





Company Profile

Gemtex® Abrasives, the original and only manufacturer of the Trim Kut® discs, was founded in 1975 and became the low cost Resin Fibre Disc producer focusing on the environment. The process and the products are designed around reducing and recycling thereby providing many cost advantages and being environmentally responsible long before it was popular. Gemtex® produces and markets a full range of abrasives for grinding, sanding, surface conditioning and finishing. Our products are sold worldwide to the industrial, automotive, aerospace, marine, metal fabrication, natural gas production, petrochemical and retail markets under Gemtex® and private label brands made in our manufacturing facility and corporate headquarters located in Toronto, Ontario, Canada.

Product Features

Our products are designed to increase productivity. We serve a sophisticated customer base which demands high quality products and support; they provide us with valuable feedback that helps us develop better products. Our product catalog presents a number of new products, as well as enhancements to many of our existing products.

Customer Service

In all of our interactions, we strive to keep you satisfied with our company. Our technical staff is available to discuss your needs and explain our product features. We take great pride in providing good support for your application needs.

New Product Development

At Gemtex® Abrasives we are committed to your success and we continuously improve our existing products and deliver innovative new products on a regular basis. We pay close attention to customer needs in an effort to provide the best products in the business. So, if you have an interesting or unique product idea, we would like to discuss it with you, please give us a call.

Custom Packaging

We offer box quantity private label programs.

Mission Statement

Gemtex® Abrasives' mission is to be a high quality provider of abrasive products to the market, exceeding expectations while developing a mutually beneficial and long lasting relationship with our customers. We achieve this through our commitment to industry standards, high quality and customer satisfaction. We work closely with our customers to ensure the investments made today will provide profits in tomorrow's ever changing environment.

Technical Support

We have a staff of application specialists to help answer any questions you may have about our products. We will patiently and courteously provide any support that is needed to make sure that you are satisfied with our products. We take pride in working closely with our customers to develop strategic alliances. Our employees understand that our future is dependent on our customers' success and satisfaction. That is the driving force for long-term, mutually beneficial strategic partnerships.

We stake our reputation on our ability to work with customers to solve any problems that may arise without ever saying "we can't do that."

We would be more than happy to assist you any way we can. We know you have choices. Give us an opportunity to earn your business.

Sincerely,

Frank Prenda,
Vice President Sales and Marketing



Made in North America



Rev 08/26/15

Thousands of products built to demanding quality standards.

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STANDARD LINE DISCS



ALUMINUM OXIDE (C DISCS)



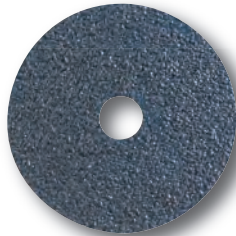
ALUMINUM OXIDE (A DISCS)



SMD



SILICON CARBIDE



ZIRCONIA



PMD

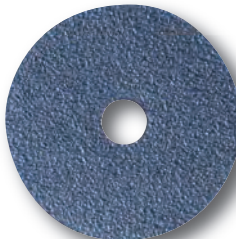
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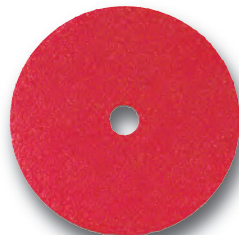
PMD SUPREME



ZEE SUPREME



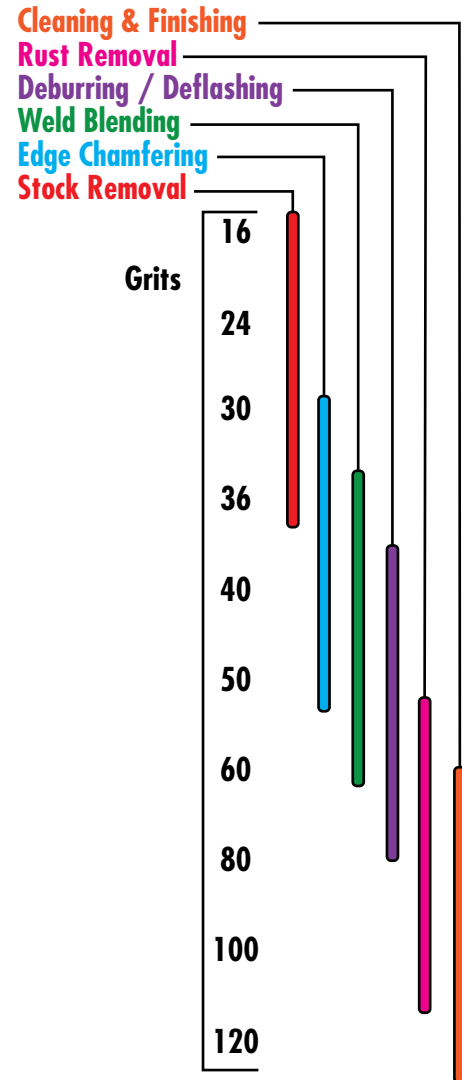
GEM SUPREME



PMD SUPREME PLUS

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Application / Grit



Resin fibre discs are manufactured utilizing a multilayer, heavy duty vulcanized fibre as backing, which is then covered with a resin bond coat specially designed to resist loading, glazing and grain stripping. This bond coat is then covered with mineral abrasive grains formulated for toughness and sharpness. Resin fibre discs are available in many different styles. Variances include the diameter, the arbor hole size, the shape of the disc, and the shape of the arbor hole. Gemtex® has the flexibility to create custom and special discs.

“C” Type Aluminum Oxide Resin Fibre discs provide overall economy and good performance in an all purpose disc. Contains no halogen producing grinding additives. “C” Type has been designed to excel in a wide variety of applications providing both cost effective stock removal and a safer working environment.



- Low cost general purpose industrial quality disc
- The “classic” RFD, clean bonding system promotes a safer, healthier working environment
- No harmful additives, user friendly

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“A” Type represents superior grinding performance in a premium aluminum oxide resin fibre resin. A blend of advanced abrasive alloys and bonding agents delivers superior cutting rates and longer useful life. “A” Type provides optimal value when used in high stock removal applications and where a cool cutting action is required.



- Premium Aluminum Oxide grit delivers superior cutting rates
- Advanced bonding formulation provides cool grinding action extending disc life

ALUMINUM OXIDE DISCS C TYPE / HEAVY DUTY (RED)

Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	20140100
	24	25	100	20140200
	36	25	100	20140300
	50	25	100	20140400
	60	25	100	20140500
	80	25	100	20140600
	100	25	100	20140700
	120	25	100	20140800
4-1/2" x 7/8"	16	25	100	20145100
	24	25	100	20145200
	36	25	100	20145300
	50	25	100	20145400
	60	25	100	20145500
	80	25	100	20145600
	100	25	100	20145700
	120	25	100	20145800
5" x 7/8"	16	25	100	20150100
	24	25	100	20150200
	36	25	100	20150300
	50	25	100	20150400
	60	25	100	20150500
	80	25	100	20150600
	100	25	100	20150700
	120	25	100	20150800
7" x 7/8"	16	25	100	20170100
	24	25	100	20170200
	36	25	100	20170300
	50	25	100	20170400
	60	25	100	20170500
	80	25	100	20170600
	100	25	100	20170700
	120	25	100	20170800
9" x 7/8"	16	25	100	20190100
	24	25	100	20190200
	36	25	100	20190300
	50	25	100	20190400
	60	25	100	20190500
	80	25	100	20190600
	100	25	100	20190700
	120	25	100	20190800

PREMIUM ALUMINUM OXIDE DISCS A TYPE / HEAVY DUTY (MAROON)

Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	20240100
	24	25	100	20240200
	36	25	100	20240300
	50	25	100	20240400
	60	25	100	20240500
	80	25	100	20240600
	100	25	100	20240700
	120	25	100	20240800
4-1/2" x 7/8"	16	25	100	20245100
	24	25	100	20245200
	36	25	100	20245300
	50	25	100	20245400
	60	25	100	20245500
	80	25	100	20245600
	100	25	100	20245700
	120	25	100	20245800
5" x 7/8"	16	25	100	20250100
	24	25	100	20250200
	36	25	100	20250300
	50	25	100	20250400
	60	25	100	20250500
	80	25	100	20250600
	100	25	100	20250700
	120	25	100	20250800
7" x 7/8"	16	25	100	20270100
	24	25	100	20270200
	36	25	100	20270300
	50	25	100	20270400
	60	25	100	20270500
	80	25	100	20270600
	100	25	100	20270700
	120	25	100	20270800
9" x 7/8"	16	25	100	20290100
	24	25	100	20290200
	36	25	100	20290300
	50	25	100	20290400
	60	25	100	20290500
	80	25	100	20290600
	100	25	100	20290700
	120	25	100	20290800

See page 41 for accessories and options.

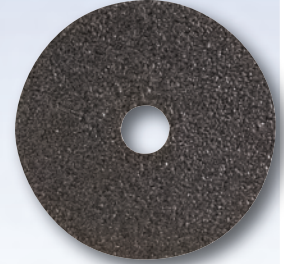
Other grits, sizes, and centerholes available upon request.

"SMD" Type are Soft Metal Discs designed for use on soft metals like bronze, brass and aluminum. These discs disperse their own lubrication as the disc grinds, delaying heat build up of the metal work piece. Lower work surface temperature means melting is delayed, allowing the disc to cut and last longer than regular discs. The protected disc acts as an open coat shedding any buildup of debris.



- Reduces disc waste and costly changeover time
- Low pressure required for optimum performance
- Innovative new product

"S/C" Type Silicon Carbide is designed for stone, terrazzo, ceramic and non-ferrous metal stock removal. The highest quality Silicon Carbide grain is selected for this resin fibre disc.



- Premium Silicon Carbide grain means fast cutting action on non-ferrous metal
- Clean bonding system promotes a safer, healthier working environment
- Definitive stone grinding

SMD-SOFT METAL DISCS ALUMINUM OXIDE SMD TYPE / (RED)



Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	20640100
	24	25	100	20640200
	36	25	100	20640300
	50	25	100	20640400
	60	25	100	20640500
	80	25	100	20640600
	100	25	100	20640700
	120	25	100	20640800
4-1/2" x 7/8"	16	25	100	20645100
	24	25	100	20645200
	36	25	100	20645300
	50	25	100	20645400
	60	25	100	20645500
	80	25	100	20645600
	100	25	100	20645700
	120	25	100	20645800
5" x 7/8"	16	25	100	20650100
	24	25	100	20650200
	36	25	100	20650300
	50	25	100	20650400
	60	25	100	20650500
	80	25	100	20650600
	100	25	100	20650700
	120	25	100	20650800
7" x 7/8"	16	25	100	20670100
	24	25	100	20670200
	36	25	100	20670300
	50	25	100	20670400
	60	25	100	20670500
	80	25	100	20670600
	100	25	100	20670700
	120	25	100	20670800
9" x 7/8"	16	25	100	20690100
	24	25	100	20690200
	36	25	100	20690300
	50	25	100	20690400
	60	25	100	20690500
	80	25	100	20690600
	100	25	100	20690700
	120	25	100	20690800

SILICON CARBIDE DISCS S TYPE / HEAVY DUTY (BLACK)

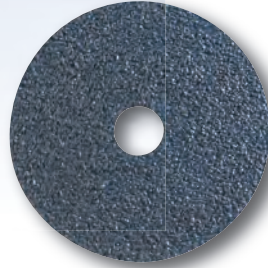
Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	20340100
	24	25	100	20340200
	36	25	100	20340300
	50	25	100	20340400
	60	25	100	20340500
	80	25	100	20340600
	100	25	100	20340700
	120	25	100	20340800
4-1/2" x 7/8"	16	25	100	20345100
	24	25	100	20345200
	36	25	100	20345300
	50	25	100	20345400
	60	25	100	20345500
	80	25	100	20345600
	100	25	100	20345700
	120	25	100	20345800
5" x 7/8"	16	25	100	20350100
	24	25	100	20350200
	36	25	100	20350300
	50	25	100	20350400
	60	25	100	20350500
	80	25	100	20350600
	100	25	100	20350700
	120	25	100	20350800
7" x 7/8"	16	25	100	20370100
	24	25	100	20370200
	36	25	100	20370300
	50	25	100	20370400
	60	25	100	20370500
	80	25	100	20370600
	100	25	100	20370700
	120	25	100	20370800
9" x 7/8"	16	25	100	20390100
	24	25	100	20390200
	36	25	100	20390300
	50	25	100	20390400
	60	25	100	20390500
	80	25	100	20390600
	100	25	100	20390700
	120	25	100	20390800

See page 41 for accessories and options.

Other grits, sizes, and centerholes available upon request.

"Zee" Type represents ultimate grinding performance in a premium Zirconia resin fibre disc. The extremely hard Zirconia abrasive alloy sharpens itself in use, delivering outstanding cutting rates and maximum useful life. The advanced bond extends disc life by minimizing grain shedding, while promoting a cool grinding action which reduces glazing and loading. "Zee" Type is most cost effective when used in high production applications where cutting rates are monitored.

- Premium Zirconia grit delivers ultimate grinding performance in resin fibre discs
- Advanced bonding formulation provides cool grinding action, extending disc life.
- Available up to 120 grit



ZIRCONIA DISCS

ZEE TYPE / (BLUE)

Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	20540100
	24	25	100	20540200
	36	25	100	20540300
	50	25	100	20540400
	60	25	100	20540500
	80	25	100	20540600
	100	25	100	20540700
	120	25	100	20540800
4-1/2" x 7/8"	16	25	100	20545100
	24	25	100	20545200
	36	25	100	20545300
	50	25	100	20545400
	60	25	100	20545500
	80	25	100	20545600
	100	25	100	20545700
	120	25	100	20545800
5" x 7/8"	16	25	100	20550100
	24	25	100	20550200
	36	25	100	20550300
	50	25	100	20550400
	60	25	100	20550500
	80	25	100	20550600
	100	25	100	20550700
	120	25	100	20550800
7" x 7/8"	16	25	100	20570100
	24	25	100	20570200
	36	25	100	20570300
	50	25	100	20570400
	60	25	100	20570500
	80	25	100	20570600
	100	25	100	20570700
	120	25	100	20570800
9" x 7/8"	16	25	100	20590100
	24	25	100	20590200
	36	25	100	20590300
	50	25	100	20590400
	60	25	100	20590500
	80	25	100	20590600
	100	25	100	20590700
	120	25	100	20590800

"PMD" Type are Premium Metal Discs developed especially for use on stainless steel and other alloys. Provides higher cut rates and cooler grinding temperatures. Heat treated blue fired ceramically coated aluminum oxide and ceramic grain. Custom blended grinding aid.

- Anti-glazing, anti-loading, cool grinding product
- Works on hardest metals like stainless steel 300 series, carbon steel, exotic alloys and titanium
- Superior metal grinding



PMD-PREMIUM METAL DISCS CERAMIC/ALUMINUM OXIDE

PMD TYPE / (ORANGE)



Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	20840100
	24	25	100	20840200
	36	25	100	20840300
	50	25	100	20840400
	60	25	100	20840500
	80	25	100	20840600
	100	25	100	20840700
	120	25	100	20840800
4-1/2" x 7/8"	16	25	100	20845100
	24	25	100	20845200
	36	25	100	20845300
	50	25	100	20845400
	60	25	100	20845500
	80	25	100	20845600
	100	25	100	20845700
	120	25	100	20845800
5" x 7/8"	16	25	100	20850100
	24	25	100	20850200
	36	25	100	20850300
	50	25	100	20850400
	60	25	100	20850500
	80	25	100	20850600
	100	25	100	20850700
	120	25	100	20850800
7" x 7/8"	16	25	100	20870100
	24	25	100	20870200
	36	25	100	20870300
	50	25	100	20870400
	60	25	100	20870500
	80	25	100	20870600
	100	25	100	20870700
	120	25	100	20870800
9" x 7/8"	16	25	100	20890100
	24	25	100	20890200
	36	25	100	20890300
	50	25	100	20890400
	60	25	100	20890500
	80	25	100	20890600
	100	25	100	20890700
	120	25	100	20890800

A cost effective alternative for ceramic grinding applications.

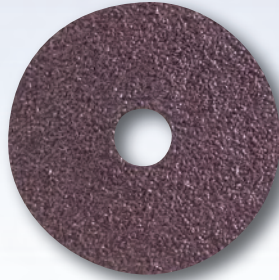
See page 41 for accessories and options.

Other grits, sizes, and centerholes available upon request.



PMD SUPREME: Innovative Ceramic Resin Fibre Disc for industrial metal applications. PMD SUPREME provides ultimate grinding performance in new 100% SGT Ceramic Grain with top coat. Developed especially for use on stainless steel and other alloys for maximum performance.

- Top coat with ultimate grinding aid and cooling aid.
- Long lasting life on stainless steel, carbon steel, high nickel and alloy metals.
- Meets maximum productivity at reduced cost.

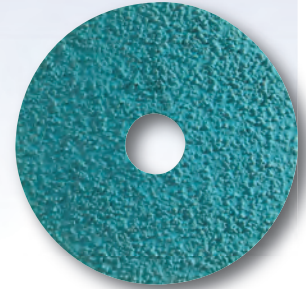


PMD SUPREME DISCS 100% CERAMIC WITH TOP COAT

Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	20940100
	24	25	100	20940200
	36	25	100	20940300
	50	25	100	20940400
	60	25	100	20940500
	80	25	100	20940600
	100	25	100	20940700
	120	25	100	20940800
4-1/2" x 7/8"	16	25	100	20945100
	24	25	100	20945200
	36	25	100	20945300
	50	25	100	20945400
	60	25	100	20945500
	80	25	100	20945600
	100	25	100	20945700
	120	25	100	20945800
5" x 7/8"	16	25	100	20950100
	24	25	100	20950200
	36	25	100	20950300
	50	25	100	20950400
	60	25	100	20950500
	80	25	100	20950600
	100	25	100	20950700
	120	25	100	20950800
7" x 7/8"	16	25	100	20970100
	24	25	100	20970200
	36	25	100	20970300
	50	25	100	20970400
	60	25	100	20970500
	80	25	100	20970600
	100	25	100	20970700
	120	25	100	20970800
9" x 7/8"	16	25	100	20990100
	24	25	100	20990200
	36	25	100	20990300
	50	25	100	20990400
	60	25	100	20990500
	80	25	100	20990600
	100	25	100	20990700
	120	25	100	20990800

ZEE SUPREME

- ZEE SUPREME provides ultimate grinding performance in 100% Zirconia with TOP COAT.
- It provides ultimate cost effectiveness when used in high production applications.
- Cool grinding action reduces glazing and loading.
- Very high stock removal



ZEE SUPREME DISCS 100% ZIRCONIA WITH TOP COAT

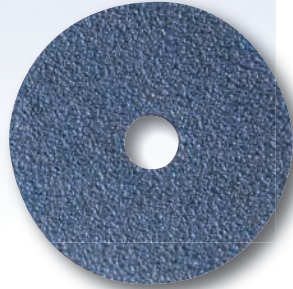
Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	20440100
	24	25	100	20440200
	36	25	100	20440300
	50	25	100	20440400
	60	25	100	20440500
	80	25	100	20440600
	100	25	100	20440700
	120	25	100	20440800
4-1/2" x 7/8"	16	25	100	20445100
	24	25	100	20445200
	36	25	100	20445300
	50	25	100	20445400
	60	25	100	20445500
	80	25	100	20445600
	100	25	100	20445700
	120	25	100	20445800
5" x 7/8"	16	25	100	20450100
	24	25	100	20450200
	36	25	100	20450300
	50	25	100	20450400
	60	25	100	20450500
	80	25	100	20450600
	100	25	100	20450700
	120	25	100	20450800
7" x 7/8"	16	25	100	20470100
	24	25	100	20470200
	36	25	100	20470300
	50	25	100	20470400
	60	25	100	20470500
	80	25	100	20470600
	100	25	100	20470700
	120	25	100	20470800
9" x 7/8"	16	25	100	20490100
	24	25	100	20490200
	36	25	100	20490300
	50	25	100	20490400
	60	25	100	20490500
	80	25	100	20490600
	100	25	100	20490700
	120	25	100	20490800

See page 41 for accessories and options.

Other grits, sizes, and centerholes available upon request.

GEM SUPREME Latest innovative Resin Fibre Disc with advanced technology for superior grinding applications.

- GEM SUPREME: Unique blend of SGT Ceramic and Zirconia grain.
- This is an advanced Resin Fibre Disc for light to heavy pressure grinding requirements.
- Wide range of metals grinding and finishing applications including Aerospace Industry.
- Provides optimum value.



GEM SUPREME DISCS CERAMIC / ZIRCONIA BLEND

Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	22040100
	24	25	100	22040200
	36	25	100	22040300
	50	25	100	22040400
	60	25	100	22040500
	80	25	100	22040600
	100	25	100	22040700
	120	25	100	22040800
4-1/2" x 7/8"	16	25	100	22045100
	24	25	100	22045200
	36	25	100	22045300
	50	25	100	22045400
	60	25	100	22045500
	80	25	100	22045600
	100	25	100	22045700
	120	25	100	22045800
5" x 7/8"	16	25	100	22050100
	24	25	100	22050200
	36	25	100	22050300
	50	25	100	22050400
	60	25	100	22050500
	80	25	100	22050600
	100	25	100	22050700
	120	25	100	22050800
7" x 7/8"	16	25	100	22070100
	24	25	100	22070200
	36	25	100	22070300
	50	25	100	22070400
	60	25	100	22070500
	80	25	100	22070600
	100	25	100	22070700
	120	25	100	22070800
9" x 7/8"	16	25	100	22090100
	24	25	100	22090200
	36	25	100	22090300
	50	25	100	22090400
	60	25	100	22090500
	80	25	100	22090600
	100	25	100	22090700
	120	25	100	22090800

**Out Performs
Competitive
Discs
4 to 1**

Excellent for Aluminum Grinding

PMD SUPREME "PLUS":

- Two top coats provide cool cutting and anti-loading on nonferrous metals
- Long lasting life on aluminum and nonferrous metals.
- Out performs competitive discs 4 to 1.



PMD SUPREME "PLUS" DISCS 100% CERAMIC WITH NON-LOADING AGENT

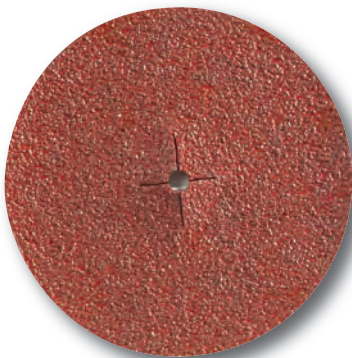
Size	Grit	Box Qty.	Case Qty.	P/N
4" x 5/8"	16	25	100	29940100
	24	25	100	29940200
	36	25	100	29940300
	50	25	100	29940400
	60	25	100	29940500
	80	25	100	29940600
	100	25	100	29940700
	120	25	100	29940800
4-1/2" x 7/8"	16	25	100	29945100
	24	25	100	29945200
	36	25	100	29945300
	50	25	100	29945400
	60	25	100	29945500
	80	25	100	29945600
	100	25	100	29945700
	120	25	100	29945800
5" x 7/8"	16	25	100	29950100
	24	25	100	29950200
	36	25	100	29950300
	50	25	100	29950400
	60	25	100	29950500
	80	25	100	29950600
	100	25	100	29950700
	120	25	100	29950800
7" x 7/8"	16	25	100	29970100
	24	25	100	29970200
	36	25	100	29970300
	50	25	100	29970400
	60	25	100	29970500
	80	25	100	29970600
	100	25	100	29970700
	120	25	100	29970800
9" x 7/8"	16	25	100	29990100
	24	25	100	29990200
	36	25	100	29990300
	50	25	100	29990400
	60	25	100	29990500
	80	25	100	29990600
	100	25	100	29990700
	120	25	100	29990800

See page 39 for accessories and options.

Resin fibre discs are available in many different styles. Variances include the diameter, the arbor hole size, the shape of the disc, and the shape of the arbor hole. Gemtex® has the flexibility to create custom and special discs.

The chart below gives some indications of the possible configurations. As always, please call for minimums and lead times as well as availability of anything not listed.

Diameter /Shape	1/4" Center Hole	1/4" Center Hole Slash 1/2" long	5/16" Center Hole	5/16" Center Hole Slash 1/2" long	3/8" Center Hole	3/8" Center Hole Slash 1/2" long	1/2" Center Hole	1/2" Center Hole Slash 1/2" long	5/8" Center Hole	5/8" Center Hole Slash 1/2" long	7/8" Center Hole	7/8" Center Hole Slot 1/2" long	Lock 7/8" Arbor 5/8"-11 Thread
4" ROUND	●		●	●	●	●			●	●	●	●	●
4.5" ROUND									●		●	●	●
5" ROUND	●	●			●		●	●	●		●	●	●
6" ROUND									●		●	●	●
7" ROUND							●		●		●	●	●
7" OCTAGONAL											●	●	●
9" ROUND							●		●		●	●	●



Slashed: 1/4" center hole with four 1/2" long cuts made from the center out.



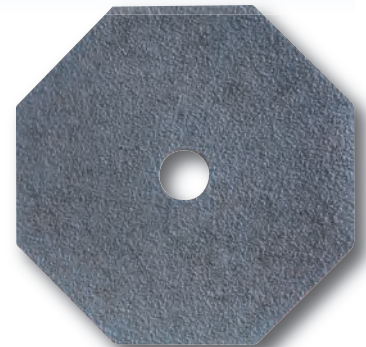
Slotted: The 1/2" cuts from the 5/8" or 7/8" arbor hole are cut outs, not just a slash



Zone Coated: Grain is placed, leaving a clear Zone around the arbor. Easier to lock on a grinder and provides a tighter fit. Excellent on coarse grits, where grain can be a hindrance.



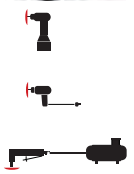
Spinlock Discs: Can be applied to any disc with a 7/8" arbor. 5/8"-11 threaded lock allows the disc to spin on and off the spindle, without a locking nut or wrench.



Octagonal: An eight sided disc provides better view of work surface while grinding.

See page 41 for accessories and options.

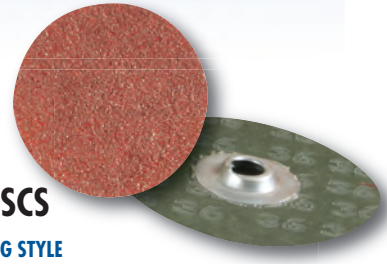
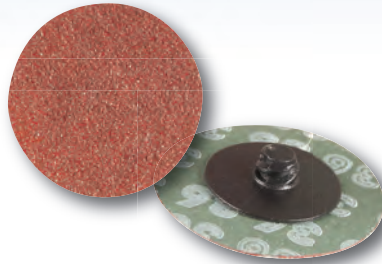
Mini resin fibre discs are manufactured utilizing a multilayer, heavy duty vulcanized fibre backing, which is then covered with a resin bond coat specially designed to resist loading, glazing and grain stripping. This bond coat is then covered with mineral abrasive grains formulated for toughness and sharpness. Mini resin fibre discs are available in many different styles. Variances include diameter and attachment type (Type R or Type S). Gemtex® has the flexibility to create custom and special discs.



- Best for weld removal, blending and removal of imperfections
- Rapid change system (Type R screw on and Type S twist on fastening systems)
- More rigid alternative to 2 and 3 ply cloth backed disc.

"A" Type represents superior grinding performance in a premium aluminum oxide resin fibre resin. A blend of advanced abrasives and bonding agents delivers superior cutting rates and longer useful life. "A" Type provides optimal value when used in high stock removal applications and where a cool cutting action is required.

- Premium Aluminum Oxide grit delivers superior cutting rates
- Advanced bonding formulation provides cool grinding action extending disc life
- Features the common nylon threaded male button that mounts securely with a half turn.



ALUMINUM OXIDE DISCS

TYPE R PLASTIC ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21215205
	36	50	100	21215305
	50	50	100	21215405
	60	50	100	21215505
	80	50	100	21215605
	100	50	100	21215705
	120	50	100	21215805
2"	24	50	100	21220205
	36	50	100	21220305
	50	50	100	21220405
	60	50	100	21220505
	80	50	100	21220605
	100	50	100	21220705
	120	50	100	21220805
3"	24	25	100	21230205
	36	25	100	21230305
	50	25	100	21230405
	60	25	100	21230505
	80	25	100	21230605
	100	25	100	21230705
	120	25	100	21230805
4"	24	25	100	21240205
	36	25	100	21240305
	50	25	100	21240405
	60	25	100	21240505
	80	25	100	21240605
	100	25	100	21240705
	120	25	100	21240805

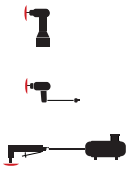
ALUMINUM OXIDE DISCS

TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21215210
	36	50	100	21215310
	50	50	100	21215410
	60	50	100	21215510
	80	50	100	21215610
	100	50	100	21215710
	120	50	100	21215810
2"	24	50	100	21220210
	36	50	100	21220310
	50	50	100	21220410
	60	50	100	21220510
	80	50	100	21220610
	100	50	100	21220710
	120	50	100	21220810
3"	24	25	100	21230210
	36	25	100	21230310
	50	25	100	21230410
	60	25	100	21230510
	80	25	100	21230610
	100	25	100	21230710
	120	25	100	21230810
4"	24	25	100	21240210
	36	25	100	21240310
	50	25	100	21240410
	60	25	100	21240510
	80	25	100	21240610
	100	25	100	21240710
	120	25	100	21240810

See page 41 for accessories and options.

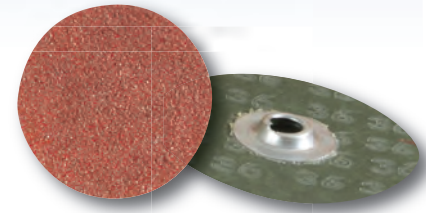
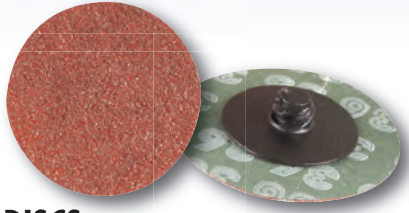
1" diameter available upon request.



“SMD” Type Soft Metal Discs designed for use on soft metals like bronze, brass and aluminum. These discs disperse their own lubrication as the disc grinds, delaying heat buildup of the metal work piece. Lower work surface temperature means melting is delayed, allowing the disc to cut and last longer than regular discs. The protected disc acts as an open coat shedding any buildup of debris.

- Reduces disc waste and costly changeover time
- Low pressure required for optimum performance
- Innovative new product

For Applications
See Page 48



SMD-SOFT METAL DISCS ALUMINUM OXIDE

TYPE R PLASTIC ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21615205
	36	50	100	21615305
	50	50	100	21615405
	60	50	100	21615505
	80	50	100	21615605
	100	50	100	21615705
	120	50	100	21615805
2"	24	50	100	21620205
	36	50	100	21620305
	50	50	100	21620405
	60	50	100	21620505
	80	50	100	21620605
	100	50	100	21620705
3"	24	25	100	21630205
	36	25	100	21630305
	50	25	100	21630405
	60	25	100	21630505
	80	25	100	21630605
	100	25	100	21630705
4"	24	25	100	21640205
	36	25	100	21640305
	50	25	100	21640405
	60	25	100	21640505
	80	25	100	21640605
	100	25	100	21640705
	120	25	100	21640805

SMD-SOFT METAL DISCS ALUMINUM OXIDE

TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21615210
	36	50	100	21615310
	50	50	100	21615410
	60	50	100	21615510
	80	50	100	21615610
	100	50	100	21615710
	120	50	100	21615810
2"	24	50	100	21620210
	36	50	100	21620310
	50	50	100	21620410
	60	50	100	21620510
	80	50	100	21620610
	100	50	100	21620710
3"	24	25	100	21630210
	36	25	100	21630310
	50	25	100	21630410
	60	25	100	21630510
	80	25	100	21630610
	100	25	100	21630710
4"	24	25	100	21640210
	36	25	100	21640310
	50	25	100	21640410
	60	25	100	21640510
	80	25	100	21640610
	100	25	100	21640710
	120	25	100	21640810



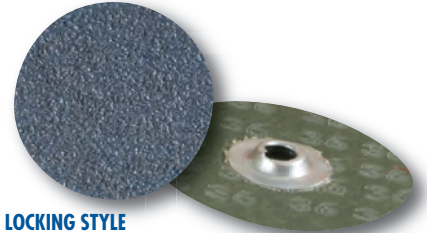
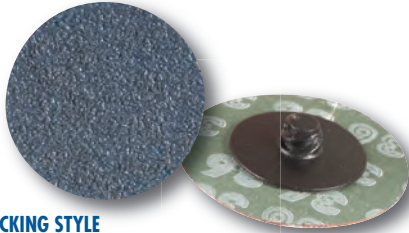
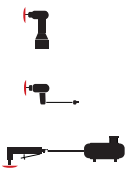
See page 41 for accessories and options.

1" diameter available upon request.

"Zee" Type represents ultimate grinding performance in a premium Zirconia resin fibre disc. The extremely hard Zirconia abrasive alloy sharpens itself in use, delivering outstanding cutting rates and maximum useful life. The advanced bond extends disc life by minimizing grain shedding, while promoting a cool grinding action which reduces glazing and loading. "Zee" Type is most cost effective when used in high production applications where cutting rates are monitored.

- Premium Zirconia grit delivers ultimate grinding performance in resin fibre discs
- Advanced bonding formulation provides cool grinding action, extending disc life.
- Available up to 120 grit

For Applications See Page 48



ZIRCONIA DISCS

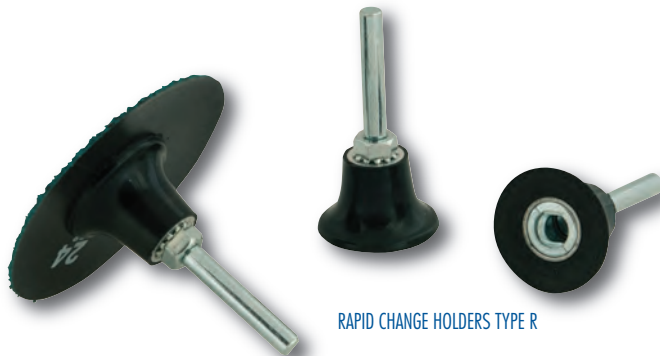
TYPE R PLASTIC ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21515205
	36	50	100	21515305
	50	50	100	21515405
	60	50	100	21515505
	80	50	100	21515605
	100	50	100	21515705
	120	50	100	21515805
2"	24	50	100	21520205
	36	50	100	21520305
	50	50	100	21520405
	60	50	100	21520505
	80	50	100	21520605
	100	50	100	21520705
3"	24	25	100	21530205
	36	25	100	21530305
	50	25	100	21530405
	60	25	100	21530505
	80	25	100	21530605
	100	25	100	21530705
4"	24	25	100	21540205
	36	25	100	21540305
	50	25	100	21540405
	60	25	100	21540505
	80	25	100	21540605
	100	25	100	21540705
	120	25	100	21540805

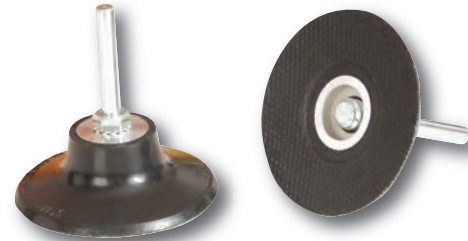
ZIRCONIA DISCS

TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21515210
	36	50	100	21515310
	50	50	100	21515410
	60	50	100	21515510
	80	50	100	21515610
	100	50	100	21515710
	120	50	100	21515810
2"	24	50	100	21520210
	36	50	100	21520310
	50	50	100	21520410
	60	50	100	21520510
	80	50	100	21520610
	100	50	100	21520710
3"	24	25	100	21530210
	36	25	100	21530310
	50	25	100	21530410
	60	25	100	21530510
	80	25	100	21530610
	100	25	100	21530710
4"	24	25	100	21540210
	36	25	100	21540310
	50	25	100	21540410
	60	25	100	21540510
	80	25	100	21540610
	100	25	100	21540710
	120	25	100	21540810



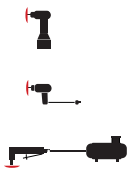
RAPID CHANGE HOLDERS TYPE R



RAPID CHANGE HOLDERS TYPE S METAL SCREW-ON LOCKING STYLE

See page 41 for accessories and options.

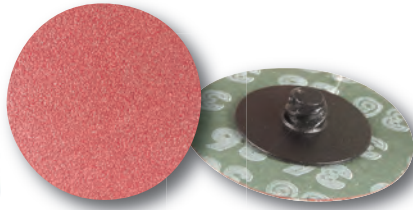
1" diameter available upon request.



"PMD" Type Premium Metal Discs developed especially for use on stainless steel and other alloys. Provides higher cut rates and cooler grinding temperatures. Heat treated blue fired ceramically coated aluminum oxide and ceramic grain. Custom blended grinding aid.

