



12:1 INFRARED THERMOMETER with “K” TYPE THERMOCOUPLE & ADJUSTABLE EMISSIVITY

MANUAL



IRT659K

Please read this manual carefully and thoroughly before using this product.

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INTRODUCTION

Thank you for purchasing General Tools & Instruments' (General's) IRT659K 12:1 Infrared Thermometer with “K” Type Thermocouple & Adjustable Emissivity. Please read this manual carefully and thoroughly before using the thermometer.

The IRT659K can measure surface temperature using either of two methods: non-contact (using an IR thermometer with a laser pointer) or contact (using a “K” type thermocouple). A “K” type thermocouple with a wide measurement range is included in the package. The instrument automatically stores its last 10 IR readings in a nonvolatile memory for later recall in reverse chronological order. During a single scanning session, the IRT659K simultaneously displays real-time measurements on a main readout and the maximum, minimum, average or largest difference between measurements during that session on a smaller readout.

The IRT659K and “K” type thermocouple, a “9V” battery and this user’s manual are sold together with a nylon pouch in a blister pack.

KEY FEATURES & SPECIFICATIONS

- 12:1 distance-to-spot (D:S) ratio
- -58° to 1202°F (-50° to 650°C) IRT measurement range
- -146° to 2498°F (-99° to 1370°C) “K” type thermocouple measurement range; included thermocouple has 0° to 500°F (-18° to 260°C) range
- Backlit 1.5 in. (38.1mm) diagonal LCD
- IRT measurement accuracy of $\pm 3^{\circ}\text{F}$ (2°C) or $\pm 2\%$ of reading (whichever is greater) above 32°F (0°C)
- Automatically holds measurements
- Automatically stores last 10 readings for recall
- Displays Min/Max/Avg/Dif temperatures captured during each scanning session
- Settable high and low temperature alarms
- °C/°F, laser pointer on/off and backlight on/off switches
- ½ second response time
- Emissivity is adjustable from 0.1 to 1.0 (in 0.01 steps), with default value of 0.95
- 30 second Auto Power Off

SAFETY INSTRUCTIONS

CAUTION - Use of controls or adjustments or performance of procedures other than those specified herein may result in dangerous radiation exposure.

The IRT659K is a Class 3R laser product that emits less than 3mW of radiation at a wavelength of 655nm. Avoid looking directly at the laser pointer. U.S. law prohibits pointing a laser beam at aircraft; doing so is punishable by a fine of up to \$10,000 and imprisonment.

The laser may cause discomfort if viewed directly. Your eyes' natural aversion reflex will prevent you from looking at the beam long enough to cause harm. As a precaution, keep the IRT659K out of the hands of children, especially if you have pets.

Never stare at the laser beam through binoculars or a magnifying glass.

Do not operate the IRT in the presence of flammable or explosive gases or in environments full of dust or static electricity.

Do not operate the unit near a source of a strong electromagnetic field, such as an arc welder or an induction heater.

Be careful not to burn yourself when attaching the thermocouple probe to a hot surface.

WHAT'S IN THE PACKAGE

The IRT659K comes in a blister pack along with a "9V" battery, a nylon pouch and this user's manual. A wide temperature range "K" type stem thermocouple is inside the pouch.

PRODUCT OVERVIEW

Fig. 1 shows all controls, indicators, connectors and other physical features of the IRT659K. Fig. 2 shows all possible indications on the unit's LCD. Familiarize yourself with the positions of all controls and connectors and the meaning of all display indications and icons before moving on to the Setup Instructions and Operating Instructions.

A. Laser pointer **B.** Infrared sensor

C. Measurement trigger

D. Battery compartment

E. LCD **F.** MODE/SET button

G. LOG button

H. °F/°C button

I. IR/K (TC) button

J. / button

K. “K” type thermocouple probe (shown inserted in socket)

L. Laser Identification/
Certification/Warning/
Safety Labels
(on left side)

A. Low temperature alarm setpoint exceeded

B. High temperature alarm setpoint exceeded

C. Operating in scanning mode

D. Backlight on **E.** Laser pointer enabled

F. Low battery **G.** Main readout

H. Display mode indicators

I. “K” type thermocouple (TC) measurement selected

J. Log # (01 to 10)

K. Log value **L.** Display mode value

M. Celsius unit **N.** Fahrenheit unit



Fig. 1

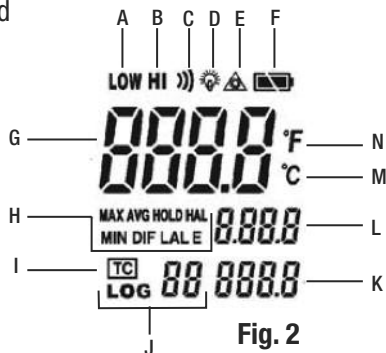


Fig. 2

SETUP INSTRUCTIONS

INSTALL BATTERY

The IRT659K's battery compartment (Fig. 1, Callout D) is below the measurement trigger and accessible from the front of the grip. Before installing the "9V" battery included in the blister pack, remove the plastic covering its terminals.

