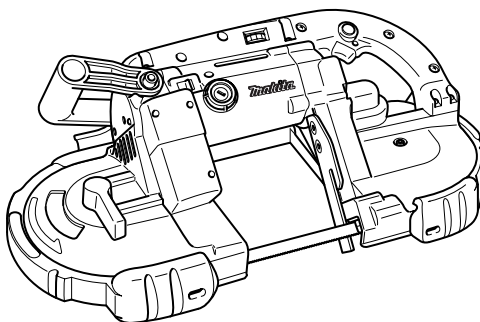


INSTRUCTION MANUAL



Portable Band Saw

2107F



006188



DOUBLE INSULATION

⚠ WARNING:

For your personal safety, READ and UNDERSTAND before using.
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

ENGLISH

SPECIFICATIONS

Model		2107F
Max. cutting capacity	Round workpiece	120 mm (4-3/4") dia.
	Rectangular workpiece	120 mm x 120 mm (4-3/4" x 4-3/4")
Blade speed		1.0 - 1.7 m/s (200 - 350 ft./min.)
Blade size	Length	1,140 mm (44-7/8")
	Width	13 mm (1/2")
	Thickness	0.5 mm (0.020")
Overall dimensions (H x W x L)		523 mm x 188 mm x 269 mm (20-5/8" x 7-3/8" x 10-5/8")
Net weight		6.3 kg (13.8 lbs)

- Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
- Note: Specifications may differ from country to country.

GENERAL SAFETY RULES

USA002-2

(For All Tools)

WARNING:


Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

Work Area

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

4. **Double insulated tools are equipped with a polarized plug (one blade is wider than the other.) This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way.** Double insulation  eliminates the need for the three wire

grounded power cord and grounded power supply system.

5. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately.** Damaged cords increase the risk of electric shock.
8. **When operating a power tool outside, use an outdoor extension cord marked "W-A" or "W".** These cords are rated for outdoor use and reduce the risk of electric shock.

Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
11. **Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.

12. **Remove adjusting keys or wrenches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and balance enables better control of the tool in unexpected situations.
14. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions. Ordinary eye or sun glasses are NOT eye protection.

Tool Use and Care

15. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
16. **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
17. **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
19. **Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.

20. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools with sharp cutting edges are less likely to bind and are easier to control.
21. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
22. **Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool, may become hazardous when used on another tool.

SERVICE

23. **Tool service must be performed only by qualified repair personnel.** Service or maintenance performed by unqualified personnel could result in a risk of injury.
24. **When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual.** Use of unauthorized parts or failure to follow Maintenance instructions may create a risk of electric shock or injury.

USE PROPER EXTENSION CORD: Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Table 1 shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

Table 1: Minimum gage for cord

Ampere Rating		Volts	Total length of cord in feet			
		120 V	25 ft.	50 ft.	100 ft.	150 ft.
More Than	Not More Than		AWG			
0	6		18	16	16	14
6	10		18	16	14	12
10	12		16	16	14	12
12	16		14	12	Not Recommended	

SPECIFIC SAFETY RULES

GEB005-2

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to portable band saw safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

1. **Use only blades which are 1,140 mm (44-7/8") long, 13 mm (1/2") wide, and 0.5 mm (.020") thick.**
2. **Check the blade carefully for cracks or damage before operation. Replace cracked or damaged blade immediately.**
3. **Secure the workpiece firmly. When cutting a bundle of workpieces, be sure that all workpieces are secured together firmly before cutting.**

4. Cutting workpieces covered with oil can cause the blade to come off unexpectedly. Wipe off all excess oil from workpieces before cutting.
5. Never use the cutting oil as a cutting lubricant. Use only Makita cutting wax.
6. Do not wear gloves during operation.
7. Hold the tool firmly with both hands.
8. Keep hands away from rotating parts.
9. When cutting metal, be cautious of hot flying chips.
10. Do not leave the tool running unattended.
11. Do not touch the blade or workpiece immediately after operation; they are extremely hot and could burn your skin.
12. Hold tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.



SAVE THESE INSTRUCTIONS

⚠ WARNING:
MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

SYMBOLS

USD201-2

The followings show the symbols used for tool.

