## ASSEMBLY AND INSTALLATION INSTRUCTIONS STORAGEMASTER® Rolling Work Benches - Models 45•47•48•49•50



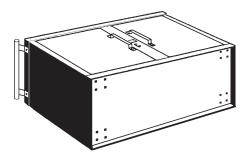


Figure 2. Caster Mounting Holes

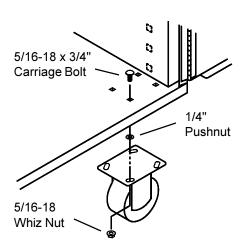


Figure 3. Caster Mounting

## Drawer Removal and Installation

**4.** To remove a drawer (*Figure 4.*), pull the drawer out till it stops. Notice the locking levers located inside the track that is attached to the drawer. Lift the left lever (*A*) while pressing down on the right lever (*B*). Pull drawer clear of the slides.

**5.** To replace a drawer, simply insert the drawer slide into the cabinet slide and close the drawer completely. The mechanism will automatically latch.

## **Drawer Slide Installation**

**6.** The Drawer Support Panel (*Figure 5. Item A*) has four wing nuts (*B*) that are used to adjust the spring loaded panel. Adjust these wing nuts as necessary to obtain an approximate measurement of 17-13/16" between the left and right support panels. It is important to measure across all four corners.

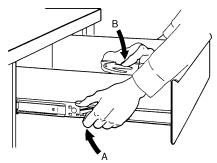


Figure 4. Drawer Removal

**7.** Figure your drawer arrangement first. There are 15 possible "notches" for drawer mounting in the following manner:

deep drawer requires 1 notch.
deep drawer requires 2 notches.
4-1/2" drawer requires 3 notches.
deep drawer requires 4 notches.

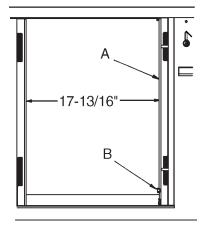


Figure 5. Support Panel

You can assemble any combination, as long as you do not use more than the 15 notches.

8. Take one slide (*Figure 6.*) and insert the clips (Inset) into the front and rear notches of the drawer support panel. Push the slide to the rear and down. Secure the slide through the end access hole in the slide.

**9.** With all slides installed, install the top and bottom drawers and operate them a few times. If they seem sluggish, further adjustment to the wing nuts may be required. Once the drawer action is satisfactory, install the remaining drawers.

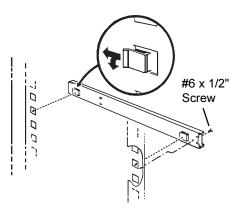


Figure 6. Drawer Slide Installation

## **A** CAUTION

Pull out only one drawer at a time to avoid sudden tipping of product which could cause serious personal injury or property damage. For optimal weight distribution of unit, install larger drawers in lower positions.

- NOTICE -

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