

Magnum[®] 100SG Spool Gun

Processes
MIG

Product Number
K2532-1

Rated Output – Current/Duty Cycle
130A/30%

Cable Length
10 ft. (3.0 m)

Wire Size Range – in. (mm)
.030-.035 (0.8-0.9)

Weight/Dimensions (H x W x D)
3.5 lbs. (1.6 kg)
15.75 x 10.50 x 4.25
(400 x 267 x 108 mm)

Precise Feeding Performance for Soft Aluminum Wire.

The Magnum[®] 100SG spool gun is the lowest cost way to add reliable and precise wire feeding performance for soft aluminum wire. It's easy to set up for novice and experienced welders on Lincoln Electric compact wire feeder/welders.

FEATURES

- ▶ **Lightweight** at only 3.5 lbs. (1.6 kg).
- ▶ **All aluminum alloys** and recommended wire diameters can be fed with the same drive roll and liner assembly.
- ▶ **Ergonomic grip** and balanced design.
- ▶ **Full travel mechanical trigger** can be easily felt through a welding glove.
- ▶ **10 ft. (3.0 m) gun cable**, control harness, and gun connector offers fast connections to the welding machine.
- ▶ **No expensive gun or bulky adapter module** is required.
- ▶ **Cushioned carrying case** protects the gun during transport and storage.

APPLICATIONS

- ▶ **Light Fabrication**
- ▶ **Quick Projects and Repair**



WHAT'S INCLUDED

- ▶ Spool gun with 10 ft. (3.0 m) cable
- ▶ Spool of .035 in. (0.9 mm) 4043 aluminum alloy wire
- ▶ .030-.035 in. (0.8-0.9 mm) drive roll
- ▶ Contact tips (Qty. 3)
- ▶ Electrical harness with toggle switch (must be installed in power source)
- ▶ Cushioned carrying case

RECOMMENDED POWER SOURCES

- ▶ POWER MIG[®] 216
- ▶ POWER MIG[®] 140C
- ▶ POWER MIG[®] 180C
- ▶ POWER MIG[®] 180 Dual
- ▶ SP-140T
- ▶ SP-180T

EXPENDABLE PARTS

Description	Order Number
.030 (0.8 mm) Contact Tip, 10-pack	KP2039-2B1
.035 (0.9 mm) Contact Tip, 10-pack	KP2039-3B1
Gas Diffuser	KP2040-1
Gas Cone Assembly	KP1938-1
Gun Tube Assembly	KP2631-1
Drive Roll Assembly	KP2529-2
Liner Assembly	KP2632-1

90 Days Warranty –
Parts and Labor.

PRODUCT SPECIFICATIONS

Product Name	Product Number	Cable Length ft. (m)	Wire Size Range in. (mm)	Rated Output Current/Duty Cycle	Dimensions HxWxD inches (mm)	Net Weight lbs. (kg)
Magnum [®] 100SG	K2532-1	10 (3.0)	.030-.035 (0.8-0.9)	130A/30%	15.75 x 10.50 x 4.25 (400 x 267 x 108)	3.5 (1.6)

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