

BRAKE FLARING TOOL KIT



Includes:

- 1 - Vice Assembly
- 2 - Depth Plug
- 3 - Deburring Tool
- 4 - Grease
- 5 - Forming Plug 3/16", 4.75mm
- 6 - Forming Plug 1/4"



Fig A



Fig B



Fig C

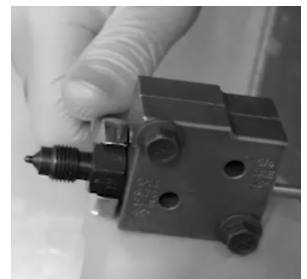


Fig D



1. Prepare end of tubing by making sure it is cut off square.
2. Deburr inside of tube with deburring tool (Fig A).
3. Chamfer O.D. with a fine tooth file.
4. Insert tube into correct side of vise against depth plug, hold tube firmly in place remove depth plug (Fig B) and tighten vise jaws together using a 3/8" wrench or socket (Fig C).
5. Using the correct size forming plug grease the end marked F1, screw into vise and tighten using a 5/8" wrench until it stops, then remove (Fig D).
6. Grease end marked F2 and screw into vise until it stops and remove.
7. Take vise jaws apart and remove tubing and clean grease out of it.
8. The operation is the same for 3/16", 4.75mm and 1/4" tubing.