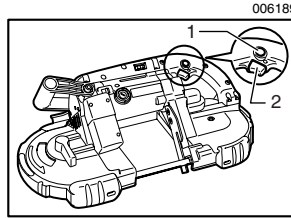
- V.....volts
 A.....amperes
 Hz.....hertz
alternating current
 n.....no load speed
Class II Construction
 .../min.....revolutions or reciprocation per minute

FUNCTIONAL DESCRIPTION

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action



1. Lock button
2. Switch trigger

⚠ CAUTION:

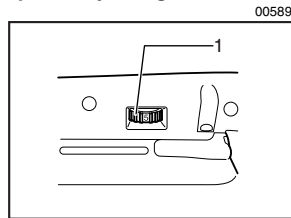
- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Release the switch trigger to stop.

For continuous operation, pull the switch trigger and then push in the lock button.

To stop the tool from the locked position, pull the switch trigger fully, then release it.

Speed adjusting dial



1. Speed adjusting dial

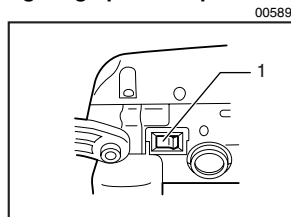
The tool speed can be infinitely adjusted between 1.0 m/s and 1.7 m/s by turning the adjusting dial. Higher speed is obtained when the dial is turned in the direction of number 5; lower speed is obtained when it is turned in the direction of number 1.

Select the proper speed for the workpiece to be cut.

⚠ CAUTION:

- The speed adjusting dial can be turned only as far as 5 and back to 1. Do not force it past 5 or 1, or the speed adjusting function may no longer work.

Lighting up the lamps



1. Lamp switch

⚠ CAUTION:

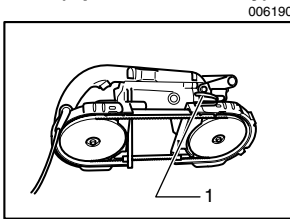
- Do not apply impact to the light, which may cause damage or shorted service time to it.

To turn on the lamp, press the "I"(ON) side of the lamp switch. Press the "O"(OFF) side to turn it off.

NOTE:

- Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.
- Do not use thinner or gasoline to clean the lamp. Such solvents may damage it.
- After operation, always turn off the light by pressing the "O (OFF)" side.

Hook (Optional accessory)



The tool may be hung using the hook. Hang tool on a pipe vice or other suitable, stable structure.

ASSEMBLY

⚠ CAUTION:

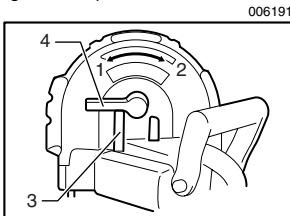
- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

Installing or removing the blade

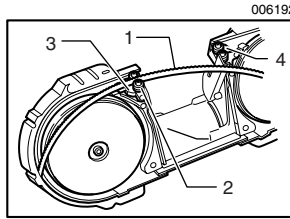
⚠ CAUTION:

- Oil on the blade can cause the blade to slip or come off unexpectedly. Wipe off all excess oil with a cloth before installing the blade.
- Use caution when handling the blade so that you are not cut by the sharp edge of the blade teeth.

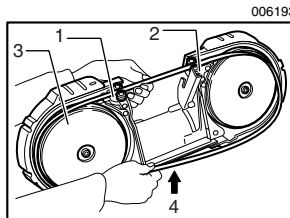
Turn the blade tightening lever clockwise until it hits against the protrusion on the frame.



Match the direction of the arrow on the blade to that of the arrow on the wheels.



Position the blade around the wheels and insert the other side of the blade within the upper holder and lower holder until the blade back contacts the bottom of the upper holder and lower holder.



Start and stop the tool two or three times to make sure that the blade runs properly on the wheels.

⚠ CAUTION:

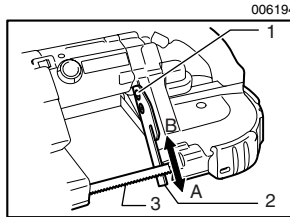
- While making sure that the blade runs on the wheels properly, keep your body away from the blade area.

To remove the blade, follow the installation procedure in reverse.

⚠ CAUTION:

- When turning the blade tightening lever clockwise to release the tension on the blade, point the tool downward because the blade may come off unexpectedly.

Adjusting the protrusion of stopper plate



Protrusion of the stopper plate to the blade can be adjusted.

In the ordinary operation, protrude the stopper plate to the A side fully.

