

herkulesTM

G205

OWNERS MANUAL



This manual contains important information concerning the installation and operation of the gun washers listed above. **Read manual thoroughly and keep for future reference**

INSTRUCTIONS

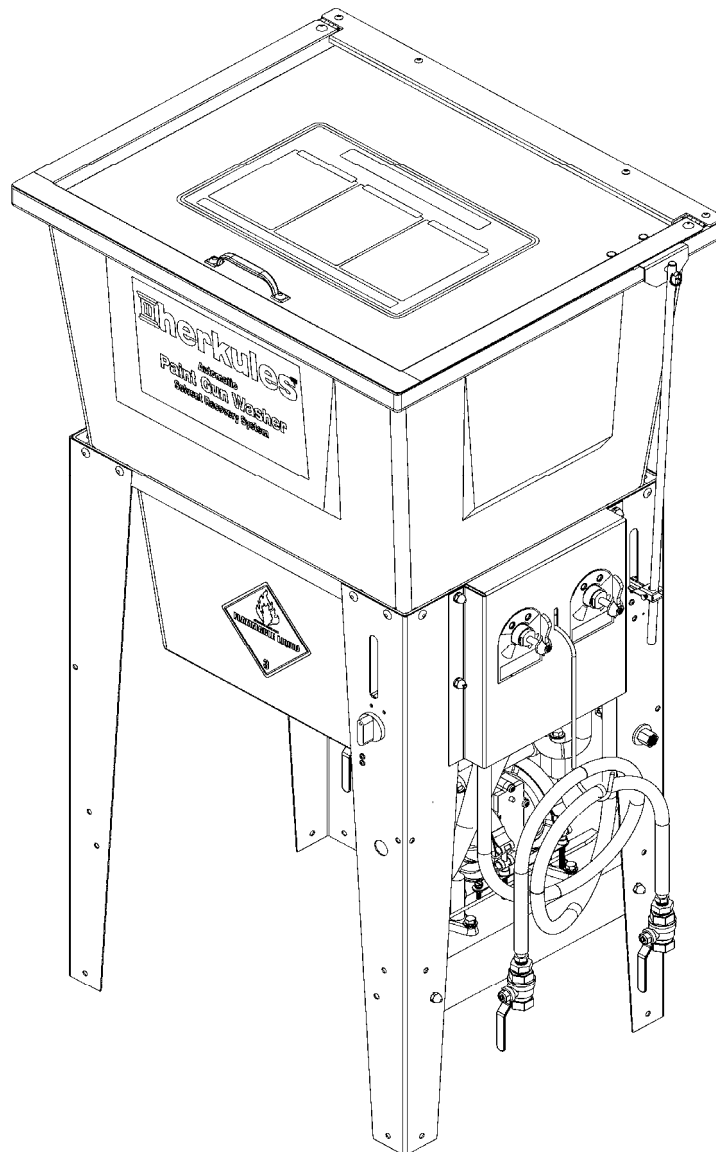


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Warning Symbol



This symbol alerts you to the possibility of serious injury or death if you do not follow the instructions.

Caution Symbol



This symbol alerts you to the possibility of damage to or destruction of equipment if you do not follow the instructions.

Serial Number _____

Model Number _____

Purchase Date _____

Distributor _____

herkules™ PATENT NUMBERS

This product has patent protection under one or more of the following patent numbers:

7070167, 5485860, 5193561, 5174317
4960142, 4793369, 1299468
and Patents Pending

1002742



WARNING



EQUIPMENT MISUSE HAZARD

Equipment misuse can cause the equipment to rupture, malfunction, or start unexpectedly and result in serious injury.

- This equipment is for professional use only.
- Read all instruction manuals, tags, and labels before operating the equipment.
- Use the equipment only for its intended use.
- Do not alter or modify this equipment.
- Do not exceed the maximum working pressure of the lowest rated system component.
- Do not operate the gun washer at a pressure above the maximum working pressure rating of the gun(s) being cleaned.
- Route the hoses away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not use the hoses to pull the equipment.
- Do not move pressurized equipment.
- Use fluids or solvents that are compatible with the equipment wetted parts. Read the fluid and solvent manufacturer's warnings
- Comply with all applicable local, state and national fire, electrical and other safety regulation.



PRESSURIZED EQUIPMENT HAZARD

Spray from hose leaks, ruptured components, or from operating the gun washer with an open lid can splash fluid in the eyes or on the skin and cause serious injury.

- A safety device has been installed to shut off the pump when the gun washer lid is opened. Do not tamper with or alter this device.
- Open the gun washer lid slowly.
- Do not prop the gun washer lid open with an object or by any other means.
- Do not stop or deflect fluid leaks with your hand, body, glove, or rag.
- Tighten all fluid connections before operating the equipment.
- Replace worn, damaged, or loose parts immediately.



WARNING



FIRE AND EXPLOSION HAZARD



Improper grounding, poor air ventilation, open flames, or sparks can cause a hazardous condition and result in fire or explosion and serious injury.

- Ground the equipment. See Installation for grounding procedure.
- Provide fresh air ventilation to avoid the build up of flammable fumes from the solvent.
- Extinguish all open flames or pilot lights in the gun washer area.
- Keep the gun washer area free of debris, including solvent, rags, and gasoline.
- Do not turn on any light switch in the gun washer area while operating or if fumes are present.
- Do not smoke in the gun washer area.
- Do not operate a gasoline engine in the gun washer area.
- Follow the gun manufacturer's solvent and other cleaning recommendations.
- Use solvent with the highest possible flash point.
- If there is any static sparking while using the equipment, **stop operation immediately**. Identify and correct the problem.
- Drain the solvent into a proper storage container when gun washer(s) is not in use.



TOXIC FLUID HAZARD

Hazardous fluids or toxic fumes can cause serious injury or death if splashed in eyes or on the skin, swallowed, or inhaled.

- Know the specific hazards of the fluid you are using. Read the fluid manufacturer's warnings.
- Store hazardous fluid in an approved container. Dispose of hazardous fluid according to all local, state and national guidelines.
- Wear the appropriate protective clothing, gloves, eyewear and respirator.
- Pipe and dispose of the exhaust air safely. If diaphragm fails, the fluid may be exhausted along with the air.

Assembly

Stand and tub connections

STEP 1

Position the pump mount bracket between the timer leg assembly and the filter/regulator leg assembly. Attach the pump mount bracket to the stand using (2) 1/4-20 x 5/8" hex bolts, (2) 1/4" lock washers, and (2) 1/4" acorn nuts per leg (see fig. 1).

STEP 2

Attach the pump to the stand using the (2) 1/4-20 x 1" hex bolts, (2) 1/4" flat washers, (2) 1/4" lock washers and (2) 1/4" hex nuts per leg (see fig.2).