To install the battery:

1. Open the battery compartment by placing your thumb and forefinger in the indentations on the sides of the grip and pulling the top of the compartment forward.
2. Plug the "9V" battery into the wired socket inside the compartment. The terminals of the battery and the socket mate in only one way, with the smaller male terminal plugging into the larger female terminal.
3. Close the battery compartment cover by pushing its top against the grip until the cover snaps shut.

OPERATING INSTRUCTIONS






USING THE IRT TO SCAN FOR TEMPERATURE





1. **Power on the IRT659K** by squeezing and holding the yellow measurement trigger (Fig. 1, Callout C) while pointing the unit anywhere. The LCD's blue backlight will illuminate and the unit will "chirp". (If neither happens, the battery is dead and must be replaced; see the above section for instructions.) Note that squeezing the trigger causes the scanning icon (Fig. 2, Callout C) to appear, flashing, in the top row of the display.
2. **Release the trigger.** The unit will respond by chirping again. The scanning icon in the top row will disappear and be replaced by the word **HOLD** in the middle of the LCD. The measured temperature will appear on the main readout. Note that this same temperature will be displayed on the smaller readout on the right side of the bottom line of the LCD. If this was the unit's first measurement, the number **01** will appear to the left of the temperature and to the right of the word **LOG**.
3. **Squeeze and hold the trigger again** while pointing the unit at a different target. Then release the trigger. Note that the temperature of the second target will again appear both on the main readout and on the small

readout on the bottom line. Also note that this second reading will be accompanied by the tag **02** to the right of the word **LOG**.

- 4. Squeeze and hold the trigger again** and then release it. Allow 30 seconds to pass. Note that after 30 seconds the unit's Auto Power Off function will activate and cause the unit to shut down silently.

To change the measurement unit from the default °F to °C, press the **°F/°C** button (Fig. 1, Callout H). To return to Fahrenheit measurement, press the button again.

To turn off the laser pointer, press the  /  button while squeezing and holding the measurement trigger. The  icon will disappear from the top row of the display. To re-enable the laser pointer, press the  /  button while squeezing and holding the measurement trigger.

To disable the LCD backlight, press the  /  button while the unit is powered on but *not* operating in scanning mode (i.e., the word **HOLD** is displayed). To re-enable the backlight, press the  /  button again while the unit is powered on but not operating in scanning mode.

CHOOSING AN IRT DISPLAY MODE

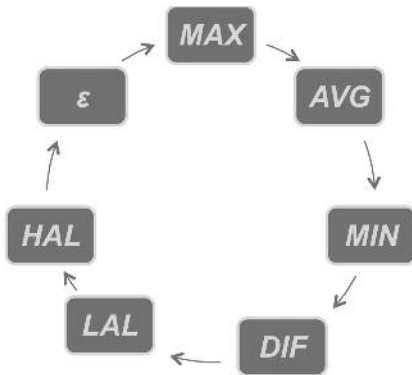
One of the more useful features of the IRT659K is available in scanning mode. In scanning mode, you typically squeeze and hold the trigger while aiming the gun at many different surfaces in an environment. The IRT659K automatically “remembers” the temperature of every surface that comes into the field of view of its IR sensor since the trigger was last released. These readings need not have been held to be remembered, and there is no limit to how many readings can be remembered—as long the trigger is not released.

What the IRT659K can do is examine all of these readings and display the maximum and minimum temperature of the data set. It can even calculate and display the average reading and the difference between the highest and lowest reading. The ability to quickly determine the hottest or coldest object of a group, or the difference between their temperatures, should be obvious.

Any of these four display modes—MAX, MIN, AVG and DIF—can be entered before or during a scanning session by pressing the **MODE/SET** button (Fig. 1, Callout F). The display mode currently in effect is indicated by its three-letter abbreviation in the middle of the display (Fig.2, Callout H). The current value of that mode is shown in a dedicated readout at the middle right of the LCD (Fig. 2, Callout I).

By default, the unit enters **MAX** display mode when powered on. To change the display mode, you use the **MODE/SET** button to cycle through a seven-step sequence comprising the four display modes plus three settable parameters, as shown in the following figure.

To move from one display mode to the next mode in the sequence, briefly press (but do not hold) the **MODE/SET** button. As mentioned earlier, you can change the display mode before or during a scanning session. Since the selected display mode (but not its value) is stored in nonvolatile memory, the IRT659K will resume operating in that display mode when it is powered on following a 30-second Auto Power Off.