- Anti-glazing, anti-loading, cool grinding product
- Works on hardest metals like stainless steel 300 series, carbon steel, exotic alloys and titanium
- Superior metal grinding

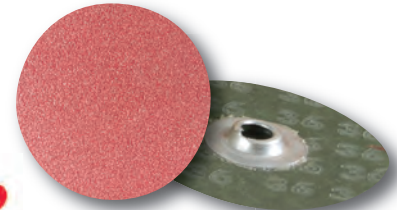
For Applications
See Page 48



PMD

PMD-PREMIUM METAL DISCS CERAMIC/ALUMINUM OXIDE DISCS TYPE R / (ORANGE)

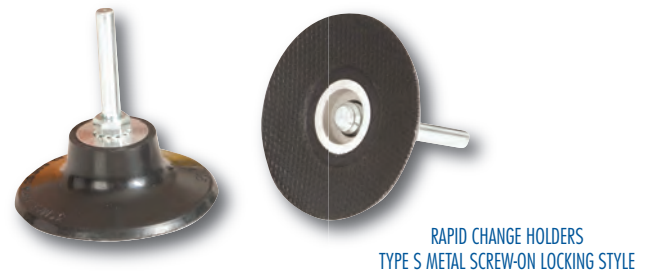
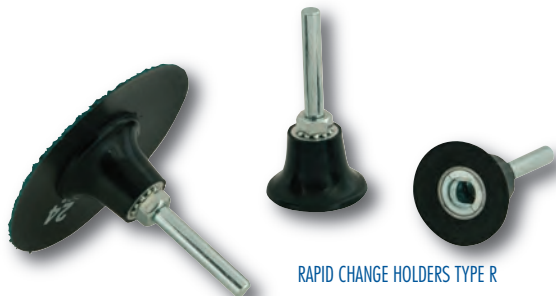
Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21815205
	36	50	100	21815305
	50	50	100	21815405
	60	50	100	21815505
	80	50	100	21815605
	100	50	100	21815705
	120	50	100	21815805
2"	24	50	100	21820205
	36	50	100	21820305
	50	50	100	21820405
	60	50	100	21820505
	80	50	100	21820605
	100	50	100	21820705
	120	50	100	21820805
3"	24	25	100	21830205
	36	25	100	21830305
	50	25	100	21830405
	60	25	100	21830505
	80	25	100	21830605
	100	25	100	21830705
	120	25	100	21830805
4"	24	25	100	21840205
	36	25	100	21840305
	50	25	100	21840405
	60	25	100	21840505
	80	25	100	21840605
	100	25	100	21840705
	120	25	100	21840805



PMD

PMD-PREMIUM METAL DISCS CERAMIC/ALUMINUM OXIDE DISCS TYPE S / (ORANGE)

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21815210
	36	50	100	21815310
	50	50	100	21815410
	60	50	100	21815510
	80	50	100	21815610
	100	50	100	21815710
	120	50	100	21815810
2"	24	50	100	21820210
	36	50	100	21820310
	50	50	100	21820410
	60	50	100	21820510
	80	50	100	21820610
	100	50	100	21820710
	120	50	100	21820810
3"	24	25	100	21830210
	36	25	100	21830310
	50	25	100	21830410
	60	25	100	21830510
	80	25	100	21830610
	100	25	100	21830710
	120	25	100	21830810
4"	24	25	100	21840210
	36	25	100	21840310
	50	25	100	21840410
	60	25	100	21840510
	80	25	100	21840610
	100	25	100	21840710
	120	25	100	21840810



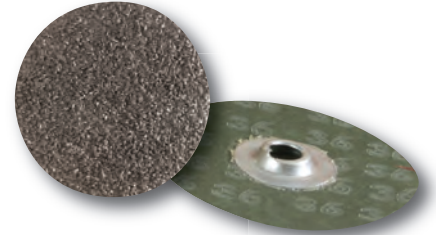
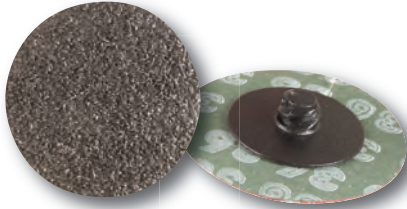
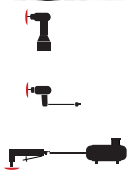
See page 41 for accessories and options.

1" diameter available upon request.

"S/C" Type Silicon Carbide is designed for stone, terrazzo, ceramic and non-ferrous metal stock removal. The highest quality silicon carbide grain is selected for this resin fibre disc.

- Premium Silicon Carbide grain means fast cutting action on non-ferrous metal
- Clean bonding system promotes a safer, healthier working environment
- Definitive stone grinding

For Applications See Page 48

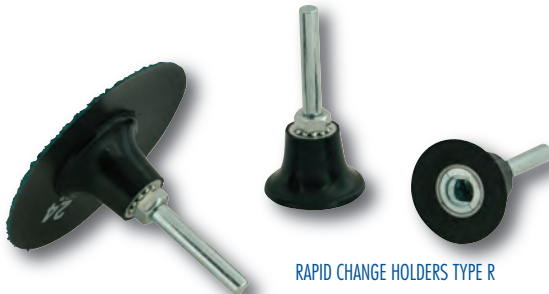


SILICON CARBIDE DISCS TYPE R / HEAVY DUTY (BLACK)

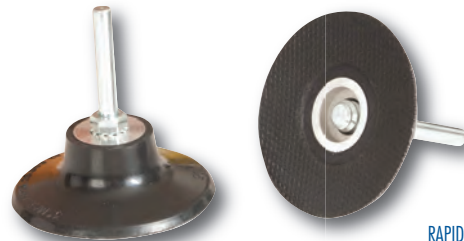
Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21315205
	36	50	100	21315305
	50	50	100	21315405
	60	50	100	21315505
	80	50	100	21315605
	100	50	100	21315705
	120	50	100	21315805
2"	24	50	100	21320205
	36	50	100	21320305
	50	50	100	21320405
	60	50	100	21320505
	80	50	100	21320605
	100	50	100	21320705
	120	50	100	21320805
3"	24	25	100	21330205
	36	25	100	21330305
	50	25	100	21330405
	60	25	100	21330505
	80	25	100	21330605
	100	25	100	21330705
	120	25	100	21330805
4"	24	25	100	21340205
	36	25	100	21340305
	50	25	100	21340405
	60	25	100	21340505
	80	25	100	21340605
	100	25	100	21340705
	120	25	100	21340805

SILICON CARBIDE DISCS TYPE S / HEAVY DUTY (BLACK)

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	21315210
	36	50	100	21315310
	50	50	100	21315410
	60	50	100	21315510
	80	50	100	21315610
	100	50	100	21315710
	120	50	100	21315810
2"	24	50	100	21320210
	36	50	100	21320310
	50	50	100	21320410
	60	50	100	21320510
	80	50	100	21320610
	100	50	100	21320710
	120	50	100	21320810
3"	24	25	100	21330210
	36	25	100	21330310
	50	25	100	21330410
	60	25	100	21330510
	80	25	100	21330610
	100	25	100	21330710
	120	25	100	21330810
4"	24	25	100	21340210
	36	25	100	21340310
	50	25	100	21340410
	60	25	100	21340510
	80	25	100	21340610
	100	25	100	21340710
	120	25	100	21340810



RAPID CHANGE HOLDERS TYPE R



RAPID CHANGE HOLDERS
TYPE S METAL SCREW-ON LOCKING STYLE

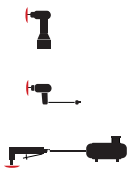
See page 41 for accessories and options.

1" diameter available upon request.



MINI RESIN FIBRE QUICK CHANGE DISCS - SUPREME LINE

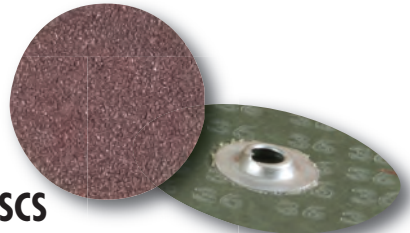
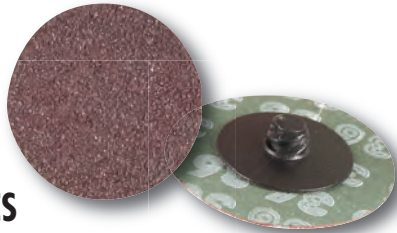
3. FREE Samples!



PMD SUPREME: Innovative Ceramic Resin Fibre Disc for industrial metal applications. PMD SUPREME provides ultimate grinding performance in new 100% SGT Ceramic Grain with top coat. Developed especially for use on stainless steel and other alloys for maximum performance.

- Top coat with ultimate grinding and cooling aid.
- Long lasting life on stainless steel, carbon steel, and high nickel and alloy metals.
- Meets maximum productivity at reduced cost.

For Applications See Page 48



PMD SUPREME DISCS 100% CERAMIC WITH TOP COAT TYPE R PLASTIC ROLL-ON LOCKING STYLE

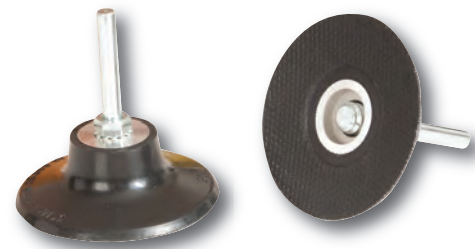
Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	30815200
	36	50	100	30815300
	50	50	100	30815400
	60	50	100	30815500
	80	50	100	30815600
	100	50	100	30815700
	120	50	100	30815800
2"	24	50	100	30820200
	36	50	100	30820300
	50	50	100	30820400
	60	50	100	30820500
	80	50	100	30820600
	100	50	100	30820700
	120	50	100	30820800
3"	24	25	100	30830200
	36	25	100	30830300
	50	25	100	30830400
	60	25	100	30830500
	80	25	100	30830600
	100	25	100	30830700
	120	25	100	30830800
4"	24	25	100	30840200
	36	25	100	30840300
	50	25	100	30840400
	60	25	100	30840500
	80	25	100	30840600
	100	25	100	30840700
	120	25	100	30840800

PMD SUPREME DISCS 100% CERAMIC WITH TOP COAT TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	30815210
	36	50	100	30815310
	50	50	100	30815410
	60	50	100	30815510
	80	50	100	30815610
	100	50	100	30815710
	120	50	100	30815810
2"	24	50	100	30820210
	36	50	100	30820310
	50	50	100	30820410
	60	50	100	30820510
	80	50	100	30820610
	100	50	100	30820710
	120	50	100	30820810
3"	24	25	100	30830210
	36	25	100	30830310
	50	25	100	30830410
	60	25	100	30830510
	80	25	100	30830610
	100	25	100	30830710
	120	25	100	30830810
4"	24	25	100	30840210
	36	25	100	30840310
	50	25	100	30840410
	60	25	100	30840510
	80	25	100	30840610
	100	25	100	30840710
	120	25	100	30840810



RAPID CHANGE HOLDERS TYPE R



RAPID CHANGE HOLDERS
TYPE S METAL SCREW-ON LOCKING STYLE

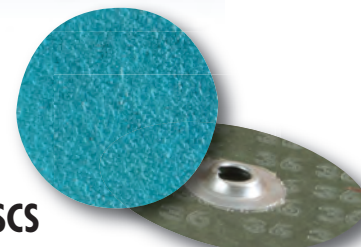
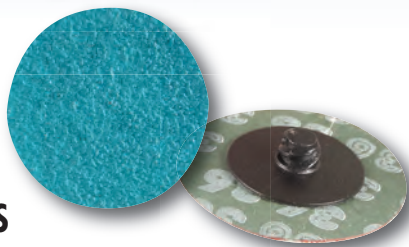
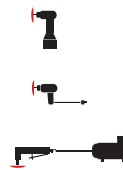
See page 41 for accessories and options.

1" diameter available upon request.

ZEE SUPREME 100% zirconia with (top coat) cooling aid for tough grinding applications. Ferrous based metals including, stainless steel, Inconel®, hot/cold rolled steel, carbon steel. High stock removal and longer life reduces labor costs

- ZEE SUPREME provides ultimate grinding performance in 100% Zirconia with TOP COAT.
- It provides ultimate cost effectiveness when used in high production application.
- Cool grinding action reduces glazing and loading.
- Very high stock removal

For Applications See Page 48



ZEE SUPREME DISCS 100% ZIRCONIA WITH TOP COAT TYPE R PLASTIC ROLL-ON LOCKING STYLE

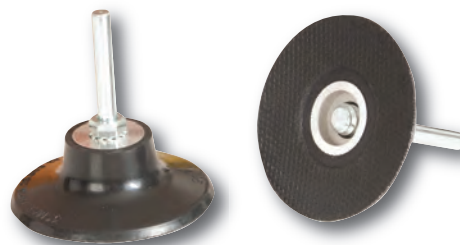
Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	30215200
	36	50	100	30215300
	50	50	100	30215400
	60	50	100	30215500
	80	50	100	30215600
	100	50	100	30215700
	120	50	100	30215800
2"	24	50	100	30220200
	36	50	100	30220300
	50	50	100	30220400
	60	50	100	30220500
	80	50	100	30220600
	100	50	100	30220700
3"	24	25	100	30230200
	36	25	100	30230300
	50	25	100	30230400
	60	25	100	30230500
	80	25	100	30230600
	100	25	100	30230700
4"	24	25	100	30240200
	36	25	100	30240300
	50	25	100	30240400
	60	25	100	30240500
	80	25	100	30240600
	100	25	100	30240700
	120	25	100	30240800

ZEE SUPREME DISCS 100% ZIRCONIA WITH TOP COAT TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	30215210
	36	50	100	30215310
	50	50	100	30215410
	60	50	100	30215510
	80	50	100	30215610
	100	50	100	30215710
	120	50	100	30215810
2"	24	50	100	30220210
	36	50	100	30220310
	50	50	100	30220410
	60	50	100	30220510
	80	50	100	30220610
	100	50	100	30220710
3"	24	25	100	30230210
	36	25	100	30230310
	50	25	100	30230410
	60	25	100	30230510
	80	25	100	30230610
	100	25	100	30230710
4"	24	25	100	30240210
	36	25	100	30240310
	50	25	100	30240410
	60	25	100	30240510
	80	25	100	30240610
	100	25	100	30240710
	120	25	100	30240810



RAPID CHANGE HOLDERS TYPE R



RAPID CHANGE HOLDERS
TYPE S METAL SCREW-ON LOCKING STYLE

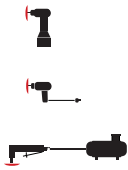
See page 41 for accessories and options.

1" diameter available upon request.



MINI RESIN FIBRE QUICK CHANGE DISCS - SUPREME LINE

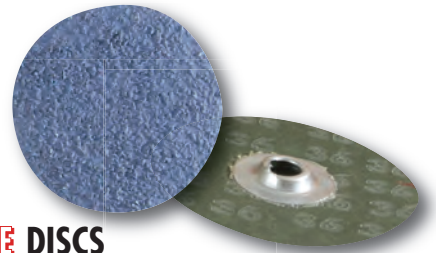
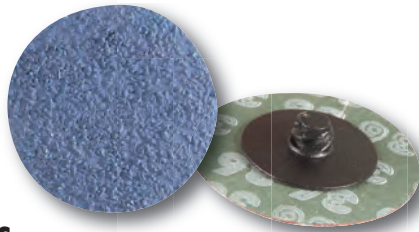
FREE Samples!



GEM SUPREME Latest innovative Resin Fibre Disc with advanced technology for superior grinding applications.

- GEM SUPREME: Unique blend of SG Ceramic and Zirconia grain.
- This is an advanced Resin Fibre Disc for light to heavy pressure grinding requirements.
- Wide range of metals' grinding and finishing applications including Aerospace Industry.
- Provides optimum value.

For Applications See Page 48



GEM SUPREME DISCS CERAMIC / ZIRCONIA BLEND TYPE R PLASTIC ROLL-ON LOCKING STYLE

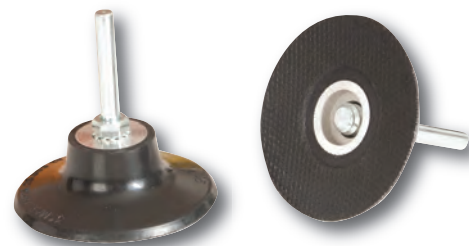
Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	30515200
	36	50	100	30515300
	50	50	100	30515400
	60	50	100	30515500
	80	50	100	30515600
	100	50	100	30515700
	120	50	100	30515800
2"	24	50	100	30520200
	36	50	100	30520300
	50	50	100	30520400
	60	50	100	30520500
	80	50	100	30520600
	100	50	100	30520700
	120	50	100	30520800
3"	24	25	100	30530200
	36	25	100	30530300
	50	25	100	30530400
	60	25	100	30530500
	80	25	100	30530600
	100	25	100	30530700
	120	25	100	30530800
4"	24	25	100	30540200
	36	25	100	30540300
	50	25	100	30540400
	60	25	100	30540500
	80	25	100	30540600
	100	25	100	30540700
	120	25	100	30540800

GEM SUPREME DISCS CERAMIC / ZIRCONIA BLEND TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	30515210
	36	50	100	30515310
	50	50	100	30515410
	60	50	100	30515510
	80	50	100	30515610
	100	50	100	30515710
	120	50	100	30515810
2"	24	50	100	30520210
	36	50	100	30520310
	50	50	100	30520410
	60	50	100	30520510
	80	50	100	30520610
	100	50	100	30520710
	120	50	100	30520810
3"	24	25	100	30530210
	36	25	100	30530310
	50	25	100	30530410
	60	25	100	30530510
	80	25	100	30530610
	100	25	100	30530710
	120	25	100	30530810
4"	24	25	100	30540210
	36	25	100	30540310
	50	25	100	30540410
	60	25	100	30540510
	80	25	100	30540610
	100	25	100	30540710
	120	25	100	30540810



RAPID CHANGE HOLDERS TYPE R



RAPID CHANGE HOLDERS
TYPE S METAL SCREW-ON LOCKING STYLE

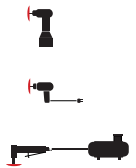
See page 41 for accessories and options.

1" diameter available upon request.

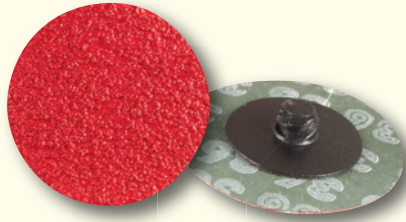
PMD SUPREME "PLUS": 100% ceramic with grinding & non-loading aids to prevent loading on aluminum.
Out lasts the competition 4-1! Aerospace and Marine applications.

- Two top coats provide cool cutting and anti-loading on soft metals
- Long lasting life on aluminum and nonferrous metals.
- Out performs competitive discs 4 to 1.

For Applications
See Page 48



Excellent for Aluminum Grinding

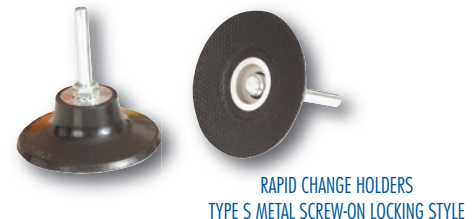


PMD SUPREME "PLUS" DISCS
100% CERAMIC WITH NON-LOADING AGENT
TYPE R PLASTIC ROLL-ON LOCKING STYLE

PMD SUPREME "PLUS" DISCS
100% CERAMIC WITH NON-LOADING AGENT
TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	39815200
	36	50	100	39815300
	50	50	100	39815400
	60	50	100	39815500
	80	50	100	39815600
	100	50	100	39815700
2"	120	50	100	39815800
	24	50	100	39820200
	36	50	100	39820300
	50	50	100	39820400
	60	50	100	39820500
	80	50	100	39820600
3"	100	50	100	39820700
	120	50	100	39820800
	24	25	100	39830200
	36	25	100	39830300
	50	25	100	39830400
	60	25	100	39830500
4"	80	25	100	39830600
	100	25	100	39830700
	120	25	100	39830800
	24	25	100	39840200
	36	25	100	39840300
	50	25	100	39840400
	60	25	100	39840500
	80	25	100	39840600
	100	25	100	39840700
	120	25	100	39840800

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	100	39815210
	36	50	100	39815310
	50	50	100	39815410
	60	50	100	39815510
	80	50	100	39815610
	100	50	100	39815710
2"	120	50	100	39815810
	24	50	100	39820210
	36	50	100	39820310
	50	50	100	39820410
	60	50	100	39820510
	80	50	100	39820610
3"	100	50	100	39820710
	120	50	100	39820810
	24	25	100	39830210
	36	25	100	39830310
	50	25	100	39830410
	60	25	100	39830510
4"	80	25	100	39830610
	100	25	100	39830710
	120	25	100	39830810
	24	25	100	39840210
	36	25	100	39840310
	50	25	100	39840410
	60	25	100	39840510
	80	25	100	39840610
	100	25	100	39840710
	120	25	100	39840810

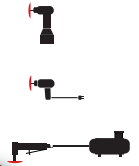


See pages 41 & 42 for accessories and options.

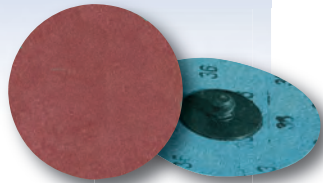
1" diameter available upon request.

- Best for weld removal, blending and removal of imperfections
- Rapid change system (Type R screw or and Type S twist on fastening systems)
- Added flexibility over our Mini Resin Fibre discs

For Applications
See Page 48



Aluminum Oxide for general purpose grinding, deburring and blending on most all metal applications.

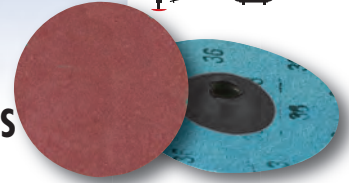


ALUMINUM OXIDE DISCS

TYPE R ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	36	50	50	31215305
	50	50	50	31215405
	60	50	50	31215505
	80	50	50	31215605
	100	50	50	31215705
	120	50	50	31215805
2"	24	50	50	31220205
	36	50	50	31220305
	50	50	50	31220405
	60	50	50	31220505
	80	50	50	31220605
	100	50	50	31220705
3"	24	25	50	31230205
	36	25	50	31230305
	50	25	50	31230405
	60	25	50	31230505
	80	25	50	31230605
	100	25	50	31230705
120	25	50	31230805	

Aluminum Oxide for general purpose grinding, deburring and blending on most all metal applications.

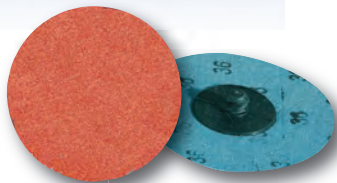


ALUMINUM OXIDE DISCS

TYPE S ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	36	50	50	31215310
	50	50	50	31215410
	60	50	50	31215510
	80	50	50	31215610
	100	50	50	31215710
	120	50	50	31215810
2"	24	50	50	31220210
	36	50	50	31220310
	50	50	50	31220410
	60	50	50	31220510
	80	50	50	31220610
	100	50	50	31220710
3"	24	25	50	31230210
	36	25	50	31230310
	50	25	50	31230410
	60	25	50	31230510
	80	25	50	31230610
	100	25	50	31230710
120	25	50	31230810	

Ceramic Sharp, durable, ceramic grain for aggressive stock removal and long life. Use on Waspalloy®, cobalt, chrome, Hastalloy® and Inconel®. Performance proven on grinding hot castings.



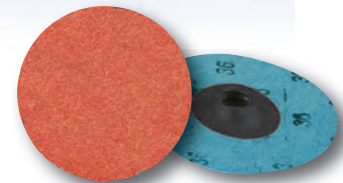
CERAMIC DISCS

WITH TOP COAT

TYPE R ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	36	50	50	31715305
	50	50	50	31715405
	60	50	50	31715505
	80	50	50	31715605
	100	50	50	31715705
	120	50	50	31715805
2"	24	50	50	31720205
	36	50	50	31720305
	50	50	50	31720405
	60	50	50	31720505
	80	50	50	31720605
	100	50	50	31720705
3"	24	25	50	31730205
	36	25	50	31730305
	50	25	50	31730405
	60	25	50	31730505
	80	25	50	31730605
	100	25	50	31730705
120	25	50	31730805	

Ceramic Sharp, durable, ceramic grain for aggressive stock removal and long life. Use on Waspalloy®, cobalt, chrome, Hastalloy® and Inconel®. Performance proven on grinding hot castings.



CERAMIC DISCS

WITH TOP COAT

TYPE S ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	36	50	50	31715310
	50	50	50	31715410
	60	50	50	31715510
	80	50	50	31715610
	100	50	50	31715710
	120	50	50	31715810
2"	24	50	50	31720210
	36	50	50	31720310
	50	50	50	31720410
	60	50	50	31720510
	80	50	50	31720610
	100	50	50	31720710
3"	24	25	50	31730210
	36	25	50	31730310
	50	25	50	31730410
	60	25	50	31730510
	80	25	50	31730610
	100	25	50	31730710
120	25	50	31730810	

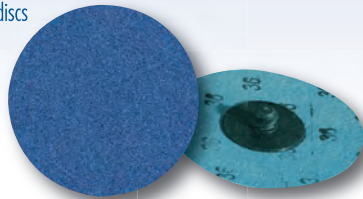
See page 41 for accessories and options.

Other grits, sizes, and centerholes available upon request.

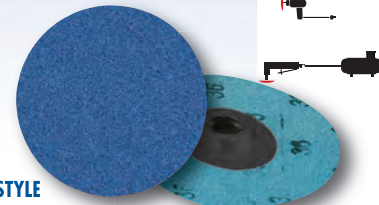
MINI QUICK CHANGE DISCS - 2 PLY CLOTH

Zirconia heavy duty Zirconia grain with a grinding aid for use on high temperature alloys, titanium and stainless steel.

- Best for weld removal, blending and removal of imperfections.
- Rapid change system (Type R screw on and Type S twist on fastening systems)
- Added flexibility over our Mini Resin Fibre discs



For Applications See Page 48



ZIRCONIA DISCS

TYPE R ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	36	50	50	31515305
	50	50	50	31515405
	60	50	50	31515505
	80	50	50	31515605
	100	50	50	31515705
	120	50	50	31515805
2"	24	50	50	31520205
	36	50	50	31520305
	50	50	50	31520405
	60	50	50	31520505
	80	50	50	31520605
	100	50	50	31520705
3"	24	25	50	31530205
	36	25	50	31530305
	50	25	50	31530405
	60	25	50	31530505
	80	25	50	31530605
	100	25	50	31530705
	120	25	50	31530805

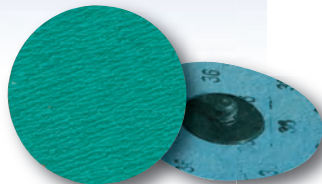
ZIRCONIA DISCS

TYPE S ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	36	50	50	31515310
	50	50	50	31515410
	60	50	50	31515510
	80	50	50	31515610
	100	50	50	31515710
	120	50	50	31515810
2"	24	50	50	31520210
	36	50	50	31520310
	50	50	50	31520410
	60	50	50	31520510
	80	50	50	31520610
	100	50	50	31520710
3"	24	25	50	31530210
	36	25	50	31530310
	50	25	50	31530410
	60	25	50	31530510
	80	25	50	31530610
	100	25	50	31530710
	120	25	50	31530810

Zirconia

Aggressive stock removal on stainless steel. Enhanced performance in moderate to heavy pressure applications. Dissipates heat and resists loading. First choice when grinding gummy heat sensitive metals. Performance proven on grinding hot castings.



ZIRCONIA DISCS

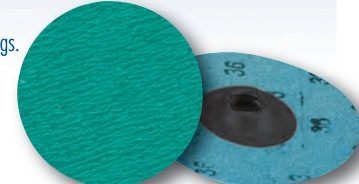
WITH TOP COAT

TYPE R ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	36	50	50	31615305
	50	50	50	31615405
	60	50	50	31615505
	80	50	50	31615605
	100	50	50	31615705
	120	50	50	31615805
2"	24	50	50	31620205
	36	50	50	31620305
	50	50	50	31620405
	60	50	50	31620505
	80	50	50	31620605
	100	50	50	31620705
3"	24	25	50	31630205
	36	25	50	31630305
	50	25	50	31630405
	60	25	50	31630505
	80	25	50	31630605
	100	25	50	31630705
	120	25	50	31630805

Zirconia

Aggressive stock removal on stainless steel. Enhanced performance in moderate to heavy pressure applications. Dissipates heat and resists loading. First choice when grinding gummy heat sensitive metals. Performance proven on grinding hot castings.



ZIRCONIA DISCS

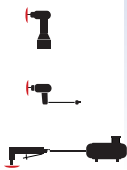
WITH TOP COAT

TYPE S ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	36	50	50	31615310
	50	50	50	31615410
	60	50	50	31615510
	80	50	50	31615610
	100	50	50	31615710
	120	50	50	31615810
2"	24	50	50	31620210
	36	50	50	31620310
	50	50	50	31620410
	60	50	50	31620510
	80	50	50	31620610
	100	50	50	31620710
3"	24	25	50	31630210
	36	25	50	31630310
	50	25	50	31630410
	60	25	50	31630510
	80	25	50	31630610
	100	25	50	31630710
	120	25	50	31630810

See page 41 for accessories and options.

Other grits, sizes, and centerholes available upon request.

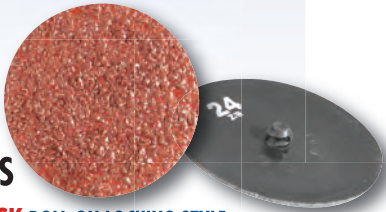


Mini Grind R™ uses a Type R plastic roll on lock design as its base. Grain is fused directly to a tough polymer backing. Not paper, not cloth, not even fibre, but plastic. This one piece design prevents the risk of detaching. While the polymer promotes cool efficient grinding. Available in 1.5", 2" and 3" diameters. Coated with specially processed grit engineered for toughness, sharpness and bond. Mini Grind R™ discs out perform conventional 2 and 3 ply cloth discs. All Gemtex® Mini Grind R™ discs are powerful versatile, flexible safe and economical. They are designed for use with a holder of the same size and lock system.

For Applications
See Page 48

"A" Type represents superior grinding performance in a premium aluminum oxide resin fibre resin. A blend of advanced abrasive alloys and bonding agents delivers superior cutting rates and longer useful life. "A" Type provides optimal value when used in high stock removal applications and where a cool cutting action is required.

- Premium Aluminum Oxide grit delivers superior cutting rates
- Advanced bonding formulation provides cool grinding action extending disc life



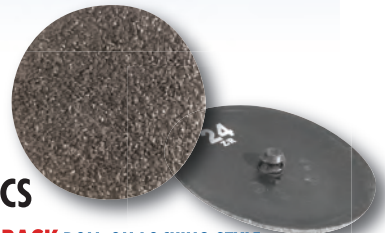
ALUMINUM OXIDE DISCS

TYPE R ONE PIECE PLASTIC BACK ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	50	23115200
	36	50	50	23115300
	50	50	50	23115400
	60	50	50	23115500
	80	50	50	23115600
	100	50	50	23115700
	120	50	50	23115800
2"	24	50	50	23120200
	36	50	50	23120300
	50	50	50	23120400
	60	50	50	23120500
	80	50	50	23120600
	100	50	50	23120700
3"	24	25	50	23130200
	36	25	50	23130300
	50	25	50	23130400
	60	25	50	23130500
	80	25	50	23130600
	100	25	50	23130700
	120	25	50	23130800

"S/C" Type Silicon Carbide is designed for stone, terrazzo, ceramic and non-ferrous metal stock removal. The highest quality Silicon Carbide grain is selected for this resin fibre disc.

- Premium Silicon Carbide grain means fast cutting action on non-ferrous metal
- Clean bonding system promotes a safer, healthier working environment
- Definitive stone grinding



SILICON CARBIDE DISCS

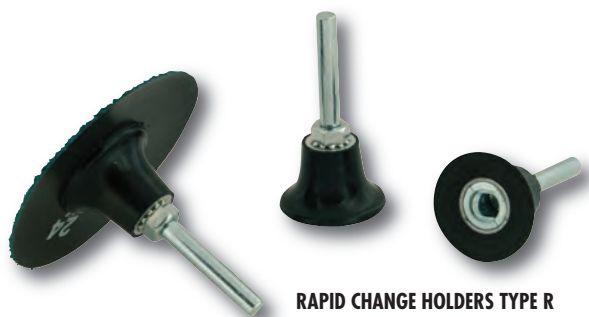
TYPE R ONE PIECE PLASTIC BACK ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	50	23315200
	36	50	50	23315300
	50	50	50	23315400
	60	50	50	23315500
	80	50	50	23315600
	100	50	50	23315700
	120	50	50	23315800
2"	24	50	50	23320200
	36	50	50	23320300
	50	50	50	23320400
	60	50	50	23320500
	80	50	50	23320600
	100	50	50	23320700
3"	24	25	50	23330200
	36	25	50	23330300
	50	25	50	23330400
	60	25	50	23330500
	80	25	50	23330600
	100	25	50	23330700
	120	25	50	23330800

RAPID CHANGE HOLDERS

TYPE R PLASTIC ROLL-ON LOCKING STYLE

Size	Box Qty.	Case Qty.	P/N
1-1/2"	1	10	70015001
2"	1	10	70020003
3"	1	10	70030001
4"	1	10	70040011



RAPID CHANGE HOLDERS TYPE R

See page 41 for accessories and options.

“SMD” Type are Soft Metal Discs designed for used on soft metals like bronze, brass and aluminum. These discs disperse their own lubrication as the disc grinds, delaying heat build up of the metal work piece. Lower work surface temperature means melting is delayed, allowing the disc to cut and last longer than regular discs. The protected disc acts as an open coat shedding any buildup of debris.

- Reduces disc waste, and costly changeover time
- Low pressure required for optimum performance
- Innovative NEW product

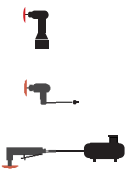
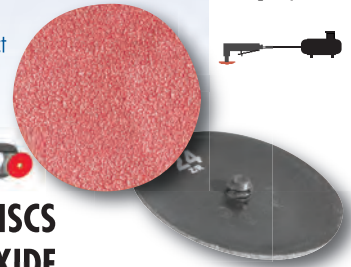
For Applications See Page 48



“PMD” Type are Premium Metal Discs developed especially for use on stainless steel and other alloys. Provides higher cut rates and cooler grinding temperatures. Heat treated blue fired ceramically coated aluminum oxide and ceramic grain discs. Custom blended grinding aid.

- Anti-glazing, anti-loading, cool grinding product
- Works on hardest metals like stainless steel 300 series, carbon steel, exotic alloys and titanium
- Superior metal grinding

PMD



SMD-SOFT METAL DISCS ALUMINUM OXIDE



TYPE R ONE PIECE PLASTIC BACK ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	50	23615200
	36	50	50	23615300
	50	50	50	23615400
	60	50	50	23615500
	80	50	50	23615600
	100	50	50	23615700
	120	50	50	23615800
2"	24	50	50	23620200
	36	50	50	23620300
	50	50	50	23620400
	60	50	50	23620500
	80	50	50	23620600
	100	50	50	23620700
3"	24	25	50	23630200
	36	25	50	23630300
	50	25	50	23630400
	60	25	50	23630500
	80	25	50	23630600
	100	25	50	23630700
	120	25	50	23630800

PMD-PREMIUM METAL DISCS CERAMIC/ALUMINUM OXIDE

TYPE R ONE PIECE PLASTIC BACK ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	50	23715200
	36	50	50	23715300
	50	50	50	23715400
	60	50	50	23715500
	80	50	50	23715600
	100	50	25	23715700
	120	50	50	23715800
2"	24	50	50	23720200
	36	50	50	23720300
	50	50	50	23720400
	60	50	50	23720500
	80	50	50	23720600
	100	50	25	23720700
3"	24	25	50	23730200
	36	25	50	23730300
	50	25	50	23730400
	60	25	50	23730500
	80	25	50	23730600
	100	25	50	23730700
	120	25	50	23730800

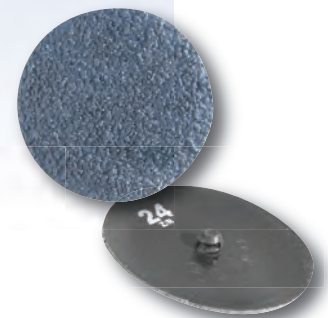
Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	50	23515200
	36	50	50	23515300
	50	50	50	23515400
	60	50	50	23515500
	80	50	50	23515600
	100	50	50	23515700
	120	50	50	23515800
2"	24	50	50	23520200
	36	50	50	23520300
	50	50	50	23520400
	60	50	50	23520500
	80	50	50	23520600
	100	50	50	23520700
3"	24	25	50	23530200
	36	25	50	23530300
	50	25	50	23530400
	60	25	50	23530500
	80	25	50	23530600
	100	25	50	23530700
	120	25	50	23530800

ZIRCONIA DISCS

TYPE R ONE PIECE PLASTIC BACK ROLL-ON LOCKING STYLE

“Zee” Type represents ultimate grinding performance in a premium Zirconia resin fibre disc. The extremely hard Zirconia abrasive alloy sharpens itself in use, delivering outstanding cutting rates and maximum useful life. The advanced bond extends disc life by minimizing grain shedding, while promoting a cool grinding action which reduces glazing and loading. “Zee” Type is most cost effective when used in high production applications where cutting rates are monitored.