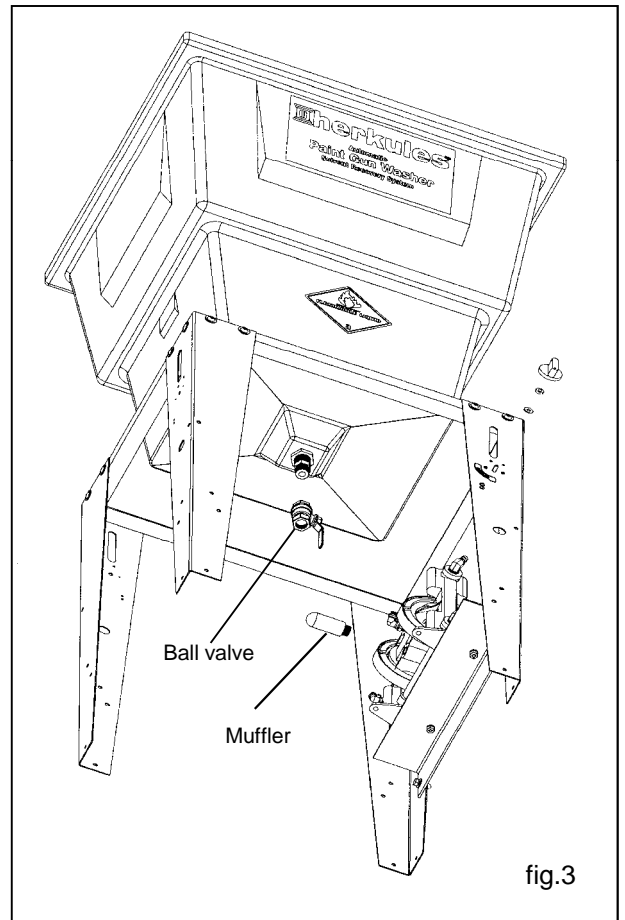
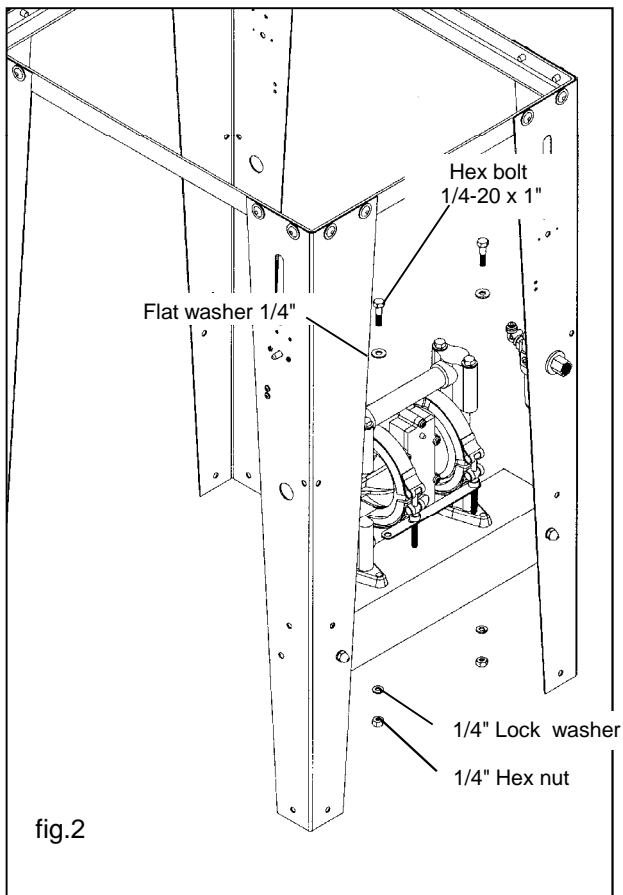
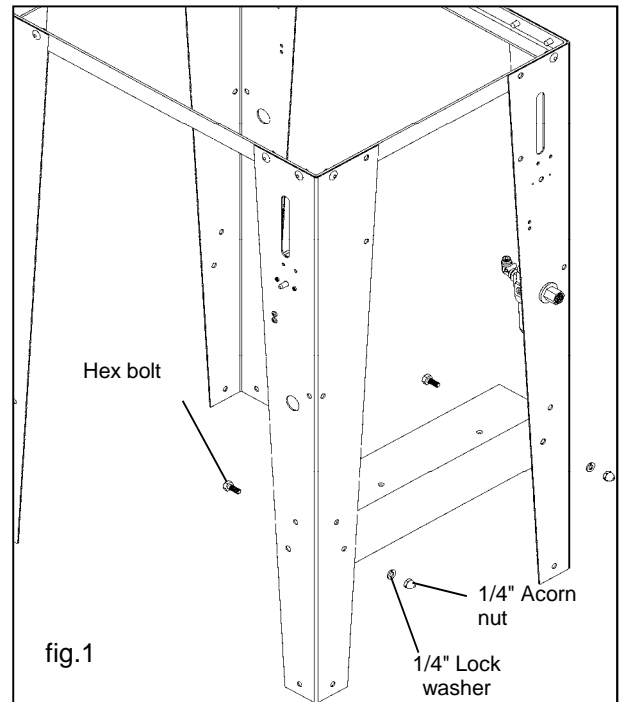
STEP 3

Hand tighten ball valve to the reducing nipple on the bottom of the tub (see fig.3).

Ensure bulkhead DOES NOT TURN when tightening.

STEP 4

Attach the white plastic muffler to the exhaust port of the pump (see fig.3).



Assembly

Connecting fluid and air hoses

STEP 5

Connect the black 5/32" air hose between the regulator and the air in port of the limit valve located on the rear leg of the gun washer. Press tubing in through the collar until seated. Pull firmly on hose to test for a tight connection. (see fig.4).

Note: Air in port of limit valve is the port opposite the roller.

STEP 6

Connect the blue 5/32" air hose between the air in port of limit valve located on the front leg and the air out port of the limit valve located on the rear leg of the gun washer. Press tubing in through the collar until seated. Pull firmly on hose to test for a tight connection (see fig.4).

STEP 7

Connect the clear 5/32" air hose between the pump and the air out port of the limit valve located on the front leg of the gun washer. Press tubing in through the collar until seated. Pull firmly on hose to test for a tight connection, then place the tub in the stand, bulkheads near the pump (see fig.4).

STEP 8

Connect the solvent tubes from the solvent transfer panel to the gun washer as shown in fig. 6.

STEP 9

Attach the panel to the stand using (2) 10-24 x 3/4 screws (2) 10-24 lock nuts, (2) 1/4" lock washers and (2) 1/4" acorn nuts (see fig.5).

Note: 1/4" acorn nuts and 1/4" lock washers were installed in step 1.

STEP 10

Insert the hose hanger into 1/4" slot in the panel (see fig. 5).

