange onto the spindle. Fit the wheel/disc on the inner flange and screw the lock nut onto the spindle.

To tighten the lock nut, press the shaft lock firmly so that the spindle cannot revolve, then use the lock nut wrench and securely tighten clockwise.



007996

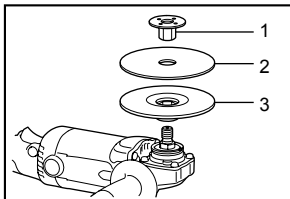
1. Lock nut wrench
2. Shaft lock

To remove the wheel, follow the installation procedure in reverse.

## Installing or removing abrasive disc (optional accessory)

### NOTE:

- Use sander accessories specified in this manual. These must be purchased separately.



007997

1. Lock nut
2. Abrasive disc
3. Rubber pad

Mount the rubber pad onto the spindle. Fit the disc on the rubber pad and screw the lock nut onto the spindle. To tighten the lock nut, press the shaft lock firmly so that the spindle cannot revolve, then use the lock nut wrench and securely tighten clockwise.

To remove the disc, follow the installation procedure in reverse.

## OPERATION

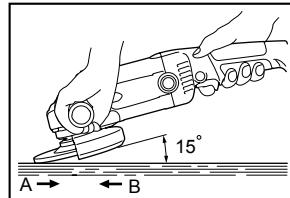
### ⚠WARNING:

- It should never be necessary to force the tool. The weight of the tool applies adequate pressure. Forcing and excessive pressure could cause dangerous wheel breakage.
- ALWAYS replace wheel if tool is dropped while grinding.
- NEVER bang or hit grinding disc or wheel onto work.
- Avoid bouncing and snagging the wheel, especially when working corners, sharp edges etc. This can cause loss of control and kickback.
- NEVER use tool with wood cutting blades and other sawblades. Such blades when used on a grinder frequently kick and cause loss of control leading to personal injury.

### ⚠CAUTION:

- Never switch on the tool when it is in contact with the workpiece, it may cause an injury to operator.
- Always wear safety goggles or a face shield during operation.
- After operation, always switch off the tool and wait until the wheel has come to a complete stop before putting the tool down.

## Grinding and sanding operation



007998

ALWAYS hold the tool firmly with one hand on rear handle and the other on the side handle. Turn the tool on and then apply the wheel or disc to the workpiece.

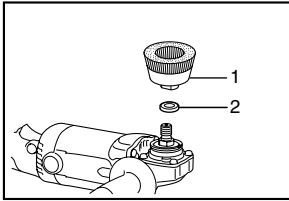
In general, keep the edge of the wheel or disc at an angle of about 15 degrees to the workpiece surface.

During the break-in period with a new wheel, do not work the grinder in the B direction or it will cut into the workpiece. Once the edge of the wheel has been rounded off by use, the wheel may be worked in both A and B direction.

## Operation with wire cup brush (optional accessory)

### ⚠ CAUTION:

- Check operation of brush by running tool with no load, insuring that no one is in front of or in line with brush.
- Do not use brush that is damaged, or which is out of balance. Use of damaged brush could increase potential for injury from contact with broken brush wires.



008002

1. Wire cup brush
2. Urethane washer

Unplug tool and place it upside down allowing easy access to spindle. Remove any accessories on spindle. Mount urethane washer then thread wire cup brush onto spindle and tighten with supplied wrench. When using brush, avoid applying too much pressure which causes over bending of wires, leading to premature breakage.

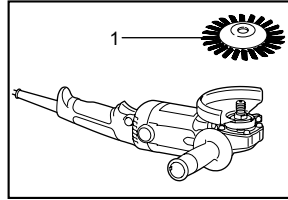
### NOTE:

- When using wire cup brush, mount urethane washer to the spindle. It will make it easier to remove wire cup brush.

## Operation with wire wheel brush (optional accessory)

### ⚠ CAUTION:

- Check operation of wire wheel brush by running tool with no load, insuring that no one is in front of or in line with the wire wheel brush.
- Do not use wire wheel brush that is damaged, or which is out of balance. Use of damaged wire wheel brush could increase potential for injury from contact with broken wires.
- ALWAYS use guard with wire wheel brushes, assuring diameter of wheel fits inside guard. Wheel can shatter during use and guard helps to reduce chances of personal injury.



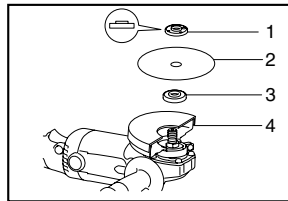
007999

1. Wire wheel brush

Unplug tool and place it upside down allowing easy access to spindle. Remove any accessories on spindle. Thread wire wheel brush onto spindle and tighten with the wrenches.