- Premium Zirconia grit delivers ultimate grinding performance in resin fibre discs
- Advanced bonding formulation provides cool grinding action, extending disc life.
- Available up to 120 grit

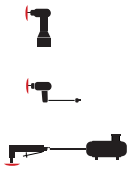


See page 41 for accessories and options.



QUICK CHANGE DISCS - SUPREME LINE

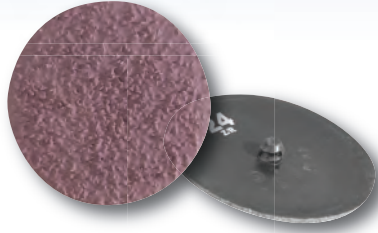
FREE Samples!



Mini Grind R uses a type R plastic roll on lock design as it's base. Grain is fused directly to a tough polymer backing. Not paper, not cloth, not even fibre, but plastic. This one piece design prevents the risk of detaching, while the polymer promotes cool efficient grinding. Available in 1.5", 2" and 3" diameters. Gemtex® Mini Grind R discs are manufactured with a multi layer heavy duty vulcanized fibre backing. Coated with specially processed grit engineered for toughness, sharpness and bond. Mini Grind R Disc out perform conventional 2 and 3 ply cloth discs. They are available in Type R locking systems. All Gemtex® Mini Grind R discs are powerful versatile, flexible safe and economical. They are designed for use with a holder of the same size and lock system.

PMD SUPREME Innovative Ceramic Resin Fibre Disc for industrial metal applications. PMD SUPREME provides ultimate grinding performance in new 100% SG Ceramic grain with top coat. Developed especially for use on stainless steel and other alloys for maximum performance.

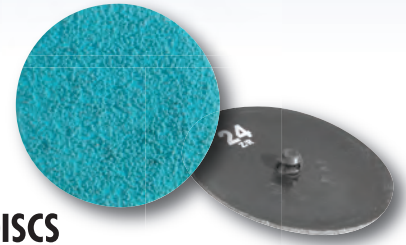
- Top coat with ultimate grinding aid cooling aid.
- Long lasting life on stainless steel, carbon steel, and high Nickel and Alloy metals.
- Meets maximum productivity at reduced cost.



For Applications See Page 48

ZEE SUPREME

- ZEE SUPREME provides ultimate grinding performance in 100% Zirconia with TOP COAT.
- It provides ultimate cost effectiveness when used in high production application.
- Cool grinding action reduces glazing and loading.
- Very high stock removal



PMD SUPREME DISCS 100% CERAMIC WITH TOP COAT

TYPE R **ONE PIECE PLASTIC BACK** ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	50	30715200
	36	50	50	30715300
	50	50	50	30715400
	60	50	50	30715500
	80	50	50	30715600
	100	50	50	30715700
	120	50	50	30715800
2"	24	50	50	30720200
	36	50	50	30720300
	50	50	50	30720400
	60	50	50	30720500
	80	50	50	30720600
	100	50	50	30720700
3"	24	25	50	30730200
	36	25	50	30730300
	50	25	50	30730400
	60	25	50	30730500
	80	25	50	30730600
	100	25	50	30730700
120	25	50	30730800	

ZEE SUPREME DISCS 100% ZIRCONIA WITH TOP COAT

TYPE R **ONE PIECE PLASTIC BACK** ROLL-ON LOCKING STYLE

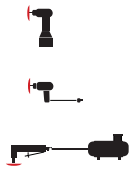
Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	50	30115200
	36	50	50	30115300
	50	50	50	30115400
	60	50	50	30115500
	80	50	50	30115600
	100	50	50	30115700
	120	50	50	30115800
2"	24	50	50	30120200
	36	50	50	30120300
	50	50	50	30120400
	60	50	50	30120500
	80	50	50	30120600
	100	50	50	30120700
3"	24	25	50	30130200
	36	25	50	30130300
	50	25	50	30130400
	60	25	50	30130500
	80	25	50	30130600
	100	25	50	30130700
120	25	50	30130800	



RAPID CHANGE HOLDERS TYPE R

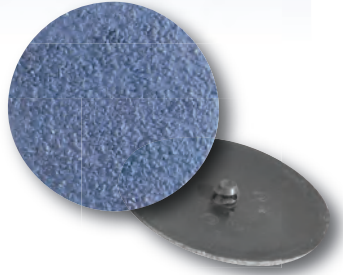
See page 41 for accessories and options.

For Applications
See Page 48



GEM SUPREME Latest innovative disc with advanced technology for superior grinding applications.

- GEM SUPREME: Unique blend of SG Ceramic and Zirconia grain.
- This is an advanced disc for light to heavy pressure grinding requirements.
- Wide range of metals grinding and finishing application including Aerospace Industry.
- Provides optimum value.



GEM SUPREME DISCS
CERAMIC / ZIRCONIA BLEND
TYPE R ONE PIECE PLASTIC BACK ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	50	30415200
	36	50	50	30415300
	50	50	50	30415400
	60	50	50	30415500
	80	50	50	30415600
	100	50	50	30415700
	120	50	50	30415800
2"	24	50	50	30420200
	36	50	50	30420300
	50	50	50	30420400
	60	50	50	30420500
	80	50	50	30420600
	100	50	50	30420700
	120	50	50	30420800
3"	24	25	50	30430200
	36	25	50	30430300
	50	25	50	30430400
	60	25	50	30430500
	80	25	50	30430600
	100	25	50	30430700
	120	25	50	30430800



RAPID CHANGE HOLDERS TYPE R

Excellent for Aluminum Grinding

PMD SUPREME "PLUS":

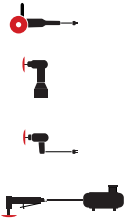
- Two top coats provide cool cutting and anti-loading on soft metals
- Long lasting life on aluminum and nonferros metals.
- Out performs competitive discs 4 to 1.



PMD SUPREME "PLUS" DISCS
100% CERAMIC WITH NON-LOADING AGENT
TYPE R ONE PIECE PLASTIC BACK ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	24	50	50	39715200
	36	50	50	39715300
	50	50	50	39715400
	60	50	50	39715500
	80	50	50	39715600
	100	50	50	39715700
	120	50	50	39715800
2"	24	50	50	39720200
	36	50	50	39720300
	50	50	50	39720400
	60	50	50	39720500
	80	50	50	39720600
	100	50	50	39720700
	120	50	50	39720800
3"	24	25	50	39730200
	36	25	50	39730300
	50	25	50	39730400
	60	25	50	39730500
	80	25	50	39730600
	100	25	50	39730700
	120	25	50	39730800

See page 41 for accessories and options.



Gemtex® is the exclusive manufacturer in the world for Trim-Kut® discs. Trim-Kut® is a revolutionary abrasive disc designed to grind and finish a wide variety of materials faster and cooler than any other abrasive disc available today. The patented process of fusing premium abrasive grains to a durable polymer backing results in a highly versatile grinding tool that requires no backing pad. Trim-Kut® is readily trimmable to either renew the cutting surface or reduce the diameter. Trim-Kut® discs are available in 3" and 5" for use on a drill or die grinder and 4.5" for use on an angle grinder. These durable discs can be used for grinding or sanding. Another major feature is that the discs can be trimmed. When the outside edge is loaded to the point where it is not grinding effectively, trim it off.

For Applications
See Page 48

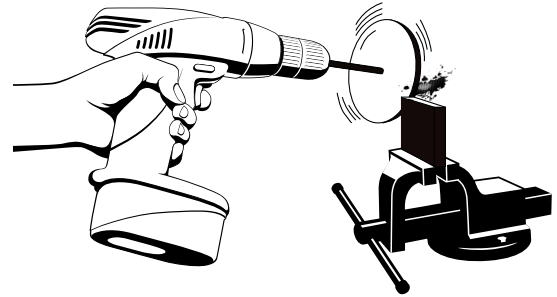
- Vibration Free Balance
- Tough-Super Copolymer Backing
- Lightweight Safe Design
- No-lock Quick Change Safety Mandrels/Adapters
- Unique Fast Self Trimming
- Cool Running Action
- Unique Flexibility
- Lightweight Safe Design
- Safe High Speed Abrasive Action



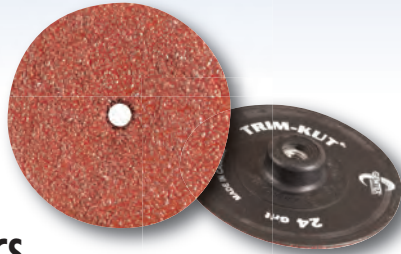
MANDREL

Revolutionary trim down feature eliminates need for small disc for hard to get areas.

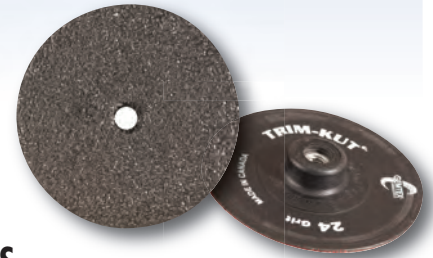
Trim down feature reduces diameter of disc exposing a new grinding surface at operating R.P.M.



"A" Type represents superior grinding performance in a premium aluminum oxide resin fibre disc. A blend of advanced abrasive alloys and bonding agents delivers superior cutting rates and longer useful life. "A" Type provides optimal value when used in high stock removal applications and where a cool cutting action is required.



"S\C" Type Silicon carbide is designed for stone, terrazzo, ceramic and non-ferrous metal stock removal. The highest quality silicon carbide is selected for this disc.



ALUMINUM OXIDE DISCS

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	24	25	100	24130200
	21,000	36	25	100	24130300
	21,000	50	25	100	24130400
	21,000	60	25	100	24130500
	21,000	80	25	100	24130600
	21,000	100	25	100	24130700
	21,000	120	25	100	24130800
4-1/2" X 7/8" DEPRESSED CENTER	13,000	24	25	100	24145200
	13,000	36	25	100	24145300
	13,000	50	25	100	24145400
	13,000	60	25	100	24145500
	13,000	80	25	100	24145600
	13,000	100	25	100	24145700
	13,000	120	25	100	24145800
5"	13,000	24	25	100	24150200
	13,000	36	25	100	24150300
	13,000	50	25	100	24150400
	13,000	60	25	100	24150500
	13,000	80	25	100	24150600
	13,000	100	25	100	24150700
	13,000	120	25	100	24150800

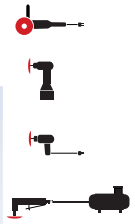
SILICON CARBIDE DISCS

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	24	25	100	24330200
	21,000	36	25	100	24330300
	21,000	50	25	100	24330400
	21,000	60	25	100	24330500
	21,000	80	25	100	24330600
	21,000	100	25	100	24330700
	21,000	120	25	100	24330800
4-1/2" X 7/8" DEPRESSED CENTER	13,000	24	25	100	24345200
	13,000	36	25	100	24345300
	13,000	50	25	100	24345400
	13,000	60	25	100	24345500
	13,000	80	25	100	24345600
	13,000	100	25	100	24345700
	13,000	120	25	100	24345800
5"	13,000	24	25	100	24350200
	13,000	36	25	100	24350300
	13,000	50	25	100	24350400
	13,000	60	25	100	24350500
	13,000	80	25	100	24350600
	13,000	100	25	100	24350700
	13,000	120	25	100	24350800

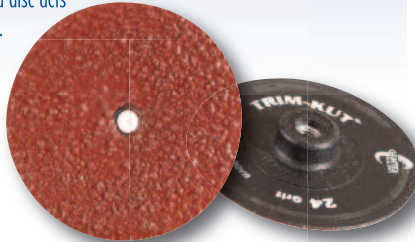
See page 41 for accessories and options.

Each package of 25 includes a 90000021 (1/4" Hex) Mandrel (3" & 5" diameter only).

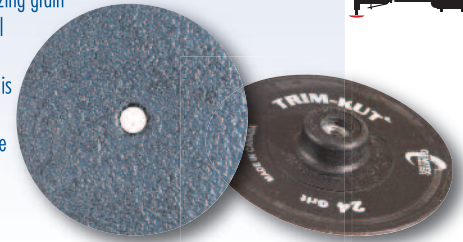
For Applications See Page 48



"SMD" Type are Soft Metal Discs designed for use on soft metals like bronze, brass and aluminum. These discs disperse their own lubrication as the disc grinds, delaying heat build up of the metal work piece. Lower work surface temperature means melting is delayed, allowing the disc to cut and last longer than regular discs. The protected disc acts as an open coat shedding any buildup of debris.



"Zee" Type represents ultimate grinding performance in a premium Zirconia disc. The extremely hard Zirconia abrasive alloy sharpens itself in use, delivering outstanding cutting rates and maximum useful life. The advanced bond extends disc life by minimizing grain shedding, while promoting a cool grinding action which reduces glazing and loading. "Zee" type is most cost effective when used in high production application where cutting rates are monitored.



SMD-SOFT METAL DISCS ALUMINUM OXIDE

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	24	25	100	24630200
	21,000	36	25	100	24630300
	21,000	50	25	100	24630400
	21,000	60	25	100	24630500
	21,000	80	25	100	24630600
	21,000	100	25	100	24630700
	21,000	120	25	100	24630800
4-1/2" X 7/8" DEPRESSED CENTER	13,000	24	25	100	24645200
	13,000	36	25	100	24645300
	13,000	50	25	100	24645400
	13,000	60	25	100	24645500
	13,000	60	25	100	24645600
	13,000	100	25	100	24645700
	13,000	120	25	100	24645800
5"	13,000	24	25	100	24650200
	13,000	36	25	100	24650300
	13,000	50	25	100	24650400
	13,000	60	25	100	24650500
	13,000	80	25	100	24650600
	13,000	100	25	100	24650700
	13,000	120	25	100	24650800

ZIRCONIA DISCS

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	24	25	100	24530200
	21,000	36	25	100	24530300
	21,000	50	25	100	24530400
	21,000	60	25	100	24530500
	21,000	80	25	100	24530600
	21,000	100	25	100	24530700
	21,000	120	25	100	24530800
4-1/2" X 7/8" DEPRESSED CENTER	13,000	24	25	100	24545200
	13,000	36	25	100	24545300
	13,000	50	25	100	24545400
	13,000	60	25	100	24545500
	13,000	80	25	100	24545600
	13,000	100	25	100	24545700
	13,000	120	25	100	24545800
5"	13,000	24	25	100	24550200
	13,000	36	25	100	24550300
	13,000	50	25	100	24550400
	13,000	60	25	100	24550500
	13,000	80	25	100	24550600
	13,000	100	25	100	24550700
	13,000	120	25	100	24550800

Retail Packaging

Clamshell



Carded



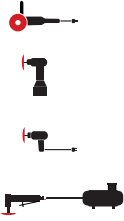
Shrink Wrapped



Corrugated Boxes



See pages 41 & 42 for accessories and options.



"PMD" Type are Premium Metal Discs developed especially for use on stainless steel and other alloys. Provides higher cut rates and cooler grinding temperatures. Heat treated blue fired ceramically coated aluminum oxide and ceramic grain. Custom blended grinding aid.

- Anti glazing, anti loading, cool grinding product
- Works on hardest metals like stainless steel 300 series, carbon steel, exotic alloys and titanium
- Superior metal grinding

For Applications See Page 48

PMD

PMD-PREMIUM METAL DISCS CERAMIC/ALUMINUM OXIDE PMD TYPE / (ORANGE)

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	24	25	100	24830200
	21,000	36	25	100	24830300
	21,000	50	25	100	24830400
	21,000	60	25	100	24830500
	21,000	80	25	100	24830600
	21,000	100	25	100	24830600
	21,000	120	25	100	24830700
4-1/2" X 7/8" DEPRESSED CENTER	13,000	24	25	100	24845200
	13,000	36	25	100	24845300
	13,000	50	25	100	24845400
	13,000	60	25	100	24845500
	13,000	80	25	100	24845600
	13,000	100	25	100	24845700
	13,000	120	25	100	24845800
5"	13,000	24	25	100	24850200
	13,000	36	25	100	24850300
	13,000	50	25	100	24850400
	13,000	60	25	100	24850500
	13,000	80	25	100	24850600
	13,000	100	25	100	24850700
	13,000	120	25	100	24850800

BRITEPREP™ SURFACE CONDITIONING MATERIAL Our high performance products are manufactured from a tight non-woven fibre web with a woven backing and impregnated with a specially processed mineral grain. They are ideal for deburring, blending coarse abrasive scratches and removing rust, corrosion, oxides, paint, adhesives and gaskets. They provide a fast initial cut and high rate of productivity. They are tough and long lasting. These discs feature our Hook & Loop fastening systems.



TRIM KUT® BRITEPREP™ SURFACE CONDITIONING DISCS

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	X-CRS	10	10	24130810
	21,000	CRS	10	10	24130850
	21,000	MED	10	10	24130900
	21,000	FINE	10	10	24130920
	21,000	V FINE	10	10	24130950
	4-1/2" X 7/8" DEPRESSED CENTER	13,000	X-CRS	10	10
13,000		CRS	10	10	24145850
13,000		MED	10	10	24145900
13,000		FINE	10	10	24145920
13,000		V FINE	10	10	24145950
5"		13,000	X-CRS	10	10
	13,000	CRS	10	10	24150850
	13,000	MED	10	10	24150900
	13,000	FINE	10	10	24150920
	13,000	V FINE	10	10	24150950

TRIM-KUT®

MANDREL AND ADAPTER/NUTS

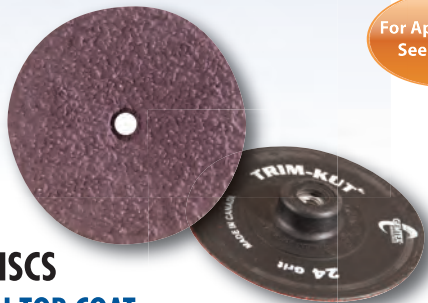


See page 41 for accessories and options.

Other grits, sizes, and centerholes available upon request.

PMD SUPREME: Innovative Ceramic Resin Fibre Disc for industrial metal applications: PMD SUPREME provides ultimate grinding performance in new 100% SG Ceramic Grain with top coat. Developed especially for use on stainless steel and other alloys for maximum performance.

- Top coat with ultimate grinding and cooling aid.
- Long lasting life on stainless steel, carbon steel, and high nickel and alloy metals.
- Meets maximum productivity at reduced cost.



For Applications See Page 48

PMD SUPREME DISCS 100% CERAMIC WITH TOP COAT

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	24	25	100	30930200
	21,000	36	25	100	30930300
	21,000	50	25	100	30930400
	21,000	60	25	100	30930500
	21,000	80	25	100	30930600
	21,000	100	25	100	30930700
	21,000	120	25	100	30930800
4-1/2" X 7/8" DEPRESSED CENTER	13,000	24	25	100	30945200
	13,000	36	25	100	30945300
	13,000	50	25	100	30945400
	13,000	60	25	100	30945500
	13,000	80	25	100	30945600
	13,000	100	25	100	30945700
	13,000	120	25	100	30945800
5"	13,000	24	25	100	30950200
	13,000	36	25	100	30950300
	13,000	50	25	100	30950400
	13,000	60	25	100	30950500
	13,000	80	25	100	30950600
	13,000	100	25	100	30950700
	13,000	120	25	100	30950800

ZEE SUPREME

- ZEE SUPREME provides ultimate grinding performance in 100% Zirconia with TOP COAT.
- It provides ultimate cost effectiveness when used in high production application.
- Cool grinding action reduces glazing and loading.
- Very high stock removal



ZEE SUPREME DISCS 100% ZIRCONIA WITH TOP COAT

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	24	25	100	30330200
	21,000	36	25	100	30330300
	21,000	50	25	100	30330400
	21,000	60	25	100	30330500
	21,000	80	25	100	30330600
	21,000	100	25	100	30330700
	21,000	120	25	100	30330800
4-1/2" X 7/8" DEPRESSED CENTER	13,000	24	25	100	30345200
	13,000	36	25	100	30345300
	13,000	50	25	100	30345400
	13,000	60	25	100	30345500
	13,000	80	25	100	30345600
	13,000	100	25	100	30345700
	13,000	120	25	100	30345800
5"	13,000	24	25	100	30350200
	13,000	36	25	100	30350300
	13,000	50	25	100	30350400
	13,000	60	25	100	30350500
	13,000	80	25	100	30350600
	13,000	100	25	100	30350700
	13,000	120	25	100	30350800



90000006



90000007



90000008



90000005



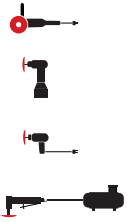
90000004



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See page 41 for accessories and options.

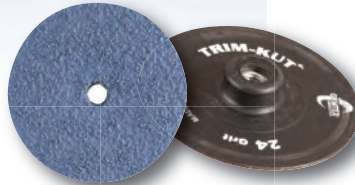
Other grits, sizes, and centerholes available upon request.



For Applications
See Page 48

GEM SUPREME Latest innovative Trim Kut® Disc with advanced technology for superior grinding applications.

- GEM SUPREME: Unique blend of SG Ceramic and Zirconia grain.
- This is an advanced Trim Kut® Disc for light to heavy pressure grinding requirement.
- Wide range of metals grinding and finishing application including Aerospace Industry.
- Provides optimum value.



GEM SUPREME DISCS
CERAMIC / ZIRCONIA BLEND

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	24	25	100	30630200
	21,000	36	25	100	30630300
	21,000	50	25	100	30630400
	21,000	60	25	100	30630500
	21,000	80	25	100	30630600
	21,000	100	25	100	30630700
	21,000	120	25	100	30630800
4-1/2" X 7/8" DEPRESSED CENTER	13,000	24	25	100	30645200
	13,000	36	25	100	30645300
	13,000	50	25	100	30645400
	13,000	60	25	100	30645500
	13,000	80	25	100	30645600
	13,000	100	25	100	30645700
	13,000	120	25	100	30645800
5"	13,000	24	25	100	30650200
	13,000	36	25	100	30650300
	13,000	50	25	100	30650400
	13,000	60	25	100	30650500
	13,000	80	25	100	30650600
	13,000	100	25	100	30650700
	13,000	120	25	100	30650800

**Excellent for
Aluminum Grinding**

PMD SUPREME "PLUS":

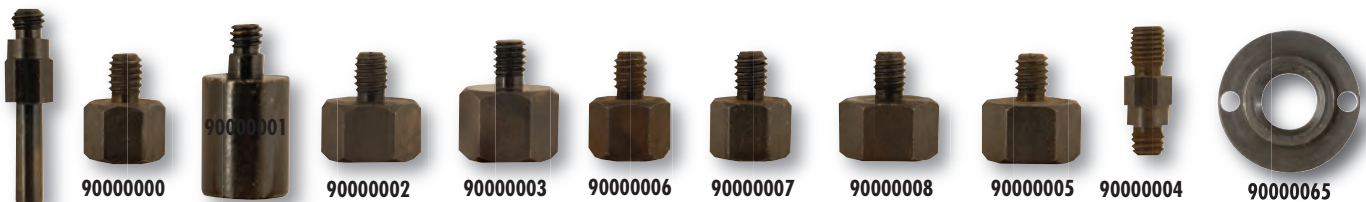
- Two top coats provide cool cutting and anti-loading on nonferrous metals
- Long lasting life on aluminum and nonferros metals.
- Out performs competitive discs 4 to 1.

**PMD SUPREME "PLUS"
DISCS 100% CERAMIC WITH
ANTI-LOADING AGENT**



Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	24	25	100	39930200
	21,000	36	25	100	39930300
	21,000	50	25	100	39930400
	21,000	60	25	100	39930500
	21,000	80	25	100	39930600
	21,000	100	25	100	39930700
	21,000	120	25	100	39930800
4-1/2" X 7/8" DEPRESSED CENTER	13,000	24	25	100	39945200
	13,000	36	25	100	39945300
	13,000	50	25	100	39945400
	13,000	60	25	100	39945500
	13,000	80	25	100	39945600
	13,000	100	25	100	39945700
	13,000	120	25	100	39945800
5"	13,000	24	25	100	39950200
	13,000	36	25	100	39950300
	13,000	50	25	100	39950400
	13,000	60	25	100	39950500
	13,000	80	25	100	39950600
	13,000	100	25	100	39950700
	13,000	120	25	100	39950800

TRIM-KUT® MANDREL AND ADAPTER/NUTS



90000020 90000021

90000000

90000001

90000002

90000003

90000006

90000007

90000008

90000005

90000004

90000065

Size	Description	Box Qty.	Case Qty.	P/N	Size	Description	Box Qty.	Case Qty.	P/N
MANDRELS	1/4" Round	1	10	90000020	ADAPTER/ NUTS	M10-1.25	1	10	90000006
	1/4" Hex Premium	1	10	90000021		M10-1.5	1	10	90000007
ADAPTER/ NUTS	3/8-24	1	10	90000000		M14-2.00	1	10	90000008
	7/16-20	1	10	90000001		1/2-13 UNC	1	10	90000005
	9/16-12	1	10	90000002		5/16-24F	1	10	90000004
	5/8-11	1	10	90000003		5/8-11 Centre Locking Nut for 4-1/2" Trim-Kut / Short Barrel	1	10	90000065

See page 41 for accessories and options.

Other grits, sizes, and centerholes available upon request.



Flaptec® flap discs offer numerous advantages over depressed center wheels including; less noise, no loading, higher rate of material removal, no chattering or vibration and less operator fatigue. They are available in two styles; Type 27 which has a flat surface and Type 29 (conical) with the flaps placed at an angle. Flap discs provide higher productivity and cost savings. Disc changes can be eliminated when you use one disc to go from grinding to blending and finishing. Our flap discs are a versatile grinding and finishing tool consisting of three main components; a fiberglass depressed center backing, adhesive, and rectangular pieces of abrasive cloth. The abrasive cloth is cut into rectangles, overlapped and glued to the fiberglass back, which provides longer life and a softer application.

- Our Flaptec® Flap Disc is a versatile grinding and finishing tool consisting of three main components; a fiberglass depressed center backing, adhesive, and rectangular pieces of abrasive cloth. The abrasive cloth is cut into rectangles, overlapped and glued to the fiberglass back, which provides longer life and softer application.
- Flap discs offer numerous advantages over depressed center wheels including; less noise, no loading, higher rate of material removal, no chattering or vibration and less operator fatigue. They are available in two styles; Type 27 which has a flat surface and Type 29 (conical) with the flaps placed at an angle.
- Flap discs provide higher productivity and cost savings. Disc changes can be eliminated when you use one disc to go from grinding to blending and finishing.

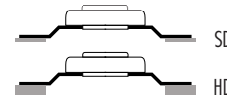
For Applications See Page 48

LEGEND
SD STANDARD DENSITY
HD HIGH DENSITY

ZIRCONIA FLAP DISCS

TYPE 27 Flat FACE TYPE 29 ANGLE FACE

Size	Max. RPM	Grit	Box Qty.	Case Qty.	STD P/N	HD P/N	STD P/N	HD P/N
4" x 5/8"	15,300	36	5	20	22540301	22640370	22540302	22640390
	15,300	40	5	20	22540300	22640470	22540305	22640490
	15,300	60	5	20	22540500	22640570	22540502	22640590
	15,300	80	5	20	22540600	22640670	22540602	22640690
	15,300	120	5	20	22540800	22640870	22540802	22640890
4-1/2" x 7/8"	13,300	36	5	20	22545303	22645370	22545306	22645390
	13,300	40	5	20	22545301	22645470	22545305	22645490
	13,300	60	5	20	22545500	22645570	22545502	22645590
	13,300	80	5	20	22545600	22645670	22545602	22645690
	13,300	120	5	20	22545800	22645870	22545803	22645890
4-1/2" x 5/8-11"	13,300	36	5	20	22545323	22645372	22545326	22645392
	13,300	40	5	20	22545321	22645472	22545325	22645492
	13,300	60	5	20	22545520	22645572	22545522	22645592
	13,300	80	5	20	22545620	22645672	22545622	22645692
	13,300	120	5	20	22545820	22645872	22545722	22645892
5" x 7/8"	12,000	36	5	20	22550300	22650370	22550306	22650390
	12,000	40	5	20	22550301	22650470	22550305	22650490
	12,000	60	5	20	22550500	22650570	22550502	22650590
	12,000	80	5	20	22550600	22650670	22550602	22650690
	12,000	120	5	20	22550800	22650870	22550802	22650890
5" x 5/8-11"	12,000	36	5	20	22550320	22650372	22550322	22650392
	12,000	40	5	20	22550321	22650472	22550323	22650492
	12,000	60	5	20	22550520	22650572	22550522	22650592
	12,000	80	5	20	22550620	22650672	22650623	22650692
	12,000	120	5	20	22550820	22650872	22550822	22650892
7" x 7/8"	8,600	36	5	20	22570304	22670370	22570307	22670390
	8,600	40	5	20	22570303	22670470	22570306	22670490
	8,600	60	5	20	22570502	22670570	22570503	22670590
	8,600	80	5	20	22570602	22670670	22570603	22670690
	8,600	120	5	20	22570800	22670870	22570802	22670890
7" x 5/8-11"	8,600	30	5	20	22570321	22670372	22570322	22670392
	8,600	40	5	20	22570323	22670472	22570322	22670492
	8,600	60	5	20	22570522	22670572	22570523	22670592
	8,600	80	5	20	22570622	22670672	22570623	22670692
	8,600	120	5	20	22570820	22670872	22570823	22670892



TYPE 27 Flat FACE

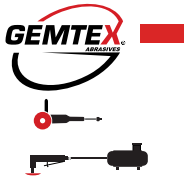


TYPE 29 ANGLE FACE



Rear View with Hub Mounting Attachment

See page 41 for accessories and options.



FLAP DISCS

FREE Samples!

“Zee” Type represents ultimate grinding performance in a premium Zirconia resin fibre disc. The extremely hard Zirconia abrasive alloy sharpens itself in use, delivering outstanding cutting rates and maximum useful life. The advanced bond extends disc life by minimizing grain shedding, while promoting a cool grinding action which reduces glazing and loading. “Zee” Type is most cost effective when used in high production applications where cutting rates are monitored.

- Premium Zirconia grit delivers ultimate grinding performance
- Advanced bonding formulation provides cool grinding action, extending disc life.
- Available up to 120 grit

For Applications See Page 48

ZIRCONIA MINI FLAP DISCS

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N	P/N
Type 27 Flat Face	30,000	40	10	10	22520305	22530305
	30,000	60	10	10	22520505	22530505
	30,000	80	10	10	22520605	22530605
	30,000	100	10	10	22520705	22530705
	30,000	120	10	10	22520805	22530805



LEGEND
SD STANDARD DENSITY
HD HIGH DENSITY

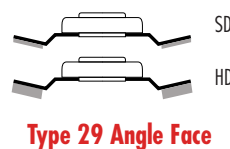
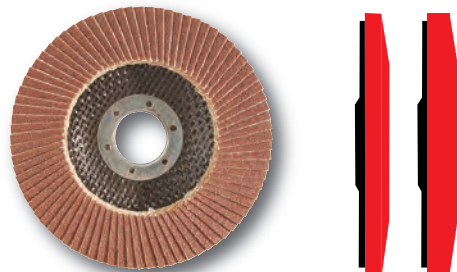
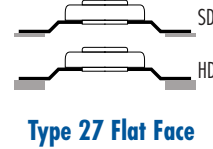
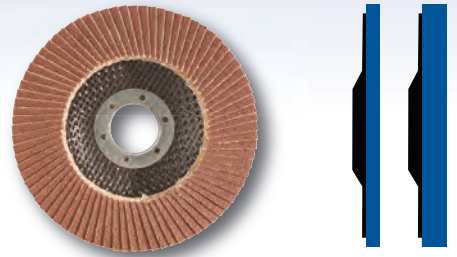
“A” Type represents superior grinding performance in a premium aluminum oxide resin fibre resin. A blend of advanced abrasive alloys and bonding agents delivers superior cutting rates and longer useful life. “A” Type provides optimal value when used in high stock removal applications and where a cool cutting action is required.

- Premium Aluminum Oxide grit delivers superior cutting rates
- Advanced bonding formulation provides cool grinding action extending disc life

ALUMINUM OXIDE FLAP DISCS

Type 27 Flat Face **Type 29 Angle Face**

Size	Max. RPM	Grit	Box Qty.	Case Qty.	STD P/N	HD P/N	STD P/N	HD P/N
4" x 5/8"	15,300	36	5	20	22140200	22140270	22140202	22140290
	15,300	40	5	20	22140300	22140370	22140305	22140490
	15,300	60	5	20	22140500	22140470	22140502	22140590
	15,300	80	5	20	22140600	22140570	22140602	22140690
4-1/2" x 7/8"	13,300	36	5	20	22145200	22145270	22145202	22145290
	13,300	40	5	20	22145300	22145370	22145302	22145490
	13,300	60	5	20	22145500	22145570	22145502	22145590
	13,300	80	5	20	22145600	22145670	22145602	22145690
	13,300	100	5	20	22145700	22145770	22145702	22145790
4-1/2" x 5/8-11"	13,300	120	5	20	22145800	22145870	22145802	22145890
	13,300	36	5	20	22145220	22145272	22145222	22145290
	13,300	40	5	20	22145320	22145372	22145322	22145490
	13,300	60	5	20	22145520	22145572	22145522	22145590
	13,300	80	5	20	22145620	22145672	22145622	22145690
5" x 7/8"	12,000	100	5	20	22145720	22145772	22145722	22145790
	12,000	120	5	20	22145820	22145872	22145822	22145890
	12,000	36	5	20	22150200	22150270	22150202	22150290
	12,000	40	5	20	22150300	22150370	22150302	22150490
	12,000	60	5	20	22150500	22150470	22150502	22150590
5" x 5/8-11"	12,000	80	5	20	22150600	22150670	22150602	22150690
	12,000	120	5	20	22150800	22150870	22150802	22150890
	12,000	36	5	20	22150220	22150272	22150222	22150292
	12,000	40	5	20	22150320	22150372	22150322	22150492
7" x 7/8"	12,000	60	5	20	22150320	22150472	22150522	22150592
	12,000	80	5	20	22150620	22150672	22150622	22150692
	12,000	120	5	20	22150820	22150872	22150822	22150792
	8,600	36	5	20	22170200	22170270	22170202	22170290
	8,600	40	5	20	22170300	22170370	22170302	22170490
7" x 5/8-11"	8,600	60	5	20	22170500	22170570	22170502	22170590
	8,600	80	5	20	22170600	22170670	22170602	22170690
	8,600	120	5	20	22170802	22170870	22170803	22170890
	8,600	36	5	20	22170220	22170272	22170222	22170292
7" x 5/8-11"	8,600	40	5	20	22170320	22170372	22170322	22170492
	8,600	60	5	20	22170520	22170572	22170522	22170592
	8,600	80	5	20	22170620	22170672	22170622	22170692
	8,600	120	5	20	22170820	22170872	22170822	22170892



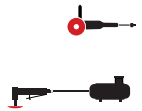
Rear View with Hub Mounting Attachment

See page 41 for accessories and options.

"PMD" Type are Premium Metal Discs developed especially for use on stainless steel and other alloys. Provides higher cut rates and cooler grinding temperatures. Heat treated ceramic grain.

