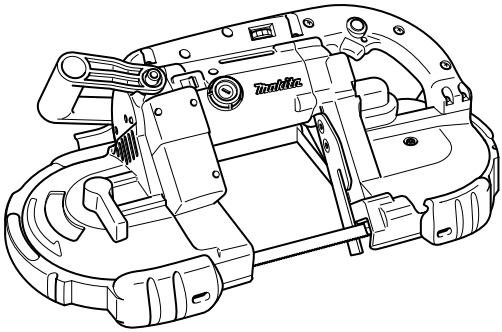
INSTRUCTION MANUAL

Portable Band Saw

2107F
2107FZ



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DOUBLE
INSULATION

IMPORTANT: Read Before Using.

ENGLISH (Original instructions)

SPECIFICATIONS

Model		2107F / 2107FZ
Max. cutting capacity	Round workpiece	120 mm (4-3/4") dia.
	Rectangular workpiece	120 mm x 120 mm (4-3/4" x 4-3/4")
Blade speed		1.0 - 1.7 m/s (200 - 350 ft./min)
Blade size	Length	1,140 mm (44-7/8")
	Width	13 mm (1/2")
	Thickness	0.5 mm (0.020")
Overall dimensions (H x W x L)		523 mm x 188 mm x 269 mm (20-5/8" x 7-3/8" x 10-5/8")
Net weight		6.0 kg (13.1 lbs)

• Due to our continuing program of research and development, the specifications herein are subject to change without notice.

• Specifications may differ from country to country.

• Weight according to EPTA-Procedure 01/2003

GEA008-2

General Power Tool Safety Warnings

⚠ **WARNING Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
9. **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of an GFCI reduces the risk of electric shock.

Personal safety

10. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
11. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
12. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
13. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
14. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.

15. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
16. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

Power tool use and care

17. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
18. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
19. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
20. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
21. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
22. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
23. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Service

24. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
25. **Follow instruction for lubricating and changing accessories.**
26. **Keep handles dry, clean and free from oil and grease.**

USE PROPER EXTENSION CORD. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Table 1 shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

Table 1: Minimum gage for cord

Ampere Rating		Volts	Total length of cord in feet			
		120V	25 ft.	50 ft.	100 ft.	150 ft.
		220V - 240V	50 ft.	100 ft.	200 ft.	300 ft.
More Than	Not More Than	AWG				
0	6		18	16	16	14
6	10		18	16	14	12
10	12		16	16	14	12
12	16		14	12	Not Recommended	

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PORTABLE BAND SAW SAFETY WARNINGS

1. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessories contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
2. **Use only blades which are 1,140 mm (44-7/8") long, 13 mm (1/2") wide, and 0.5 mm (0.020") thick.**
3. **Check the blade carefully for cracks or damage before operation. Replace cracked or damaged blade immediately.**
4. **Secure the workpiece firmly. When cutting a bundle of workpieces, be sure that all workpieces are secured together firmly before cutting.**

5. **Cutting workpieces covered with oil can cause the blade to come off unexpectedly. Wipe off all excess oil from workpieces before cutting.**
6. **Never use the cutting oil as a cutting lubricant. Use only Makita cutting wax.**
7. **Do not wear gloves during operation.**
8. **Hold the tool firmly with both hands.**
9. **Keep hands away from rotating parts.**
10. **When cutting metal, be cautious of hot flying chips.**
11. **Do not leave the tool running unattended.**
12. **Do not touch the blade or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**

SAVE THESE INSTRUCTIONS.

⚠WARNING:

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

USD201-2

Symbols

The followings show the symbols used for tool.

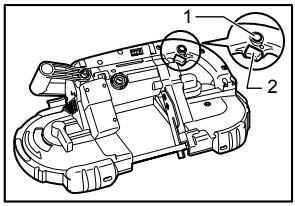
V	·	volts
A	·	amperes
Hz	·	hertz
~	·	alternating current
n_o	·	no load speed
⧈	·	Class II Construction
... /min r /min	·	revolutions or reciprocation per minute

FUNCTIONAL DESCRIPTION

⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action



1. Lock button / Lock-off button
2. Switch trigger

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⚠CAUTION:

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

For Model 2107F

To start the tool, simply pull the switch trigger. Release the switch trigger to stop.

For continuous operation, pull the switch trigger and then push in the lock button.

To stop the tool from the locked position, pull the switch trigger fully, then release it.