ADJUSTING EMISSIVITY AND SETTING TEMPERATURE ALARMS

The IRT659K has three parameters that you can set anywhere over a predefined range:

- 1. Emissivity (ϵ)**—the ability of an object to reflect or absorb IR radiation (energy)—can be assigned any value between 0.10 and 1.00 in steps of 0.01. The default (factory setting) of ϵ is 0.95. Because the IRT659K measures the amount of infrared energy emitted by a surface, its measurements are most accurate when they take into account the characteristic emissivity of the target material.

A perfectly absorbent surface (called a black body) has an emissivity of 1; it absorbs 100% of the thermal energy hitting it. An object with an emissivity of 0.8 absorbs 80% of IR energy and reflects 20% of it. All emissivity values fall between 0 and 1; as a rule, the shinier the surface, the lower its emissivity.

To maximize the accuracy of IRT659K measurements, you should enter the actual emissivity of the target surface (see Appendix) using the instrument's control panel and the procedure below. Compensating for emissivity will particularly improve the accuracy of measurements of surfaces with emissivities nearer to zero than to the default IRT659K setting of 0.95.

2. High Temperature Alarm (HAL). HAL can be set to any integral temperature value from -58° to 1202°F (-50° to 650°C)—the operating range of the IRT659K. The default (factory preset value) is 1210°F (650°C)—the highest temperature that the unit can measure.

3. Low Temperature Alarm (LAL). LAL can also be set to any integral temperature value from -58° to 1202°F (-50° to 650°C). The default (factory preset value) is -58°F (-50°C)—the lowest temperature that the unit can measure.

The presetting of the high and low temperature alarms to the high and low limits of the instrument's measurement range is a convenience. If you never change the value of HAL or LAL (because you choose not to use temperature alarms) from its default value, you will never be bothered by an alarm inadvertently sounding because you forgot to reset an alarm threshold. Neither alarm can be disarmed.

To change the unit's emissivity value and either alarm threshold, press and hold the MODE/SET button with the instrument powered on and operating in any mode.

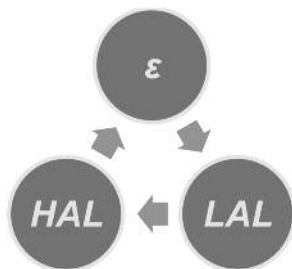
Whatever the operating mode, pressing and holding the **MODE/SET** button will cause the emissivity icon ϵ to begin flashing. You can now adjust the emissivity value (shown in the dedicated readout at the middle right of the LCD (Fig. 2, Callout I) up or down in 0.01 steps by pressing either the **▲ LOG** button (Fig. 1, Callout G) or the **°F/°C ▼** button (Callout H). To move up or down quickly, press and hold the corresponding button.

Once the emissivity icon ϵ begins flashing, pressing the **MODE/SET** button again changes the adjustment target to LAL. With **LAL** flashing, you can adjust its value up or down to any temperature within the unit's measurement range by pressing either the **▲ LOG** button or the **°F/°C ▼** button. To move up or down quickly, press and hold the corresponding button.

Pressing the **MODE/SET** button with LAL flashing changes the adjustment target to HAL. With **HAL** flashing, you can adjust its value up or down to any temperature within the unit's measurement range by pressing either the **▲ LOG** button or the **°F/°C ▼** button. To move up or down quickly, press and hold the corresponding button.

Pressing the **MODE/SET** button with **HAL** flashing returns the three-step sequence to its starting point—with ϵ flashing. The figure right shows the sequence in graphic form.

Be aware that, unlike the main readout and the display mode temperature values **MAX**, **MIN**, **AVG** and **DIF** (all of which have 0.1° resolution), **LAL** and **HAL** only have 1° resolution. In other words, do not mistake the default **HAL** value of 1210°F for 121.0°F.



Also remember that when ϵ , **LAL** or **HAL** is flashing, you have only 30 seconds to change its value or setting by pressing the **▲ LOG** button or the **°F/°C ▼** button. Thirty seconds after the last button push, the IRT659K's Auto Power Off function will activate and shut down the unit.

RECALLING LOGGED MEASUREMENTS

To recall the last ten measurements made (and automatically saved) by the IRT659K in reverse order (from newest to oldest):

1. Power on the unit by squeezing the measurement trigger.
2. Release the trigger to exit scan mode.
3. Press the **▲ LOG** button once. The value of the most recent measurement will appear in the smaller readout on the right side of the bottom line of the LCD (Fig. 2, Callout K). Its two-digit Log # (from 01 to 10) will appear on the left side of the bottom line (Fig. 2, Callout J).
4. Press the **▲ LOG** button again. The value in the smaller readout will change to that of the next-oldest measurement, and the two-digit Log # will decrease by 1.
5. Press the **▲ LOG** button again, and the value on the bottom line will change to the next-oldest measurement, and the two-digit Log # will again decrease by 1.