- Anti glazing, anti loading, cool grinding product
- Works on hardest metals like stainless steel 300 series, carbon steel, exotic alloys and titanium
- Superior metal grinding

For Applications See Page 48



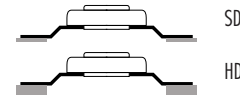
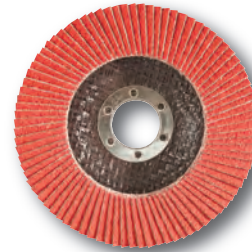
LEGEND
SD STANDARD DENSITY
HD HIGH DENSITY

CERAMIC FLAP DISCS

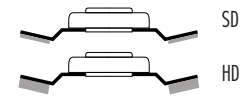
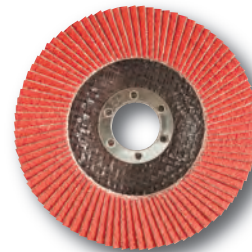
Type 27 Flat Face

Type 29 Angle Face

Size	Max. RPM	Grit	Box Qty.	Case Qty.	STD P/N	HD P/N	STD P/N	HD P/N
4" x 5/8"	15,300	36	5	20	22740300	22740371	22740301	22740391
	15,300	40	5	20	22740302	22740370	22740303	22740490
	15,300	60	5	20	22740500	22740570	22740501	22740590
	15,300	80	5	20	22740600	22740670	22740601	22740690
	15,300	120	5	20	22740800	22740870	22740802	22740890
4-1/2" x 7/8"	13,300	36	5	20	22745300	22745371	22745301	22745391
	13,300	40	5	20	22745302	22745370	22745303	22745390
	13,300	60	5	20	22745500	22745570	22745501	22745590
	13,300	80	5	20	22745600	22745670	22745601	22745690
	13,300	120	5	20	22745800	22745870	22745801	22745890
4-1/2" x 5/8-11"	13,300	36	5	20	22745320	22745373	22745321	22745393
	13,300	40	5	20	22745322	22745372	22745342	22745392
	13,300	60	5	20	22745520	22745572	22745522	22745592
	13,300	80	5	20	22745620	22745672	22745622	22745692
5" x 7/8"	12,000	36	5	20	22750300	22750371	22750301	22750391
	12,000	40	5	20	22750302	22750370	22750303	22750390
	12,000	60	5	20	22750500	22750470	22750501	22750590
	12,000	80	5	20	22750600	22750670	22750601	22750690
	12,000	120	5	20	22750800	22750870	22750801	22750890
5" x 5/8-11"	12,000	36	5	20	22750320	22750373	22750321	22750393
	12,000	40	5	20	22750322	22750372	22750342	22750492
	12,000	60	5	20	22750520	22750472	22750522	22750592
	12,000	80	5	20	22750620	22750672	22750622	22750692
	12,000	120	5	20	22750820	22750872	22750822	22750892
7" x 7/8"	8,600	36	5	20	22770300	22770371	22770301	22770391
	8,600	40	5	20	22770302	22770370	22770303	22770390
	8,600	60	5	20	22770500	22770570	22770501	22770590
	8,600	80	5	20	22770600	22770670	22770601	22770690
	8,600	120	5	20	22770800	22770870	22770801	22770890
7" x 5/8-11"	8,600	36	5	20	22770320	22770373	22770321	22770393
	8,600	40	5	20	22770322	22770372	22770342	22770392
	8,600	60	5	20	22770522	22770572	22770562	22770592
	8,600	80	5	20	22770622	22770672	22770682	22770692
	8,600	120	5	20	22770822	22770872	22770882	22770892



Type 27 Flat Face

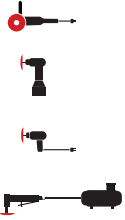


Type 29 Angle Face



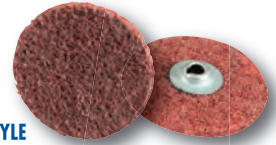
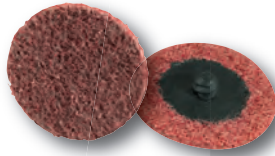
Rear View with Hub Mounting Attachment

See page 41 for accessories and options.



SURFACE CONDITIONING MATERIAL Our high performance products are manufactured from a tight non-woven fibre web with a woven backing and impregnated with a specially processed mineral grain. They are ideal for deburring, blending coarse abrasive scratches and removing rust, corrosion, oxides, paint, adhesives and gaskets. They provide a fast initial cut and high rate of productivity. They are tough and long lasting. These discs feature our Rapid Change System with Type "R" screw on, Type "S" twist on, and Hook & Loop fastening systems.

For Applications
See Page 48



DISCS TYPE R PLASTIC ROLL-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	Extra Coarse - Brown	50	100	25115803
	Coarse - Gold	50	100	25115853
	Medium - Maroon	50	100	25115903
	Very Fine - Blue	50	100	25115923
	Ultra Fine - Grey	50	100	25115953
2"	Extra Coarse - Brown	50	100	25120803
	Coarse - Gold	50	100	25120853
	Medium - Maroon	50	100	25120903
	Very Fine	50	100	25120923
	Ultra Fine - Grey	50	100	25120953
3"	Extra Coarse - Brown	25	100	25130803
	Coarse - Gold	25	100	25130853
	Medium - Maroon	25	100	25130903
	Very Fine	25	100	25130923
	Ultra Fine - Grey	25	100	25130953
4"	Extra Coarse - Brown	25	100	25140803
	Coarse - Gold	25	100	25140853
	Medium - Maroon	25	100	25140903
	Very Fine	25	100	25140923
	Ultra Fine - Grey	25	100	25140953

DISCS TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	Extra Coarse - Brown	50	100	25115802
	Coarse - Gold	50	100	25115852
	Medium - Maroon	50	100	25115902
	Very Fine - Blue	50	100	25115922
	Ultra Fine - Grey	50	100	25115952
2"	Extra Coarse - Brown	50	100	25120802
	Coarse - Gold	50	100	25120852
	Medium - Maroon	50	100	25120902
	Very Fine - Blue	50	100	25120922
	Ultra Fine - Grey	50	100	25120952
3"	Extra Coarse - Brown	25	100	25130802
	Coarse - Gold	25	100	25130852
	Medium - Maroon	25	100	25130902
	Very Fine - Blue	25	100	25130922
	Ultra Fine - Grey	25	100	25130952
4"	Extra Coarse - Brown	25	100	25140802
	Coarse - Gold	25	100	25140852
	Medium - Maroon	25	100	25140902
	Very Fine - Blue	25	100	25140922
	Ultra Fine - Grey	25	100	25140952



TRIM KUT® BRITEPREP™ SURFACE CONDITIONING DISCS

Size	Max. RPM	Grit	Box Qty.	Case Qty.	P/N
3"	21,000	X-CRS	10	10	24130810
	21,000	CRS	10	10	24130850
	21,000	MED	10	10	24130900
	21,000	V FINE	10	10	24130920
	21,000	U FINE	10	10	24130950
4-1/2" X 7/8" DEPRESSED CENTER	13,000	X-CRS	10	10	24145810
	13,000	CRS	10	10	24145850
	13,000	MED	10	10	24145900
	13,000	V FINE	10	10	24145920
	13,000	U FINE	10	10	24145950
5"	13,000	X-CRS	10	10	24150810
	13,000	CRS	10	10	24150850
	13,000	MED	10	10	24150900
	13,000	V FINE	10	10	24150920
	13,000	U FINE	10	10	24150950



Mandrels for Trim Kut® 3" and 5"



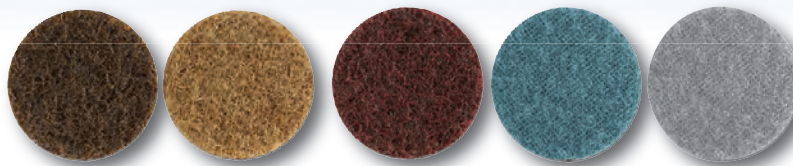
90000065

5/8"-1 1/8" Centre Locking Nut for 4-1/2" Trim Kut® /Short barrel

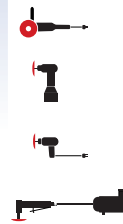
See page 41 for accessories and options.

Other sizes available upon request.

SURFACE CONDITIONING MATERIAL Our high performance products are manufactured from a tight non-woven fibre web with a woven backing and impregnated with a specially processed mineral grain. They are ideal for deburring, blending coarse abrasive scratches and removing rust, corrosion, oxides, paint, adhesives and gaskets. They provide a fast initial cut and high rate of productivity. They are tough and long lasting. These discs feature our Hook & Loop fastening systems.



For Applications See Page 48



DISCS HOOK & LOOP

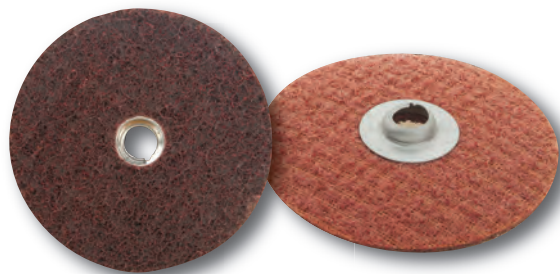
Size	Grit	Box Qty.	Case Qty.	P/N	Size	Grit	Box Qty.	Case Qty.	P/N
1-1/2"	Extra Coarse - Brown	50	100	25115804	5"	Extra Coarse - Brown	25	100	25150804
	Coarse - Gold	50	100	25115854		Coarse - Gold	25	100	25150854
	Medium - Maroon	50	100	25115904		Medium - Maroon	25	100	25150904
	Very Fine - Blue	50	100	25115924		Very Fine - Blue	25	100	25150924
	Ultra Fine - Grey	50	100	25115954		Ultra Fine - Grey	25	100	25150954
2"	Extra Coarse - Brown	50	100	25120804	6"	Extra Coarse - Brown	50	100	25160804
	Coarse - Gold	50	100	25120854		Coarse - Gold	50	100	25160854
	Medium - Maroon	50	100	25120904		Medium - Maroon	50	100	25160904
	Very Fine - Blue	50	100	25120924		Very Fine - Blue	50	100	25160924
	Ultra Fine - Grey	50	100	25120954		Ultra Fine - Grey	50	100	25160954
3"	Extra Coarse - Brown	25	100	25130804	7"	Extra Coarse - Brown	50	100	25170804
	Coarse - Gold	25	100	25130854		Coarse - Gold	50	100	25170854
	Medium - Maroon	25	100	25130904		Medium - Maroon	50	100	25170904
	Very Fine - Blue	25	100	25130924		Very Fine - Blue	50	100	25170924
	Ultra Fine - Grey	25	100	25130954		Ultra Fine - Grey	50	100	25170954
4"	Extra Coarse - Brown	25	100	25140804					
	Coarse - Gold	25	100	25140854					
	Medium - Maroon	25	100	25140904					
	Very Fine - Blue	25	100	25140924					
	Ultra Fine - Grey	25	100	25140954					
4-1/2"	Extra Coarse - Brown	25	100	25145804					
	Coarse - Gold	25	100	25145854					
	Medium - Maroon	25	100	25145904					
	Very Fine - Blue	25	100	25145924					
	Ultra Fine - Grey	25	100	25145954					

Surface Conditioning Material Grits

40 - 120 Grit: Coarse/Extra Coarse
for Scale & Stock Removal, Heavy Deburring

150 - 220 Grit: Medium
for Light Deburring, blending, finishing & cleaning

240 - 320 Grit: Fine/Very Fine
for Light Deburring, blending, finishing & cleaning

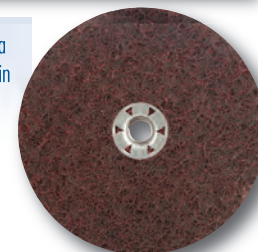


4-1/2" x 5/8"-11" QUICKLOCK DISC
5" x 5/8"-11" QUICKLOCK DISC

QUICKLOCK DISCS TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
4-1/2" x 5/8"-11" QUICKLOCK	Extra Coarse - Brown	10	10	25145802
	Coarse - Gold	10	10	25145852
	Medium - Maroon	10	10	25145902
	Very Fine - Blue	10	10	25145922
	Ultra Fine - Grey	10	10	25145952
5" x 5/8"-11" QUICKLOCK	Extra Coarse - Brown	10	10	25150802
	Coarse - Gold	10	10	25150852
	Medium - Maroon	10	10	25150902
	Very Fine - Blue	10	10	25150922
	Ultra Fine - Grey	10	10	25150952

Locking Discs: Can be applied to any disc with a 7/8" arbor. 5/8"-11 threaded lock allows the disc to spin on and off the spindle, without a locking nut or wrench.



SPINLOCK DISCS TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	Box Qty.	Case Qty.	P/N
4-1/2" x 5/8"-11" SPINLOCK	Extra Coarse - Brown	10	10	25145812
	Coarse - Gold	10	10	25145862
	Medium - Maroon	10	10	25145912
	Very Fine - Blue	10	10	25145962
	Ultra Fine - Grey	10	10	25145972
5" x 5/8"-11" SPINLOCK	Extra Coarse - Brown	10	10	25150812
	Coarse - Gold	10	10	25150862
	Medium - Maroon	10	10	25150912
	Very Fine - Blue	10	10	25150962
	Ultra Fine - Grey	10	10	25150972

See page 41 for accessories and options.

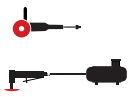
Other sizes and materials available upon request.



SURFACE CONDITIONING PRODUCTS



SURFACE CONDITIONING MATERIAL Our high performance products are manufactured from a tight non-woven fibre web with a woven backing and impregnated with a specially processed mineral grain. They are ideal for deburring, blending coarse abrasive scratches and removing rust, corrosion, oxides, paint, adhesives and gaskets. They provide a fast initial cut and high rate of productivity. They are tough and long lasting. These discs feature our Hook & Loop fastening systems.



For Applications See Page 48



DISCS HOOK & LOOP WITH CENTER HOLE

Size	Grit	Box Qty.	Case Qty.	P/N	Size	Grit	Box Qty.	Case Qty.	P/N
4-1/2" x 3/8" Center Hole	Extra Coarse - Brown	10	10	25145805	6" x 3/8" Center Hole	Extra Coarse - Brown	10	10	25160805
	Coarse - Gold	10	10	25145855		Coarse - Gold	10	10	25160855
	Medium - Maroon	10	10	25145905		Medium - Maroon	10	10	25160905
	Fine - Blue	10	10	25145925		Fine - Blue	10	10	25160925
	Very Fine - Grey	10	10	25145955		Very Fine - Grey	10	10	25160955
4-1/2" x 7/8" Center Hole	Extra Coarse - Brown	10	10	25145807	6" x 7/8" Center Hole	Extra Coarse - Brown	10	10	25160807
	Coarse - Gold	10	10	25145857		Coarse - Gold	10	10	25160857
	Medium - Maroon	10	10	25145907		Medium - Maroon	10	10	25160907
	Fine - Blue	10	10	25145927		Fine - Blue	10	10	25160927
	Very Fine - Grey	10	10	25145957		Very Fine - Grey	10	10	25160957
5" x 3/8" Center Hole	Extra Coarse - Brown	10	10	25150805	7" x 3/8" Center Hole	Extra Coarse - Brown	10	10	25170805
	Coarse - Gold	10	10	25150855		Coarse - Gold	10	10	25170855
	Medium - Maroon	10	10	25150905		Medium - Maroon	10	10	25170905
	Fine - Blue	10	10	25150925		Fine - Blue	10	10	25170925
	Very Fine - Grey	10	10	25150955		Very Fine - Grey	10	10	25170955
5" x 7/8" Center Hole	Extra Coarse - Brown	10	10	25150807	7" x 7/8" Center Hole	Extra Coarse - Brown	10	10	25170807
	Coarse - Gold	10	10	25150857		Coarse - Gold	10	10	25170857
	Medium - Maroon	10	10	25150907		Medium - Maroon	10	10	25170907
	Fine - Blue	10	10	25150927		Fine - Blue	10	10	25170927
	Very Fine - Grey	10	10	25150957		Very Fine - Grey	10	10	25170957

Other sizes and centerholes available upon request.

JUMBO ROLLS 40" X 22.4 YDS.

Size	Grit	Roll Qty.	P/N
Roll	Extra Coarse - Brown	1	60386208
	Coarse - Gold	1	60324071
	Medium - Maroon	1	60324070
	Fine - Blue	1	60324069
	Very Fine - Grey	1	60386209



See page 41 for accessories and options.

NON-WOVEN MATERIAL BritePrep® non-woven abrasive products are manufactured from synthetic fibres bonded together with specially formulated resins and impregnated throughout the web with mineral grain creating an open three dimensional structure. They are designed for a broad range of jobs including light duty cleaning, polishing, scuffing, finishing and for heavy duty jobs including paint, rust, and corrosion removal. Non-woven products are manufactured from tough synthetic fibres that will not rust. They can be used for dry scuffing and finishing or may be used with water or chemical solvents. They are flexible enough to be used in hard to reach spots, yet strong enough for continuous use. They are produced in a variety of grades ranging from hand cleaning to high-speed machine use.

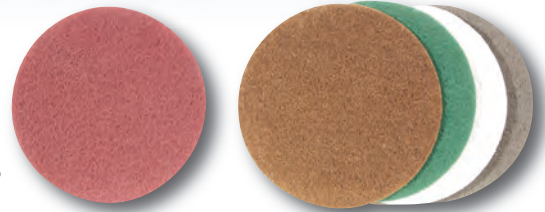


HAND PADS
6" X 9"



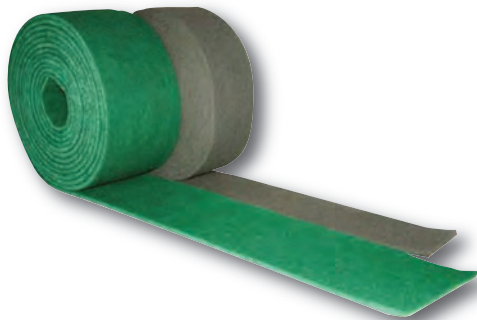
For Applications
See Page 48

SCUFF DISCS
NO HOLE



Size	Grit	Case Qty.	P/N
Box	Tan-Heavy Duty	10	23811
	Tan-Heavy Duty	20	23819
	Green-Industrial	20	23814
	Maroon-Premium	20	23812
	Grey-Ultra Fine	20	23813
	White-Non-Abrasive Thin Optical	20	23815
10 Pack Shrink Wrapped	Tan-Heavy Duty	40	58040
	Green-Industrial	60	58096
	Maroon-Premium	60	58047
	Grey-Ultra Fine	60	58048
	White-Non-Abrasive Thin Optical	60	58080
Shrink Wrapped Bulk	Tan-Heavy Duty	520	24065
	Green-Industrial	520	28830
	Maroon-Premium	520	24062
	Grey-Ultra Fine	520	28831
	White-Non-Abrasive	520	28832

Size	Grit	Qty.	Case Qty.	P/N
5"	Tan-Heavy Duty	1	40	24551
	Green-Industrial	1	40	110551
	Maroon-Premium	1	40	780551
	Grey-Ultra Fine	1	40	190551
	White-Non-abrasive	1	40	341551
	Tan-Heavy Duty	1	40	241651
6"	Green-Industrial	1	40	110651
	Maroon-Premium	1	40	780651
	Grey-Ultra Fine	1	40	190651
	White-Non-abrasive	1	40	341651
	Tan-Heavy Duty	1	40	241851
8"	Green-Industrial	1	40	111851
	Maroon-Premium	1	40	780851
	Grey-Ultra Fine	1	40	190851
	White-Non-abrasive	1	40	341851
	Tan-Heavy Duty	1	40	241851



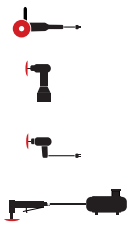
SCUFF ROLLS
100MM X 10M (4" X 10.9YDS.)

Size	Grit	Qty.	P/N
ROLL	Tan Heavy Duty	1	70143
	Green Industrial	1	115901
	Maroon Premium	1	785901
	Grey Ultra Fine	1	195901

JUMBO ROLLS
850MM X 30M (33.5" X 32.8YDS.)

Size	Grit	Qty.	P/N
ROLL	Tan Heavy Duty	1	22754
	Green Industrial (M11)	1	113802
	Maroon Premium (M78)	1	783802
	Grey Ultra Fine (M19)	1	193802

See page 41 for accessories and options.



BritePrep™ Strip Away® discs are made from a tough synthetic fibre impregnated with silicon carbide abrasive grit. Silicon carbide is designed for stone, terrazzo, ceramic and non-ferrous metal stock removal. The highest quality silicon carbide grain is selected for this resin fibre disc. They are a safer alternative to wire bristle tools. These unique discs provide fast cutting action with virtually no heat build-up. The open coat design quickly cleans surfaces without damage. Also available in Blue Ultra and Purple Supreme Strip Away® material. For ultra fast cutting where a more aggressive product is needed.

- Premium silicon carbide grain means fast cutting action on non-ferrous metal
- Clean bonding system promotes a safer, healthier working environment
- Definitive stone grinding

For Applications See Page 48



GP BLACK DISCS
GENERAL PURPOSE CUTTING ACTION

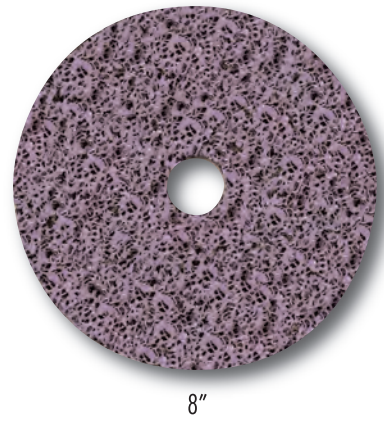
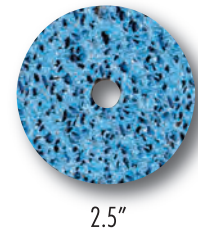
ULTRA BLUE DISCS
FAST CUTTING ACTION (RIGID)

SUPREME PURPLE DISCS
EXTRA FAST CUTTING ACTION

STRIP AWAY DISCS

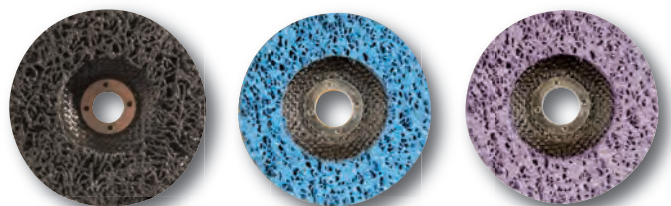
TYPE 1 WHEEL

Size	RPM	Thickness	Arbor	Box Qty.	Case Qty.	Black	Blue	Purple
2" (51 mm)	14,200	1/2"	1/4" hole	10	10	53019	55019	56019
2.5" (63 mm)	6,300	1/2"	1/4" hole	10	10	53020	55020	56020
3" (75 mm)	5,200	1/2"	1/4" hole	10	10	53021	55021	56021
4" (100 mm)	3,900	1/2"	1/4" hole	5	5	53023	55023	56023
4.5" (115 mm)	3,400	1/2"	1/4" hole	5	5	53024	55024	56024
5" (125 mm)	3,300	1/2"	1/4" hole	5	5	53025	55025	56025
2" (51 mm)								
2" (51 mm)	14,200	1/2"	1/2" hole	10	10	53029	55029	56029
2.5" (63 mm)	6,300	1/2"	1/2" hole	10	10	53030	55030	56030
3" (75 mm)	5,200	1/2"	1/2" hole	10	10	53031	55031	56031
4" (100 mm)	3,900	1/2"	1/2" hole	5	5	53033	55033	56033
4.5" (115 mm)	3,400	1/2"	1/2" hole	5	5	53034	55034	56034
5" (125 mm)	3,300	1/2"	1/2" hole	5	5	53035	55035	56035
6" (150 mm)	2,600	1/2"	1/2" hole	5	5	53036	55036	56036
7" (180 mm)	2,200	1/2"	1/2" hole	5	5	53037	55037	56037
8" (200 mm)	2,000	1/2"	1/2" hole	5	5	53038	55038	56038
2.5" (63 mm)								
2.5" (63 mm)	6,300	1/2"	5/8" hole	10	10	53040	55040	56040
3" (75 mm)	5,200	1/2"	5/8" hole	10	10	53041	55041	56041
4" (100 mm)	3,900	1/2"	5/8" hole	5	5	53043	55043	56043
4.5" (115 mm)	3,400	1/2"	5/8" hole	5	5	53044	55044	56044
5" (125 mm)	3,300	1/2"	5/8" hole	5	5	53045	55045	56045
6" (150 mm)	2,600	1/2"	5/8" hole	5	5	53046	55046	56046
7" (180 mm)	2,200	1/2"	5/8" hole	5	5	53047	55047	56047
8" (200 mm)	2,000	1/2"	5/8" hole	5	5	53048	55048	56048
4.5" (115 mm)								
4.5" (115 mm)	3,400	1/2"	7/8" hole	5	5	53054	55054	56054
5" (125 mm)	3,300	1/2"	7/8" hole	5	5	53055	55055	56055
6" (150 mm)	2,600	1/2"	7/8" hole	5	5	53056	55056	56056
7" (180 mm)	2,200	1/2"	7/8" hole	5	5	53057	55057	56057
8" (200 mm)	2,000	1/2"	7/8" hole	5	5	53058	55058	56058



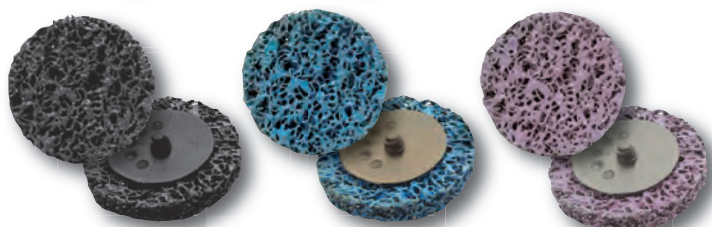
TYPE 27 DEPRESSED CENTER

Size	RPM	Thickness	Box Qty.	Case Qty.	Black	Blue	Purple
4" x 5/8" (100 mm)	11,500	1/2"	5	5	53063	55063	56063
4.5" x 7/8" (115 mm)	11,500	1/2"	5	5	53064	55064	56064
5" x 7/8" (125 mm)	9,500	1/2"	5	5	53065	55065	56065
6" x 7/8" (150 mm)	8,500	1/2"	5	5	53066	55066	56066
7" x 7/8" (180 mm)	6,500	1/2"	5	5	53067	55067	56067



TYPE R PLASTIC ROLL-ON LOCKING STYLE

Size	RPM	Thickness	Box Qty.	Case Qty.	Black	Blue	Purple
2" (51 mm)	18,000	1/2"	5	5	53209	55209	56209
2.5" (63 mm)	12,000	1/2"	5	5	53210	55210	56210
3" (75 mm)	7,800	1/2"	5	5	53211	55211	56211
4" (100 mm)	6,000	1/2"	5	5	53213	55213	56213

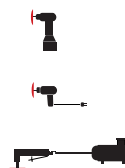


See page 41 for accessories and options.

BritePrep™ Strip Away® discs are a safer alternative to wire bristle tools. These unique discs provide fast cutting action with virtually no heat build-up. The open coat design quickly cleans surfaces without damage. Also available in Blue Ultra and Purple Supreme Strip Away® material. For ultra fast cutting where a more aggressive product is needed.

- Premium silicon carbide grain means fast cutting action on non-ferrous metal
- Clean bonding system promotes a safer, healthier working environment
- Definitive stone grinding

For Applications See Page 48



SPINDLE-MOUNTED TYPE 1



GP-BLACK

GENERAL PURPOSE SINGLE DISC SPINDLE MOUNTED

Size	RPM	Thickness	Spindle	Box Qty.	Case Qty.	P/N
2" (50 mm)	8,300	1"	1/4"	10	10	53109
2.5" (63 mm)	7,900	1"	1/4"	10	10	53110
3" (75 mm)	6,600	1"	1/4"	10	10	53111
4" (100 mm)	5,000	1"	1/4"	10	10	53113
5" (125 mm)	3,900	1"	1/4"	10	10	53115

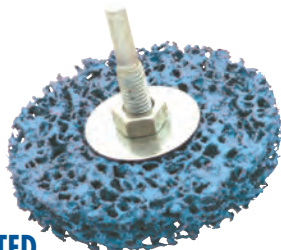
GP-BLACK

GENERAL PURPOSE DOUBLE DISC SPINDLE MOUNTED

Size	RPM	Thickness	Spindle	Box Qty.	Case Qty.	P/N
2" (50 mm)	8,300	2"	1/4"	10	10	53099
2.5" (63 mm)	7,900	2"	1/4"	10	10	53100
3" (75 mm)	6,600	2"	1/4"	10	10	53101
4" (100 mm)	5,000	2"	1/4"	10	10	53103
5" (125 mm)	3,900	2"	1/4"	10	10	53105

ULTRA BLUE

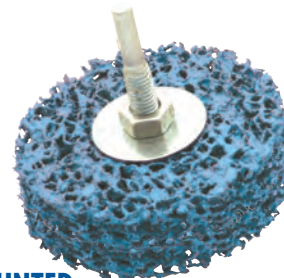
SINGLE DISC SPINDLE MOUNTED



Size	RPM	Thickness	Spindle	Box Qty.	Case Qty.	P/N
2" (50 mm)	8,300	1"	1/4"	10	10	55109
2.5" (63 mm)	7,900	1"	1/4"	10	10	55110
3" (75 mm)	6,600	1"	1/4"	10	10	55111
4" (100 mm)	5,000	1"	1/4"	10	10	55113
5" (125 mm)	3,900	1"	1/4"	10	10	55115

ULTRA BLUE

DOUBLE DISC SPINDLE MOUNTED



Size	RPM	Thickness	Spindle	Box Qty.	Case Qty.	P/N
2" (50 mm)	8,300	2"	1/4"	10	10	55099
2.5" (63 mm)	7,900	2"	1/4"	10	10	55100
3" (75 mm)	6,600	2"	1/4"	10	10	55101
4" (100 mm)	5,000	2"	1/4"	10	10	55103
5" (125 mm)	3,900	2"	1/4"	10	10	55105

SUPREME PURPLE

SINGLE DISC SPINDLE MOUNTED



Size	RPM	Thickness	Spindle	Box Qty.	Case Qty.	P/N
2" (50 mm)	8,300	1"	1/4"	10	10	56109
2.5" (63 mm)	7,900	1"	1/4"	10	10	56110
3" (75 mm)	6,600	1"	1/4"	10	10	56111
4" (100 mm)	5,000	1"	1/4"	10	10	56113
5" (125 mm)	3,900	1"	1/4"	10	10	56115

SUPREME PURPLE

DOUBLE DISC SPINDLE MOUNTED



Size	RPM	Thickness	Spindle	Box Qty.	Case Qty.	P/N
2" (50 mm)	8,300	2"	1/4"	10	10	56099
2.5" (63 mm)	7,900	2"	1/4"	10	10	56100
3" (75 mm)	6,600	2"	1/4"	10	10	56101
4" (100 mm)	5,000	2"	1/4"	10	10	56103
5" (125 mm)	3,900	2"	1/4"	10	10	56105

See page 41 for accessories and options.

All floor maintenance pads illustrated and described are designed and produced to give superior performance on specific floor surfaces. They can be used wet or dry with conventional or high speed machines in institutional, commercial or industrial applications. Each pad is designed and constructed to provide thorough and continuous contact with the floor surface. Open web construction enables easier dirt pick-up and permits faster pad cleaning under running water. All pads are usable on both sides with equal effectiveness.

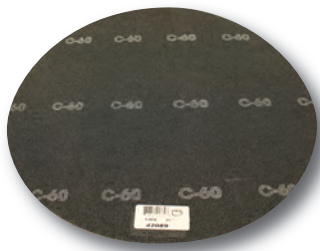
- 100% virgin polyester and/or 100% virgin nylon fibers bonded with synthetic resin and impregnated with abrasives
- Thick line pads in diameters 13" to 21" with center hole punch-out plug or bolt hole for high speed machines
- Rectangular size 12" x 18"
- Easy to clean under running water
- Open web construction
- Double-sided

For Applications
See Page 48



Description	Diameter								
	13"	14"	15"	16"	17"	18"	19"	20"	21"
Box Qty. 5, Case Qty. 5									
Black Stripping Pad	20007	20008	20009	20010	20011	20012	20013	20014	20015
Brown Stripping Pad	20241	20242	20243	20260	20244	20245	20246	20247	20248
Green Scrubbing Pad	20124	20125	20126	20127	20128	20129	20130	20131	20132
Blue Cleaning Pad	20202	20203	20204	20205	20206	20207	20208	20209	20210
Red Spray Buffing Pad	20046	20047	20048	20049	20050	20051	20052	20053	20054
Tan Polishing Pad	13313	13314	13315	13316	13317	13318	13319	13320	13321
White Super Polishing Pad	14413	14414	14415	14416	14417	14418	14419	14420	14421

Description	Rectangular 12" x 18"								
Black Stripping Pad	21493	<p>Box Qty. 5, Case Qty. 5</p>							
Brown Stripping Pad	20261								
Green Scrubbing Pad	21747								
Blue Cleaning Pad	20186								
Red Spray Buffing Pad	22102								
Tan Polishing Pad	13339								
White Super Polishing Pad	14438								



Floor Sanding Disc

Type/Grit	60	80	100	120	150	180	220	320
Floor Sanding Discs 15" Diameter, Case Qty. 10	42089	42098	41991	41992	41993	41994	41995	-
Floor Sanding Discs 16" Diameter, Case Qty. 10	42090	42099	42003	42004	42055	42000	42046	-
Floor Sanding Discs 17" Diameter, Case Qty. 10	42091	42100	42044	43179	41133	41134	42043	-
Floor Sanding Discs 18" Diameter, Case Qty. 10	42092	42143	42006	42104	42023	42183	42039	-
Floor Sanding Discs 19" Diameter, Case Qty. 10	42093	42144	42045	42011	42007	42184	42193	-
Floor Sanding Discs 20" Diameter, Case Qty. 10	42094	42145	42012	42066	42199	42185	42194	-

See page 41 for accessories and options.

Other grits and sizes available upon request.

Gemtex® Sandscreen is manufactured with an open S16 weave design that resists loading. It is coated on both sides with Silicon carbide grain. Gemtex® Sandscreen is long lasting in wet or dry use. The perfect choice for wood floor refinishing and sanding dry wall or plaster. Our Sandscreen is available in a broad range of sizes and grits. These products are available in jumbo rolls as well as discs and sheets.



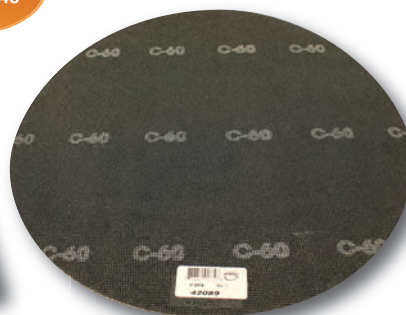
For Applications See Page 48



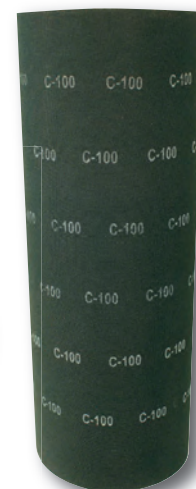
Sandscreen Roll



Sandscreen Cut Sheets



Floor Sanding Disc



Jumbo Roll

Type/Grit	60	80	100	120	150	180	220	320
Roll 1-1/2" x 25 yds. Roll 1	-	43145	-	45039	-	45050	-	-
Cut Sheets 9" x 11" Case Qty. 25	41108	41081	41100	41120	41150	41181	-	-
Dry Wall Sheets 4-3/8" x 11" Case Qty. 50	-	40080	40100	40120	40150	40180	40220	-
Dry Wall Sheets 3-5/16" x 11" Case Qty. 50	-	39080	39100	39120	39150	39180	39220	-
Floor Sanding Discs 15" Diameter Case Qty. 10	42089	42098	41991	41992	41993	41994	41995	-
Floor Sanding Discs 16" Diameter Case Qty. 10	42090	42099	42003	42004	42055	42000	42046	-
Floor Sanding Discs 17" Diameter Case Qty. 10	42091	42100	42044	43179	41133	41134	42043	-
Floor Sanding Discs 18" Diameter Case Qty. 10	42092	42143	42006	42104	42023	42183	42039	-
Floor Sanding Discs 19" Diameter Case Qty. 10	42093	42144	42045	42011	42007	42184	42193	-
Floor Sanding Discs 20" Diameter Case Qty. 10	42094	42145	42012	42066	42199	42185	42194	-
Jumbo Roll 36" x 100 yds. Qty. 1 ea.	43084	43085	43086	43087	43088	43089	43090	43093

See page 41 for accessories and options.



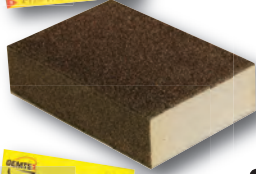
FLEXIBLE ABRASIVES

FREE Samples!

FOR WET OR DRY USE Flexible abrasives conform to the surface and hard to reach places. Clog resistant. Reusable and washable.

SANDING BLOCK

Ideal for flat or rounded surfaces.



For Applications See Page 48

SANDING SPONGE

Ideal for paint, drywall, metal, ceramics, wood and marine applications. Rinse and reuse.



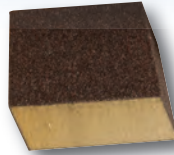
SANDING PAD

Extremely flexible for hard to reach contour surfaces.



DUAL ANGLE SANDING BLOCK

For those hard to reach surfaces, angled sided allow you to reach in corners and crevices.



JUMBO SANDING BLOCK

Ideal for professional paint and drywall surface preparation. Larger size, lasts longer, provides more surface coverage and is easier for the hand to hold.