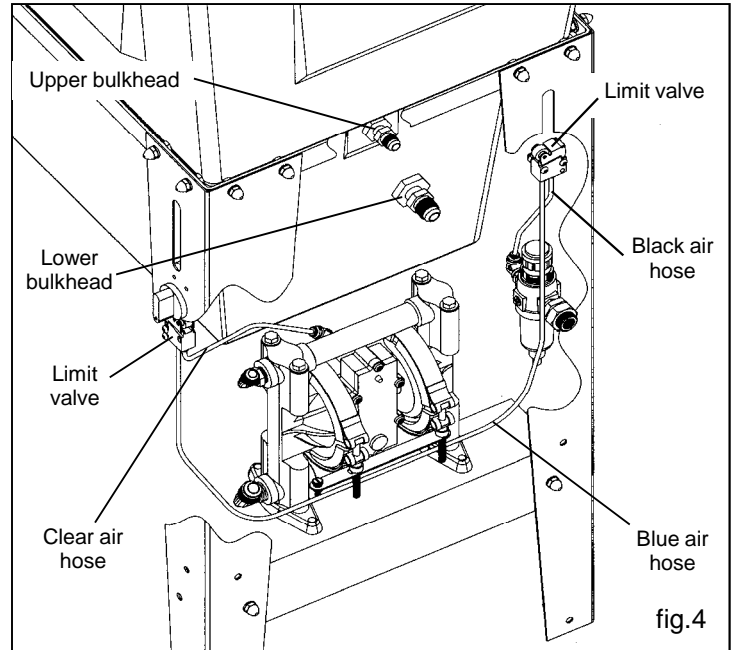


fig.4

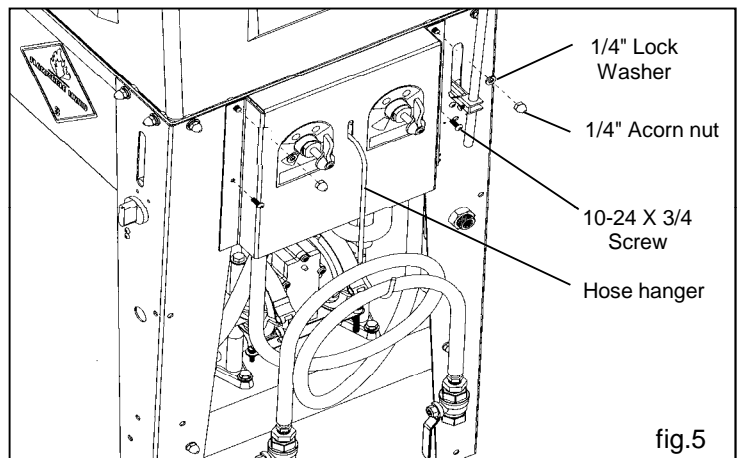


fig.5

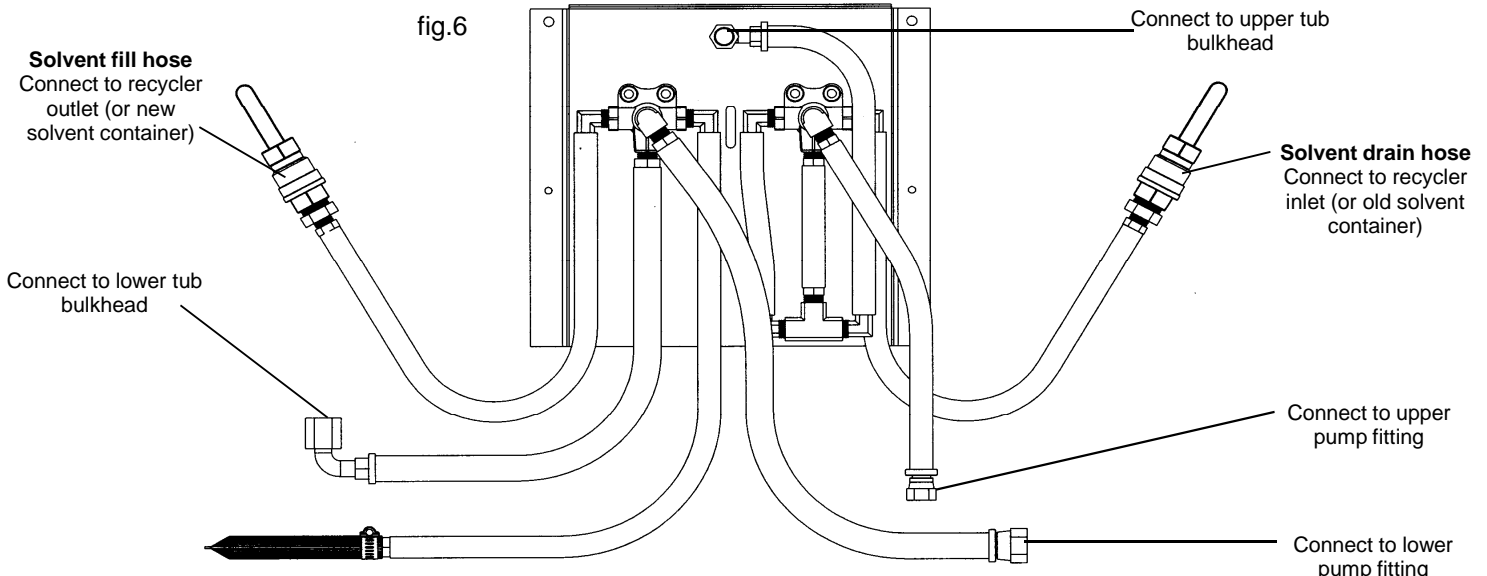


fig.6

Assembly

Connecting lid rod and actuator linkage

STEP 11

Slide the actuator over the lid rod opposite the drilled end and hand tighten approx. 4" from the end of the rod. Insert the actuator into the large slot in the right rear leg (see fig 8).

STEP 12

Attach the lid rod to the lid bracket using the 1/4" clevis pin and circular cotter pin supplied (see fig. 7).

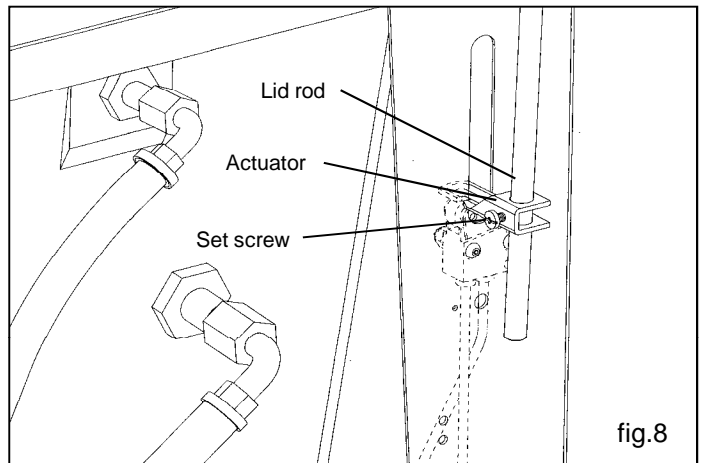
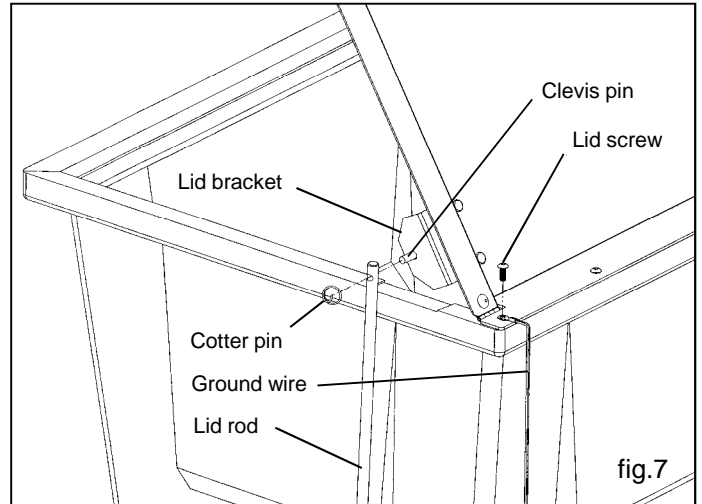
STEP 13

To adjust the actuator, close the lid and loosen the set screw on the actuator. Slide the actuator down until it completely closes the limit valve and retighten the set screw (see fig. 8).

Grounding the lid

STEP 14

Using an 1/8" allen wrench, remove the back right lid screw. Connect the ground wire (with the aluminum terminal attached) from the pump to the lid screw and reconnect it to the tub (see fig. 7).

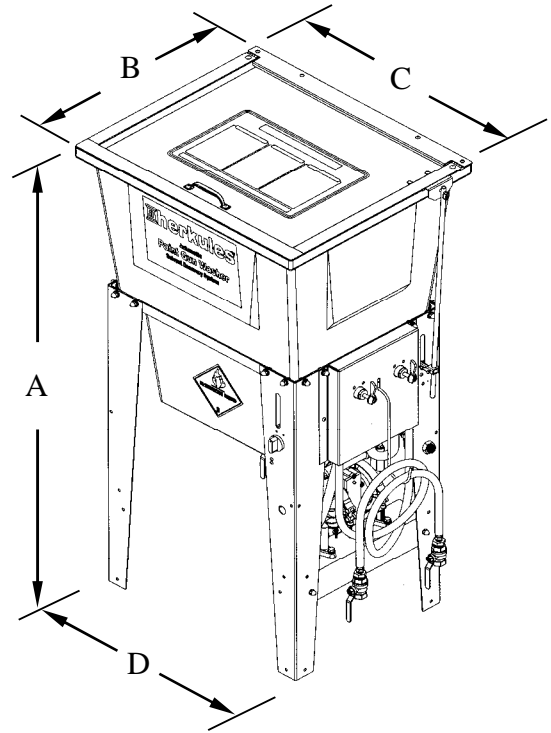


Model Information

Parts bag contents

001-600A	S-hook	1 ea.
001-705	Flat washer 1/4	2 ea.
001-702	Hex bolt 1/4-20 x 1/2	16 ea.
002-161	Flat washer #10	19 ea.
002-175	Bolt BHSC 10-24 x 3/4	2 ea.
005-137	Nut hex 10-24 - nylock	2 ea.
008-244	Acorn nut 1/4-20	18 ea.
6	Ball valve	1 ea.
83	Hex bolt 1/4-20 x 1	2 ea.
84	Hex nut 1/4-20	2 ea.
85	Lock Washer 1/4	20 ea.
1000652	Clevis pin 1/4 dia.	1 ea.
1000252	Cotter pin	1 ea.
1000116	Hex bolt 1/4-20 x 5/8	2 ea.
11957	Actuator	1 ea.
C9A	Nipple 1/8 NPT X 4-1/2	2 ea.
53B	Stem support female	2 ea.
M5	Tube 5/32 blue plastic	30 in.
M5-BLACK	Tube 5/32 black plastic	9 in.
M5-NEUTRAL	Tube 5/32 clear plastic	13 in.

NOTE: Dimensions listed are overall measurements.



Model	Description	Weight (kg.)	Dimensions in. (mm)			
			A	B	C	D
G205	Two gun, two cup paint gun washer equipped with a solvent transfer system	68 (31)	46 (1168)	20.625 (524)	24.5 (622)	21.25 (540)

Installation

Installing the Gun Washer

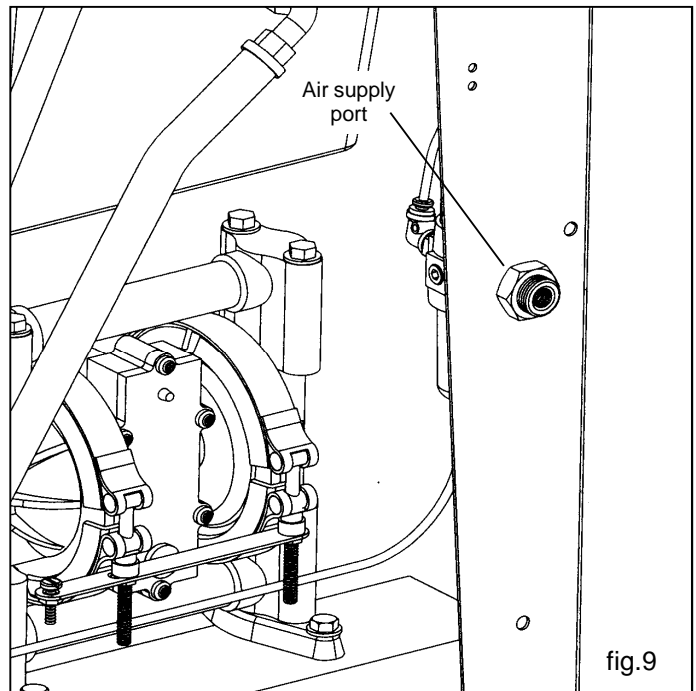
- 1) Place gun washer on a level surface in a properly ventilated paint mixing room or paint booth.