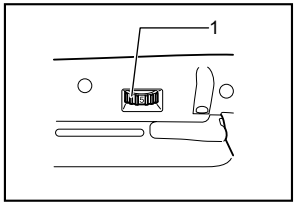
For Model 2107FZ

To prevent the switch trigger from being accidentally pulled, a lock-off button is provided. To start the tool, press in the lock-off button and pull the switch trigger. Release the switch trigger to stop.

⚠WARNING:

- **NEVER use tool without a fully operative switch trigger.** Any tool with an inoperative switch is HIGHLY DANGEROUS and must be repaired before further usage or serious personal injury may occur.
- For your safety, this tool is equipped with a lock-off button which prevents the tool from unintended starting. NEVER use the tool if it runs when you simply pull the switch trigger without pressing the lock-off button. A switch in need of repair may result in unintentional operation and serious personal injury. Return tool to a Makita service center for proper repairs BEFORE further usage.
- NEVER defeat the lock-off button by taping down or some other means. A switch with a defeated lock-off button may result in unintentional operation and serious personal injury.

Speed adjusting dial



1. Speed adjusting dial

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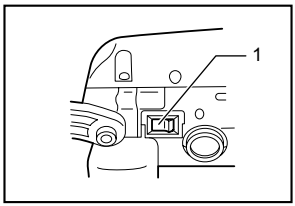
The tool speed can be infinitely adjusted between 1.0 m/s and 1.7 m/s by turning the adjusting dial. Higher speed is obtained when the dial is turned in the direction of number 5; lower speed is obtained when it is turned in the direction of number 1.
Select the proper speed for the workpiece to be cut.

⚠CAUTION:

- The speed adjusting dial can be turned only as far as 5 and back to 1. Do not force it past 5 or 1, or the speed adjusting function may no longer work.

Lighting up the lamps



1. Lamp switch

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⚠CAUTION:

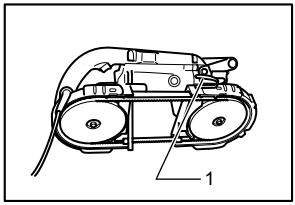
- Do not apply impact to the light, which may cause damage or shorted service time to it.

To turn on the lamp, press the "I"(ON) side of the lamp switch. Press the "O"(OFF) side to turn it off.

NOTE:

- Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.
- Do not use thinner or gasoline to clean the lamp. Such solvents may damage it.
- After operation, always turn off the light by pressing the "O (OFF)" side.

Hook (Optional accessory)



1. Hook

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The tool may be hung using the hook. Hang tool on a pipe vice or other suitable, stable structure.

ASSEMBLY

⚠CAUTION:

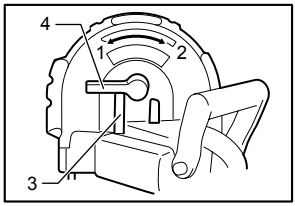
- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Installing or removing the blade

⚠CAUTION:

- Oil on the blade can cause the blade to slip or come off unexpectedly. Wipe off all excess oil with a cloth before installing the blade.
- Use caution when handling the blade so that you are not cut by the sharp edge of the blade teeth.

Turn the blade tightening lever clockwise until it hits against the protrusion on the frame.



1. Tighten
2. Loosen
3. Protrusion
4. Lever

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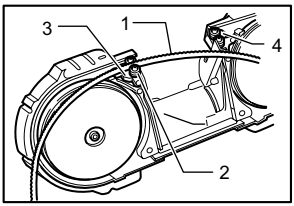
Match the direction of the arrow on the blade to that of the arrow on the wheels.



1. Blade
2. Bearing
3. Upper holder
4. Lower holder

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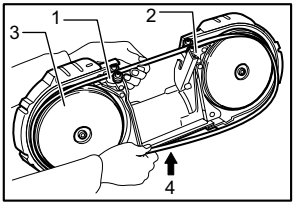
Position the blade around the wheels and insert the other side of the blade within the upper holder and lower holder until the blade back contacts the bottom of the upper

holder and lower holder.



1. Upper holder
2. Lower holder
3. Wheel
4. Press

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Start and stop the tool two or three times to make sure that the blade runs properly on the wheels.

⚠CAUTION:

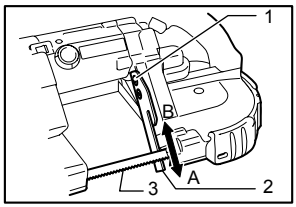
- While making sure that the blade runs on the wheels properly, keep your body away from the blade area.

To remove the blade, follow the installation procedure in reverse.

⚠CAUTION:

- When turning the blade tightening lever clockwise to release the tension on the blade, point the tool downward because the blade may come off unexpectedly.