When using wire wheel brush, avoid applying too much pressure which causes over bending of wires, leading to premature breakage.

## Operation with abrasive cut-off wheel (optional accessory)



008054

1. Lock nut
2. Abrasive cut-off wheel
3. Inner flange
4. Wheel guard for cut-off wheel

### ⚠ WARNING:

- When using an abrasive cut-off wheel, be sure to use only the special wheel guard designed for use with cut-off wheels.
- NEVER use cut-off wheel for side grinding.
- Do not "jam" the wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut. Overstressing the wheel increases the loading and susceptibility to twisting or binding of the wheel in the cut and the possibility of kickback, wheel breakage and overheating of the motor may occur.
- Do not start the cutting operation in the workpiece. Let the wheel reach full speed and carefully enter into the cut moving the tool forward over the workpiece surface. The wheel may bind, walk up or kickback if the power tool is started in the workpiece.
- During cutting operations, never change the angle of the wheel. Placing side pressure on the cut-off wheel (as in grinding) will cause the wheel to crack and break, causing serious personal injury.

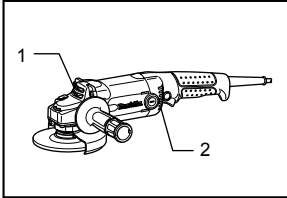


## MAINTENANCE

### ⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

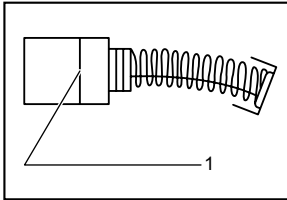
The tool and its air vents have to be kept clean. Regularly clean the tool's air vents or whenever the vents start to become obstructed.



008001

1. Exhaust vent
2. Inhalation vent

### Replacing carbon brushes

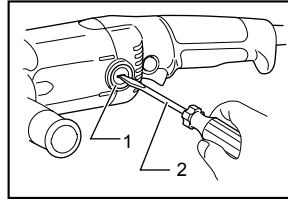


001145

1. Limit mark

Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.



008000

1. Brush holder cap
2. Screwdriver

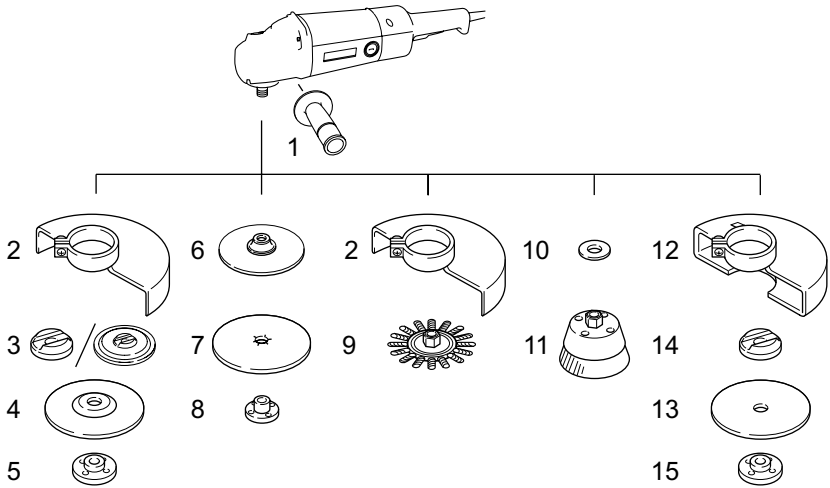
To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

## ACCESSORIES

### ⚠CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.
- Your tool is supplied with a guard for use with a depressed center grinding wheel, multi-disc and wire wheel brush. A cut-off wheel can also be used with an optional guard. If you decide to use your Makita grinder with approved accessories which you purchase from your Makita distributor or factory service center, be sure to obtain and use all necessary fasteners and guards as recommended in this manual. Your failure to do so could result in personal injury to you and others.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.



	GA5010/GA5010Y/GA5010Z/GA5011/GA5011Y	GA6010/GA6010Z/GA6011/GA6011Y
1	Grip 36	
2	Wheel guard	
3	Inner flange 45	Inner flange 82
4	Depressed center grinding wheel/Multi-disc	
5	Lock nut 5/8-45	
6	Rubber pad 115	
7	Abrasive disc	
8	Sanding lock nut 5/8-48	
9	Wire wheel brush	
10	Urethane washer 14	
11	Wire cup brush	
12	Wheel guard (For cut-off wheel)	
13	Cut-off wheel	
14	Inner flange 45	Inner flange 48
15	Lock nut 5/8-45	Lock nut 5/8-48
-	Lock nut wrench 28	
-	Loop handle	
-	Dust cover	

008051

< USA only >

# WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.