Grounding the Gun Washer

- 1) Connect the ground wire on the gun washer's pump to a true earth ground.
- 2) Ground all equipment used or located in the gun washer area.

Connecting the Air Line

- 1) Install a 1/4 in. npt male coupler, that is compatible with the quick disconnect of your air supply line, into the air supply port of the filter/regulator located on the right rear leg (see fig. 9).
- 2) Connect air line with at least 75 psi to the coupler. Filter/regulator is preset. Do not adjust.



Operation

Filling the Gun Washer with Fluid

- 1) Close ball valve located on the bottom of the tank.
- 2) Connect the solvent fill hose to the clean solvent container.
- 3) Position both valves on the side panel to fill. Turn the timer to the on position. Pump five gallons (18.9 liters) of high quality solvent into the tub. This requires approx. 1-1/2 timer cycles.

Preparing the Equipment to be washed

- 1) Remove paint cup or paint line and the air line from the paint gun.
- 2) Drain excess paint from cup and gun.
- 3) Remove all gauges and regulators.
- 4) Lock the gun trigger in the open position by placing the trigger lock around the gun handle and trigger (see fig. 10).

Placing Equipment in the Gun Washer

To clean guns not mentioned here, use the long or short stem supports as needed (see Fig. 10). For questions or adapter kits contact your paint gun washer distributor.

Siphon Feed Guns

Place the gun siphon tube on the short stem support.

Gravity Feed Guns (HVLG)

Place long stem support over one of the short stem supports. Place paint inlet of gun on long stem support. Place the air cap assembly over the air inlet of the gun to keep solvent out.

Pressure Feed Guns

Place long stem support over one of the shorter stem supports. Place paint inlet of gun on long stem support.

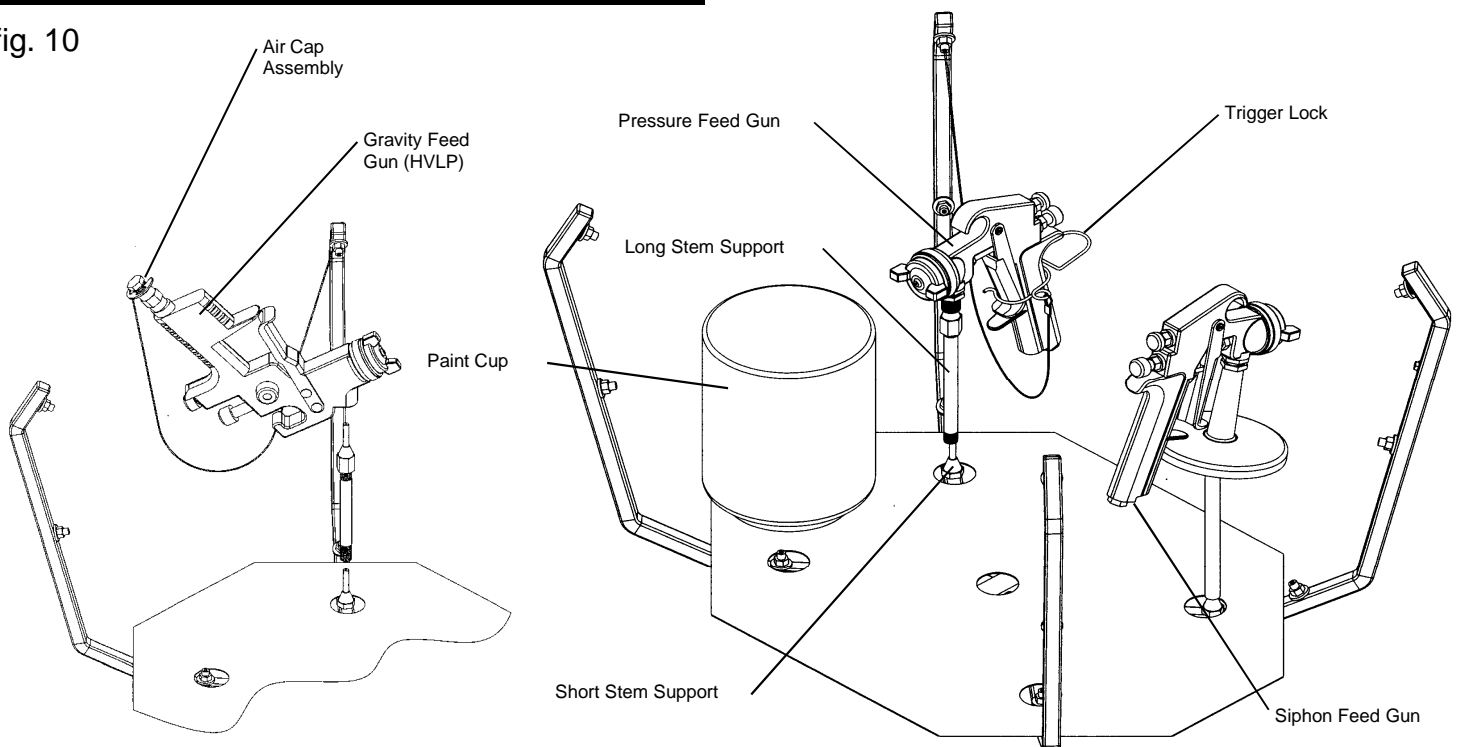
Pots and Cups

Place pots and/or cups on divider platform over front spray nozzles.

CAUTION

All pressure gauges must be removed before placing the equipment in the gun washer to avoid damaging the gauges.

fig. 10



Operation

Operating the Gun Washer

- 1) Make sure all wire trigger locks and other accessories are inside the gun washer tub.
- 2) If washing only one set of equipment, place empty cans over the unused nozzles and/or stem supports to prevent solvent spray from hitting the underside of the gun washer lid.
- 3) Close the gun washer lid.
- 4) Position both valves on the side panel to clean.
- 5) Turn the timer knob clockwise 90 degrees to start the gun washer. The gun washer will run for 90 seconds. Turning the timer knob less than 90 degrees will reduce the timing cycle. Paint equipment will clean in 60 to 90 seconds.
- 6) If the lid is opened prior to the end of the timing cycle, the safety air cutoff switch will stop the gun washer. The gun washer will start again when the lid is closed if time remains on the timer.

Note: Open the lid slowly to minimize solvent vapor escape.

- 7) Remove the equipment from the gun washer and wipe off any remaining solvent.

Draining the Gun Washer

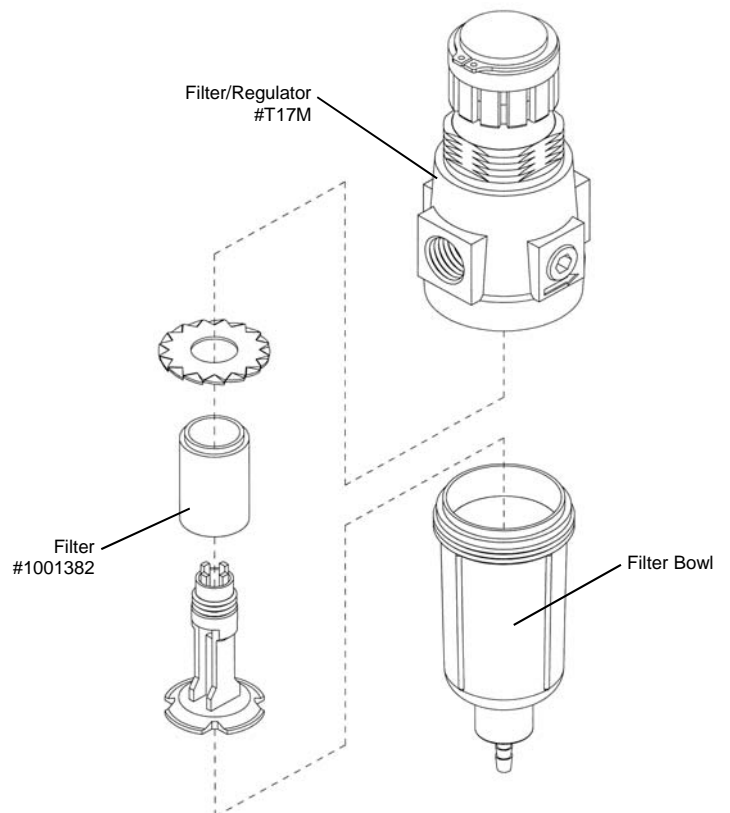
- 1) Place a 5-gallon bucket underneath the gun washer
- 2) Place the filtered intake hose into the bucket.
- 3) Open the ball valve located on the bottom of the tank and drain the used solvent into the bucket.
- 4) Connect the solvent drain hose to the used solvent container.