Adjusting the protrusion of stopper plate



1. Screw
2. Stopper plate
3. Blade

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Protrusion of the stopper plate to the blade can be adjusted.

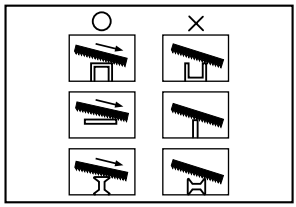
In the ordinary operation, protrude the stopper plate to the A side fully.

When the stopper plate strikes against the obstacles like a wall or the like at the finishing of a cut, loosen two screws and slide it to the B side in the figure.

After sliding the stopper plate, secure it by tightening two screws firmly.

OPERATION

It is important to keep at least two teeth in the cut. Select the proper cutting position for your workpiece by referring to the figure.



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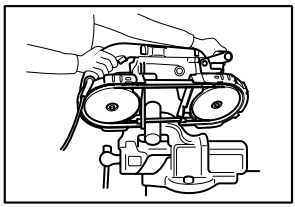
Hold the tool by both hands as shown in the figure with the stopper plate contacting the workpiece and the blade clear of the workpiece.



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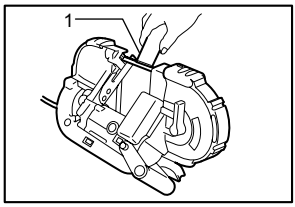
Turn the tool on and wait until the blade attains full speed. Gently lower the blade into the cut. The weight of the tool or slightly pressing the tool will supply adequate pressure for the cutting. Do not force the tool.

As you reach the end of a cut, release pressure and, without actually raising the tool, lift it slightly so that it will not fall against the workpiece.

⚠CAUTION:

- Applying excessive pressure to the tool or twisting of the blade may cause bevel cutting or damage to the blade.
- When not using the tool for a long period of time, remove the blade from the tool.

When cutting metals, use Makita cutting wax as a cutting lubricant. To apply the cutting wax to the blade teeth, start the tool and cut in to the cutting wax as shown in the figure after removing a cap of the cutting wax.



1. Cutting wax

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⚠CAUTION:

- Never use cutting oil or apply excessive amount of wax to the blade. It may cause the blade to slip or come off unexpectedly.
- When cutting cast iron, do not use any cutting wax.

MAINTENANCE

⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.
- Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

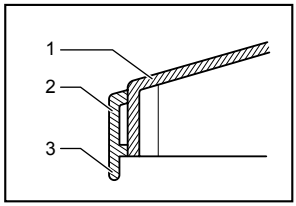
Cleaning

After use, remove wax, chips and dust from the tool, wheel tires and blade.

⚠CAUTION:

- Never use solvents such as turpentine, gasoline, lacquer, etc. to clean plastic parts.
- Wax and chips on the tires may cause the blade to slip and come off unexpectedly. Use a dry cloth to remove wax and chips from the tires.

Replacing tires on wheels



1. Wheel
2. Tire
3. Lip

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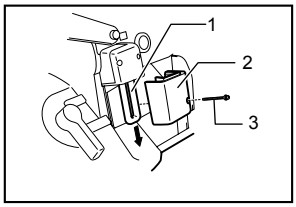
When the blade slips or does not track properly because of badly worn tires, or the lip of the tire on motor side gets damaged, the tires should be replaced.

Replacing fluorescent tube



1. Fluorescent tube
2. lump box
3. Tapping screw

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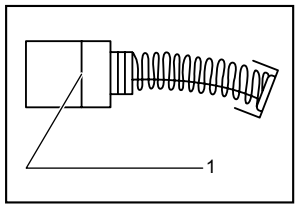
⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before replacing the fluorescent tube.
- Do not apply force, impact or scratch to a fluorescent tube, which can cause a glass of the fluorescent tube to be broken resulting in a injury to you or your bystanders.
- Leave the fluorescent tube for a while immediately after a use of it and then replace it. If not. You may burn yourself.

Remove screws, which secure Lamp Box for the light.
Pull out the Lamp Box keeping pushing lightly the upper position of it as illustrated on the left.
Pull out the fluorescent tube and then replace it with Makita original new one.

Replacing carbon brushes



1. Limit mark

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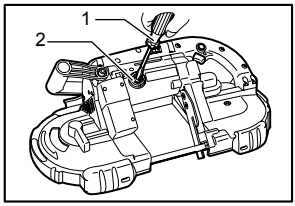
Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.
Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.



1. Screwdriver
2. Brush holder cap

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To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠**CAUTION:**

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Band saw blades
- Hex wrench 4
- Cutting wax
- Portable band saw stand

NOTE:

- Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.