Type/Grit	COARSE 60g	MEDIUM 80g	FINE 100g	EXTRA FINE 150g	SUPER FINE 220g
Sanding Pads 3" x 4" Single Sided, 1/2" thick 12 packs of 3 carded (36 pads)	36060	36080	36100	36150	
Sanding Pads 3" x 4" Single Sided, 1/2" thick Contractor Qty. 48 not carded	36648	36848	36148	36548	36147
Sanding Pads 3" x 4" Single Sided, 1/2" thick Bulk Qty. 108 not carded	36061	36081	36101	36151	36221
Type/Grit	COARSE 60g	MEDIUM 120g	FINE 240g		
Sanding Sponges 4.5" x 5.5" Single Sided, 1/4" thick 12 packs of 3 carded (36 sponges)	36570	36571	36572		
Sanding Sponges 4.5" x 5.5" Single Sided, 1/4" thick Contractor Qty. 48 not carded	36598	36599	36600		
Sanding Sponges 4.5" x 5.5" Single Sided, 1/4" thick Bulk Qty. 250 not carded	36576	36575	36574		
Type/Grit	COARSE / MEDIUM	MEDIUM	MEDIUM / FINE	FINE	
Sanding Blocks 2-3/4" x 4", Four Sided 12 Case Qty. 12 individually carded	34446	34460	34468	34480	
Sanding Blocks 2-3/4" x 4", Four Sided 24 Case Qty. 24 individually carded	36175	36177	36176	36178	
Sanding Blocks 2-3/4" x 4", Four Sided Bulk Qty. 250 not carded	34447	34461	34467	34481	
Type/Grit	COARSE / MEDIUM	MEDIUM / FINE			
Dual Angle Sanding Blocks 4-7/8" x 2-7/8", Four Sided 12 Case Qty. 12 individually carded	36948	36945			
Dual Angle Sanding Blocks 4-7/8" x 2-7/8", Four Sided Bulk Qty. 184 not carded	37001	37002			
Type/Grit	MEDIUM / FINE				
Jumbo Sanding Blocks 3-5/16" x 9", Four Sided 24 Case Qty. 24 individually carded	36943				
Jumbo Sanding Blocks 3-5/16" x 9", Four Sided Bulk Qty. 60 not carded	36944				
Jumbo Sanding Blocks 3-5/16" x 9", Four Sided Bulk Qty. 100 not carded	37000				



TRIM KUT® MANDREL AND ADAPTER/NUTS

Size	Description	Box Qty.	Case Qty.	P/N	Size	Description	Box Qty.	Case Qty.	P/N
MANDRELS	1/4" Round	1	10	90000020	ADAPTER/NUTS	M10-1.25	1	10	90000006
	1/4" Hex Premium	1	10	90000021		M10-1.5	1	10	90000007
ADAPTER/NUTS	3/8-24	1	10	90000000		M14-2.00	1	10	90000008
	7/16-20	1	10	90000001		1/2-13 UNC	1	10	90000005
	9/16-12	1	10	90000002		5/16-24F	1	10	90000004
	5/8-11	1	10	90000003		5/8-11 Centre Locking Nut for 4-1/2" Trim-Kut / Short Barrel	1	10	90000065



RAPID CHANGE HOLDERS

TYPE R PLASTIC ROLL-ON LOCKING STYLE

Size	Box Qty.	Case Qty.	P/N
1-1/2"	1	10	70015001
2"	1	10	70020003
3"	1	10	70030001
4"	1	10	70040011

RAPID CHANGE HOLDERS

TYPE S METAL SCREW-ON LOCKING STYLE

Size	Box Qty.	Case Qty.	P/N
1-1/2"	1	10	70015003
2"	1	10	70020004
3"	1	10	70030002
4"	1	10	70040013



Size	Description	Box Qty.	Case Qty.	P/N
ADAPTER/NUTS	10 mm x .125 Fine 4 - hole	1	10	90000031
	10 mm x 1.5 coarse	1	10	90000032
	5/8" - 11" 2 - hole	1	10	90000036
	14 mm x 2.0 2 - hole	1	10	90000037



HOOK & LOOP HOLDERS / BACKING PADS NON-WOVEN DISC BACKING PAD

Size	RPM	Box Qty.	Case Qty.	P/N
1-1/2" x 1/4" Shaft H&L	25,000	1	1	70015004
2" x 1/4" Shaft H&L	23,000	1	1	70020008
3" x 1/4" Shaft H&L	20,000	1	1	70030004
4" x 1/4" Shaft H&L	18,000	1	1	70040004
5" x 1/4" Shaft H&L	15,000	1	1	70050011
5" x 5/16" - 24mm Thread (No hole) PSA				70050012
5" x 5/16" - 24mm Thread (5 hole) PSA				70050013
6" x 5/16" - 24mm Thread (No hole) PSA				70060001
6" x 5/16" - 24mm Thread (5 hole) PSA				70060003
8" x 5/16" - 24mm Thread (No hole) PSA				70080004
4" x 5/8 - 11F Thread H&L	8,500	1	1	70040014
4.5" x 5/8 - 11F Thread H&L	8,500	1	1	70045011
6" x 5/8 - 11F Thread H&L	6,000	1	1	70060007
7" x 5/8 - 11F Thread H&L	6,000	1	1	70070007
8" x 5/8 - 11F Thread H&L	6,000	1	1	70080001

Size	RPM	Box Qty.	Case Qty.	P/N
4" x 5/8"-11 SPIRACOOOL Backup pad-Medium				70040000
4-1/2" x 5/8" SB SPIRACOOOL Backup pad-Medium				70045000
5" x 5/8"-11 SPIRACOOOL Backup pad-Medium				70050000
7" x 5/8"-11 SPIRACOOOL Backup pad-Medium				70070000
4" x 5/8" Backup Pad				70040009
4.5" x 5/8" Backup Pad				70045009
5" x 5/8" Backup Pad				70050019
7" x 5/8" Backup Pad				70070006
Spanner Wrench	-	1	1	90000045

LEGEND
H&L Hook & Loop
PSA Pressure Sensitive Adhesive

1331338	2381535	3700240	4308539	5511537	5604436	201454003	202907003
1331438	2381935		4308639	5509937	5604536	201455003	202908003
1331538	2406235	3908039	4308739	5510037	5604636	201456003	
1331638	2406535	3910039	4308839	5510137	5604736	201457003	203401004
1331738	2455135	3912039	4308939	5510337	5604836	201458003	203402004
1331838	2883035	3915039	4309039	5510537	5605436	201501003	203403004
1331938	2883135	3918039	4309339	5520936	5605536	201502003	203404004
1332038	2883235	3922039	4314539	5521036	5605636	201503003	203405004
1332138		4008039	4317938-39	5521136	5605736	201504003	203406004
1333938	3444640	4010039	4503939	5521336	5605836	201505003	203407004
1443838	3444740	4012039	4505039	5501936	5606336	201506003	203408004
1441338	3446040	4015039		5502036	5606436	201507003	203451004
1441438	3446140	4018039	5301936	5502136	5606536	201508003	203452004
1441538	3446740	4022039	5302036	5502236	5606636	201701003	203453004
1441638	3446840		5302136	5502336	5606736	201702003	203454004
1441738	3447040	4108139	5302236	5502436	5610937	201703003	203455004
1441838	3447240	4110039	5302336	5502536	5611037	201704003	203456004
1441938	3447540	4110839	5302436	5502936	5611137	201705003	203457004
1442038	3447640	4112039	5302536	5503036	5611337	201706003	203458004
1442138	3448040	4113338-39	5302936	5503136	5611537	201707003	203501004
2000738	3448140	4113438-39	5303036	5503236	5609937	201708003	203502004
2000838	3448640	4115039	5303136	5503336	5610037	201901003	203503004
2000938	3444640	4118039	5303236	5503436	5610137	201902003	203504004
2001038	3444740	4118139	5303336	5503536	5610337	201903003	203505004
2001138	3446040	4199138-39	5303436	5503636	5610537	201904003	203506004
2001238	3446140	4199238-39	5303536	5503736	5620936	201905003	203507004
2001338	3446740	4199338-39	5303636	5503836	5621036	201906003	203508004
2001438	3447040	4199438-39	5303736	5504036	5621136	201907003	203701004
2001538	3447240	4199538-39	5303836	5504136	5621336	201908003	203702004
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2372040021	2453070025	2511592232	2514595433	299408007	3021581015	3041530023	3054041016
2372050021	2453080025	2511592332	2514595534	299410007	3021581015	3041540023	3054050016
2372060021	2454520025	2511592433	2514595734	299452007	3022020015	3041550023	3054051016
2372070021	2454530025	2511595232	2514596233	299453007	3022021015	3041560023	3054060016
2372080021	2454540025	2511595332	2514597233	299454007	3022030015	3041570023	3054061016
2373020021	2454550025	2511595433	2515080233	299455007	3022031015	3041580023	3054070016
2373030021	2454560025	2511595433	2515080433	299456007	3022040015	3042020023	3054071016
2373040021	2454570025	2512080232	2515080534	299457007	3022041015	3042030023	3054080016
2373050021	2454580025	2512080332	2515080734	299458007	3022050015	3042040023	3054081016
2373060021	2454590025	2512080433	2515081233	299501007	3022051015	3042050023	
2373070021	2455020025	2512085232	2515081233	299502007	3022060015	3042060023	3063020028
2373080021	2455030025	2512085332	2515085233	299503007	3022061015	3042070023	3063030028
2413030024	2455040025	2512085433	2515085433	299504007	3022070015	3042080023	3063040028
2413040024	2455050025	2512090332	2515085534	299505007	3022071015	3043020023	3063050028
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2413080024	2455080025	2512092232	2515090233	299508007	3022081015	3043050023	3063080028
24130810 ..26,32	2463020025	2512092332	2515090433	299701007	3023020015	3043060023	3064520028
24130850 ..26,32	2463030025	2512092433	2515090534	299702007	3023021015	3043070023	3064530028
24130900 ..26,32	2463040025	2512095332	2515090734	299703007	3023030015	3043080023	3064540028
24130920 ..26,32	2463050025	2512095433	2515091233	299704007	3023031015		3064550028
24130950 ..26,32	2463060025	2513080232	2515092233	299705007	3023040015	3051520016	3064560028
2414520024	2463070025	2513080332	2515092433	299706007	3023041015	3051521016	3064570028
2414530024	2463080025	2513080433	2515092534	299707007	3023050015	3051530016	3064580028
2414540024	2464520025	2513085232	2515092734	299708007	3023051015	3051531016	3065020028
2414540024	2464530025	2513085332	2515095233	299709007	3023060015	3051540016	3065030028
2414550024	2464540025	2513085433	2515095433	299901007	3023061015	3051541016	3065040028
2414570024	2464550025	2513090232	2515095534	299902007	3023070015	3051550016	3065050028
2414580024	2464560025	2513090332	2515095734	299903007	3023071015	3051551016	3065060028
24145810 ..24,32	2464570025	2513090433	2515096233	299904007	3023080015	3051560016	3065070028
24145850 ..26,32	2464580025	2513092232	2515097233	299905007	3023081015	3051570016	3065080028
24145900 ..26,32	2464590025	2513092332	2516080433	299906007	3024020015	3051580016	
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24145950 ..26,32	2465030025	2513095232	2516080734	299908007	3024030015	3051571016	3071530022
2415020024	2465040025	2513095332	2516085433		3024031015	3051580016	

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3071550022	3084060014	3123061018	3162061019	3922020017	3984050017	26-28,32,41
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3072030022	3084081014		3163020519	3922070017	3993020028	90000001
3072040022		3151530519	3163021019	3922020017	3993030028	26-28,32,41
3072050022	3093020027	3151531019	3163030519	3923020017	3993040028	90000002
3072060022	3093030027	3151540519	3163031019	3923030017	3993050028	26-28,32,41
3072070022	3093040027	3151541019	3163040519	3923040017	3993060028	90000003
3072080022	3093050027	3151550519	3163041019	3923050017	3993070028	26-28,32,41
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3073050022	3094520027	3151570519	3163061019	3924020017	3994540028	26-28,32,41
3073060022	3094530027	3151571019	3163070519	3924030017	3994550028	90000008
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3084041014	3123050518	3162050519	3921560017	3984020017	7009000442	
3084050014	3123051018	3162051019	3921570017	3984030017		

Products Applications	Stainless Steel, Titanium, & Super Alloys	Mild Carbon Steel, Ferrous Metals, & Cast Iron	Brass, Bronze, Aluminum & (nonferrous metals)	Wood & Sheetrock (Drywall)	Concrete, Stone, Granite, Marble, & Ceramic Tile	Fiberglass & Composites	Hardwood Flooring & Concrete Flooring	Rust Removal, Paint Removal, Mild Scale Removal Paint Prep Fine Deburring
Aluminum Oxide Discs		Pages: 2-4, 9-10, 18, 20-21, 24-25, 30, 48	Pages: 2-4, 9-10, 18, 20-21, 24-25, 30, 48	Pages: 2-4, 9-10, 18, 20-21, 24-25, 30, 48				
GEM Supreme Discs	Pages: 7, 16, 23, 28	Pages: 7, 16, 23, 28						
PMD (Premium Metal Discs)	Pages: 5, 12	Pages: 5, 12						
PMD Supreme	Pages: 6, 14, 22							
PMD Supreme Plus			Pages: 7, 17, 23			Pages: 7, 17, 23		
Silicon Carbide					Pages: 4, 13, 20, 24	Pages: 4, 13, 20, 24		
SMD (Soft Metal Disc)			Pages: 4, 10, 13, 20, 24			Pages: 4, 10, 13, 20, 24		
BritePrep™ Strip Away Discs								Pages: 36 - 38
Non-Woven Hand Pads	Page: 35	Page: 35	Page: 35					Page: 35
ZEE Discs	Pages: 5, 11, 19, 29	Pages: 5, 11, 19, 29						
ZEE Supreme Disc	Pages: 6, 15, 22, 27	Pages: 6, 15, 22, 27						
Surface Conditioning Disc	Pages: 26, 32 - 34	Pages: 26, 32 - 34	Pages: 26, 32 - 34					Pages: 26, 32 - 34
Floor Maintenance Products							Page: 38	
Flexible Abrasives		Page: 40		Page: 40	Page: 40	Page: 40		Page: 40
Sandscreen							Page: 39	

See page 41 for accessories and options.

Other grits, sizes, and centerholes available upon request.



ESTABLISHED 1975

NOT JUST A SOURCE, A RESOURCE™





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Gemtex, Gemtex Abrasives, FlapTec, GemFlex, PMD, ZEE, GEM, Mini Grind R, Brite Prep, Strip Away, Trim-Kut, CutFlex, CZ45, Quicklock Spinner, and the tagline "Not Just a Source, a Resource" are all trademarks of 2340258 Ontario Inc. d/b/a Gemtex Abrasives.

FLAP DISCS - FLAPTREC™ & GEMFLEX™



ZIRCONIA



PFSD
PREMIUM FIBERGLASS
STANDARD DENSITY
7/8" ARBOR



PFHD
PREMIUM FIBERGLASS
HIGH DENSITY
5/8"-11
ZINC HUB

ZIRCONIA



PPSD
PREMIUM PLASTIC
STANDARD DENSITY
7/8" ARBOR



PPHD
PREMIUM PLASTIC
HIGH DENSITY
5/8"-11
BUILT IN THREAD

CERAMIC



PFSD
PREMIUM FIBERGLASS
STANDARD DENSITY
7/8" ARBOR



PFHD
PREMIUM FIBERGLASS
HIGH DENSITY
5/8"-11 ZINC HUB

CERAMIC



PPSD
PREMIUM PLASTIC
STANDARD DENSITY
7/8" ARBOR



PPHD
PREMIUM PLASTIC
HIGH DENSITY
5/8"-11
BUILT IN THREAD

CERAMIC/
ZIRCONIA



PFSD
PREMIUM FIBERGLASS
STANDARD DENSITY
7/8" ARBOR



PPSD
PREMIUM PLASTIC
STANDARD DENSITY
5/8"-11
BUILT IN THREAD

ZIRCONIA



EFSD
GENERAL PURPOSE
FIBERGLASS
STANDARD DENSITY
7/8" ARBOR



EFHD
GENERAL PURPOSE FIBERGLASS
HIGH DENSITY
5/8"-11
ZINC HUB

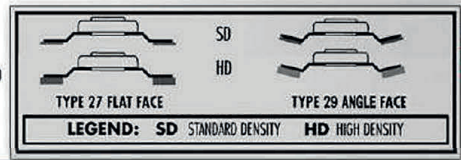
ZIRCONIA



EPSD
GENERAL PURPOSE
PLASTIC
STANDARD DENSITY
7/8" ARBOR



EPHD
GENERAL PURPOSE
PLASTIC
HIGH DENSITY
5/8"-11 BUILT IN THREAD



FLAPTEC™ PREMIUM ZIRCONIA FIBERGLASS BACK FLAP DISC

FlapTec PREMIUM FLAP DISCS PROVIDE A HIGH LEVEL OF PRODUCTIVITY & LESS DOWN TIME RESULTING IN COST SAVINGS

- WELD GRINDING/EDGE GRINDING/BLENDING
- MEETS MAXIMUM PRODUCTIVITY AT A REDUCED COST ON ALL METALS
- PREMIUM ZIRCONIA CLOTH IN STANDARD DENSITY AND HIGH DENSITY
- OPTIONS INCLUDE 7/8" ARBOR OR 5/8"-11 ZINC HUB ON FIBERGLASS BACKING AS WELL AS 7/8" ARBOR OR 5/8"-11 "BUILT IN THREAD" ON PLASTIC BACKING



PFSD
PREMIUM FIBERGLASS
STANDARD DENSITY
7/8" ARBOR



PFHD
PREMIUM FIBERGLASS
HIGH DENSITY
5/8"-11
ZINC HUB

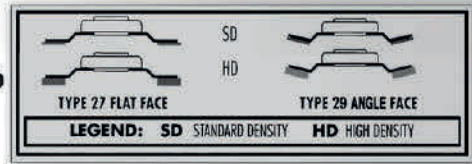
**PFSD
PREMIUM FIBERGLASS STANDARD DENSITY**

SIZE	GRIT	TYPE 27	TYPE 29
4" X 5/8"	36	712740036	712940036
	40	712740040	712940040
RPM 15,300	60	712740060	712940060
	80	712740080	712940080
BOX QTY 5	120	712740120	712940120
4-1/2" X 7/8"	36	712745036	712945036
	40	712745040	712945040
RPM 13,300	60	712745060	712945060
	80	712745080	712945080
BOX QTY 5	120	712745120	712945120
5" X 7/8"	36	712750036	712950036
	40	712750040	712950040
RPM 12,000	60	712750060	712950060
	80	712750080	712950080
BOX QTY 5	120	712750120	712950120
6" X 7/8"	36	712760036	712960036
	40	712760040	712960040
RPM 10,250	60	712760060	712960060
	80	712760080	712960080
BOX QTY 5	120	712760120	712960120
7" X 7/8"	36	712770036	712970036
	40	712770040	712970040
RPM 8,600	60	712770060	712970060
	80	712770080	712970080
BOX QTY 5	120	712770120	712970120

**PFHD
PREMIUM FIBERGLASS HIGH DENSITY**

SIZE	GRIT	TYPE 27	TYPE 29
4-1/2" X 7/8"	36	722745036	722945036
	40	722745040	722945040
RPM 13,300	60	722745060	722945060
	80	722745080	722945080
BOX QTY 5	120	722745120	722945120
5" X 7/8"	36	722750036	722950036
	40	722750040	722950040
RPM 12,000	60	722750060	722950060
	80	722750080	722950080
BOX QTY 5	120	722750120	722950120
6" X 7/8"	36	722760036	722960036
	40	722760040	722960040
RPM 10,250	60	722760060	722960060
	80	722760080	722960080
BOX QTY 5	120	722760120	722960120
7" X 7/8"	36	722770036	722970036
	40	722770040	722970040
RPM 8,600	60	722770060	722970060
	80	722770080	722970080
BOX QTY 5	120	722770120	722970120

LEGEND
TO ORDER A 4-1/2", 5", 6" OR 7" WITH A 5/8"-11 ZINC HUB ON FIBERGLASS BACKING, ADD AN "H" TO END OF PART NUMBER



FREE
SAMPLES

FLAPTEC™ PREMIUM ZIRCONIA TRIMMABLE PLASTIC BACK FLAP DISC

FlapTec PREMIUM FLAP DISCS PROVIDE A HIGH LEVEL OF PRODUCTIVITY & LESS DOWN TIME RESULTING IN COST SAVINGS

- WELD GRINDING/EDGE GRINDING/BLENDING
- MEETS MAXIMUM PRODUCTIVITY AT A REDUCED COST ON ALL METALS
- PREMIUM ZIRCONIA CLOTH IN STANDARD DENSITY AND HIGH DENSITY

- OPTIONS INCLUDE 7/8" ARBOR OR 5/8"-11 ZINC HUB ON FIBERGLASS BACKING AS WELL AS 7/8" ARBOR OR 5/8"-11 "BUILT IN THREAD" ON PLASTIC BACKING



PPSD
PREMIUM PLASTIC
STANDARD DENSITY
7/8" ARBOR



PPHD
PREMIUM PLASTIC
HIGH DENSITY
5/8"-11
BUILT IN THREAD

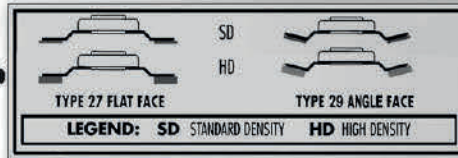
PPSD
PREMIUM PLASTIC STANDARD DENSITY

SIZE	GRIT	TYPE 27
4-1/2" X 7/8"	36	732745036
	40	732745040
RPM 13,300	60	732745060
	80	732745080
BOX QTY 5	120	732745120
4-1/2" X 5/8-11"	36	732745036T
	40	732745040T
RPM 13,300	60	732745060T
	80	732745080T
BOX QTY 5	120	732745120T
5" X 7/8"	36	732750036
	40	732750040
RPM 12,000	60	732750060
	80	732750080
BOX QTY 5	120	732750120
5" X 5/8-11"	36	732750036T
	40	732750040T
RPM 12,000	60	732750060T
	80	732750080T
BOX QTY 5	120	732750120T

PPHD
PREMIUM PLASTIC HIGH DENSITY

SIZE	GRIT	TYPE 27
4-1/2" X 7/8"	36	742745036
	40	742745040
RPM 13,300	60	742745060
	80	742745080
BOX QTY 5	120	742745120
4-1/2" X 5/8-11"	36	742745036T
	40	742745040T
RPM 13,300	60	742745060T
	80	742745080T
BOX QTY 5	120	742745120T
5" X 7/8"	36	742750036
	40	742750040
RPM 12,000	60	742750060
	80	742750080
BOX QTY 5	120	742750120
5" X 5/8-11"	36	742750036T
	40	742750040T
RPM 12,000	60	742750060T
	80	742750080T
BOX QTY 5	120	742750120T

LEGEND
T = 5/8"-11 BUILT IN THREAD



FLAPTEC™ PREMIUM CERAMIC FIBERGLASS BACK FLAP DISC

FlapTec PREMIUM FLAP DISCS PROVIDE A HIGH LEVEL OF PRODUCTIVITY & LESS DOWN TIME RESULTING IN COST SAVINGS

- WELD GRINDING/EDGE GRINDING/BLENDING
- MEETS MAXIMUM PRODUCTIVITY AT A REDUCED COST ON ALL METALS
- PREMIUM ZIRCONIA CLOTH IN STANDARD DENSITY AND HIGH DENSITY

- OPTIONS INCLUDE 7/8" ARBOR OR 5/8"-11 ZINC HUB ON FIBERGLASS BACKING AS WELL AS 7/8" ARBOR OR 5/8"-11 "BUILT IN THREAD" ON PLASTIC BACKING



PFSD
PREMIUM FIBERGLASS
STANDARD DENSITY
7/8" ARBOR



PFHD
PREMIUM FIBERGLASS
HIGH DENSITY
5/8"-11
ZINC HUB

PFSD
PREMIUM FIBERGLASS STANDARD DENSITY

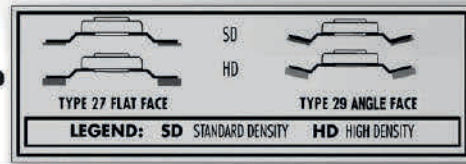
SIZE	GRIT	TYPE 27	TYPE 29
4" X 5/8"	36	812740036	812940036
	40	812740040	812940040
RPM 15,300	60	812740060	812940060
	80	812740080	812940080
BOX QTY 5	120	812740120	812940120
4-1/2" X 7/8"	36	812745036	812945036
	40	812745040	812945040
RPM 13,300	60	812745060	812945060
	80	812745080	812945080
BOX QTY 5	120	812745120	812945120
5" X 7/8"	36	812750036	812950036
	40	812750040	812950040
RPM 12,000	60	812750060	812950060
	80	812750080	812950080
BOX QTY 5	120	812750120	812950120
6" X 7/8"	36	812760036	812960036
	40	812760040	812960040
RPM 10,250	60	812760060	812960060
	80	812760080	812960080
BOX QTY 5	120	812760120	812960120
7" X 7/8"	36	812770036	812970036
	40	812270040	812970040
RPM 8,600	60	812770060	812970060
	80	812770080	812970080
BOX QTY 5	120	812770120	812970120

PFHD
PREMIUM FIBERGLASS HIGH DENSITY

SIZE	GRIT	TYPE 27	TYPE 29
4-1/2" X 7/8"	36	822745036	822945036
	40	822745040	822945040
RPM 13,300	60	822745060	822945060
	80	822745080	822945080
BOX QTY 5	120	822745120	822945120
5" X 7/8"	36	822750036	822950036
	40	822750040	822950040
RPM 12,000	60	822750060	822950060
	80	822750080	822950080
BOX QTY 5	120	822750120	822950120
6" X 7/8"	36	822760036	822960036
	40	822760040	822960040
RPM 10,250	60	822760060	822960060
	80	822760080	822960080
BOX QTY 5	120	822760120	822960120
7" X 7/8"	36	822770036	822970036
	40	822770040	822970040
RPM 8,600	60	822770060	822970060
	80	822770080	822970080
BOX QTY 5	120	822770120	822970120

LEGEND

TO ORDER A 4-1/2", 5", 6" OR 7" WITH A 5/8"-11 ZINC HUB ON FIBERGLASS BACKING, ADD AN "H" TO END OF PART NUMBER



FLAPTEC™ PREMIUM CERAMIC TRIMMABLE PLASTIC BACK FLAP DISC

FlapTec™ PREMIUM FLAP DISCS PROVIDE A HIGH LEVEL OF PRODUCTIVITY & LESS DOWN TIME RESULTING IN COST SAVINGS

- WELD GRINDING/EDGE GRINDING/BLENDING
- MEETS MAXIMUM PRODUCTIVITY AT A REDUCED COST ON ALL METALS
- PREMIUM ZIRCONIA CLOTH IN STANDARD DENSITY AND HIGH DENSITY

- OPTIONS INCLUDE 7/8" ARBOR OR 5/8"-11 ZINC HUB ON FIBERGLASS BACKING AS WELL AS 7/8" ARBOR OR 5/8"-11 "BUILT IN THREAD" ON PLASTIC BACKING



PPSD
PREMIUM PLASTIC
STANDARD DENSITY
7/8" ARBOR



PPHD
PREMIUM PLASTIC
HIGH DENSITY
5/8"-11
BUILT IN THREAD

PPSD
PREMIUM PLASTIC STANDARD DENSITY

SIZE	GRIT	TYPE 27
4-1/2" X 7/8"	36	832745036
	40	832745040
RPM 13,300	60	832745060
	80	832745080
BOX QTY 5	120	832745120
4-1/2" X 5/8-11"	36	832745036T
	40	832745040T
RPM 13,300	60	832745060T
	80	832745080T
BOX QTY 5	120	832745120T
5" X 7/8"	36	832750036
	40	832750040
RPM 12,000	60	832750060
	80	832750080
BOX QTY 5	120	832750120
5" X 5/8-11"	36	832750036T
	40	832750040T
RPM 12,000	60	832750060T
	80	832750080T
BOX QTY 5	120	832750120T

PPHD
PREMIUM PLASTIC HIGH DENSITY

SIZE	GRIT	TYPE 27
4-1/2" X 7/8"	36	842745036
	40	842745040
RPM 13,300	60	842745060
	80	842745080
BOX QTY 5	120	842745120
4-1/2" X 5/8-11"	36	842745036T
	40	842745040T
RPM 13,300	60	842745060T
	80	842745080T
BOX QTY 5	120	842745120T
5" X 7/8"	36	842750036
	40	842750040
RPM 12,000	60	842750060
	80	842750080
BOX QTY 5	120	842750120
5" X 5/8-11"	36	842750036T
	40	842750040T
RPM 12,000	60	842750060T
	80	842750080T
BOX QTY 5	120	842750120T

LEGEND

T = 5/8"-11 BUILT IN THREAD

FLAPTEC™ PREMIUM CERAMIC/ZIRCONIA FIBERGLASS & TRIMMABLE PLASTIC BACK FLAP DISC

CERAMIC/ZIRCONIA FIBERGLASS BACK

PFSD
PREMIUM FIBERGLASS
STANDARD DENSITY
7/8" ARBOR



PFSD
PREMIUM FIBERGLASS
STANDARD DENSITY
5/8"-11
ZINC HUB

PFSD
PREMIUM FIBERGLASS STANDARD DENSITY

SIZE	GRIT	TYPE 27	TYPE 29
4-1/2" X 7/8"	36	912745036	912945036
	40	912745040	912945040
RPM 13,300	60	912745060	912945060
	80	912745080	912945080
BOX QTY 5	120	912745120	912945120

PFSD
PREMIUM FIBERGLASS STANDARD DENSITY

SIZE	GRIT	TYPE 27	TYPE 29
5" X 7/8"	36	912750036	912950036
	40	912750040	912950040
RPM 12,000	60	912750060	912950060
	80	912750080	912950080
BOX QTY 5	120	912750120	912950120

LEGEND

TO ORDER A 4-1/2", 5", 6" OR 7" WITH A 5/8"-11 ZINC HUB ON FIBERGLASS BACKING, ADD AN "H" TO END OF PART NUMBER

CERAMIC/ZIRCONIA TRIMMABLE PLASTIC BACK

PPSD
PREMIUM PLASTIC
STANDARD DENSITY
7/8" ARBOR



PPSD
PREMIUM PLASTIC
STANDARD DENSITY
5/8"-11
BUILT IN THREAD

PPSD
PREMIUM PLASTIC STANDARD DENSITY

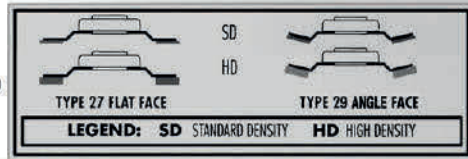
SIZE	GRIT	TYPE 27
4-1/2" X 7/8"	36	932745036
	40	932745040
RPM 13,300	60	932745060
	80	932745080
BOX QTY 5	120	932745120
4-1/2" X 5/8"-11"	36	932745036T
	40	932745040T
RPM 13,300	60	932745060T
	80	932745080T
BOX QTY 5	120	932745120T

PPSD
PREMIUM PLASTIC STANDARD DENSITY

SIZE	GRIT	TYPE 27
5" X 7/8"	36	932750036
	40	932750040
RPM 12,000	60	932750060
	80	932750080
BOX QTY 5	120	932750120
5" X 5/8"-11"	36	932750036T
	40	932750040T
RPM 12,000	60	932750060T
	80	932750080T
BOX QTY 5	120	932750120T

LEGEND

T = 5/8"-11 BUILT IN THREAD



GEMFLEX™ GENERAL PURPOSE FIBERGLASS BACK FLAP DISC

GEMFLEX™ GENERAL PURPOSE FLAP DISCS PROVIDE A HIGH LEVEL OF PRODUCTIVITY & LESS DOWN TIME RESULTING IN COST SAVINGS

- WELD GRINDING/EDGE GRINDING/BLENDING
- MEETS MAXIMUM PRODUCTIVITY AT A REDUCED COST ON ALL METALS
- GENERAL PURPOSE ZIRCONIA CLOTH IN STANDARD DENSITY AND HIGH DENSITY
- AVAILABLE IN LIGHTWEIGHT TRIMMABLE PLASTIC OR FIBERGLASS BACKING
- OPTIONS INCLUDE 7/8" ARBOR OR 5/8"-11 ZINC HUB ON FIBERGLASS BACKING AS WELL AS 7/8" ARBOR OR 5/8"-11 "BUILT IN THREAD" ON PLASTIC BACKING



EFSD
GENERAL PURPOSE FIBERGLASS
STANDARD DENSITY
7/8" ARBOR



EFHD
GENERAL PURPOSE FIBERGLASS
HIGH DENSITY
5/8"-11
ZINC HUB

EFSD GENERAL PURPOSE FIBERGLASS STANDARD DENSITY

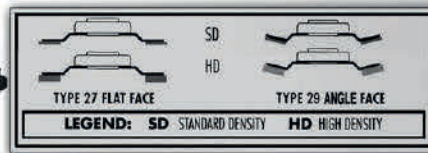
SIZE	GRIT	TYPE 27	TYPE 29	
4" X 5/8"	36	412740036	412940036	
	40	412740040	412940040	
	RPM 15,300	60	412740060	412940060
	BOX QTY 5	80	412740080	412940080
4-1/2" X 7/8"	36	412745036	412945036	
	40	412745040	412945040	
	RPM 13,300	60	412745060	412945060
	BOX QTY 5	80	412745080	412945080
5" X 7/8"	36	412750036	412950036	
	40	412750040	412950040	
	RPM 12,000	60	412750060	412950060
	BOX QTY 5	80	412750080	412950080
6" X 7/8"	36	412760036	412960036	
	40	412760040	412960040	
	RPM 10,250	60	412760060	412960060
	BOX QTY 5	80	412760080	412960080
7" X 7/8"	36	412770036	412970036	
	40	412770040	412970040	
	RPM 8,600	60	412770060	412970060
	BOX QTY 5	80	412770080	412970080
	120	412770120	412970120	

EFHD GENERAL PURPOSE FIBERGLASS HIGH DENSITY

SIZE	GRIT	TYPE 27	TYPE 29	
4-1/2" X 7/8"	36	422745036	422945036	
	40	422745040	422945040	
	RPM 13,300	60	422745060	422945060
	BOX QTY 5	80	422745080	422945080
5" X 7/8"	36	422750036	422950036	
	40	422750040	422950040	
	RPM 12,000	60	422750060	422950060
	BOX QTY 5	80	422750080	422950080
6" X 7/8"	36	422760036	422960036	
	40	422760040	422960040	
	RPM 10,250	60	422760060	422960060
	BOX QTY 5	80	422760080	422960080
7" X 7/8"	36	422770036	422970036	
	40	422770040	422970040	
	RPM 8,600	60	422770060	422970060
	BOX QTY 5	80	422770080	422970080
	120	422770120	422970120	

LEGEND

TO ORDER A 4-1/2", 5", 6" OR 7" WITH A 5/8"-11 ZINC HUB ON FIBERGLASS BACKING, ADD AN "H" TO END OF PART NUMBER



GEMFLEX™ GENERAL PURPOSE TRIMMABLE PLASTIC BACK FLAP DISC



EPSD
GENERAL PURPOSE PLASTIC
STANDARD DENSITY
7/8" ARBOR



EPHD
GENERAL PURPOSE PLASTIC
HIGH DENSITY
5/8"-11 BUILT IN THREAD

EPSD
GENERAL PURPOSE PLASTIC STANDARD DENSITY

SIZE	GRIT	TYPE 27
4-1/2" X 7/8"	36	432745036
	40	432745040
RPM 13,300 BOX QTY 5	60	432745060
	80	432745080
	120	432745120
4-1/2" X 5/8-11"	36	432745036T
	40	432745040T
RPM 13,300 BOX QTY 5	60	432745060T
	80	432745080T
	120	432745120T
5" X 7/8"	36	432750036
	40	432750040
RPM 12,000 BOX QTY 5	60	432750060
	80	432750080
	120	432750120
5" X 5/8-11"	36	432750036T
	40	432750040T
RPM 12,000 BOX QTY 5	60	432750060T
	80	432750080T
	120	432750120T

EPHD
GENERAL PURPOSE PLASTIC HIGH DENSITY

SIZE	GRIT	TYPE 27
4-1/2" X 7/8"	36	442745036
	40	442745040
RPM 13,300 BOX QTY 5	60	442745060
	80	442745080
	120	442745120
4-1/2" X 5/8-11"	36	442745036T
	40	442745040T
RPM 13,300 BOX QTY 5	60	442745060T
	80	442745080T
	120	442745120T
5" X 7/8"	36	442750036
	40	442750040
RPM 12,000 BOX QTY 5	60	442750060
	80	442750080
	120	442750120
5" X 5/8-11"	36	442750036T
	40	442750040T
RPM 12,000 BOX QTY 5	60	442750060T
	80	442750080T
	120	442750120T

LEGEND
T = 5/8"-11 BUILT IN THREAD

GEMFLEX™ MINI FLAP DISC

GENERAL PURPOSE ZIRCONIA (Rapid Change)
Plastic Backing (Type R Roll-on Attachment)



Type	2" P/N	MAX RPM 2"	3" P/N	MAX RPM 3"	Grit	Box Qty.	Unit
TYPE R	22520305	30,000	22530305	20,000	40	10	Each
	22520505	30,000	22530505	20,000	60	10	Each
	22520605	30,000	22530605	20,000	80	10	Each
	22520805	30,000	22530805	20,000	120	10	Each

RESIN FIBRE DISCS



**PMD
SUPREME**

100% SG Ceramic (PREMIUM)



**PMD
TYPE**

Ceramic/Aluminum Oxide (GENERAL PURPOSE)



**ZEE
SUPREME**

100% Zirconia (PREMIUM)



**ZEE
TYPE**

Zirconia (GENERAL PURPOSE)



**GEM
SUPREME**

Ceramic /Zirconia (PREMIUM)



**SMD
TYPE**

Aluminum Oxide (with no-load coating)
(PREMIUM)



**A/O
TYPE A**

Aluminum Oxide "A" (PREMIUM)



**A/O
TYPE C**

Aluminum Oxide "C" (GENERAL PURPOSE)



**S/C
TYPE**

Silicon Carbide (PREMIUM)

Gemtex™ Resin Fibre Discs are manufactured utilizing a multilayer, heavy duty vulcanized fibre as backing which is coated with a resin bond coat specially designed to resist loading, glazing and grain stripping. This bond coat is then covered with abrasive grain formulated for toughness and sharpness. Gemtex™ offers private label branding on standard specifications as well as custom formulas to meet specific application requirements.