Note: If using a solvent recycling system, insert the solvent drain hose into the recycler's used solvent container.

Position both valves on the side panel to drain. Turn the timer to the on position.

Preventive Maintenance

- 1) Drain excess paint from cup or pot before placing in gun washer.
- 2) Drain paint sludge from gun washer tank weekly. Do this after a weekend so that it has settled. Open ball valve and drain until clear solvent flows. Add solvent to 1" above intake filter.
- 3) Remove the filter bowl and check the filter inside the regulator for excess buildup approx. every 6 months.
- 4) Change solvent completely when objects being cleaned become tacky to the touch.
- 5) Clean inside of tub and intake filter before filling with solvent.



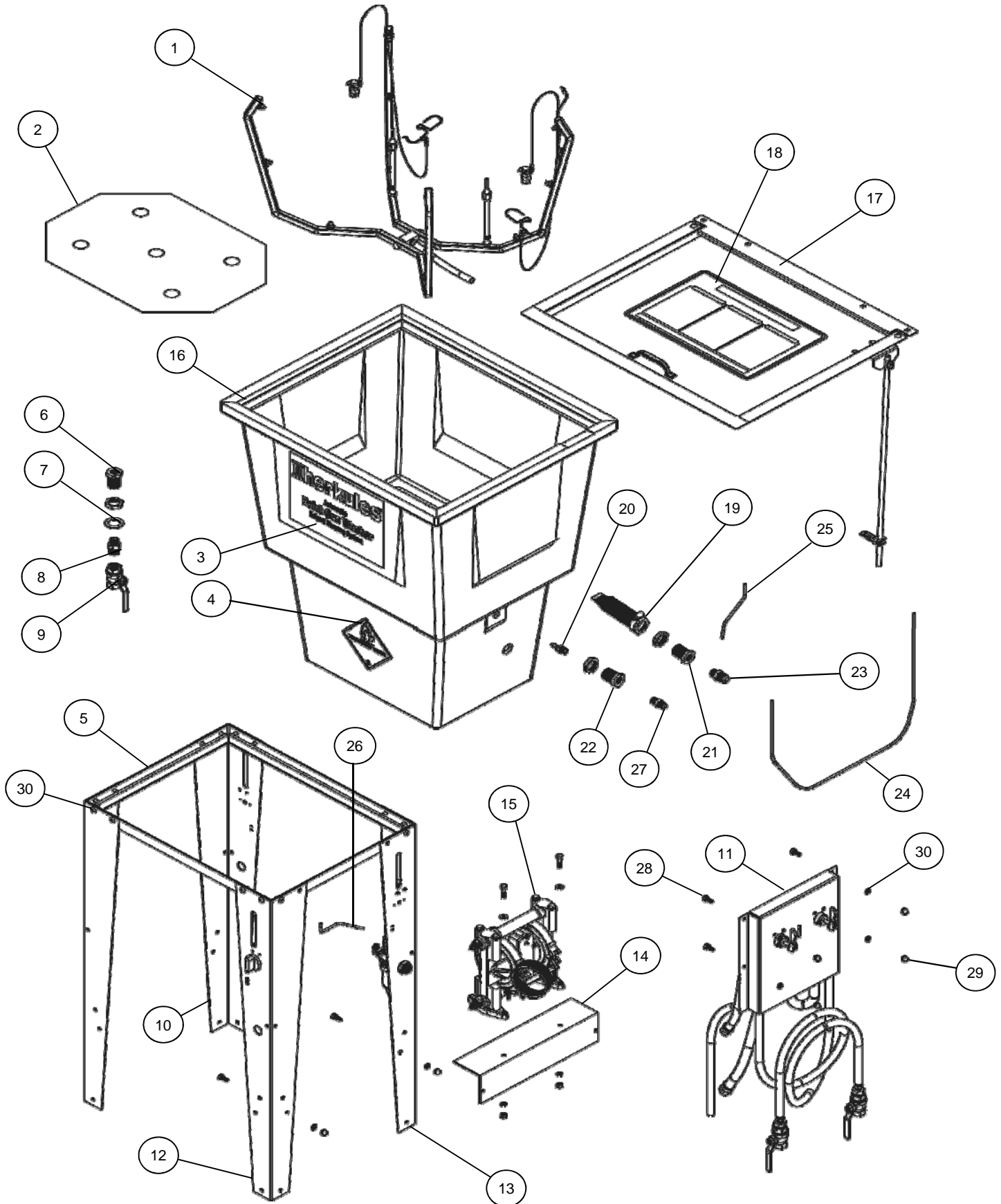
CAUTION

Do not change the setting of the filter/regulator. This could damage the filter/regulator or pump

Troubleshooting

Problem	Possible Solution
Gun washer will not turn on.	<ol style="list-style-type: none"> 1 Make sure the air line is properly connected with at least 75 psi. Air pressure is regulated at 75 psi. 2 Make sure lid is fully closed. Make sure the lid rod actuator is making full contact with the limit valve on the right rear leg. 3 Check all air connections to ensure that there are no leaks. 4 Make sure timer cam is engaging the limit valve on the right front leg. 5 Make sure timer is on and functioning correctly.
Gun washer turns on but pumps slowly or not at all.	<ol style="list-style-type: none"> 1 Make sure intake filter is not clogged (Clean or replace). 2 Make sure the air line is properly connected with at least 75 psi. Air pressure is regulated at 75 psi. 3 Check all air connections to ensure that there are no leaks. 4 Make sure there is 5 gallons of clean solvent in the gun washer. The solvent should be an inch above the intake filter. 5 Make sure lid is fully closed. Make sure the lid rod actuator is making full contact with the limit valve on the right rear leg. 6 Make sure manifold nozzles and stem supports are not clogged.
Gun washer will not shut off	<ol style="list-style-type: none"> 1 Make sure timer cam is moving. If its not, slightly loosen the nuts holding the limit valve on the right front leg of the stand. Reposition valve and tighten nuts. 2 Make sure limit valves located on the right front leg or right rear leg of the stand are not stuck in closed position.