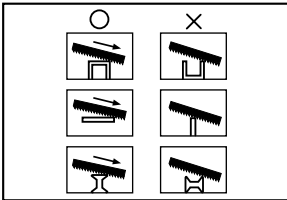
When the stopper plate strikes against the obstacles like a wall or the like at the finishing of a cut, loosen two screws and slide it to the B side in the figure.

After sliding the stopper plate, secure it by tightening two screws firmly.

OPERATION

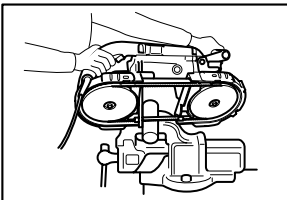
It is important to keep at least two teeth in the cut. Select the proper cutting position for your workpiece by referring to the figure.

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Hold the tool by both hands as shown in the figure with the stopper plate contacting the workpiece and the blade clear of the workpiece.

006195



Turn the tool on and wait until the blade attains full speed. Gently lower the blade into the cut. The weight of the tool or slightly pressing the tool will supply adequate pressure for the cutting. Do not force the tool.

As you reach the end of a cut, release pressure and, without actually raising the tool, lift it slightly so that it will not fall against the workpiece.

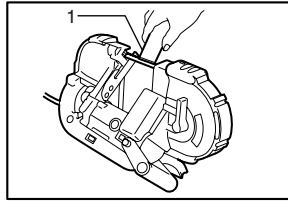
⚠ CAUTION:

- Applying excessive pressure to the tool or twisting of the blade may cause bevel cutting or damage to the blade.
- When not using the tool for a long period of time, remove the blade from the tool.

When cutting metals, use Makita cutting wax as a cutting lubricant. To apply the cutting wax to the blade teeth,

start the tool and cut in to the cutting wax as shown in the figure after removing a cap of the cutting wax.

006196



1. Cutting wax

⚠ CAUTION:

- Never use cutting oil or apply excessive amount of wax to the blade. It may cause the blade to slip or come off unexpectedly.
- When cutting cast iron, do not use any cutting wax.

MAINTENANCE

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

Cleaning

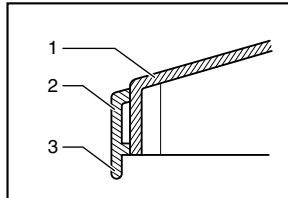
After use, remove wax, chips and dust from the tool, wheel tires and blade.

⚠ CAUTION:

- Never use solvents such as turpentine, gasoline, lacquer, etc. to clean plastic parts.
- Wax and chips on the tires may cause the blade to slip and come off unexpectedly. Use a dry cloth to remove wax and chips from the tires.

Replacing tires on wheels

004750

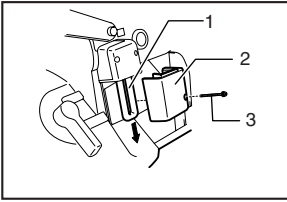


1. Wheel
2. Tire
3. Lip

When the blade slips or does not track properly because of badly worn tires, or the lip of the tire on motor side gets damaged, the tires should be replaced.

Replacing fluorescent tube

005905



1. Fluorescent tube
2. Lamp box
3. Tapping screw

⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before replacing the fluorescent tube.
- Do not apply force, impact or scratch to a fluorescent tube, which can cause a glass of the fluorescent tube to be broken resulting in an injury to you or your bystanders.
- Leave the fluorescent tube for a while immediately after a use of it and then replace it. If not, you may burn yourself.

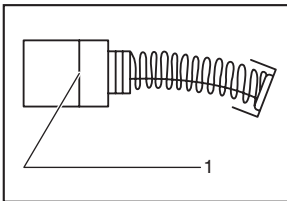
Remove screws, which secure Lamp Box for the light.

Pull out the Lamp Box keeping pushing lightly the upper position of it as illustrated on the left.

Pull out the fluorescent tube and then replace it with Makita original new one.

Replacing carbon brushes

001145

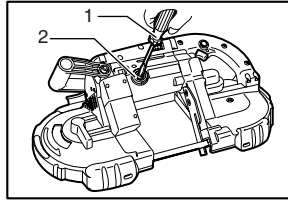


1. Limit mark

Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.

006197



1. Screwdriver
2. Brush holder cap

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

ACCESSORIES

⚠ CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita service center.

- Band saw blades
- Hex wrench 3
- Cutting wax
- Portable band saw stand

EN0006-1