

## INSTALLATION INSTRUCTIONS

### 11972 CONVERSION KIT 10524, 10686, 314 TO 338

- 1) Disconnect shop air line from Gun Washer.
- 2) Drain and clean inside of tub.
- 3) Disconnect the black 5/32" nylon air hose from the lid safety switch.
- 4) Disconnect the blue rubber fluid hoses connected to the old pump from the tub.
- 5) Remove the old pump from the timer housing.

Note: Do not discard 1/4" mounting hardware. This hardware will be used to mount the new pump.

- 6) Attach the new black 5/32" nylon air hose (included in the parts bag) to the air inlet fitting on the new pump assembly.
- 7) Using the 1/4" mounting hardware from the old pump, mount the new pump into the timer housing.
- 8) Connect the flexible fluid tubes (included in parts bag) between the pump and the tub.

Note: Some adjustment may be necessary. If tubes do not line up, loosen 1/4 nuts connecting the timer housing to stand before connecting the tubes.

- 9) Reconnect the black 5/32 nylon air tubing to the open port of the lid safety switch.