G205 Parts Layout

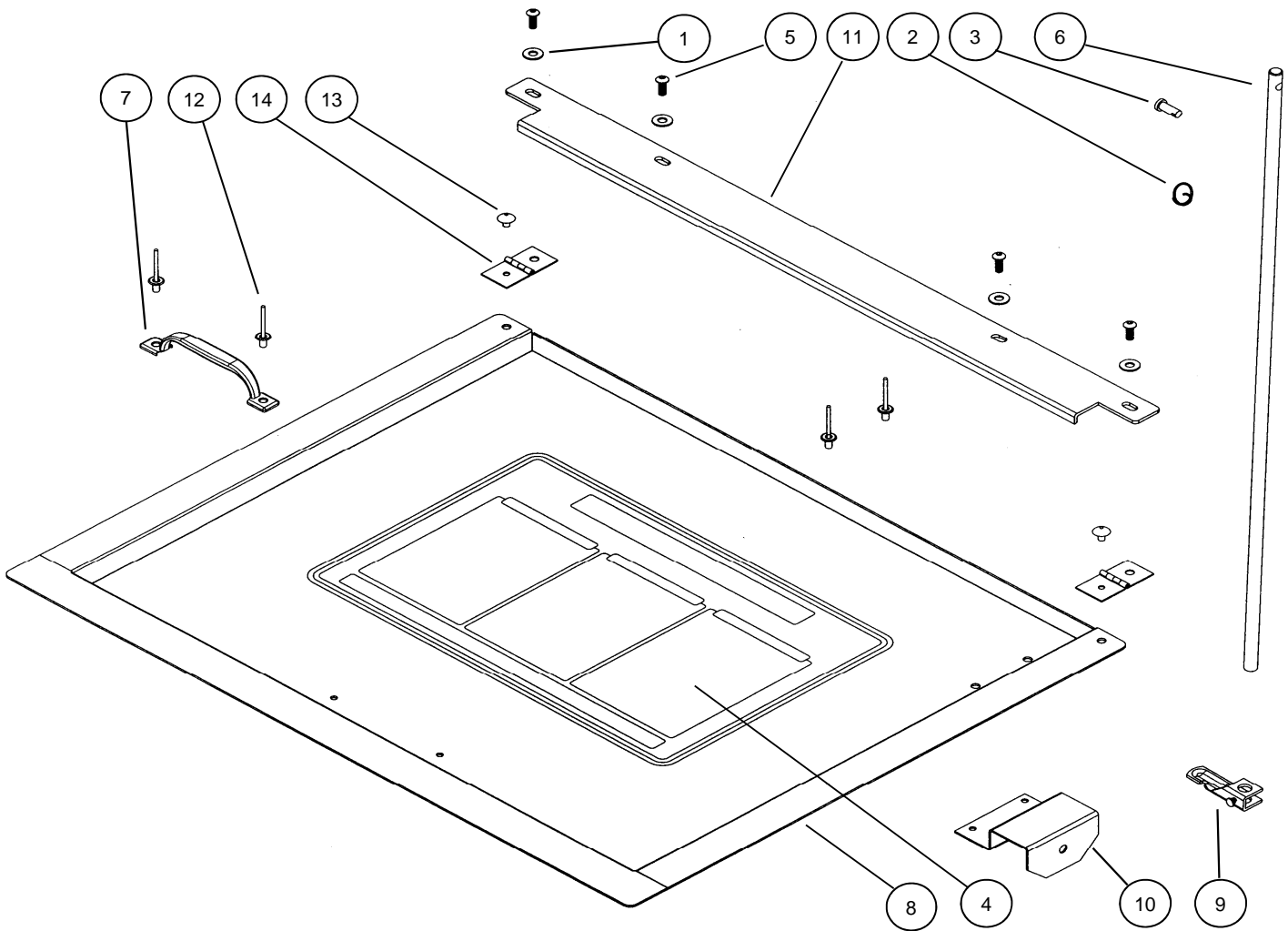


G205 Parts Layout

Part #	Description	Quantity	
1	Manifold Assembly	1 EA.	See pg. 15
2	25D Divider - Stainless	1 EA.	
3	1001706 Front Decal	1 EA.	
4	1000651 Flammable Caution Sticker	1 EA.	
5	1002428 Stand Frame	1 EA.	
6	1002644 Bulkhead 1-14 UNS x 1/2 NPT - Brass	2 EA.	
7	85B Washer 1-1/2 x 1 - Nylon	1 EA.	
8	62 Adaptor 1/2 NPT x 3/8 NPT Brass	1 EA.	
9	6 Ball Valve	1 EA.	
10	1002378 Leg	2 EA.	
11	12209 Fluid Transfer Panel Assembly	1 EA.	
12	12211 Timer Leg Assembly	1 EA.	See pg. 16
13	12210 Filter Leg Assembly	1 EA.	See pg. 16
14	11958 Pump Mounting Bracket	1 EA.	
15	11962 Pump Assembly	1 EA.	See pg. 16
16	1-BLUE Tub	1 EA.	
17	12025 Lid Assembly	1 EA.	See pg. 16
18	1001708 Lid Sticker	1 EA.	
19	12491 Filter for Pump Inlet	1 EA.	
20	57 Hose Barb 3/8 x 1/4 NPT Brass	1 EA.	
21	1002644 Bulkhead 1-14 UNS x 1/2 NPT - Brass	1 EA.	
22	1002643 Bulkhead 3/4 NPT x 1/4 NPT - Brass	1 EA.	
23	77A Fitting 1/2 T x 3/8 NPT - Zinc	1 EA.	
24	M5 Tube 5/32 Plastic - Blue	30 IN.	
25	M5-BLACK Tube 5/32 Plastic - Black	9 IN.	
26	M5-NEUTRAL Tube 5/32 Plastic - Neutral	13 IN.	
27	77 Connector 3/8 T x 1/4 NPT Z	1 EA.	
28	1000116 Bolt Hex 1/4-20 x 5/8 GD 5 Zinc	4 EA.	
29	008-244 Nut Acorn 1/4-20 Nickel	4 EA.	
30	85 Washer Lock 1/4 Zinc	4 EA.	
31	1003597 Rivet 1/4 x 1/2 Aluminum Blind	14 EA.	

Note: For parts shown but not identified refer to assembly layouts on pages 13-17.

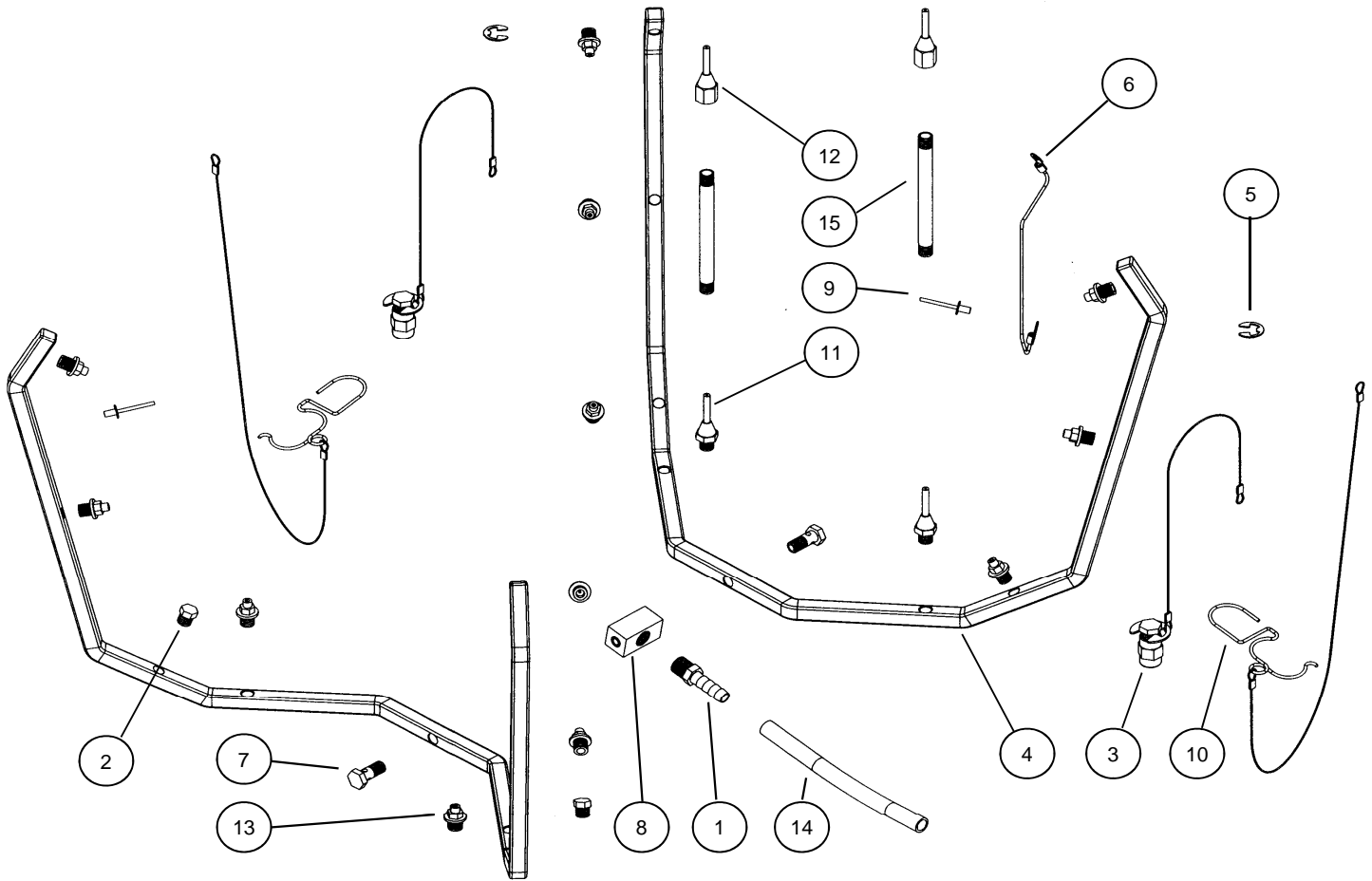
G205 Lid Layout



Part #	Description	Quantity
1	002-161 Washer Flat #10 USS - Zinc	4 EA.
2	1000252 Actuator Clip Ring	1 EA.
3	1000652 Actuator Pin	1 EA.
4	1001708 Lid Sticker	1 EA.
5	1002546 Screw 10-24 x 1/2	4 EA.
6	1002572 Actuator Rod	1 EA.
7	10A Handle	1 EA.
8	11219 Lid	1 EA.
9	11957 Actuator Bracket Notched	1 EA.
10	12024 Actuator Lid Bracket	1 EA.
11	12321 Lid Stop	1 EA.
12	14C Rivet 3/16 x 1/2 - Aluminum	4 EA.
13	17 Rivet 3/16 x 1/4 - Stainless	2 EA.
14	39C Hinge	2 EA.

