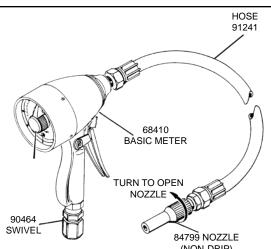
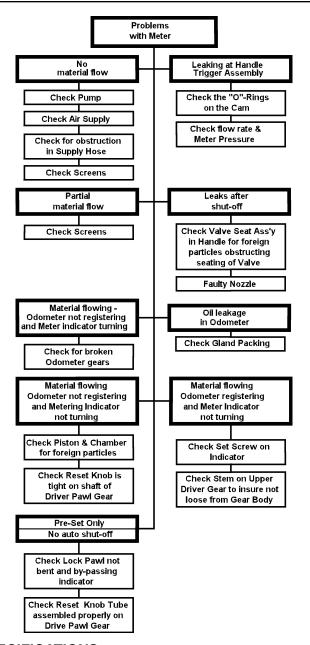


MODEL 877 METERING CONTROL VALVE Series "A"





(NON-DRIP)

WARNING Systems which will be dispensing fluids under pressure may need to be protected by using a thermal relief kit which will safely limit the pressures caused by thermal expansion. Please contact your local Lincoln distributor and refer to Section K5, Page 31 for more details. Failure to include thermal relief protection may cause damage not covered

CAUTION

under Lincoln's warranty policy.

New metering systems must be purged prior to installation of metering control calce to free system of contaminates.

©

IMPORTANT NOTE:

The automatic nozzle requires 60 PSI to open and function properly. A pump exceeding 60 PSI is required for adequate flow and proper operation. A pump ratio of at least 3:1 os recommended.

OPERATION

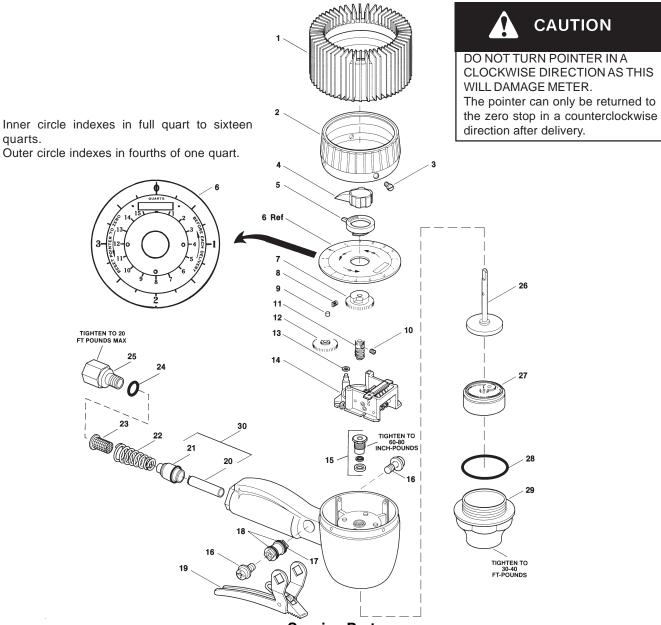
The meter can handle petroleum products such as automatic transmission fluid, S.A.E. 5 to 50 weight motor oil, S.A.E. 80 to 240 weight gear oil and antifreeze fluid (ethylene glycol).

The meter can be locked in the on position by engaging the trigger lock, to release the lock the trigger must be depressed thus releasing the lock. Before each use reset the meter by rotating the indicator knob counterclockwise to zero.

C Indicates change

SPECIFICATIONS:

Dial Capacity 32 Ounces - 16 Quarts Totalizer Quarts Flow Max. 4 Gallons per min. (15 liters per min.) Flow Min. 0.4 Gallons per min. (1.5 Liters per min.) Operating Pressure Max. 1000 PSI (70 Bar) 110° F (45° C) Operating Temp. Max. +/- 0.65% Accuracy Weight 3.3 Lbs. (1.5 Kg.) 1/2 NPT Meter Inlet Threads