APPLICATION	GRIT
Cleaning & Finishing	60-120
Rust Removal	50-100
Deburring / Deflashing	40-80
Weld Blending	36-60
Edge Chamfering	30-50
Stock Removal	16-36

SPECIALTY PRODUCTS

Quicklock SPINNER :

The 5/8"-11 Type "S" threaded lock, on the backside of the disc, allows flat grinding and eliminates the possibility of scratching the work piece. The threaded lock allows the disc to spin on and off the spindle without a locking nut or wrench. Can be applied to any disc with 7/8" arbor hole.



Spinlock:

The 5/8"-11 threaded lock allows the disc to spin on and off the spindle without a locking nut or wrench. The 5/8"-11 arbor can be applied to any disc with a 7/8" arbor hole.



Octagonal:

An eight sided disc provides a better view of work surface while grinding.



RESIN FIBRE DISCS

PMD Supreme Discs are manufactured with a patented formula which includes **100% SG Ceramic Grain with top coat** which provides long lasting life on stainless steel and all high tensile alloys. The discs allow maximum grinding performance at reduced costs.

PMD Discs are made with a combination of **Ceramic/Aluminum Oxide grain with a top coat** developed as an economical alternative to a pure ceramic disc for use on stainless steel and other high tensile alloys. It provides higher cut rates and cooler grinding temperatures due to a custom blended grinding aid.



100% SG Ceramic (PREMIUM)

Size	Grit	P/N
4" X 5/8"	16	20940100
	24	20940200
RPM 15,000	36	20940300
	50	20940400
BOX QTY 25	60	20940500
	80	20940600
CASE QTY 100	100	20940700
	120	20940800
4-1/2" X 7/8"	16	20945100
	24	20945200
RPM 13,000	36	20945300
	50	20945400
BOX QTY 25	60	20945500
	80	20945600
CASE QTY 100	100	20945700
	120	20945800
5" X 7/8"	16	20950100
	24	20950200
RPM 12,000	36	20950300
	50	20950400
BOX QTY 25	60	20950500
	80	20950600
CASE QTY 100	100	20950700
	120	20950800
7" X 7/8"	16	20970100
	24	20970200
RPM 8,600	36	20970300
	50	20970400
BOX QTY 25	60	20970500
	80	20970600
CASE QTY 100	100	20970700
	120	20970800
9" X 7/8"	16	20990100
	24	20990200
RPM 6,500	36	20990300
	50	20990400
BOX QTY 25	60	20990500
	80	20990600
CASE QTY 100	100	20990700
	120	20990800



Ceramic/Aluminum Oxide (GENERAL PURPOSE)

Size	Grit	P/N
4" X 5/8"	16	20840100
	24	20840200
RPM 15,000	36	20840300
	50	20840400
BOX QTY 25	60	20840500
	80	20840600
CASE QTY 100	100	20840700
	120	20840800
4-1/2" X 7/8"	16	20845100
	24	20845200
RPM 13,000	36	20845300
	50	20845400
BOX QTY 25	60	20845500
	80	20845600
CASE QTY 100	100	20845700
	120	20845800
5" X 7/8"	16	20850100
	24	20850200
RPM 12,000	36	20850300
	50	20850400
BOX QTY 25	60	20850500
	80	20850600
CASE QTY 100	100	20850700
	120	20850800
7" X 7/8"	16	20870100
	24	20870200
RPM 8,600	36	20870300
	50	20870400
BOX QTY 25	60	20870500
	80	20870600
CASE QTY 100	100	20870700
	120	20870800
9" X 7/8"	16	20890100
	24	20890200
RPM 6,500	36	20890300
	50	20890400
BOX QTY 25	60	20890500
	80	20890600
CASE QTY 100	100	20890700
	120	20890800

RESIN FIBRE DISCS

Zee Supreme provides ultimate grinding performance on stainless steel and cost effectiveness when used in high production applications. The Zee Supreme formula of **100% Zirconia with top coat**, utilizes an extremely hard zirconia abrasive alloy which sharpens itself in use, delivering outstanding cutting rates and maximizing lifespan. The advanced bond minimizes grain shedding, while promoting a cool grinding action.

ZEE Type General Purpose Zirconia Discs are the most cost-effective choice when grinding stainless and other high tensile alloys. The disc provides ultimate cost effectiveness when used in high production applications. With only a 5% higher cost than aluminum oxide, it provides 25%-30% higher performance.



100% Zirconia (PREMIUM)

Size	Grit	P/N
4" x 5/8"	16	20440100
	24	20440200
RPM 15,000	36	20440300
	50	20440400
BOX QTY 25	60	20440500
	80	20440600
CASE QTY 100	100	20440700
	120	20440800
4-1/2" x 7/8"	16	20445100
	24	20445200
RPM 13,000	36	20445300
	50	20445400
BOX QTY 25	60	20445500
	80	20445600
CASE QTY 100	100	20445700
	120	20445800
5" x 7/8"	16	20450100
	24	20450200
RPM 12,000	36	20450300
	50	20450400
BOX QTY 25	60	20450500
	80	20450600
CASE QTY 100	100	20450700
	120	20450800
7" x 7/8"	16	20470100
	24	20470200
RPM 8,600	36	20470300
	50	20470400
BOX QTY 25	60	20470500
	80	20470600
CASE QTY 100	100	20470700
	120	20470800
9" x 7/8"	16	20490100
	24	20490200
RPM 6,500	36	20490300
	50	20490400
BOX QTY 25	60	20490500
	80	20490600
CASE QTY 100	100	20490700
	120	20490800



Zirconia (GENERAL PURPOSE)

Size	Grit	P/N
4" x 5/8"	16	20540100
	24	20540200
RPM 15,000	36	20540300
	50	20540400
BOX QTY 25	60	20540500
	80	20540600
CASE QTY 100	100	20540700
	120	20540800
4-1/2" x 7/8"	16	20545100
	24	20545200
RPM 13,000	36	20545300
	50	20545400
BOX QTY 25	60	20545500
	80	20545600
CASE QTY 100	100	20545700
	120	20545800
5" x 7/8"	16	20550100
	24	20550200
RPM 12,000	36	20550300
	50	20550400
BOX QTY 25	60	20550500
	80	20550600
CASE QTY 100	100	20550700
	120	20550800
7" x 7/8"	16	20570100
	24	20570200
RPM 8,600	36	20570300
	50	20570400
BOX QTY 25	60	20570500
	80	20570600
CASE QTY 100	100	20570700
	120	20570800
9" x 7/8"	16	20590100
	24	20590200
RPM 6,500	36	20590300
	50	20590400
BOX QTY 25	60	20590500
	80	20590600
CASE QTY 100	100	20590700
	120	20590800



RESIN FIBRE DISCS

GEM Supreme Discs are formulated with a patented blend of **Ceramic and Zirconia** grain which makes the disc ideal for a wide range of grinding and finishing applications on **all metals**. These discs cut more aggressively than zirconia with a lower cost than a pure ceramic disc.

SMD Discs (A/O Soft Metal Discs) are designed for use on soft metals like bronze, brass and aluminum. These discs disperse their own lubrication as the disc grinds, delaying heat build up of the metal work piece. Lower work surface temperature means melting is delayed, allowing the disc to cut and last longer than regular discs. The protected disc acts as an open coat, shedding any buildup of debris.

- Reduces disc waste and costly change over time
- Low pressure required for optimum performance



Ceramic /Zirconia (PREMIUM)

Size	Grit	P/N
4" x 5/8"	16	22040100
	24	22040200
RPM 15,000	36	22040300
	50	22040400
BOX QTY 25	60	22040500
	80	22040600
CASE QTY 100	100	22040700
	120	22040800
4-1/2" x 7/8"	16	22045100
	24	22045200
RPM 13,000	36	22045300
	50	22045400
BOX QTY 25	60	22045500
	80	22045600
CASE QTY 100	100	22045700
	120	22045800
5" x 7/8"	16	22050100
	24	22050200
RPM 12,000	36	22050300
	50	22050400
BOX QTY 25	60	22050500
	80	22050600
CASE QTY 100	100	22050700
	120	22050800
7" x 7/8"	16	22070100
	24	22070200
RPM 8,600	36	22070300
	50	22070400
BOX QTY 25	60	22070500
	80	22070600
CASE QTY 100	100	22070700
	120	22070800
9" x 7/8"	16	22090100
	24	22090200
RPM 6,500	36	22090300
	50	22090400
BOX QTY 25	60	22090500
	80	22090600
CASE QTY 100	100	22090700
	120	22090800



Aluminum Oxide (with no-load coating) (PREMIUM)

Size	Grit	P/N
4" x 5/8"	16	20640100
	24	20640200
RPM 15,000	36	20640300
	50	20640400
BOX QTY 25	60	20640500
	80	20640600
CASE QTY 100	100	20640700
	120	20640800
4-1/2" x 7/8"	16	20645100
	24	20645200
RPM 13,000	36	20645300
	50	20645400
BOX QTY 25	60	20645500
	80	20645600
CASE QTY 100	100	20645700
	120	20645800
5" x 7/8"	16	20650100
	24	20650200
RPM 12,000	36	20650300
	50	20650400
BOX QTY 25	60	20650500
	80	20650600
CASE QTY 100	100	20650700
	120	20650800
7" x 7/8"	16	20670100
	24	20670200
RPM 8,600	36	20670300
	50	20670400
BOX QTY 25	60	20670500
	80	20670600
CASE QTY 100	100	20670700
	120	20670800
9" x 7/8"	16	20690100
	24	20690200
RPM 6,500	36	20690300
	50	20690400
BOX QTY 25	60	20690500
	80	20690600
CASE QTY 100	100	20690700
	120	20690800

RESIN FIBRE DISCS

Aluminum Oxide "A" Type Discs provide superior grinding performance in a **Premium Aluminum Oxide** resin fibre disc. A blend of advanced abrasive grain and bonding agents deliver superior cutting rates and longer useful life.

"A" Type has been designed to excel when used in high stock removal applications where cool cutting action is required.



Aluminum Oxide "A" (PREMIUM)

Size	Grit	P/N
4" x 5/8"	16	20240100
	24	20240200
	36	20240300
RPM	50	20240400
15,000	60	20240500
BOX QTY	80	20240600
25	100	20240700
CASE QTY	120	20240800
100		
4-1/2" x 7/8"	16	20245100
	24	20245200
	36	20245300
RPM	50	20245400
13,000	60	20245500
BOX QTY	80	20245600
25	100	20245700
CASE QTY	120	20245800
100		
5" x 7/8"	16	20250100
	24	20250200
	36	20250300
RPM	50	20250400
12,000	60	20250500
BOX QTY	80	20250600
25	100	20250700
CASE QTY	120	20250800
100		
7" x 7/8"	16	20270100
	24	20270200
	36	20270300
RPM	50	20270400
8,600	60	20270500
BOX QTY	80	20270600
25	100	20270700
CASE QTY	120	20270800
100		
9" x 7/8"	16	20290100
	24	20290200
	36	20290300
RPM	50	20290400
6,500	60	20290500
BOX QTY	80	20290600
25	100	20290700
CASE QTY	120	20290800
100		

Aluminum Oxide "C" Type Discs provide overall economy and good performance in a **General Purpose Aluminum Oxide Disc**.

"C" Type has been designed to excel in a wide variety of applications providing cost effective stock removal.



Aluminum Oxide "C" (GENERAL PURPOSE)

Size	Grit	P/N
4" x 5/8"	16	20140100
	24	20140200
	36	20140300
RPM	50	20140400
15,000	60	20140500
BOX QTY	80	20140600
25	100	20140700
CASE QTY	120	20140800
100		
4-1/2" x 7/8"	16	20145100
	24	20145200
	36	20145300
RPM	50	20145400
13,000	60	20145500
BOX QTY	80	20145600
25	100	20145700
CASE QTY	120	20145800
100		
5" x 7/8"	16	20150100
	24	20150200
	36	20150300
RPM	50	20150400
12,000	60	20150500
BOX QTY	80	20150600
25	100	20150700
CASE QTY	120	20150800
100		
7" x 7/8"	16	20170100
	24	20170200
	36	20170300
RPM	50	20170400
8,600	60	20170500
BOX QTY	80	20170600
25	100	20170700
CASE QTY	120	20170800
100		
9" x 7/8"	16	20190100
	24	20190200
	36	20190300
RPM	50	20190400
6,500	60	20190500
BOX QTY	80	20190600
25	100	20190700
CASE QTY	120	20190800
100		

RESIN FIBRE DISCS

Silicon Carbide discs are designed for fiberglass, plastic, stone, terrazzo, granite and non-ferrous metal grinding applications.

• **Premium Silicon Carbide**, with its sharp grain characteristics, provides fast cutting action on all grinding and sanding applications without loading.



Silicon Carbide (PREMIUM)

Size	Grit	P/N	
4" x 5/8"	16	20340100	
	24	20340200	
	36	20340300	
	RPM 15,000	50	20340400
	BOX QTY 25	60	20340500
	CASE QTY 100	80	20340600
4-1/2" x 7/8"	100	20340700	
	120	20340800	
	16	20345100	
	24	20345200	
	36	20345300	
	RPM 13,000	50	20345400
BOX QTY 25	60	20345500	
CASE QTY 100	80	20345600	
5" x 7/8"	100	20345700	
	120	20345800	
	16	20350100	
	24	20350200	
	36	20350300	
	RPM 12,000	50	20350400
BOX QTY 25	60	20350500	
CASE QTY 100	80	20350600	
7" x 7/8"	100	20350700	
	120	20350800	
	16	20370100	
	24	20370200	
	36	20370300	
	RPM 8,600	50	20370400
BOX QTY 25	60	20370500	
CASE QTY 100	80	20370600	
9" x 7/8"	100	20370700	
	120	20370800	
	16	20390100	
	24	20390200	
	36	20390300	
	RPM 6,500	50	20390400
BOX QTY 25	60	20390500	
CASE QTY 100	80	20390600	
9" x 7/8"	100	20390700	
	120	20390800	

Standard Air-Cooled Rubber & Plastic All Purpose Backing Pads

Ideal for all sanding operations on metal, plastic, fiberglass, granite & wood



Spanner Wrench
90000045

POLY AIR COOL (PLASTIC)



SPIRALCOOL™ (RUBBER)

• Spiral-cool backing pads are manufactured and stocked with a 5/8-11 thread.



SPIRALCOOL RUBBER RESIN FIBRE DISC BACKING PADS

POLY AIR-COOL PLASTIC RESIN FIBRE DISC BACKING PADS

SPIRALCOOL™ & POLY AIR-COOL

Size	RPM	Box Qty.	Case	P/N
4" x 5/8" SPIRALCOOL Backup pad-Medium	12,000	1	1	70040000
4-1/2" x 5/8"-11 SPIRALCOOL Backup pad-Medium	10,000	1	1	70045000
5" x 5/8"-11 SPIRALCOOL Backup pad-Medium	8,500	1	1	70050000
7" x 5/8"-11 SPIRALCOOL Backup pad-Medium	7,000	1	1	70070000
Poly Air-Cool 4" x 5/8" Backup Pad	15,000	1	1	70040009
Poly Air-Cool 4.5" x 5/8"-11 Backup Pad	13,000	1	1	70045009
Poly Air-Cool 5" x 5/8"-11 Backup Pad	11,900	1	1	70050019
Poly Air-Cool 7" x 5/8"-11 Backup Pad	8,600	1	1	70070006
Spanner Wrench		1	1	90000045

MINI RESIN FIBRE DISCS

Mini resin fibre discs are manufactured utilizing a multilayer, heavy duty vulcanized fibre backing which is then covered with a resin bond coat specially designed to resist loading, glazing and grain stripping. This bond coat is then covered with abrasive grain formulated for toughness and sharpness. Mini resin fibre discs are available in many different styles. Variances include diameter and attachment type (**TYPE R** ROLL-ON & **TYPE S** SCREW-ON fastening systems). Gemtex™ has the flexibility to create custom and special discs.



100% SG Ceramic (PREMIUM)



Ceramic/Aluminum Oxide (GENERAL PURPOSE)



100% Zirconia (PREMIUM)



Zirconia (GENERAL PURPOSE)



Ceramic / Zirconia (PREMIUM)



Aluminum Oxide (with no-load coating) (PREMIUM)



Aluminum Oxide "A" (PREMIUM)



Silicon Carbide (PREMIUM)



MINI RESIN FIBRE DISCS

PMD Supreme Discs are manufactured with a patented formula which includes 100% SG Ceramic Grain with top coat which provides long lasting life on stainless steel and all high tensile alloys. The discs allow maximum grinding performance at reduced costs.

PMD Discs are made with a combination of Ceramic/Aluminum Oxide grain with a top coat developed as an economical alternative to a pure ceramic disc for use on stainless steel and other high tensile alloys. It provides higher cut rates and cooler grinding temperatures due to a custom blended grinding aid.



100% SG Ceramic (PREMIUM) TYPE R TYPE S

SIZE	GRIT	P/N	P/N	
1-1/2"	24	30815200	30815210	
	36	30815300	30815310	
	RPM 30,000	50	30815400	30815410
	BOX QTY 50	60	30815500	30815510
	CASE QTY 100	80	30815600	30815610
		100	30815700	30815710
2"	120	30815800	30815810	
	24	30820200	30820210	
	36	30820300	30820310	
	RPM 30,000	50	30820400	30820410
	BOX QTY 50	60	30820500	30820510
	CASE QTY 100	80	30820600	30820610
3"	100	30820700	30820710	
	120	30820800	30820810	
	24	30830200	30830210	
	36	30830300	30830310	
	RPM 20,000	50	30830400	30830410
	BOX QTY 25	60	30830500	30830510
4"	80	30830600	30830610	
	100	30830700	30830710	
	120	30830800	30830810	
	24	30840200	30840210	
	36	30840300	30840310	
	RPM 10,000	50	30840400	30840410
4"	60	30840500	30840510	
	80	30840600	30840610	
	100	30840700	30840710	
	120	30840800	30840810	
	BOX QTY 25			
	CASE QTY 100			

Ceramic/Aluminum Oxide (GENERAL PURPOSE) TYPE R TYPE S

SIZE	GRIT	P/N	P/N	
1-1/2"	24	21815205	21815210	
	36	21815305	21815310	
	RPM 30,000	50	21815405	21815410
	BOX QTY 50	60	21815505	21815510
	CASE QTY 100	80	21815605	21815610
		100	21815705	21815710
2"	120	21815805	21815810	
	24	21820205	21820210	
	36	21820305	21820310	
	RPM 30,000	50	21820405	21820410
	BOX QTY 50	60	21820505	21820510
	CASE QTY 100	80	21820605	21820610
3"	100	21820705	21820710	
	120	21820805	21820810	
	24	21830205	21830210	
	36	21830305	21830310	
	RPM 20,000	50	21830405	21830410
	BOX QTY 25	60	21830505	21830510
4"	80	21830605	21830610	
	100	21830705	21830710	
	120	21830805	21830810	
	24	21840205	21840210	
	36	21840305	21840310	
	RPM 10,000	50	21840405	21840410
4"	60	21840505	21840510	
	80	21840605	21840610	
	100	21840705	21840710	
	120	21840805	21840810	
	BOX QTY 25			
	CASE QTY 100			

MINI RESIN FIBRE DISCS

Zee Supreme provides ultimate grinding performance on stainless steel and cost effectiveness when used in high production applications. The Zee Supreme formula of **100% Zirconia with top coat**, utilizes an extremely hard zirconia abrasive alloy which sharpens itself in use, delivering outstanding cutting rates and maximizing lifespan. The advanced bond minimizes grain shedding, while promoting a cool grinding action.

ZEE Type General Purpose Zirconia Discs are the most cost-effective choice when grinding stainless and other high tensile alloys. The disc provides ultimate cost effectiveness when used in high production applications. With only a 5% higher cost than aluminum oxide, it provides 25%-30% higher performance.



100% Zirconia (PREMIUM)

		TYPE R	TYPE S	
SIZE	GRIT	P/N	P/N	
1-1/2"	24	30215200	30215210	
	36	30215300	30215310	
	RPM 30,000	50	30215400	30215410
	BOX QTY 50	60	30215500	30215510
	CASE QTY 100	80	30215600	30215610
		100	30215700	30215710
		120	30215800	30215810
2"	24	30220200	30220210	
	36	30220300	30220310	
	RPM 30,000	50	30220400	30220410
	BOX QTY 50	60	30220500	30220510
	CASE QTY 100	80	30220600	30220610
		100	30220700	30220710
		120	30220800	30220810
3"	24	30230200	30230210	
	36	30230300	30230310	
	RPM 20,000	50	30230400	30230410
	BOX QTY 25	60	30230500	30230510
	CASE QTY 100	80	30230600	30230610
		100	30230700	30230710
		120	30230800	30230810
4"	24	30240200	30240210	
	36	30240300	30240310	
	RPM 10,000	50	30240400	30240410
	BOX QTY 25	60	30240500	30240510
	CASE QTY 100	80	30240600	30240610
		100	30240700	30240710
		120	30240800	30240810

Zirconia (GENERAL PURPOSE)

		TYPE R	TYPE S	
SIZE	GRIT	P/N	P/N	
1-1/2"	24	21515205	21515210	
	36	21515305	21515310	
	RPM 30,000	50	21515405	21515410
	BOX QTY 50	60	21515505	21515510
	CASE QTY 100	80	21515605	21515610
		100	21515705	21515710
		120	21515805	21515810
2"	24	21520205	21520210	
	36	21520305	21520310	
	RPM 30,000	50	21520405	21520410
	BOX QTY 50	60	21520505	21520510
	CASE QTY 100	80	21520605	21520610
		100	21520705	21520710
		120	21520805	21520810
3"	24	21530205	21530210	
	36	21530305	21530310	
	RPM 20,000	50	21530405	21530410
	BOX QTY 25	60	21530505	21530510
	CASE QTY 100	80	21530605	21530610
		100	21530705	21530710
		120	21530805	21530810
4"	24	21540205	21540210	
	36	21540305	21540310	
	RPM 10,000	50	21540405	21540410
	BOX QTY 25	60	21540505	21540510
	CASE QTY 100	80	21540605	21540610
		100	21540705	21540710
		120	21540805	21540810



MINI RESIN FIBRE DISCS

GEM Supreme Discs are formulated with a patented blend of **Ceramic and Zirconia** grain which makes the disc ideal for a wide range of grinding and finishing applications on **all metals**. These discs cut more aggressively than zirconia with a lower cost than a pure ceramic disc.

SMD Discs: Aluminum Oxide Soft Metal Discs are designed for use on soft metals like bronze, brass and aluminum. These discs disperse their own lubrication as the disc grinds, delaying heat build up of the metal work piece. Lower work surface temperature means melting is delayed, allowing the disc to cut and last longer than regular discs. The protected disc acts as an open coat, shedding any buildup of debris.

- Reduces disc waste and costly change over time
- Low pressure required for optimum performance



Ceramic /Zirconia (PREMIUM)

SIZE	GRIT	TYPE R	TYPE S
		P/N	P/N
1-1/2"	24	30515200	30515210
	36	30515300	30515310
RPM	50	30515400	30515410
30,000	60	30515500	30515510
BOX QTY	80	30515600	30515610
50	100	30515700	30515710
CASE QTY	120	30515800	30515810
100			
2"	24	30520200	30520210
	36	30520300	30520310
RPM	50	30520400	30520410
30,000	60	30520500	30520510
BOX QTY	80	30520600	30520610
50	100	30520700	30520710
CASE QTY	120	30520800	30520810
100			
3"	24	30530200	30530210
	36	30530300	30530310
RPM	50	30530400	30530410
20,000	60	30530500	30530510
BOX QTY	80	30530600	30530610
25	100	30530700	30530710
CASE QTY	120	30530800	30530810
100			
4"	24	30540200	30540210
	36	30540300	30540310
RPM	50	30540400	30540410
10,000	60	30540500	30540510
BOX QTY	80	30540600	30540610
25	100	30540700	30540710
CASE QTY	120	30540800	30540810
100			

Aluminum Oxide (with no-load coating) (PREMIUM)

SIZE	GRIT	TYPE R	TYPE S
		P/N	P/N
1-1/2"	24	21615205	21615210
	36	21615305	21615310
RPM	50	21615405	21615410
30,000	60	21615505	21615510
BOX QTY	80	21615605	21615610
50	100	21615705	21615710
CASE QTY	120	21615805	21615810
100			
2"	24	21620205	21620210
	36	21620305	21620310
RPM	50	21620405	21620410
30,000	60	21620505	21620510
BOX QTY	80	21620605	21620610
50	100	21620705	21620710
CASE QTY	120	21620805	21620810
100			
3"	24	21630205	21630210
	36	21630305	21630310
RPM	50	21630405	21630410
20,000	60	21630505	21630510
BOX QTY	80	21630605	21630610
25	100	21630705	21630710
CASE QTY	120	21630805	21630810
100			
4"	24	21640205	21640210
	36	21640305	21640310
RPM	50	21640405	21640410
10,000	60	21640505	21640510
BOX QTY	80	21640605	21640610
25	100	21640705	21640710
CASE QTY	120	21640805	21640810
100			

MINI RESIN FIBRE DISCS

Aluminum Oxide "A" Type Discs provide superior grinding performance in a **Premium Aluminum Oxide** resin fibre disc. A blend of advanced abrasive grain and bonding agents deliver superior cutting rates and longer useful life.

"A" Type has been designed to excel when used in high stock removal applications where cool cutting action is required.

Silicon Carbide discs are designed for fiberglass, plastic, stone, terrazzo, granite and non-ferrous metal grinding applications.

• **Premium Silicon Carbide**, with its sharp grain characteristics, provides fast cutting action on all grinding and sanding applications without loading.



Aluminum Oxide "A" (PREMIUM)		TYPE R	TYPE S
SIZE	GRIT	P/N	P/N
1-1/2"	24	21215205	21215210
	36	21215305	21215310
	RPM 30,000	21215405	21215410
	BOX QTY 50	21215505	21215510
	CASE QTY 100	21215605	21215610
	120	21215705	21215710
2"	24	21220205	21220210
	36	21220305	21220310
	RPM 30,000	21220405	21220410
	BOX QTY 50	21220505	21220510
	CASE QTY 100	21220605	21220610
	120	21220705	21220710
3"	24	21230205	21230210
	36	21230305	21230310
	RPM 20,000	21230405	21230410
	BOX QTY 25	21230505	21230510
	CASE QTY 100	21230605	21230610
	120	21230705	21230710
4"	24	21240205	21240210
	36	21240305	21240310
	RPM 10,000	21240405	21240410
	BOX QTY 25	21240505	21240510
	CASE QTY 100	21240605	21240610
	120	21240705	21240710

Silicon Carbide (PREMIUM)		TYPE R	TYPE S
SIZE	GRIT	P/N	P/N
1-1/2"	24	21315205	21315210
	36	21315305	21315310
	RPM 30,000	21315405	21315410
	BOX QTY 50	21315505	21315510
	CASE QTY 100	21315605	21315610
	120	21315705	21315710
2"	24	21320205	21320210
	36	21320305	21320310
	RPM 30,000	21320405	21320410
	BOX QTY 50	21320505	21320510
	CASE QTY 100	21320605	21320610
	120	21320705	21320710
3"	24	21330205	21330210
	36	21330305	21330310
	RPM 20,000	21330405	21330410
	BOX QTY 25	21330505	21330510
	CASE QTY 100	21330605	21330610
	120	21330705	21330710
4"	24	21340205	21340210
	36	21340305	21340310
	RPM 10,000	21340405	21340410
	BOX QTY 25	21340505	21340510
	CASE QTY 100	21340605	21340610
	120	21340705	21340710

RAPID CHANGE HOLDERS



TYPE R

RAPID CHANGE HOLDERS

Size	Box Qty.	Case Qty.	P/N
1-1/2"	1	10	70015001
2"	1	10	70020003
3"	1	10	70030001
4"	1	10	70040011

TYPE R ROLL-ON STYLE



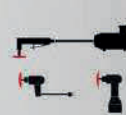
TYPE S

RAPID CHANGE HOLDERS

Size	Box Qty.	Case Qty.	P/N
1-1/2"	1	10	70015003
2"	1	10	70020004
3"	1	10	70030002
4"	1	10	70040013

TYPE S SCREW-ON STYLE



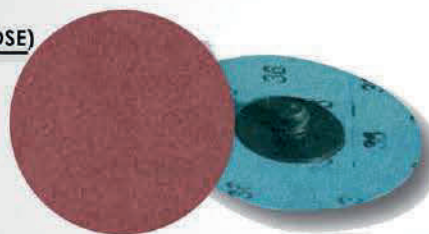


MINI 2 PLY CLOTH RAPID CHANGE DISCS

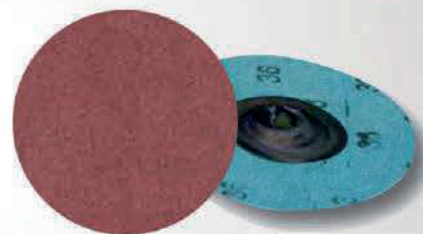
- Best for weld removal, blending and removal of imperfections
- Rapid change system (**TYPE R** ROLL-ON & **TYPE S** SCREW-ON fastening systems)
 - Added flexibility over our Mini Resin Fibre discs

ALUMINUM OXIDE (GENERAL PURPOSE)

Aluminum Oxide for general purpose grinding, deburring and blending on most all metal applications.



TYPE R ROLL-ON STYLE

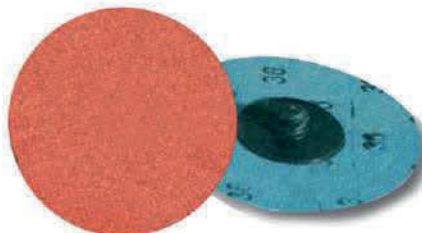


TYPE S SCREW-ON STYLE

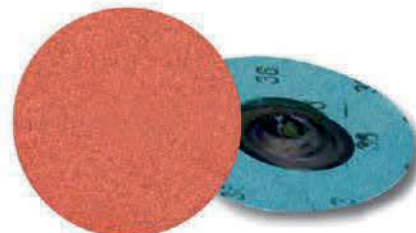
(PREMIUM)

CERAMIC WITH TOP COAT

Ceramic Sharp, durable, ceramic grain for aggressive stock removal and long life. Use on Waspaloy, cobalt, chrome, Hastelloy and Inconel. Performance proven on grinding hot castings.



TYPE R ROLL-ON STYLE

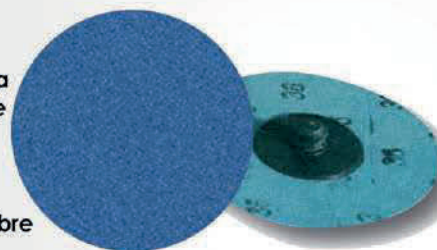


TYPE S SCREW-ON STYLE

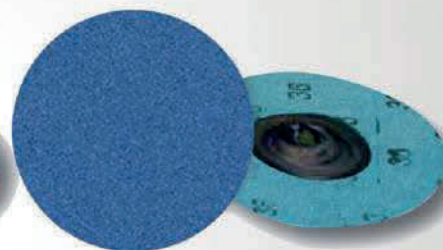
ZIRCONIA (GENERAL PURPOSE)

Zirconia heavy duty Zirconia grain with a grinding aid for use on high temperature alloys, titanium and stainless steel.

- Best for weld removal, blending and removal of imperfections.
- Added flexibility over our Mini Resin Fibre discs.



TYPE R ROLL-ON STYLE

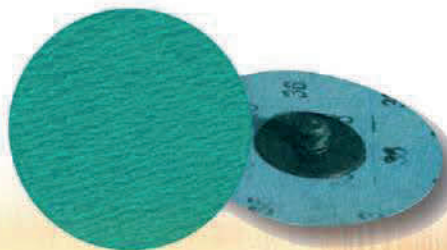


TYPE S SCREW-ON STYLE

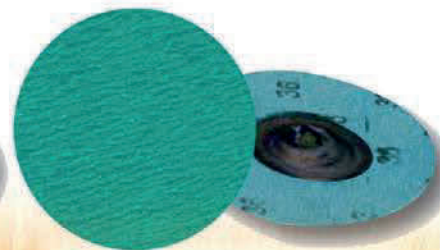
(PREMIUM)

ZIRCONIA WITH TOP COAT

Aggressive stock removal on stainless steel. Enhanced performance in moderate to heavy pressure applications. Dissipates heat and resists loading. First choice when grinding gummy heat sensitive metals. Performance proven on grinding hot castings.



TYPE R ROLL-ON STYLE



TYPE S SCREW-ON STYLE



MINI 2 PLY CLOTH RAPID CHANGE DISCS



ALUMINUM OXIDE
(GENERAL PURPOSE)

		TYPE R	TYPE S	
Size	Grit	P/N	P/N	
1-1/2"	36	31215305	31215310	
	RPM	50	31215405	31215410
	30,000	60	31215505	31215510
	BOX QTY	80	31215605	31215610
	25	100	31215705	31215710
	CASE QTY	120	31215805	31215810
2"	24	31220205	31220210	
	36	31220305	31220310	
	RPM	50	31220405	31220410
	30,000	60	31220505	31220510
	BOX QTY	80	31220605	31220610
	25	100	31220705	31220710
3"	120	31220805	31220810	
	24	31230205	31230210	
	36	31230305	31230310	
	RPM	50	31230405	31230410
	20,000	60	31230505	31230510
	BOX QTY	80	31230605	31230610
25	100	31230705	31230710	
CASE QTY	120	31230805	31230810	



CERAMIC WITH TOP COAT
(PREMIUM)

		TYPE R	TYPE S	
Size	Grit	P/N	P/N	
1-1/2"	36	31715305	31715310	
	RPM	50	31715405	31715410
	30,000	60	31715505	31715510
	BOX QTY	80	31715605	31715610
	25	100	31715705	31715710
	CASE QTY	120	31715805	31715810
2"	24	31720205	31720210	
	36	31720305	31720310	
	RPM	50	31720405	31720410
	30,000	60	31720505	31720510
	BOX QTY	80	31720605	31720610
	25	100	31720705	31720710
3"	120	31720805	31720810	
	24	31730205	31730210	
	36	31730305	31730310	
	RPM	50	31730405	31730410
	20,000	60	31730505	31730510
	BOX QTY	80	31730605	31730610
25	100	31730705	31730710	
CASE QTY	120	31730805	31730810	



ZIRCONIA
(GENERAL PURPOSE)

		TYPE R	TYPE S	
Size	Grit	P/N	P/N	
1-1/2"	36	31515305	31515310	
	RPM	50	31515405	31515410
	30,000	60	31515505	31515510
	BOX QTY	80	31515605	31515610
	25	100	31515705	31515710
	CASE QTY	120	31515805	31515810
2"	24	31520205	31520210	
	36	31520305	31520310	
	RPM	50	31520405	31520410
	30,000	60	31520505	31520510
	BOX QTY	80	31520605	31520610
	25	100	31520705	31520710
3"	120	31520805	31520810	
	24	31530205	31530210	
	36	31530305	31530310	
	RPM	50	31530405	31530410
	20,000	60	31530505	31530510
	BOX QTY	80	31530605	31530610
25	100	31530705	31530710	
CASE QTY	120	31530805	31530810	



ZIRCONIA WITH TOP COAT
(PREMIUM)

		TYPE R	TYPE S	
Size	Grit	P/N	P/N	
1-1/2"	36	31615305	31615310	
	RPM	50	31615405	31615410
	30,000	60	31615505	31615510
	BOX QTY	80	31615605	31615610
	25	100	31615705	31615710
	CASE QTY	120	31615805	31615810
2"	24	31620205	31620210	
	36	31620305	31620310	
	RPM	50	31620405	31620410
	30,000	60	31620505	31620510
	BOX QTY	80	31620605	31620610
	25	100	31620705	31620710
3"	120	31620805	31620810	
	24	31630205	31630210	
	36	31630305	31630310	
	RPM	50	31630405	31630410
	20,000	60	31630505	31630510
	BOX QTY	80	31630605	31630610
25	100	31630705	31630710	
CASE QTY	120	31630805	31630810	

MINI GRIND R™ RAPID CHANGE DISCS

Mini Grind R™ uses a Type R plastic roll-on lock design as its base. Grain is fused directly to a tough polymer backing. Not paper, not cloth, not even fibre, but plastic. This one piece design prevents the risk of detaching from the holder, while the polymer promotes cool efficient grinding on wet & dry surfaces. Mini Grind R™ Discs outperform conventional 2 and 3 ply cloth discs. All Gemtex™ Mini Grind R™ discs are powerful, versatile, flexible, safe, and economical. They are designed for use with a holder of the same size and lock system.