Note: Parts are shown for reference purposes only and are not necessarily part of a Herkules assembly.

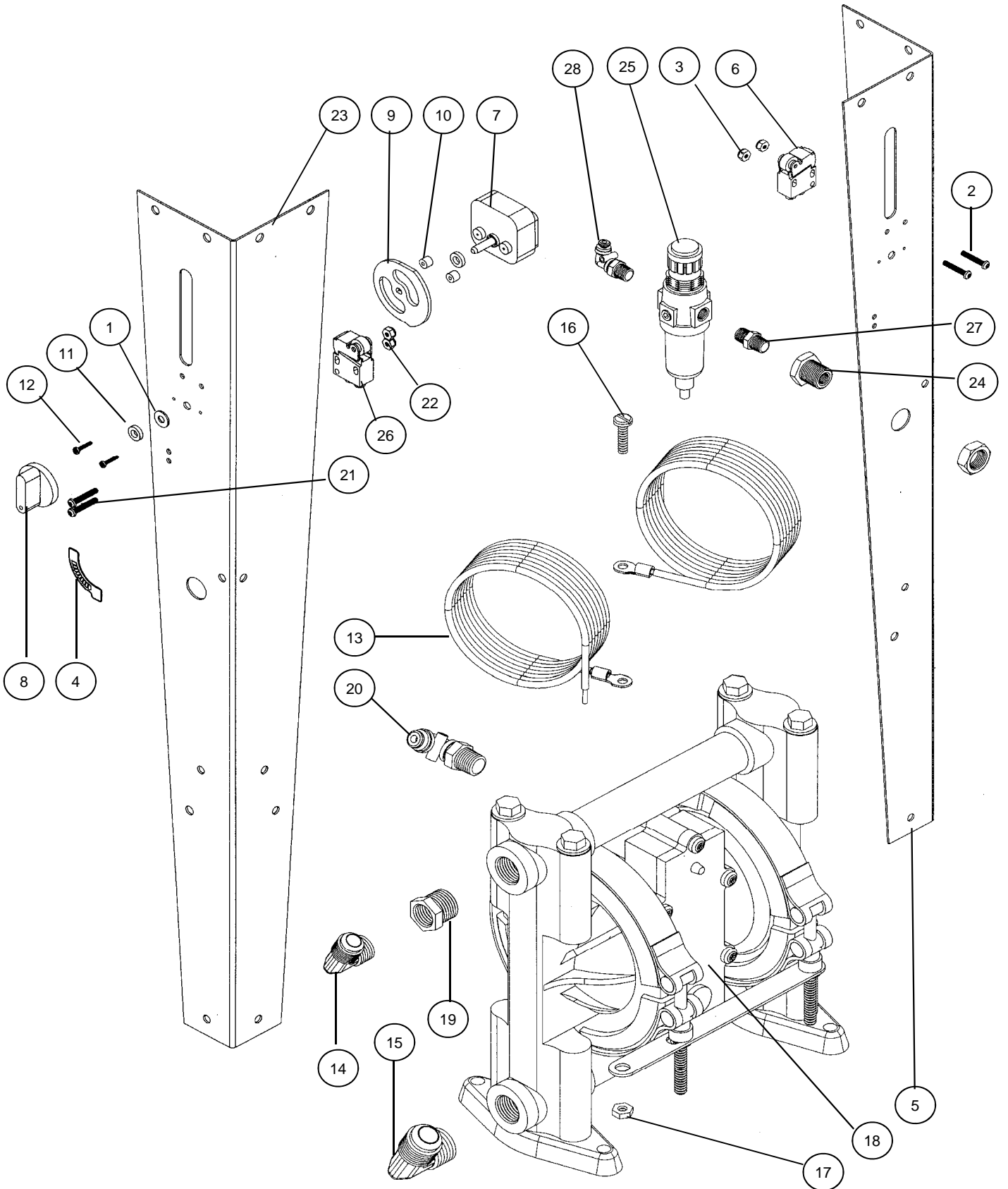
G205 Manifold Layout



Part #	Description	Quantity
1	57 Hose Barb 3/8 x 1/4 NPT - Brass	1 EA.
2	59 Hex Plug 1/8 NPT - Brass	2 EA.
3	12509 Air Cap Assembly - Brass and Stainless	2 EA.
4	1002321 Manifold Half - Stainless	2 EA.
5	1002651 E-ring - Stainless	2 EA.
6	002-121A-6 Manifold Ground Wire	1 EA.
7	002-136S Manifold Bolt - Stainless	2 EA.
8	002-137 Manifold Block	1 EA.
9	002-192 Ground Wire Rivet	2 EA.
10	22BA Trigger Lock Assembly	2 EA.
11	53A Stem Support Male	2 EA.
12	53B Stem Support Female	2 EA.
13	54P1 Full jet Nozzle - White	12 EA.
14	64PE Manifold Hose	7 IN.
15	C9A Nipple 4-1/2" - Brass	2 EA.

Note: Parts are shown for reference purposes only and are not necessarily part of a Herkules assembly.