Service Parts

2 Shroud 68410-12 17 Cam 68410-5 3 Shroud screw 66871 - 5 (4) 18 0-ring 68410-4 (2) 4 Knob assembly 242912 19 Valve trigger assembly 68410-1 5 Inner circle pointer 66871-53 20 **Valve sleeve assembly 68410-1 6 Dial assembly 68410-26 21 **Valve seat assembly 69304-3 7 Inner circle pointer cam 66871-50 22 Spring 69304-3 8 Clutch spring 66871-3 23 Screen 68410-27 9 Clutch roller 66871-4 24 0-ring 243176 10 Set screw 50541 25 Adapter 243175 11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 66871-111 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15	Service Faits						
2 Shroud 68410-12 17 Cam 68410-5 3 Shroud screw 66871 - 5 (4) 18 0-ring 68410-4 (2 4 Knob assembly 242912 19 Valve trigger assembly 68410-1 5 Inner circle pointer 66871-53 20 **Valve sleeve assembly 68410-1 6 Dial assembly 68410-26 21 **Valve seat assembly 69304-3 7 Inner circle pointer cam 66871-50 22 Spring 69304-3 8 Clutch spring 66871-3 23 Screen 68410-27 9 Clutch roller 66871-4 24 0-ring 243176 10 Set screw 50541 25 Adapter 243175 11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 68410-15 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28	ITEM	DESCRIPTION	Part No.	ITEM	DESCRIPTION	Part No.	
3 Shroud screw 66871 - 5 (4) 18 0-ring 68410-4 (2) 4 Knob assembly 242912 19 Valve trigger assembly 68410-1 5 Inner circle pointer 66871-53 20 **Valve sleeve assembly 68410-1 6 Dial assembly 68410-26 21 **Valve sleeve assembly 69304-3 7 Inner circle pointer cam 66871-50 22 Spring 69304-3 8 Clutch spring 66871-3 23 Screen 68410-27 9 Clutch roller 66871-4 24 0-ring 243176 10 Set screw 50541 25 Adapter 243175 11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 66871-111 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3	1	*Shroud Protector	242911	16	Screw	68410-2 (2)	
4 Knob assembly 242912 19 Valve trigger assembly 68410-1 5 Inner circle pointer 66871-53 20 **Valve sleeve assembly 68410-1 6 Dial assembly 68410-26 21 **Valve sleeve assembly 69304-3 7 Inner circle pointer cam 66871-50 22 Spring 69304-3 8 Clutch spring 66871-4 24 0-ring 243176 9 Clutch roller 66871-4 24 0-ring 243175 10 Set screw 50541 25 Adapter 243175 11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 66871-111 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3 29 Housing cap 68410-14	2	Shroud	68410-12	17	Cam	68410-5	
5Inner circle pointer66871-5320**Valve sleeve assembly6Dial assembly68410-2621**Valve seat assembly7Inner circle pointer cam66871-5022Spring69304-38Clutch spring66871-323Screen68410-279Clutch roller66871-4240-ring24317610Set screw5054125Adapter24317511Upper driving pawl worm gear66871-5426Upper driving pawl gear assembly66871-11112Inner circle pointer gear66871-1727Chamber & piston assembly68410-1513Spacer69304-2328Housing cap gasket66871-1214Register assembly69795-329Housing cap68410-14	3	Shroud screw	66871 -5 (4)	18	0-ring	68410-4 (2)	
6 Dial assembly 68410-26 21 **Valve seat assembly 7 Inner circle pointer cam 66871-50 22 Spring 69304-3 8 Clutch spring 66871-3 23 Screen 68410-27 9 Clutch roller 66871-4 24 0-ring 243176 10 Set screw 50541 25 Adapter 243175 11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 66871-111 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3 29 Housing cap 68410-14	4	Knob assembly	242912	19	Valve trigger assembly	68410-1	
7 Inner circle pointer cam 66871-50 22 Spring 69304-3 8 Clutch spring 66871-3 23 Screen 68410-27 9 Clutch roller 66871-4 24 0-ring 243176 10 Set screw 50541 25 Adapter 243175 11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 66871-111 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3 29 Housing cap 68410-14	5	Inner circle pointer	66871-53	20	**Valve sleeve assembly		
8 Clutch spring 66871-3 23 Screen 68410-27 9 Clutch roller 66871-4 24 0-ring 243176 10 Set screw 50541 25 Adapter 243175 11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 66871-111 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3 29 Housing cap 68410-14	6	Dial assembly	68410-26	21	**Valve seat assembly		
9 Clutch roller 66871-4 24 0-ring 243176 10 Set screw 50541 25 Adapter 243175 11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 66871-111 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3 29 Housing cap 68410-14	7	Inner circle pointer cam	66871-50	22	Spring	69304-3	
10 Set screw 50541 25 Adapter 243175 11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 66871-111 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3 29 Housing cap 68410-14	8	Clutch spring	66871-3	23	Screen	68410-27	
11 Upper driving pawl worm gear 66871-54 26 Upper driving pawl gear assembly 66871-11 12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3 29 Housing cap 68410-14	9	Clutch roller	66871-4	24	0-ring	243176	
12 Inner circle pointer gear 66871-17 27 Chamber & piston assembly 68410-15 13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3 29 Housing cap 68410-14	10	Setscrew	50541	25	Adapter	243175	
13 Spacer 69304-23 28 Housing cap gasket 66871-12 14 Register assembly 69795-3 29 Housing cap 68410-14	11	Upper driving pawl worm gear	66871 -54	26	Upper driving pawl gear assembly	66871-111	
14Register assembly69795-329Housing cap68410-14	12	Inner circle pointer gear	66871-17	27	Chamber & piston assembly	68410-15	
	13	Spacer	69304-23	28	Housing cap gasket	66871-12	
15 Packing kit 237388 30 Valve Assembly (Buna-N) 271700	14	Register assembly	69795-3	29	Housing cap	68410-14	
	15	Packing kit	237388	30	Valve Assembly (Buna-N)	271700	

Quantity

* May be purchased separately

** See valve assembly item 30