USING THE “K” TYPE PROBE TO MEASURE TEMPERATURE

To measure the temperature of a surface using the included “K” type thermocouple probe (or another “K” type probe):

- 1) Plug the two prongs of the probe into the two slots on the right side of the IRT659K. Be sure to insert the smaller (+) prong into the smaller slot, which is closer to the rear of the unit.

- 2) Press the **IR/K (TC)** button (Fig. 1, Callout I). Note that this causes the IRT LOG information on the bottom line of the LCD to disappear and disables the **MODE/SET** and **▲ LOG** buttons.
- 3) Attach the end of the probe to the surface whose temperature you wish to measure. The measured value will appear on the main readout.

If you allow the IRT659K's 30-second Auto Power Off function to activate with the unit in thermocouple measurement mode, when you power the unit back on it will enter IRT measurement mode.

FULL SPECIFICATIONS

Distance-to-Spot (D:S) Ratio	12:1
IR Temperature Measurement Range	-58° to 1202°F (-50° to 650°C)
IR Temperature Measurement Accuracy	±3°F (2°C) or ±2% of reading (whichever is greater) above 32°F (0°C); ±4°F (3°C) or ±3% of reading (whichever is greater) below 32°F
“K” Port Measurement Range	-146° to 2498°F (-99° to 1370°C)
“K” Port Measurement Accuracy	±(1% of reading + 1°C) above 0°C; ±(2% of reading + 2°C) below 0°C
Included “K” Type Thermocouple Measurement Range	0° to 500°F (-18° to 260°C)
Display Resolution (IR or TC Measurement)	0.1° (F or C)
Emissivity	Adjustable from 0.1 to 1.0 in 0.01 steps, with default of 0.95
Automatic Measurement Storage Capacity	Last 10 readings
Display Size & Type	1.5 in. (38mm) diagonal backlit LCD
Response Time	500 ms
Laser Pointer Wavelength	655nm
Laser Power	Class 3R (<3mW)
Current Consumption	30mA, max
Operating Temperature	32° to 104°F (0° to 40°C) @ 10 to 75% RH, non-condensing
Storage Temperature	-4° to 140°F (-20° to 60°C)
Auto Power Off Trigger	30 seconds of inactivity

Dimensions	5.31 x 1.65 x 6.81 in. (135 x 42 x 173mm)
Weight	6.93 oz. (168g) (without battery)
Power Source	(1) “9V” battery (included)

OPERATING & MAINTENANCE TIPS

If the temperature of the IRT’s target is lower than -58°F (-50°C)—the lower limit of the unit’s measurement range—“OL” will appear on the main readout.

If the temperature of the IRT’s target is higher than 1202°F (650°C)—the upper limit of the unit’s measurement range—“OH” will appear on the main readout.

The IRTC659K cannot make accurate measurements if there is glass or plastic between it and the target.

Clean the infrared sensor lens (Fig. 1, Callout B) often—but never use a solvent.

Abrupt temperature changes will cause condensation and possible vapor penetration. Clean the LCD after the vapor evaporates. Blow off loose particles with clean, compressed air. Gently brush remaining debris away with a lens hair brush.

To clean the housing, use a moist cotton swab or wet sponge. Avoid excessive amounts of water and corrosive gas or liquids.

Remove the battery if you don’t expect to use the IRT for an extended period of time (months or years).

Do not drop or disassemble the unit or immerse it in water.

APPENDIX

EMISSIVITIES OF COMMON MATERIALS

Material	Emissivity
Gold (pure, highly polished)	0.02
Aluminum foil	0.04
Aluminum disc	0.18
Aluminum (household, flat)	0.01
Aluminum (polished plate)	0.05
Aluminum (rough plate)	0.06
Aluminum (oxidized)	0.15
Aluminum surfaced roofing	0.22
Tin (bright tinned iron sheet)	0.04
Nickel wire	0.10
Lead (99.95% pure, unoxidized)	0.06
Copper	0.18
Steel	0.55
Zinc (galvanized sheet iron, bright)	0.23
Brass (highly polished)	0.03
Brass (hard rolled, polished w/lines)	0.04
Iron galvanized (bright)	0.13
Iron plate	0.69

Material	Emissivity
Rolled sheet steel	0.66
Oxidized iron	0.74
Wrought iron	0.94
Molten iron	0.29
Copper (polished)	0.02
Copper (scraped, shiny, not mirrored)	0.07
Cooper (plate, heavily oxidized)	0.78
Enamel (white, fused on iron)	0.90
Formica	0.94
Brick (red, rough)	0.93
Brick (silica, unglazed rough)	0.80
Concrete	0.94
Glass (smooth)	0.94
Granite (polished)	0.85
Marble (light gray, polished)	0.93
Asbestos board	0.96
Asbestos paper	0.94
Asphalt (paving)	0.97

Discover other measuring tools on our website.