G205 Pump and Legs Layout

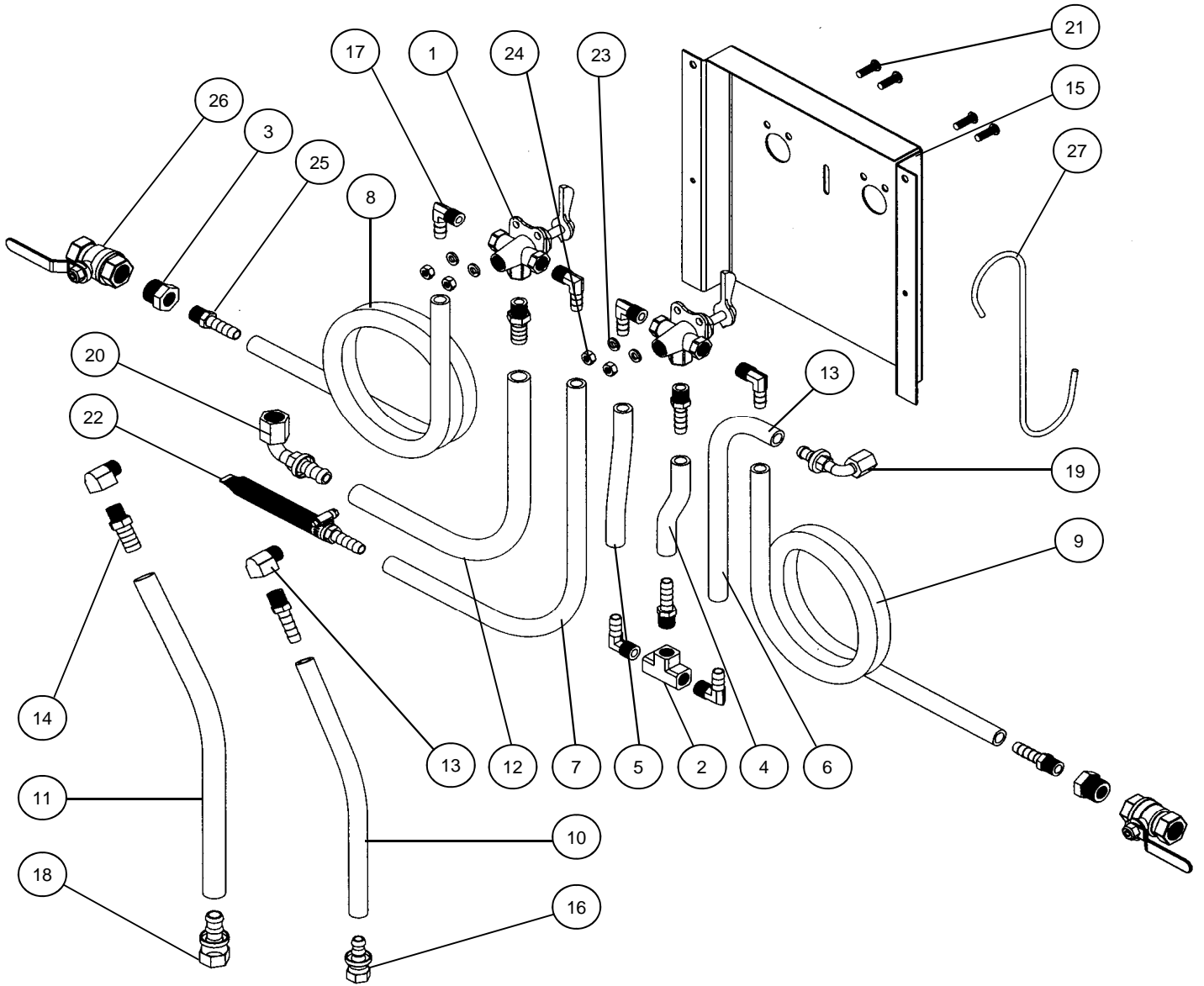


G205 Pump and Legs Layout

	Part #	Description	Quantity
1	002-161	Washer Flat #10 USS - Zinc	1 EA.
2	002-171	Screw 8-32 x 1 - Black	2 EA.
3	002-172	Nut Nylock 8-32 - Zinc	2 EA.
4	1002414	ON/OFF Sticker	1 EA.
5	1002378	Leg	1 EA.
6	M1C	Limit Valve - Gold	1 EA.
7	M230-001A	Timer	1 EA.
8	M230-002	Knob for Timer	1 EA.
9	M230-003	Cam For Timer	1 EA.
10	M230-004	Spacer 1/4" Thick - Nylon	2 EA.
11	M230-005	Spacer 1/8" Thick - Nylon	1 EA.
12	M230-006	Timer Screw #4 x 5/8	2 EA.
13	002-120A-72	Ground Wire	2 EA.
14	005-105	Elbow 3/8 T x 1/4 NPT - Zinc	1 EA.
15	005-106	Elbow 1/2 T x 3/8 NPT - Brass	1 EA.
16	005-131	Screw 10-24 x 1/2 - Stainless	1 EA.
17	005-132	Nut Hex 10-24 - Stainless	1 EA.
18	338	Pump	1 EA.
19	66	Reducing Bsh. 3/8 NPT x 1/4 NPT	1 EA.
20	T25	5/32 Hose fitting 90° Swivel	1 EA.
21	002-171	Screw 8-32 x 1 - Black	2 EA.
22	002-172	Nut Nylock 8-32 - Zinc	2 EA.
23	1002378	Leg	1 EA.
24	11A	Filter Bulkhead with Nut	1 EA.
25	T17M	Filter / Regulator	1 EA.
26	M1C	Limit Valve - Gold	1 EA.
27	M25	Hex Nipple 1/4 NPT - Brass	1 EA.
28	T25	5/32 Hose Fitting 90° Swivel	1 EA.

Note: Parts are shown for reference purposes only and are not necessarily part of a Herkules assembly.

G205 Panel Layout

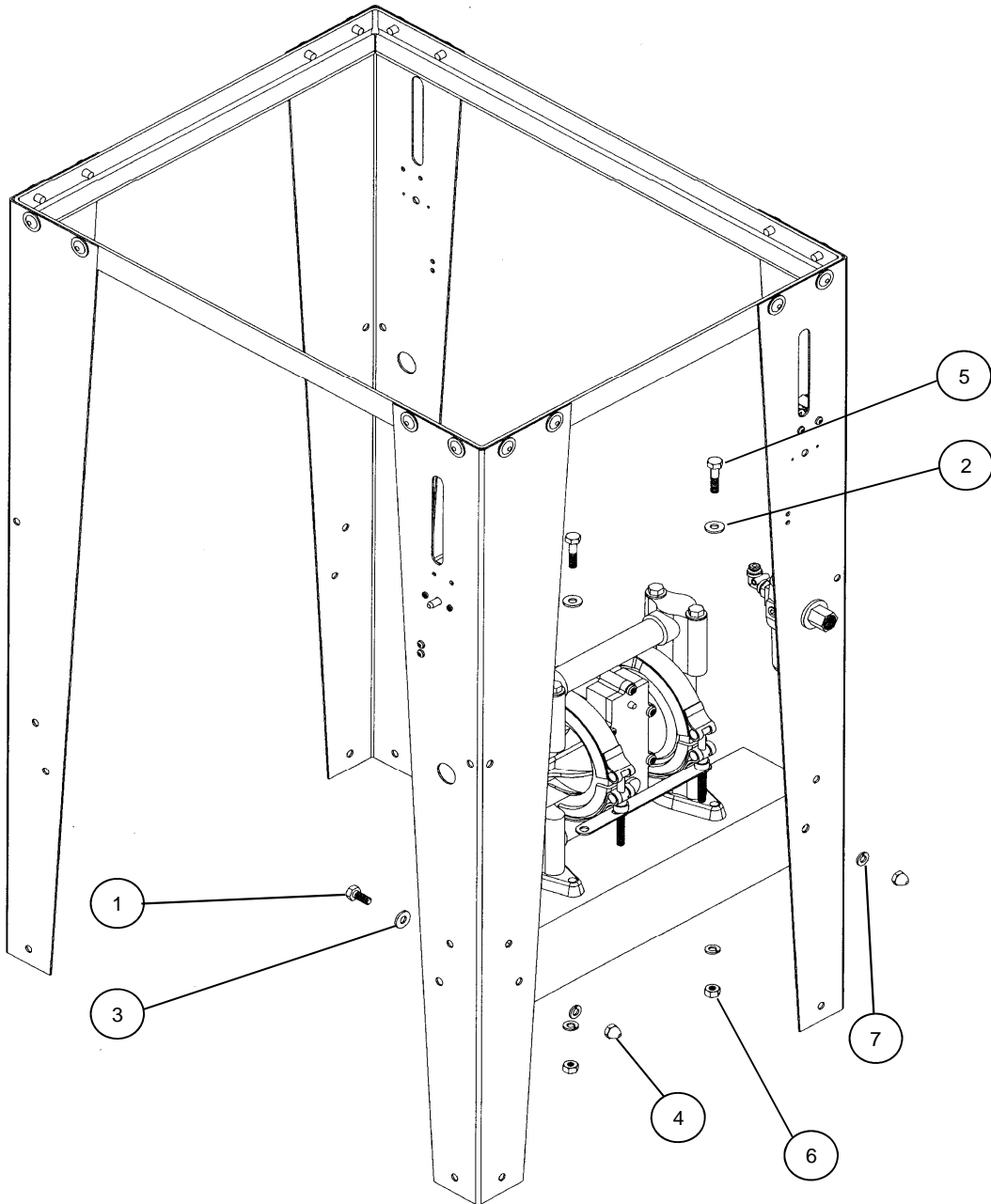


G205 Panel Layout

	Part #	Description	Quantity
1	C26	Valve 4-Way 1/4 NPT Brass	2 EA.
2	C12BX	Tee 1/4 NPT Brass	1 EA.
3	66B	Reducer 1/2 NPT x 1/4 NPT Brass	2 EA.
4	100-084	Hose 3/8 ID Blue	3.63 IN.
5	100-084	Hose 3/8 ID Blue	5.63 IN.
6	100-084	Hose 3/8 ID Blue	9 IN.
7	100-084	Hose 3/8 ID Blue	29 IN.
8	100-084	Hose 3/8 ID Blue	96 IN.
9	100-084	Hose 3/8 ID Blue	96 IN.
10	100-084	Hose 3/8 ID Blue	12 IN.
11	100-083	Hose 1/2 ID Blue	18 IN.
12	100-083	Hose 1/2 ID Blue	18 IN.
13	002-131	Elbow 1/4 NPT Brass	2 EA.
14	1002467	Hose Barb 1/2 X 1/4 NPT Brass	2 EA
15	1002466	Panel	1 EA
16	1000981	Hose Barb 3/8 NPT x # 6 Flare	1 EA.
17	1000967	Hose Barb 90 Deg 3/8 X 1/4 NPT Brass	6 EA.
18	1000869	Hose Barb 1/2 NPT x # 8 Flare	1 EA.
19	1000841	Hose Barb 90 Deg 3/8 x # 6 Flare	1 EA.
20	1000840	Hose Barb 90 Deg 1/2 x # 8 Flare	1 EA.
21	1000767	Bolt BHSC 1/4-20 X 3/4 Black	4 EA.
22	11243	Filter Assembly	1 EA
23	85	Washer Lock 1/4 Zinc	4 EA.
24	84	Nut Hex 1/4 Zinc	4 EA.
25	57	Hose Barb 3/8 X 1/4 NPT Brass	5 EA
26	6	Ball Valve 1/2 NPT Brass	2 EA
27	001-600A	S-Hook	1 EA

Note: Parts are shown for reference purposes only and are not necessarily part of a Herkules assembly.

G205 Hardware Layout



	Part #	Description	Quantity
1	001-702	Bolt Hex 1/4-20 x 1/2 - Zinc	2 EA.
2	001-705	Washer Flat 1/4 USS - Zinc	2 EA.
3	002-161	Washer Flat #10 USS - Zinc	2 EA.
4	008-244	Acorn Nut 1/4-20 - Nickel	2 EA.
5	83	Bolt Hex 1/4-20 x 1 - Zinc	2 EA.
6	84	Nut Hex 1/4-20 - Zinc	2 EA.
7	85	Washer Lock 1/4 - Zinc	4 EA.