PMD
SUPREME



100% SG Ceramic (PREMIUM)

PMD
TYPE



Ceramic/Aluminum Oxide (GENERAL PURPOSE)

ZEE
SUPREME



100% Zirconia (PREMIUM)

ZEE
TYPE



Zirconia (GENERAL PURPOSE)

GEM
SUPREME



Ceramic / Zirconia (PREMIUM)

A/O
TYPE A



Aluminum Oxide "A"
Type Discs
(PREMIUM)

SMD
TYPE



Aluminum Oxide
(with no-load coating)
(PREMIUM)

S/C
TYPE



Silicon Carbide (PREMIUM)



MINI GRIND R™ RAPID CHANGE DISCS

Mini Grind R™ uses a Type R plastic roll-on lock design as its base. Grain is fused directly to a tough polymer backing. Not paper, not cloth, not even fibre, but plastic. This one piece design prevents the risk of detaching from the holder, while the polymer promotes cool efficient grinding on wet & dry surfaces. Mini Grind R™ Discs outperform conventional 2 and 3 ply cloth discs. All Gemtex™ Mini Grind R™ discs are powerful, versatile, flexible, safe, and economical. They are designed for use with a holder of the same size and lock system.

PMD Supreme Discs are manufactured with a patented formula which includes 100% SG Ceramic Grain with top coat which provides long lasting life on stainless steel and all high tensile alloys. The discs allow maximum grinding performance at reduced costs.

PMD Discs are made with a combination of Ceramic/Aluminum Oxide grain with a top coat developed as an economical alternative to a pure ceramic disc for use on stainless steel and other high tensile alloys. It provides higher cut rates and cooler grinding temperatures due to custom blended grinding aid.



PMD SUPREME™			
Size	Grit	P/N	
1-1/2"	24	30715200	
	36	30715300	
	RPM	50	30715400
	30,000	60	30715500
	BOX QTY	80	30715600
	50	100	30715700
2"	CASE QTY	120	30715800
	24	30720200	
	36	30720300	
	RPM	50	30720400
	30,000	60	30720500
	BOX QTY	80	30720600
3"	100	30720700	
	CASE QTY	120	30720800
	24	30730200	
	36	30730300	
	RPM	50	30730400
	20,000	60	30730500
BOX QTY	80	30730600	
	100	30730700	
	120	30730800	
	CASE QTY	50	

PMD TYPE™			
Size	Grit	P/N	
1-1/2"	24	23715200	
	36	23715300	
	RPM	50	23715400
	30,000	60	23715500
	BOX QTY	80	23715600
	50	100	23715700
2"	CASE QTY	120	23715800
	24	23720200	
	36	23720300	
	RPM	50	23720400
	30,000	60	23720500
	BOX QTY	80	23720600
3"	100	23720700	
	CASE QTY	120	23720800
	24	23730200	
	36	23730300	
	RPM	50	23730400
	20,000	60	23730500
BOX QTY	80	23730600	
	100	23730700	
	120	23730800	
	CASE QTY	50	



MINI GRIND R™ RAPID CHANGE DISCS

Mini Grind R™ uses a Type R plastic roll-on lock design as its base. Grain is fused directly to a tough polymer backing. Not paper, not cloth, not even fibre, but plastic. This one piece design prevents the risk of detaching from the holder, while the polymer promotes cool efficient grinding on wet & dry surfaces. Mini Grind R™ Discs outperform conventional 2 and 3 ply cloth discs. All Gemtex™ Mini Grind R™ discs are powerful, versatile, flexible, safe, and economical. They are designed for use with a holder of the same size and lock system.

Zee Supreme provides ultimate grinding performance on stainless steel and cost effectiveness when used in high production applications. The Zee Supreme formula of **100% Zirconia with top coat**, utilizes an extremely hard zirconia abrasive alloy which sharpens itself in use, delivering outstanding cutting rates and maximizing lifespan. The advanced bond minimizes grain shedding, while promoting a cool grinding action.

ZEE Type General Purpose Zirconia Discs are the most cost effective choice when grinding stainless and other high tensile alloys. The disc provides ultimate cost effectiveness when used in high production applications. With only a 5% higher cost than aluminum oxide, it provides 25%-30% higher performance.



ZEE SUPREME			
Size	Grit	P/N	
1-1/2"	24	30115200	
	RPM 30,000		
	36	30115300	
	50	30115400	
	BOX QTY 50	60	30115500
	80	30115600	
	CASE QTY 50	100	30115700
2"	120	30115800	
	24	30120200	
	RPM 30,000		
	36	30120300	
	50	30120400	
	BOX QTY 50	60	30120500
	80	30120600	
3"	CASE QTY 50	100	30120700
	120	30120800	
	24	30130200	
	RPM 20,000		
	36	30130300	
	50	30130400	
	BOX QTY 25	60	30130500
CASE QTY 50	80	30130600	
	100	30130700	
	120	30130800	

ZEE TYPE			
Size	Grit	P/N	
1-1/2"	24	23515200	
	RPM 30,000		
	36	23515300	
	50	23515400	
	BOX QTY 50	60	23515500
	80	23515600	
	CASE QTY 50	100	23515700
2"	120	23515800	
	24	23520200	
	RPM 30,000		
	36	23520300	
	50	23520400	
	BOX QTY 50	60	23520500
	80	23520600	
3"	CASE QTY 50	100	23520700
	120	23520800	
	24	23530200	
	RPM 20,000		
	36	23530300	
	50	23530400	
	BOX QTY 25	60	23530500
CASE QTY 50	80	23530600	
	100	23530700	
	120	23530800	



MINI GRIND R™ RAPID CHANGE DISCS

GEM SUPREME™			
Size	Grit	P/N	
1-1/2"	24	30415200	
	36	30415300	
	RPM 30,000	50	30415400
	BOX QTY 50	60	30415500
	CASE QTY 50	80	30415600
		100	30415700
2"	120	30415800	
	24	30420200	
	36	30420300	
	RPM 30,000	50	30420400
	BOX QTY 50	60	30420500
	CASE QTY 50	80	30420600
3"	100	30420700	
	120	30420800	
	24	30430200	
	36	30430300	
	RPM 20,000	50	30430400
	BOX QTY 25	60	30430500
3"	80	30430600	
	CASE QTY 50	100	30430700
		120	30430800



Ceramic / Zirconia (PREMIUM)

GEM SUPREME DISCS are formulated with a patented blend of Ceramic and Zirconia grain which makes the disc ideal for a wide range of grinding and finishing applications **on all metals**. These discs cut more aggressively than zirconia with a lower cost than a pure ceramic disc.

SMD TYPE™			
Size	Grit	P/N	
1-1/2"	24	23615200	
	36	23615300	
	RPM 30,000	50	23615400
	BOX QTY 50	60	23615500
	CASE QTY 50	80	23615600
		100	23615700
2"	120	23615800	
	24	23620200	
	36	23620300	
	RPM 30,000	50	23620400
	BOX QTY 50	60	23620500
	CASE QTY 50	80	23620600
3"	100	23620700	
	120	23620800	
	24	23630200	
	36	23630300	
	RPM 20,000	50	23630400
	BOX QTY 25	60	23630500
3"	80	23630600	
	CASE QTY 50	100	23630700
		120	23630800



Aluminum Oxide (with no-load coating) (PREMIUM)

SMD DISC: Aluminum Oxide
Soft Metal Discs are designed for use on soft metals like bronze, brass & aluminum. These discs disperse their own lubrication as the disc grinds, delaying heat buildup of the metal work piece. Lower work surface temperature means melting is delayed, allowing the disc to cut and last longer than regular discs. The protected disc act as an open coat, shedding any buildup of debris.

- Reduces disc waste & costly change-over time
- Low pressure required for optimum performance

A/O TYPE A™			
Size	Grit	P/N	
1-1/2"	24	23115200	
	36	23115300	
	RPM 30,000	50	23115400
	BOX QTY 50	60	23115500
	CASE QTY 50	80	23115600
		100	23115700
2"	120	23115800	
	24	23120200	
	36	23120300	
	RPM 30,000	50	23120400
	BOX QTY 50	60	23120500
	CASE QTY 50	80	23120600
3"	100	23120700	
	120	23120800	
	24	23130200	
	36	23130300	
	RPM 20,000	50	23130400
	BOX QTY 25	60	23130500
3"	80	23130600	
	CASE QTY 50	100	23130700
		120	23130800



Aluminum Oxide "A" Type Discs (PREMIUM)

Aluminum Oxide "A Type Discs provide superior grinding performance in a Premium Aluminum Oxide resin fibre disc. A blend of advance abrasive alloys and bonding agents deliver superior cutting rates and longer useful life.

"A" Type has been designed to excel when used in high stock removal applications where cool cutting action is required.

S/C TYPE™			
Size	Grit	P/N	
1-1/2"	24	23315200	
	36	23315300	
	RPM 30,000	50	23315400
	BOX QTY 50	60	23315500
	CASE QTY 50	80	23315600
		100	23315700
2"	120	23315800	
	24	23320200	
	36	23320300	
	RPM 30,000	50	23320400
	BOX QTY 50	60	23320500
	CASE QTY 50	80	23320600
3"	100	23320700	
	120	23320800	
	24	23330200	
	36	23330300	
	RPM 20,000	50	23330400
	BOX QTY 25	60	23330500
3"	80	23330600	
	CASE QTY 50	100	23330700
		120	23330800



Silicon Carbide (PREMIUM)

Silicon Carbide Discs are designed for fiberglass, plastic, stone, terrazzo, granite & non-ferrous metal grinding applications.

- Premium Silicon Carbide, with its sharp grain characteristics provide fast cutting action on all grinding & sanding applications without loading.



**Brite
prep** SURFACE CONDITIONING



Brite-Prep™ SURFACE CONDITIONING-Our high performance surface conditioning products are manufactured from Bibielle tight, non-woven fibre web impregnated with grain on a woven backing. They are ideal for deburring, blending and removing rust, corrosion, oxides, paint, adhesives and gaskets. They provide a fast initial cut, high rate of productivity and are long lasting.

EXCELLENT FOR: •BLENDING •DEBURRING •FINISHING •CLEANING •GRAINING

HOOK & LOOP
1-1/2" - 7" DIAMETER
(NO HOLE)



Extra Course HD Brown Extra Course Brown Course Tan Medium Maroon HD Medium Maroon Very Fine Blue Ultra Fine Grey



DISCS
TYPE R ROLL-ON STYLE



TRIM-KUT™
3" & 5" DIAMETER
(MULTIPLE MANDREL SIZES AVAILABLE)



DISCS
TYPE S SCREW-ON STYLE



TRIM-KUT™
4 1/2" x 7/8" DEPRESSED CENTER



4 1/2" - 7" DIAMETER HOOK & LOOP
(3/8" & 7/8" CENTER HOLE)

**QUICKLOCK
SPINNER
DISC**



QUICKLOCK "SPINNER"
4 1/2" & 5" DIAMETER (TYPE S UNDERSIDE MOUNT
WITH 5/8"-11 SCREW-ON LOCKING STYLE)

**SPINLOCK
DISC**



SPINLOCK
4 1/2" & 5" DIAMETER
(WITH 5/8"-11 SCREW-ON LOCK WASHER)

**Brite
prep** SURFACE CONDITIONING

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TYPE R ROLL-ON STYLE

Size	Grit	P/N
1-1/2"	Extra Coarse - HD Brown*	25115813
	Extra Coarse - Brown	25115803
	Coarse - Gold	25115853
	Medium HD - Maroon*	25115913
	Medium - Maroon	25115903
	Very Fine - Blue	25115923
Ultra Fine - Grey	25115953	
RPM 30,000		
BOX QTY 50		
CASE QTY 100		
2"	Extra Coarse HD - Brown*	25120813
	Extra Coarse - Brown	25120803
	Coarse - Gold	25120853
	Medium HD - Maroon*	25120913
	Medium - Maroon	25120903
	Very Fine - Blue	25120923
Ultra Fine - Grey	25120953	
RPM 30,000		
BOX QTY 50		
CASE QTY 100		
3"	Extra Coarse HD - Brown*	25130813
	Extra Coarse - Brown	25130803
	Coarse - Gold	25130853
	Medium HD - Maroon*	25130913
	Medium - Maroon	25130903
	Very Fine - Blue	25130923
Ultra Fine - Grey	25130953	
RPM 20,000		
BOX QTY 25		
CASE QTY 100		
4"	Extra Coarse HD - Brown*	25140813
	Extra Coarse - Brown	25140803
	Coarse - Gold	25140853
	Medium HD - Maroon*	25140913
	Medium - Maroon	25140903
	Very Fine - Blue	25140923
Ultra Fine - Grey	25140953	
RPM 10,000		
BOX QTY 25		
CASE QTY 100		



**TYPE R
ROLL-ON STYLE**

TYPE S SCREW-ON STYLE

Size	Grit	P/N
1-1/2"	Extra Coarse - HD Brown*	25115812
	Extra Coarse - Brown	25115802
	Coarse - Gold	25115852
	Medium HD - Maroon*	25115912
	Medium - Maroon	25115902
	Very Fine - Blue	25115922
Ultra Fine - Grey	25115952	
RPM 30,000		
BOX QTY 50		
CASE QTY 100		
2"	Extra Coarse HD - Brown*	25120812
	Extra Coarse - Brown	25120802
	Coarse - Gold	25120852
	Medium HD - Maroon*	25120912
	Medium - Maroon	25120902
	Very Fine - Blue	25120922
Ultra Fine - Grey	25120952	
RPM 30,000		
BOX QTY 50		
CASE QTY 100		
3"	Extra Coarse HD - Brown*	25130812
	Extra Coarse - Brown	25130802
	Coarse - Gold	25130852
	Medium HD - Maroon*	25130912
	Medium - Maroon	25130902
	Very Fine - Blue	25130922
Ultra Fine - Grey	25130952	
RPM 20,000		
BOX QTY 25		
CASE QTY 100		
4"	Extra Coarse HD - Brown*	25140812
	Extra Coarse - Brown	25140802
	Coarse - Gold	25140852
	Medium HD - Maroon*	25140912
	Medium - Maroon	25140902
	Very Fine - Blue	25140922
Ultra Fine - Grey	25140952	
RPM 10,000		
BOX QTY 25		
CASE QTY 100		



**TYPE S
SCREW-ON STYLE**

**QUICKLOCK
SPINNER
DISC**

Quicklock: Can be applied to any disc with 7/8" arbor. The 5/8"-11 Type "S" threaded lock, on the backside of the disc, allows flat grinding and eliminates the possibility of scratching the work piece. The threaded lock allows the disc to spin on and off the spindle without a locking nut or wrench.



QUICKLOCK TYPE S METAL SCREW-ON LOCKING STYLE

Size	Grit	P/N
4 -1/2" x 5/8"-11 QUICKLOCK	Extra Coarse HD - Brown*	25145814
	Extra Coarse - Brown	25145802
	Coarse - Gold	25145852
	Medium HD - Maroon*	25145914
	Medium - Maroon	25145902
	Very Fine - Blue	25145922
Ultra Fine - Grey	25145952	
RPM 13,300		
BOX QTY 10		
CASE QTY 40		
5" x 5/8"-11 QUICKLOCK	Extra Coarse HD - Brown*	25150814
	Extra Coarse - Brown	25150802
	Coarse - Gold	25150852
	Medium HD - Maroon*	25150914
	Medium - Maroon	25150902
	Very Fine - Blue	25150922
Ultra Fine - Grey	25150952	
RPM 12,150		
BOX QTY 10		
CASE QTY 40		



**Brite
prep** SURFACE CONDITIONING

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HOOK AND LOOP

Size	Grit	P/N
1-1/2" RPM 30,000 BOX QTY 50 CASE QTY 100	Extra Coarse HD - Brown*	25115814
	Extra Coarse - Brown	25115804
	Coarse - Gold	25115854
	Medium HD - Maroon*	25115914
	Medium - Maroon	25115904
	Very Fine - Blue	25115924
	Ultra Fine - Grey	25115954
2" RPM 30,000 BOX QTY 50 CASE QTY 100	Extra Coarse HD - Brown*	25120814
	Extra Coarse - Brown	25120804
	Coarse - Gold	25120854
	Medium HD - Maroon*	25120914
	Medium - Maroon	25120904
	Very Fine - Blue	25120924
	Ultra Fine - Grey	25120954
3" RPM 20,000 BOX QTY 25 CASE QTY 100	Extra Coarse HD - Brown*	25130814
	Extra Coarse - Brown	25130804
	Coarse - Gold	25130854
	Medium HD - Maroon*	25130914
	Medium - Maroon	25130904
	Very Fine - Blue	25130924
	Ultra Fine - Grey	25130954
4" RPM 10,000 BOX QTY 25 CASE QTY 100	Extra Coarse HD - Brown*	25140814
	Extra Coarse - Brown	25140804
	Coarse - Gold	25140854
	Medium HD - Maroon*	25140914
	Medium - Maroon	25140904
	Very Fine - Blue	25140924
	Ultra Fine - Grey	25140954

HOOK AND LOOP(CONT.)

Size	Grit	P/N
4-1/2" RPM 13,300 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25145816
	Extra Coarse - Brown	25145804
	Coarse - Gold	25145854
	Medium HD - Maroon*	25145916
	Medium - Maroon	25145904
	Very Fine - Blue	25145924
	Ultra Fine - Grey	25145954
5" RPM 12,150 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25150816
	Extra Coarse - Brown	25150804
	Coarse - Gold	25150854
	Medium HD - Maroon*	25150916
	Medium - Maroon	25150904
	Very Fine - Blue	25150924
	Ultra Fine - Grey	25150954
6" RPM 9,600 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25160816
	Extra Coarse - Brown	25160804
	Coarse - Gold	25160854
	Medium HD - Maroon*	25160916
	Medium - Maroon	25160904
	Very Fine - Blue	25160924
	Ultra Fine - Grey	25160954
7" RPM 8,600 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25170816
	Extra Coarse - Brown	25170804
	Coarse - Gold	25170854
	Medium HD - Maroon*	25170916
	Medium - Maroon	25170904
	Very Fine - Blue	25170924
	Ultra Fine - Grey	25170954

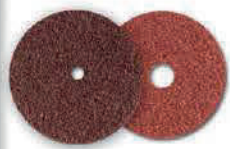
SURFACE CONDITIONING MATERIAL GRITS	
24 - 36 Grit: Extra Coarse HD	Scale Removal, Light Stock Removal, Heavy Deburring
40 - 120 Grit: Coarse/Extra Coarse	Light Deburring, Paint & Dust Removal
150 - 220 Grit: Medium / Medium HD	Blending, Finishing & Cleaning
240 - 320 Grit: Fine/Very Fine	Finishing & Polishing

Brite prep SURFACE CONDITIONING

Brite-Prep™ SURFACE CONDITIONING-Our high performance surface conditioning products are manufactured from Bibielle tight, non-woven fibre web impregnated with grain on a woven backing. They are ideal for deburring, blending and removing rust, corrosion, oxides, paint, adhesives and gaskets. They provide a fast initial cut, high rate of productivity and are long lasting.

HOOK & LOOP WITH CENTER HOLE

Size	Grit	P/N	Size	Grit	P/N
4-1/2" x 3/8" Center Hole RPM 13,300 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25145803	6" x 3/8" Center Hole RPM 9,600 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25160803
	Extra Coarse - Brown	25145805		Extra Coarse - Brown	25160805
	Coarse - Gold	25145855		Coarse - Gold	25160855
	Medium HD - Maroon*	25145903		Medium HD - Maroon*	25160903
	Medium - Maroon	25145905		Medium - Maroon	25160905
	Very Fine - Blue	25145925		Very Fine - Blue	25160925
Ultra Fine - Grey	25145955	Ultra Fine - Grey	25160955		
4-1/2" x 7/8" Center Hole RPM 13,300 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25145806	6" x 7/8" Center Hole RPM 9,600 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25160806
	Extra Coarse - Brown	25145807		Extra Coarse - Brown	25160807
	Coarse - Gold	25145857		Coarse - Gold	25160857
	Medium HD - Maroon*	25145906		Medium HD - Maroon*	25160906
	Medium - Maroon	25145907		Medium - Maroon	25160907
	Very Fine - Blue	25145927		Very Fine - Blue	25160927
Ultra Fine - Grey	25145957	Ultra Fine - Grey	25160957		
5" x 3/8" Center Hole RPM 12,150 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25150803	7" x 3/8" Center Hole RPM 8,600 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25170803
	Extra Coarse - Brown	25150805		Extra Coarse - Brown	25170805
	Coarse - Gold	25150855		Coarse - Gold	25170855
	Medium HD - Maroon*	25150903		Medium HD - Maroon*	25170903
	Medium - Maroon	25150905		Medium - Maroon	25170905
	Very Fine - Blue	25150925		Very Fine - Blue	25170925
Ultra Fine - Grey	25150955	Ultra Fine - Grey	25170955		
5" x 7/8" Center Hole RPM 12,150 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25150806	7" x 7/8" Center Hole RPM 8,600 BOX QTY 25 CASE QTY 50	Extra Coarse HD - Brown*	25170806
	Extra Coarse - Brown	25150807		Extra Coarse - Brown	25170807
	Coarse - Gold	25150857		Coarse - Gold	25170857
	Medium HD - Maroon*	25150906		Medium HD - Maroon*	25170906
	Medium - Maroon	25150907		Medium - Maroon	25170907
	Very Fine - Blue	25150927		Very Fine - Blue	25170927
Ultra Fine - Grey	25150957	Ultra Fine - Grey	25170957		



SPINLOCK™ TYPE S METAL TWIST-ON LOCK WASHER

Spinlock washer can be applied to any disc with a 7/8" arbor. 5/8"-11 threaded lock allows the disc to spin on and off the spindle, without a locking nut or wrench.



Size	Grit	P/N
4-1/2" x 5/8"-11 SPINLOCK RPM 13,300 BOX QTY 10 CASE QTY 20	Extra Coarse HD - Brown*	25145815
	Extra Coarse - Brown	25145812
	Coarse - Gold	25145862
	Medium HD - Maroon*	25145915
	Medium - Maroon	25145912
	Very Fine - Blue	25145962
5" x 5/8"-11 SPINLOCK RPM 12,150 BOX QTY 10 CASE QTY 20	Ultra Fine - Grey	25145972
	Extra Coarse HD - Brown*	25150815
	Extra Coarse - Brown	25150812
	Coarse - Gold	25150862
	Medium HD - Maroon*	25150915
	Medium - Maroon	25150912
Very Fine - Blue	25150962	
Ultra Fine - Grey	25150972	

BritePrep™ SURFACE COND. ROLLS

BritePrep™ SURFACE CONDITIONING-Our high performance surface conditioning products are manufactured from Bibielle tight, non-woven fibre web impregnated with grain on a woven backing.

They are ideal for deburring, blending and removing rust, corrosion, oxides, paint, adhesives and gaskets. They provide a fast initial cut, high rate of productivity and are long lasting.



Coarse - Gold



Medium - Maroon

JUMBO ROLLS 40" X 22.4 YDS.

Size	Grit	Roll Qty.	P/N
Roll	Extra Coarse - Brown	1	60386208
	Coarse - Gold	1	60324071
	Medium - Maroon	1	60324070
	Very Fine - Blue	1	60324069
	Ultra Fine - Grey	1	60386209

BritePrep™ NON-WOVEN ROLLS

NON-WOVEN MATERIAL BritePrep™ non-woven abrasive products are manufactured from synthetic fibres bonded together with specially formulated resins and impregnated throughout the web with grain creating an open, three-dimensional structure.

- Dry scuffing, cleaning, finishing, polishing
- Paint, rust and corrosion removal
- May be used with water or chemical solvents
- Applications range from hand cleaning to high-speed machine use.



Green Industrial (M11)



Ultra Fine - Grey

JUMBO ROLLS 850MM X 30M (33.5" X 32.8YDS.)

Size	Grit	Qty.	P/N
ROLL	Tan - Heavy Duty	1	22754
	Green - Industrial (M11)	1	113802
	Black - Medium S*	1	123802
	Maroon - Premium (M78)	1	783802
	Grey - Ultra Fine (M19)	1	193802



Green Industrial

Ultra Fine - Grey

SCUFF ROLLS 100MM X 10M (4" X 10.9YDS.)

Size	Grit	Qty.	P/N
ROLL	Tan - Heavy Duty	1	70143
	Green - Industrial	1	115901
	Black - Medium S*	1	125901
	Maroon - Premium	1	785901
	Grey - Ultra Fine	1	195901

NON-WOVEN ABRASIVES

NON-WOVEN MATERIAL BRITEPREP™ NON-WOVEN ABRASIVE PRODUCTS ARE MANUFACTURED FROM SYNTHETIC FIBRES BONDED TOGETHER WITH SPECIALLY FORMULATED RESINS AND IMPREGNATED THROUGHOUT THE WEB WITH GRAIN CREATING AN OPEN, THREE-DIMENSIONAL STRUCTURE.

- DRY SCUFFING, CLEANING, FINISHING, POLISHING
- PAINT, RUST AND CORROSION REMOVAL
- MAY BE USED WITH WATER OR CHEMICAL SOLVENTS
- APPLICATIONS RANGE FROM HAND CLEANING TO HIGH-SPEED MACHINE USE.

HAND PADS 6" X 9"			
SIZE	GRIT	CASE QTY	P/N
BOX	Tan - Heavy Duty	10	23811
	Tan - Heavy Duty	20	23819
	Green - General Purpose	20	23814
	Black - Medium S* (BEST FOR S.S.)	20	23816
	Maroon - Very Fine A	20	23812
	Grey - Ultra Fine S	20	23813
	White - Non-Abrasive Clean & Polish	20	23815
10 PACK SHRINK WRAPPED	Tan - Heavy Duty	40	58040
	Green - General Purpose	60	58096
	Black - Medium S* (BEST FOR S.S.)	60	58090
	Maroon - Very Fine A	60	58047
	Grey - Ultra Fine	60	58048
	White - Non-Abrasive Clean & Polish	60	58080
BULK 10 PACK SHRINK WRAPPED	Tan - Heavy Duty	520	24065
	Green - General Purpose	520	28830
	Black - Medium S* (BEST FOR S.S.)	520	28833
	Maroon - Very Fine A	520	24062
	Grey - Ultra Fine	520	28831
	White - Non-Abrasive Clean & Polish	520	28832



Black - Medium S* (BEST FOR STAINLESS STEEL)

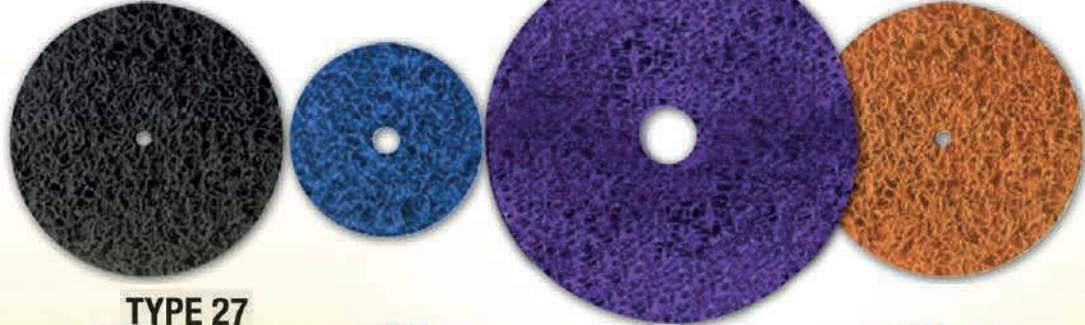
SCUFF DISCS			
SIZE	GRIT	CASE QTY	P/N
5"	Tan - Extra Cut	40	24551
	Green - General Purpose	40	110551
	Black - Medium S*	40	120551
	Maroon - Very Fine A	40	780551
	Grey - Ultra Fine S	40	190551
	White - Non-Abrasive Clean & Polish	40	341551
6"	Tan - Extra Cut	40	241651
	Green - General Purpose	40	110651
	Black - Medium S*	40	120651
	Maroon - Very Fine A	40	780651
	Grey - Ultra Fine S	40	190651
	White - Non-Abrasive Clean & Polish	40	341651
8"	Tan - Extra Cut	40	241851
	Green - General Purpose	40	111851
	Black - Medium S*	40	120851
	Maroon - Very Fine A	40	780851
	Grey - Ultra Fine S	40	190851
	White - Non-Abrasive Clean & Polish	40	341851



STRIP AWAY™ DISCS

Strip Away™ discs are made from a tough synthetic fibre impregnated with abrasive grit. They are a safer alternative to wire brush tools. These unique discs provide fast material removal action on paint, rust and mill scale with virtually no heat build up. The open coat design quickly cleans surfaces without damage. Available in General Purpose-Black, Ultra-Blue, Supreme-Purple, and Premier-Orange. The Premier-Orange is made with ceramic grain for fast cutting where a more aggressive product is needed.

TYPE 1



TYPE 27



GP BLACK DISCS GENERAL PURPOSE CUTTING ACTION **ULTRA BLUE DISCS** FAST CUTTING ACTION (RIGID) **SUPREME PURPLE DISCS** EXTRA FAST CUTTING ACTION **PREMIERE ORANGE CERAMIC DISCS** EXTRA FAST CUTTING & LONG LIFE

TYPE R



ROLL-ON LOCKING STYLE

SPINDLE MOUNT



1/4" SINGLE MOUNT 1/4" DOUBLE MOUNT

STRIP AWAY™ DISCS

- Ceramic and silicon carbide grain provides fast cutting action **ON ALL METALS**
- Clean bonding system promotes a safer, healthier working environment
- Can be used on wet or dry surfaces
- Works well on all metals as well as plastic, fiberglass, stone, granite and terrazzo



TYPE 1

SIZE	RPM	THICKNESS	ARBOR	BOX QTY.	CASE QTY.	BLACK	BLUE	PURPLE	ORANGE
3"	8,500	1/2"	1/4" hole	10	10	53021	55021	56021	59021
4"	9,000	1/2"	1/4" hole	5	5	53023	55023	56023	59023
4.5"	5,500	1/2"	1/4" hole	5	5	53024	55024	56024	59024
5"	5,000	1/2"	1/4" hole	5	5	53025	55025	56025	59025
3"	8,500	1/2"	1/2" hole	10	10	53031	55031	56031	59031
4"	9,000	1/2"	1/2" hole	5	5	53033	55033	56033	59033
4.5"	5,500	1/2"	1/2" hole	5	5	53034	55034	56034	59034
5"	5,000	1/2"	1/2" hole	5	5	53035	55035	56035	59035
6"	4,500	1/2"	1/2" hole	5	5	53036	55036	56036	59036
7"	3,300	1/2"	1/2" hole	5	5	53037	55037	56037	59037
8"	3,000	1/2"	1/2" hole	5	5	53038	55038	56038	59038
3"	8,500	1/2"	5/8" hole	10	10	53041	55041	56041	59041
4"	9,000	1/2"	5/8" hole	5	5	53043	55043	56043	59043
4.5"	5,500	1/2"	5/8" hole	5	5	53044	55044	56044	59044
5"	5,000	1/2"	5/8" hole	5	5	53045	55045	56045	59045
6"	4,500	1/2"	5/8" hole	5	5	53046	55046	56046	59046
7"	3,300	1/2"	5/8" hole	5	5	53047	55047	56047	59047
8"	3,000	1/2"	5/8" hole	5	5	53048	55048	56048	59048
4.5"	5,500	1/2"	7/8" hole	5	5	53054	55054	56054	59054
5"	5,000	1/2"	7/8" hole	5	5	53055	55055	56055	59055
6"	4,500	1/2"	7/8" hole	5	5	53056	55056	56056	59056
7"	3,300	1/2"	7/8" hole	5	5	53057	55057	56057	59057
8"	3,000	1/2"	7/8" hole	5	5	53058	55058	56058	59058

STRIP AWAY™ DISCS

TYPE 27



GP BLACK DISCS ULTRA BLUE DISCS SUPREME PURPLE DISCS PREMIERE ORANGE CERAMIC DISCS
 GENERAL PURPOSE CUTTING ACTION FAST CUTTING ACTION (RIGID) EXTRA FAST CUTTING ACTION EXTRA FAST CUTTING & LONG LIFE

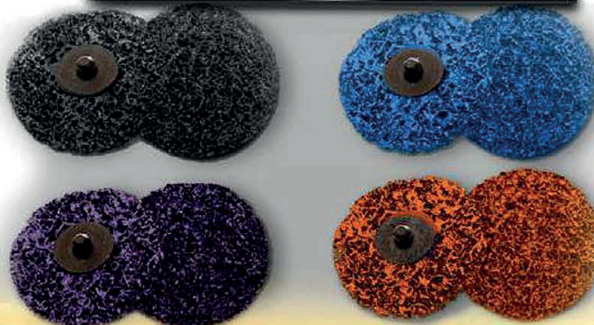
TYPE 27 DEPRESSED CENTER FIBERGLASS BACK									
SIZE	RPM	THICKNESS	BOX QTY.	CASE QTY.	BLACK	BLUE	PURPLE	ORANGE	
4" x 5/8"-11"	15,500	1/2"	5	5	53063	55063	56063	59063	
4.5" x 7/8"	13,300	1/2"	5	5	53064	55064	56064	59064	
5" x 7/8"	12,000	1/2"	5	5	53065	55065	56065	59065	
6" x 7/8"	10,200	1/2"	5	5	53066	55066	56066	59066	
7" x 7/8"	8,600	1/2"	5	5	53067	55067	56067	59067	

LEGEND
 TO ORDER A 4-1/2", 5", 6" OR 7" WITH A 5/8"-11 ZINC HUB ON FIBERGLASS BACKING, ADD AN "H" TO END OF PART NUMBER

TYPE 27 DEPRESSED CENTER PLASTIC BACK									
SIZE	RPM	THICKNESS	BOX QTY.	CASE QTY.	BLACK	BLUE	PURPLE	ORANGE	
4.5" x 7/8"	13,300	1/2"	5	5	53864	55864	56864	59864	
4.5" x 5/8"-11	13,300	1/2"	5	5	53864T	55864T	56864T	59864T	
5" x 7/8"	12,000	1/2"	5	5	53865	55865	56865	59865	
5" x 5/8"-11	12,000	1/2"	5	5	53865T	55865T	56865T	59865T	

LEGEND
 T = 5/8"-11 BUILT IN THREAD

TYPE R



TYPE R ROLL-ON LOCKING STYLE

SIZE	RPM	THICKNESS	BOX QTY.	CASE QTY.	BLACK	BLUE	PURPLE	ORANGE
2"	18,000	1/2"	10	10	53209	55209	56209	59209
3"	15,000	1/2"	10	10	53211	55211	56211	59211
4"	11,000	1/2"	10	10	53213	55213	56213	59213

1/4" SPINDLE MOUNT STRIP AWAY™ DISCS

SINGLE MOUNT

GP BLACK DISCS



ULTRA BLUE DISCS



SUPREME PURPLE DISCS



PREMIER ORANGE CERAMIC



DOUBLE MOUNT

GP BLACK DISCS



ULTRA BLUE DISCS



SUPREME PURPLE DISCS



PREMIER ORANGE CERAMIC



GP BLACK

SIZE	MAX RMP	THICKNESS	SPINDLE	P/N	SIZE	MAX RMP	THICKNESS	SPINDLE	P/N
3"	6,600	1/2"	1/4"	53111	3"	6,600	1"	1/4"	53101
4"	5,000	1/2"	1/4"	53113	4"	5,000	1"	1/4"	53103
5"	3,900	1/2"	1/4"	53115	5"	3,900	1"	1/4"	53105

ULTRA BLUE

3"	6,600	1/2"	1/4"	55111	3"	6,600	1"	1/4"	55101
4"	5,000	1/2"	1/4"	55113	4"	5,000	1"	1/4"	55103
5"	3,900	1/2"	1/4"	55115	5"	3,900	1"	1/4"	55105

SUPREME PURPLE

3"	6,600	1/2"	1/4"	56111	3"	6,600	1"	1/4"	56101
4"	5,000	1/2"	1/4"	56113	4"	5,000	1"	1/4"	56103
5"	3,900	1/2"	1/4"	56115	5"	3,900	1"	1/4"	56105

PREMIER ORANGE CERAMIC

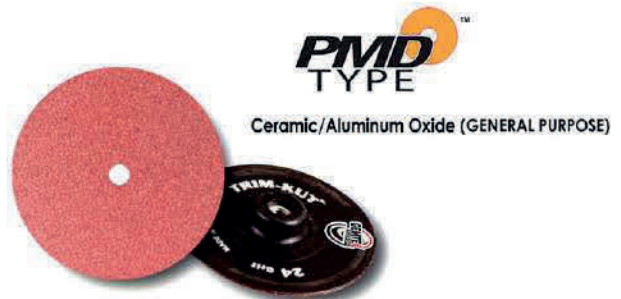
3"	6,600	1/2"	1/4"	59111	3"	6,600	1"	1/4"	59101
4"	5,000	1/2"	1/4"	59113	4"	5,000	1"	1/4"	59103
5"	3,900	1/2"	1/4"	59115	5"	3,900	1"	1/4"	59105

BOX QUANTITY=10 CASE QTY=10

TRIM-KUT™ DISCS

Gemtex™ is the exclusive manufacturer in the world for Trim-Kut™ discs. Trim-Kut™ is a revolutionary abrasive disc designed to grind and finish a wide variety of materials faster and cooler than any other abrasive disc available today. The patented process of fusing premium aluminum oxide, zirconia, ceramic or silicon carbide grain to a durable polymer backing results in a highly versatile grinding tool that requires no backing pad and is readily trimmable to either renew the cutting surface or reduce the diameter. Trim-Kut™ discs are available in 3", 4 1/2" and 5" for use on a drill, die grinder and right-angle grinder. When the outside edge is loaded or worn to the point where it is not grinding effectively, trim it off.

- Vibration Free Balance
- Tough-Super polymer Backing
- Lightweight Safe Design
- Revolutionary Trim Down Feature
- Cool Running Action
- Unique Flexibility

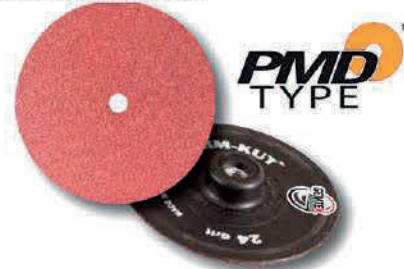


TRIM-KUT™ DISCS

PMD Supreme Discs are manufactured with a patented formula which includes 100% SG Ceramic Grain with top coat which provides long lasting life on stainless steel and all high tensile alloys. The discs allow maximum grinding performance at reduced costs.



PMD Discs are made with a combination of Ceramic/Aluminum Oxide grain with a top coat developed as an economical alternative to a pure ceramic disc for use on stainless steel and other high tensile alloys. It provides higher cut rates and cooler grinding temperatures due to a custom blended grinding aid.



100% SG Ceramic (PREMIUM)

Size	Grit	P/N
3"	24	30930200
	36	30930300
	50	30930400
	60	30930500
	80	30930600
	120	30930800
4-1/2" x 7/8" DEPRESSED CENTER	24	30945200
	36	30945300
	50	30945400
	60	30945500
	80	30945600
	120	30945800
5"	24	30950200
	36	30950300
	50	30950400
	60	30950500
	80	30950600
	120	30950800

Ceramic/Aluminum Oxide (GENERAL PURPOSE)

Size	Grit	P/N
3"	24	24830200
	36	24830300
	50	24830400
	60	24830500
	80	24830600
	120	24830700
4-1/2" x 7/8" DEPRESSED CENTER	24	24845200
	36	24845300
	50	24845400
	60	24845500
	80	24845600
	120	24845800
5"	24	24850200
	36	24850300
	50	24850400
	60	24850500
	80	24850600
	120	24850800



• Trim down feature reduces diameter of disc exposing a new grinding surface at operating R.P.M.

TRIM-KUT™ DISC



MANDREL

Each package of 25 (3" diameter discs) includes:
 • 1/4" Hex Mandrel (90000021)
 Each package of 25 (5" diameter discs) includes:
 • 5/8"-11 Mandrel (90000003)

TRIMKUT™ DISCS

Zee Supreme provides ultimate grinding performance on stainless steel and cost effectiveness when used in high production applications. The Zee Supreme formula of **100% Zirconia with top coat**, utilizes an extremely hard zirconia abrasive alloy which sharpens itself in use, delivering outstanding cutting rates and maximizing lifespan. The advanced bond minimizes grain shedding, while promoting a cool grinding action.

ZEE Type General Purpose Zirconia Discs are the most cost-effective choice when grinding stainless and other high tensile alloys. The disc provides ultimate cost effectiveness when used in high production applications. With only a 5% higher cost than aluminum oxide, it provides 25%-30% higher performance.



100% Zirconia (PREMIUM)

Size	Grit	P/N	
3"	24	30330200	
	36	30330300	
	RPM 21,000	50	30330400
	BOX QTY 25	60	30330500
	CASE QTY 100	80	30330600
		100	30330700
	120	30330800	
4-1/2" x 7/8" DEPRESSED CENTER	24	30345200	
	36	30345300	
	RPM 13,000	50	30345400
	BOX QTY 25	60	30345500
	CASE QTY 100	80	30345600
		100	30345700
	120	30345800	
5"	24	30350200	
	36	30350300	
	RPM 13,000	50	30350400
	BOX QTY 25	60	30350500
	CASE QTY 100	80	30350600
		100	30350700
	120	30350800	

Zirconia (GENERAL PURPOSE)

Size	Grit	P/N	
3"	24	24530200	
	36	24530300	
	RPM 21,000	50	24530400
	BOX QTY 25	60	24530500
	CASE QTY 100	80	24530600
		100	24530700
	120	24530800	
4-1/2" x 7/8" DEPRESSED CENTER	24	24545200	
	36	24545300	
	RPM 13,000	50	24545400
	BOX QTY 25	60	24545500
	CASE QTY 100	80	24545600
		100	24545700
	120	24545800	
5"	24	24550200	
	36	24550300	
	RPM 13,000	50	24550400
	BOX QTY 25	60	24550500
	CASE QTY 100	80	24550600
		100	24550700
	120	24550800	

Each package of 25 (3" diameter discs) includes:
 • 1/4" Hex Mandrel (90000021)
 Each package of 25 (5" diameter discs) includes
 • 5/8"-11 Mandrel (90000003)

TRIMKUT™ DISCS

GEM Supreme Discs are formulated with a patented blend of **Ceramic / Zirconia** grain which makes the disc ideal for a wide range of grinding and finishing applications on **all metals**. These discs cut more aggressively than zirconia with a lower cost than a pure ceramic disc.

SMD Discs: Aluminum Oxide Soft Metal Discs are designed for use on soft metals like bronze, brass and aluminum. These discs disperse their own lubrication as the disc grinds, delaying heat build up of the metal work piece. Lower work surface temperature means melting is delayed, allowing the disc to cut and last longer than regular discs. The protected disc acts as an open coat, shedding any buildup of debris.

- Reduces disc waste and costly change over time
- Low pressure required for optimum performance.



Ceramic /Zirconia (PREMIUM)

Size	Grit	P/N	
3"	24	30630200	
	36	30630300	
	RPM 21,000	50	30630400
	BOX QTY 25	60	30630500
	CASE QTY 100	80	30630600
		100	30630700
		120	30630800
4-1/2" x 7/8" DEPRESSED CENTER	24	30645200	
	36	30645300	
	RPM 13,000	50	30645400
	BOX QTY 25	60	30645500
	CASE QTY 100	80	30645600
		100	30645700
		120	30645800
5"	24	30650200	
	36	30650300	
	RPM 13,000	50	30650400
	BOX QTY 25	60	30650500
	CASE QTY 100	80	30650600
		100	30650700
		120	30650800

Aluminum Oxide (with no-load coating) (PREMIUM)

Size	Grit	P/N	
3"	24	24630200	
	36	24630300	
	RPM 21,000	50	24630400
	BOX QTY 25	60	24630500
	CASE QTY 100	80	24630600
		100	24630700
		120	24630800
4-1/2" x 7/8" DEPRESSED CENTER	24	24645200	
	36	24645300	
	RPM 13,000	50	24655400
	BOX QTY 25	60	24645500
	CASE QTY 100	80	24645600
		100	24645700
		120	24645800
5"	24	24650200	
	36	24650300	
	RPM 13,000	50	24650400
	BOX QTY 25	60	24650500
	CASE QTY 100	80	24650600
		100	24650700
		120	24650800

Each package of 25 (3" diameter discs) includes:

- 1/4" Hex Mandrel (90000021)

Each package of 25 (5" diameter discs) includes

- 5/8"-11 Mandrel (90000003)

TRIMKUT™ DISCS

Aluminum Oxide "A" Type Discs provide superior grinding performance in a **Premium Aluminum Oxide** resin fibre disc. A blend of advanced abrasive grain and bonding agents deliver superior cutting rates and longer useful life.

"A" Type has been designed to excel when used in high stock removal applications where cool cutting action is required.

Silicon Carbide discs are designed for fiberglass, plastic, stone, terrazzo, granite and non-ferrous metal grinding applications.

• **Premium Silicon Carbide**, with its sharp grain characteristics, provides fast cutting action on all grinding and sanding applications without loading.



A/O
TYPE A



S/C
TYPE

Aluminum Oxide (with no-load coating)
(PREMIUM)

Silicon Carbide **(PREMIUM)**

Size	Grit	P/N
3"	24	24130200
	36	24130300
	50	24130400
	60	24130500
	80	24130600
	100	24130700
4-1/2" x 7/8" DEPRESSED CENTER	120	24130800
	24	24145200
	36	24145300
	50	24145400
	60	24145500
	80	24145600
5"	100	24145700
	120	24145800
	24	24150200
	36	24150300
	50	24150400
	60	24150500
RPM 21,000	80	24150600
	100	24150700
	120	24150800
	BOX QTY 25	
CASE QTY 100		

Size	Grit	P/N
3"	24	24330200
	36	24330300
	50	24330400
	60	24330500
	80	24330600
	100	24330700
4-1/2" x 7/8" DEPRESSED CENTER	120	24330800
	24	24345200
	36	24345300
	50	24345400
	60	24345500
	80	24345600
5"	100	24345700
	120	24345800
	24	24350200
	36	24350300
	50	24350400
	60	24350500
RPM 13,000	80	24350600
	100	24350700
	120	24350800
	BOX QTY 25	
CASE QTY 100		

Each package of 25 (3" diameter discs) includes:

- 1/4" Hex Mandrel (90000021)

Each package of 25 (5" diameter discs) includes

- 5/8"-11 Mandrel (90000003)

TRIM-KUT™ SURFACE CONDITIONING DISCS



TRIM-KUT™
4 1/2" x 7/8" DEPRESSED CENTER



TRIM-KUT™
3" & 5" DIAMETER
(MULTIPLE MANDREL SIZES AVAILABLE)

**TRIM-KUT™ BRITEPREP™
SURFACE CONDITIONING DISCS**



Size	Grain	P/N
3"	Extra Coarse HD - Brown*	24130813
	Extra Coarse - Brown	24130810
	Coarse - Gold	24130850
	Medium HD - Maroon*	24130913
	Medium - Maroon	24130900
	Very Fine - Blue	24130920
	Ultra Fine - Grey	24130950
4-1/2"	Extra Coarse HD - Brown*	24145813
	Extra Coarse - Brown	24145810
	Coarse - Gold	24145850
	Medium HD - Maroon*	24145913
	Medium - Maroon	24145900
	Very Fine - Blue	24145920
	Ultra Fine - Grey	24145950
5"	Extra Coarse HD - Brown*	24150813
	Extra Coarse - Brown	24150810
	Coarse - Gold	24150850
	Medium HD - Maroon*	24150913
	Medium - Maroon	24150900
	Very Fine - Blue	24150920
	Ultra Fine - Grey	24150950



TRIM-KUT™

Size	Description	Box Qty.	Case Qty.	P/N	Size	Description	Box Qty.	Case Qty.	P/N
MANDRELS	1/4" Round	1	10	90000020	MANDRELS	M10 - 1.25	1	10	90000006
	1/4" Hex Premium	1	10	90000021		M10 - 1.5	1	10	90000007
	3/8" - 24	1	10	90000000		M14 - 2.00	1	10	90000008
	7/16" - 20	1	10	90000001		1/2" - 13 UNC	1	10	90000005
	9/16" - 12	1	10	90000002		5/16" - 24F	1	10	90000004
	5/8" - 11	1	10	90000003		LOCKING NUT	5/8"-11 Centre Locking Nut / Short Barrel	1	10

CUTFLEX™ GRINDING AND CUTOFF WHEELS

These cutting and grinding ceramic blend wheels are designed and manufactured to provide excellent performance at a competitive price.

- For use on all metals, including stainless steel.
- Contaminate Free.



Cutoff Wheels
Type 1 Small Diameter



Cutting & Grinding Wheels
Type 27



Thin Cutoff Wheels
Type1-Type 27



Thin Cutoff Wheels
Type1-Type 27



MANDREL ADAPTER

CUTFLEX™ GRINDING AND CUTOFF WHEELS



CUTFLEX™ GRINDING AND CUTOFF WHEELS

DIAMETER	RPM	DESCRIPTION	TYPE	BOX QTY	UNIT	P/N
2"	30,000	Cut-Off Wheel 2" x 1/32" x 1/4"	Type 1	50	Each	61000
2"	30,000	Cut-Off Wheel 2" x 1/32" x 3/8"	Type 1	50	Each	61010
3"	19,100	Cut-Off Wheel 3" x 1/32" x 1/4"	Type 1	50	Each	61020
3"	19,100	Cut-Off Wheel 3" x 1/32" x 3/8"	Type 1	50	Each	61030
3"	19,100	Cut-Off Wheel 3" x 1/16" x 1/4"	Type 1	50	Each	61032
3"	19,100	Cut-Off Wheel 3" x 1/16" x 3/8"	Type 1	50	Each	61035
3"	19,100	Cut-Off Wheel 3" x 1/8" x 1/4"	Type 1	50	Each	61034
3"	19,100	Cut-Off Wheel 3" x 1/8" x 3/8"	Type 1	50	Each	61036
3"	19,100	Cut-Off Wheel 3" x 3/16" x 3/8"	Type 1	50	Each	61040
4-1/2"	13,300	Cutting and Grinding Wheel 4-1/2" x 1/8" x 7/8"	Type 27	25	Each	62000
4-1/2"	13,300	Cutting and Grinding Wheel 4-1/2" x 1/8" x 5/8"-11	Type 27	10	Each	62002
5"	12,250	Cutting and Grinding Wheel 5" x 1/8" x 7/8"	Type 27	25	Each	62100
5"	12,250	Cutting and Grinding Wheel 5" x 1/8" x 5/8"-11	Type 27	10	Each	62102
4-1/2"	13,300	Grinding Wheel 4-1/2" x 1/4" x 7/8"	Type 27	25	Each	63000
4-1/2"	13,300	Grinding Wheel 4-1/2" x 1/4" x 5/8"-11	Type 27	10	Each	63002
5"	12,250	Grinding Wheel 5" x 1/4" x 7/8"	Type 27	25	Each	63100
5"	12,250	Grinding Wheel 5" x 1/4" x 5/8"-11	Type 27	10	Each	63102
6"	10,200	Grinding Wheel 6" x 1/4" x 7/8"	Type 27	25	Each	63200
6"	10,200	Grinding Wheel 6" x 1/4" x 5/8"-11	Type 27	10	Each	63202
4-1/2"	13,300	High Speed Cut-Off Wheel 4-1/2" x .045" x 7/8"	Type 1	50	Each	64000
4-1/2"	13,300	High Speed Cut-Off Wheel 4-1/2" x .045" x 7/8"	Type 27	50	Each	64100
5"	12,250	High Speed Cut-Off Wheel 5" x .045" x 7/8"	Type 1	50	Each	65000
5"	12,250	High Speed Cut-Off Wheel 5" x .045" x 7/8"	Type 27	50	Each	65100
6"	10,200	High Speed Cut-Off Wheel 6" x .045" x 7/8"	Type 1	50	Each	66000
6"	10,200	High Speed Cut-Off Wheel 6" x .045" x 7/8"	Type 27	50	Each	66100

MANDREL ADAPTER SET-INCLUDES • ONE 1/4" SCREW WITH ONE MANDREL BODY
• ONE 3/8" SCREW WITH ONE MANDREL BODY

Wheel Diameter	Fits Hole Sizes	Wheel Thickness	Shank Dia.	P/N
2" and 3"	1/4" and 3/8"	Up to 1/4"	1/4"	90000090

CUTFLEX™ FILE SANDING BELTS

Gemtex™ CutFlex™ file sanding belts are an excellent choice for weld removal, finishing and deburring applications involving hard to reach areas with limited access. Our wide range of ceramic, zirconia, aluminum oxide and surface conditioning narrow belts allow the end user to accomplish a broad number of applications on a wide variety of materials.



Ceramic with Top Coat

Zirconia

Aluminum Oxide

Brite prep
SURFACE CONDITIONING

COURSE
— MEDIUM
FINE

3/4" Width

1/2" Width

3/8" Width

GRITS 36-120

Size Range:

- 3/8" x 13"
- 1/2" x 12"
- 1/2" x 18"
- 1/2" x 24"
- 3/4" x 18"
- 3/4" x 20 1/2"

APPLICATIONS:

- light to medium weld removal
- shaping
- blending and contouring
- surface preparation
- surface improvement and finishing **on all metals.**



CutFlex™



CUTFLEX™ FILE SANDING BELTS

Ceramic
Y WEIGHT POLYESTER BACKING

SIZE	PART NUMBER	GRIT
3/8x13	32723836	36
	32723840	40
	32723850	50
	32723860	60
	32723880	80
	32723810	100
	32723812	120
1/2x12	32721136	36
	32721140	40
	32721150	50
	32721160	60
	32721180	80
	33721110	100
	32721112	120
1/2x18	32721236	36
	32721240	40
	32721250	50
	32721260	60
	32721280	80
	32721210	100
	32721212	120

Ceramic (CONTINUED)

SIZE	PART NUMBER	GRIT
1/2x24	32723236	36
	32723240	40
	32723250	50
	32723260	60
	32723280	80
	32723210	100
	32723212	120
3/4x18	32722436	36
	32722440	40
	32722460	60
	32722460	60
	32722450	50
	32722410	100
	32722412	120
3/4x20-1/2	32723436	36
	32723450	50
	32723460	60
	32723460	60
	32723480	80
	32723410	100
	32723412	120

Zirconia
X WEIGHT POLYESTER BACKING

SIZE	PART NUMBER	GRIT
3/8x13	32523836	36
	32523840	40
	32523850	50
	32523860	60
	32523880	80
	32523810	100
	32523812	120
1/2x12	32521136	36
	32521140	40
	32521150	50
	32521160	60
	32511180	80
	32521110	100
	32521112	120
1/2x18	32521236	36
	32521240	40
	32521250	50
	32521260	60
	32521280	80
	32521210	100
	32521212	120

Zirconia (CONTINUED)

SIZE	PART NUMBER	GRIT
1/2x24	32523236	36
	32523240	40
	32523250	50
	32523260	60
	32523280	80
	32523210	100
	32523212	120
3/4x18	32522436	36
	32522440	40
	32522450	50
	32522460	60
	32522480	80
	32522410	100
	32522412	120
3/4x20-1/2	32523436	36
	32523440	40
	32523450	50
	32523460	60
	32523480	80
	32523410	100
	32523412	120



CUTFLEX™ FILE SANDING BELTS

Aluminum Oxide
X WEIGHT POLY/COTTON BACKING

SIZE	PART NUMBER	GRIT
3/8x13 BOX QTY 25	32123836	36
	32123840	40
	32123850	50
	32123860	60
	32123880	80
	32123810	100
	32123812	120
1/2x12 BOX QTY 25	32121136	36
	32121140	40
	32121150	50
	32121160	60
	32121180	80
	32121110	100
	32121112	120
1/2x18 BOX QTY 25	32121236	36
	32121240	40
	32121250	50
	32121260	60
	32121280	80
	32121210	100
	32121212	120

Aluminum Oxide (CONTINUED)

SIZE	PART NUMBER	GRIT
1/2x24 BOX QTY 25	32123236	36
	32123240	40
	32123250	50
	32123260	60
	32123280	80
	32123210	100
	32123212	120
3/4x18 BOX QTY 25	32122436	36
	32122440	40
	32122450	50
	32122460	60
	32122480	80
	32122410	100
	32122412	120
3/4x20-1/2 BOX QTY 25	32123436	36
	32123440	40
	32123450	50
	32123460	60
	32123480	80
	32123410	100
	32123412	120

SURFACE CONDITIONING

SIZE	PART NUMBER	GRIT
3/8x13 BOX QTY 10	25380853	Coarse
	25380903	Med
	25380923	Fine
1/2x12 BOX QTY 10	25390853	Coarse
	25390903	Med
	25390923	Fine
1/2x18 BOX QTY 10	25400853	Coarse
	25400903	Med
	25400923	Fine
1/2x24 BOX QTY 10	25410853	Coarse
	25410903	Med
	25410923	Fine
3/4x18 BOX QTY 10	25430853	Coarse
	25430903	Med
	25430923	Fine
3/4x20-1/2 BOX QTY 10	25440853	Coarse
	25440903	Med
	25440923	Fine



CZ45™ GRIND & FINISH DISC

REVOLUTIONARY ALTERNATIVE TO GRINDING WHEELS

CUTS 3X FASTER THAN CONVENTIONAL RESIN BONDED GRINDING WHEELS

2 IN 1: GRIND & FINISH WITH ONE DISC

FAST, AGGRESSIVE GRINDING ACTION **ON ALL METALS** WITH FINISHING CAPABILITIES OF A SANDING DISC

- CZ45 FORMULA: UNIQUE BLEND OF SG CERAMIC & ZIRCONIA GRAIN
- DESIGNED FOR LIGHT AND HEAVY PRESSURE GRINDING **ON ALL METALS**
- ERGONOMIC VIBRATION FREE PERFORMANCE
- TOUGH SUPER POLYMER BACKING
- LIGHTWEIGHT SAFE DESIGN
- COOL RUNNING ACTION
- UNIQUE FLEXIBILITY
- SAFE HIGH SPEED GRINDING ACTION
- NO BACKUP PAD NECESSARY
- PROVIDES OPTIMAL VALUE WITH LESS DOWN TIME
- MINIMAL DUST EMISSIONS



CZ45™

GRIND & FINISH DISC

Description	Box Qty.	Case Qty.	P/N
4-1/2" CZ45™ Grind and Finish Disc <div style="border: 1px solid black; padding: 2px; display: inline-block;"> RPM 13,300 </div>	25	100	40645200
	10	20	40645210
	5	20	40645205
	1	20	40645201
*OPTIONAL: 5/8"-11 Center Locking Nut for 4-1/2" CZ45 / Short Barrel	1	10	90000065



- THE CZ45 IS DESIGNED FOR RIGHT ANGLE GRINDERS & CAN BE MOUNTED WITH STANDARD LOCKING NUT
- 13,300 RPM RATED



90000065
***OPTIONAL**
 5/8"-11
 SHORT BARREL
 CENTER LOCKING NUT

CUTFLEX™ ALUMINUM OXIDE SPINDLE MOUNT FLAP WHEELS

CLOTH FLAPS CONFORM EVENLY TO WORK SURFACE CONTOURS RESULTING IN FASTER STOCK REMOVAL & BETTER FINISHES

- 1/4" SPINDLE MOUNT
- EASY TO USE & HIGHLY EFFICIENT
- DEBURRING
- FINISHING
- POLISHING
- CLEANING



ALUMINUM OXIDE

SIZE	PART NUMBER	GRIT
3/4" x 3/4"	26115215	40
	26115315	60
	26115415	80
	26115515	120
	26115715	180
	26115815	240
	26115915	320
1" x 5/8"	26115216	40
	26115316	60
	26115416	80
	26115516	120
	26115716	180
	26115816	240
	26115916	320
1" x 1"	26120220	40
	26120320	60
	26120420	80
	26120520	120
	26120720	180
	26120820	240
	26120920	320
1-1/2" x 1/2"	26120210	40
	26120310	60
	25125410	80
	26125510	120
	26125710	180
	26120810	240
	26120910	320

SIZE	PART NUMBER	GRIT
1-1/2" x 1"	26125220	40
	26125320	60
	26125420	80
	25125520	120
	26125720	180
	26125820	240
	26125920	320
2" x 1/2"	26130210	40
	26130310	60
	26130410	80
	26130510	120
	26130710	180
	26130810	240
	26130910	320
2" x 3/4"	26130212	40
	26130312	60
	26130412	80
	26130512	120
	26130712	180
	26130812	240
	26130912	320
2" x 1"	26130220	40
	26130320	60
	26130420	80
	26130520	120
	26130720	180
	26130820	240
	26130920	320

CUTFLEX™ ALUMINUM OXIDE SPINDLE MOUNT FLAP WHEELS

CLOTH FLAPS CONFORM EVENLY TO WORK SURFACE CONTOURS RESULTING IN FASTER STOCK REMOVAL & BETTER FINISHES

- 1/4" SPINDLE MOUNT
- EASY TO USE & HIGHLY EFFICIENT
- DEBURRING
- FINISHING
- POLISHING
- CLEANING



ALUMINUM OXIDE

SIZE	PART NUMBER	GRIT
2" x 1-1/2"	26130222	40
	26130322	60
	26130422	80
	26130522	120
	26130722	180
	26130822	240
	26130922	320
2" x 2"	26130223	40
	26130323	60
	26130423	80
	26130523	120
	26130723	180
	26130823	240
	26130923	320
2-1/2" x 1"	26132220	40
	26132320	60
	26132420	80
	26132520	120
	26132720	180
	26132820	240
	26132920	320
2-1/2" x 1- 1/2"	26132224	40
	26132324	60
	26132424	80
	26132524	120
	26132724	180
	26132824	240
	26132924	320

(CONTINUED)

SIZE	PART NUMBER	GRIT
3" x 1/2"	26135210	40
	26135310	60
	26135410	80
	26135510	120
	26135710	180
	26135810	240
	26135910	320
3" x 1"	26135220	40
	26135320	60
	26135420	80
	26135520	120
	26135720	180
	26135820	240
	26135920	320
3" x 1- 1/2"	26135226	40
	26135326	60
	26135426	80
	26135526	120
	26135726	180
	26135826	240
	26135926	320
3" x 2"	26135230	40
	26135330	60
	26135430	80
	26135530	120
	26135730	180
	26135830	240
	26135930	320

CUTFLEX™ SANDSCREEN



Sandscreen Plumbers Roll

Sandscreen Jumbo Roll



Sandscreen Cut Sheets



Sandscreen Drywall Sheets

Type/Grit	60	80	100	120	150	180	220	320
Plumbers Roll 1-1/2" x 25 yds.		43145		45039		45050		
Cut Sheets 9" x 11"	41108	41081	41100	41120	41150	41181		
Drywall Sheets 4-3/8" x 11"		40080	40100	40120	40150	40180	40220	
Drywall Sheets 3-5/16" x 11"		39080	39100	39120	39150	39180	39220	
Jumbo Roll 36" x 100 yds.	43084	43085	43086	43087	43088	43089	43090	43093

CASE QUANTITIES: PLUMBERS ROLL-1 CUT SHEETS-25 DRYWALL SHEETS-50 JUMBO ROLL-1



Sandscreen Floor Sanding Disc

Type/Grit	60	80	100	120	150	180	220
Floor Sanding Disc 15" Diameter, Case Qty. 10	42089	42098	41991	41992	41993	41994	41995
Floor Sanding Disc 16" Diameter, Case Qty. 10	42090	42099	42003	42004	42055	42000	42046
Floor Sanding Disc 17" Diameter, Case Qty. 10	42091	42100	42044	43179	41133	41134	42043
Floor Sanding Disc 18" Diameter, Case Qty. 10	42092	42143	42006	42104	42023	42183	42039
Floor Sanding Disc 19" Diameter, Case Qty. 10	42093	42144	42045	42011	42007	42184	42193
Floor Sanding Disc 20" Diameter, Case Qty. 10	42094	42145	42012	42066	42199	42185	42194

BACKUP PADS & ACCESSORIES

BACKUP PADS



**SPIRALCOOL™
(RUBBER)**

**POLY AIR-COOL
(PLASTIC)**

**SPANNER
WRENCH**

SPIRALCOOL™ AND POLY AIR-COOL BACKING PADS ARE STOCKED WITH A 5/8" - 11 THREADED HUB

SPIRALCOOL™ & POLY AIR-COOL

Size	RPM	Box Qty.	Case	P/N
4" x 5/8" SPIRALCOOL Backup pad-Medium	12,000	1	1	70040000
4-1/2" x 5/8"-11 SPIRALCOOL Backup pad-Medium	10,000	1	1	70045000
5" x 5/8"-11 SPIRALCOOL Backup pad-Medium	8,500	1	1	70050000
7" x 5/8"-11 SPIRALCOOL Backup pad-Medium	7,000	1	1	70070000
Poly Air-Cool 4" x 5/8" Backup Pad	15,000	1	1	70040009
Poly Air-Cool 4.5" x 5/8"-11 Backup Pad	13,000	1	1	70045009
Poly Air-Cool 5" x 5/8"-11 Backup Pad	11,900	1	1	70050019
Poly Air-Cool 7" x 5/8"-11 Backup Pad	8,600	1	1	70070006
Spanner Wrench				90000045

TRIM-KUT MANDRELS & LOCKING NUT



TRIM-KUT

Size	Description	Box Qty.	Case Qty.	P/N	Size	Description	Box Qty.	Case Qty.	P/N
MANDRELS	1/4" Round	1	10	90000020	MANDRELS	M10 - 1.25	1	10	90000006
	1/4" Hex Premium	1	10	90000021		M10 - 1.5	1	10	90000007
	3/8" - 24	1	10	90000000		M14 - 2.00	1	10	90000008
	7/16" - 20	1	10	90000001		1/2" - 13 UNC	1	10	90000005
	9/16" - 12	1	10	90000002		5/16" - 24F	1	10	90000004
	5/8" - 11	1	10	90000003		5/8"-11 Centre Locking Nut / Short Barrel	1	10	90000065
					LOCKING NUT				

RAPID CHANGE HOLDERS TYPE R ROLL-ON STYLE

Size	Box Qty.	Case Qty.	P/N
1-1/2"	1	10	70015001
2"	1	10	70020003
3"	1	10	70030001
4"	1	10	70040011

RAPID CHANGE HOLDERS TYPE S SCREW-ON STYLE

Size	Box Qty.	Case Qty.	P/N
1-1/2"	1	10	70015003
2"	1	10	70020004
3"	1	10	70030002
4"	1	10	70040013



MANDREL SMALL DIAMETER CUTOFF WHEELS

Wheel Diameter	Fits Hole Sizes	Wheel Thickness	Shank Dia.	P/N
2" and 3"	1/4" and 3/8"	Up to 1/4"	1/4"	90000090




CENTER LOCKING NUTS

Size	Description	Box Qty.	Case Qty.	P/N
CENTER LOCKING NUTS	10 mm x .125 Fine (4 - hole)	1	10	90000031
	10 mm x 1.5 coarse	1	10	90000032
	14 mm x 2.0 (2 - hole)	1	10	90000036
	5/8" - 11 2 - hole / Long Barrel	1	10	90000037

GEMTEX™ PRIVATE LABEL PROGRAM

THE GEMTEX-TEAM WILL DESIGN LABELS WITH YOUR CORPORATE LOGO AND BRANDING IDENTIFICATION. OUR PRIVATE LABEL PACKAGING CAN ACCOMODATE ANY PRODUCT SPECIFICATION AND ORDER QUANTITY.

PRODUCT LABELS BOX LABELS SHRINK WRAP CLAMSHELL CARDED

<p>PRODUCT LABELS</p>	<p>TRIM-KUT™   FLAP DISCS</p>
<p>BOX LABELS</p>	<p> </p>
<p>SHRINK WRAP</p>	<p></p>
<p>CLAMSHELL</p>	<p> </p>
<p>CARDED</p>	<p>   </p>



ADVANTAGE

GEMTEX™ ADVANTAGE

These products are unique to Gemtex™ Abrasives and available nowhere else.

They represent the Gemtex™ Advantage. Founded in 1975, we have long been a stable, professionally managed and forward-thinking organization. Partnering with Gemtex™ means you can trust us to manufacture and supply reliable products for your applications, but also trust us in finding the right way to meet your unique abrasives needs.



CZ45™ Grinding Discs

Revolutionary Alternative to Grinding Wheels

2 in 1: Grind and finish with one disc.

Fast, aggressive grinding action **ON ALL METALS**

- Unique blend of SG Ceramic and Zirconia grain
- Provides faster weld removal than grinding wheels
- Designed for light to heavy pressure grinding requirements
- Ergonomic Vibration Free Performance
- Tough Super Copolymer Backing
- Lightweight Safe Design
- Cool Running Action
- Unique Flexibility
- Safe High Speed Grinding Action
- No Backup Pad Needed
- Minimal dust emissions
- Provides optimum value with less down time



Mini Grind R™ uses a Type R plastic roll on lock design as its base. Grain is fused directly to a tough polymer backing. Not paper, not cloth, not even fibre, but plastic. This one piece design prevents the risk of detaching from the holder, while the polymer promotes cool efficient grinding. Mini Grind R™ Discs out perform conventional 2 and 3 ply cloth discs. All Gemtex™ Mini Grind R™ discs are powerful, versatile, flexible, safe, and economical. They are designed for use with a holder of the same size and lock system.



TRIM-KUT™

Trim-Kut™ is a revolutionary abrasive disc designed to grind and finish a wide variety of materials faster and cooler than any other abrasive disc available today. Trim-Kut™ is readily trimmable by reducing the disc diameter and renewing the cutting surface. The patented process of fusing premium abrasive grains to a durable polymer backing results in a highly versatile grinding tool that requires no backing pad. These durable discs can be used for grinding or sanding. When the outside edge is loaded to the point where it is not grinding effectively, trim it off.

QUICKLOCK™ SPINNER™ DISC

COATED ABRASIVE DISCS

TYPE S METAL SCREW-ON LOCKING STYLE

This new attachment option can be applied to any resin fibre or surface conditioning disc with a 7/8" arbor. The 5/8"-11 Type "S" threaded lock, on the backside of the disc, provides the operator with the ability to do flat grinding which eliminates the possibility of scratching the work piece. The 5/8"-11 threaded lock allows the disc to spin on and off the spindle, without a locking nut or wrench.

NONWOVEN DISCS

SURFACE CONDITIONING MATERIAL

Our high performance products are manufactured from a tight non-woven fibre web with a woven backing and impregnated with a specially processed mineral grain. They are ideal for deburring, blending coarse abrasive scratches, removing rust, corrosion, oxides, paint, adhesives and gaskets. They provide a fast initial cut and high rate of productivity. They are tough and long lasting. These discs are also available with Hook & Loop fastening systems.





APPLICATIONS CHART

Products & MATERIAL	Stainless Steel, Titanium, & Super Alloys	Mild Carbon Steel, Ferrous Metals, & Cast Iron	Brass, Bronze, Aluminum & (non-ferrous metals)	Wood & Sheetrock (Drywall)	Concrete, Stone, Granite, Marble, & Ceramic Tile	Fiberglass & Composites	Hardwood Flooring & Concrete Flooring	Rust Removal, Paint Removal, Mild Scale Removal, Paint Prep, Fine Deburring
Applications								
Flap Discs (PREMIUM) (GENERAL PURPOSE)	PAGES 2-9	PAGES 2-9	PAGES 2-9					
Aluminum Oxide (PREMIUM) (GENERAL PURPOSE)		PAGES 14,20,23,27 42,48,50,51	PAGES 14,20,23,27 42,48,50,51	PAGES 14,20,23,27 42,48,50,51				
GEM Supreme CERAMIC/ZIRCONIA (PREMIUM)	PAGES 13, 19, 27, 41	PAGES 13, 19, 27, 41						
PMD CERAMIC (GENERAL PURPOSE)	PAGES 11, 17, 25, 39	PAGES 11, 17, 25, 39						
PMD Supreme CERAMIC (PREMIUM)	PAGES 11, 17, 25, 39							
Silicon Carbide (PREMIUM)					PAGES 15, 20, 27, 42	PAGES 15, 20, 27, 42		
SMD (Soft Metal Disc) (PREMIUM)			PAGES 13, 19, 27, 41			PAGES 15, 19, 27, 41		
BritePrep™ Strip Away (PREMIUM)								PAGES 34-37
Non-Woven Hand Pads SCUFF DISCS	PAGE 33	PAGE 33	PAGE 33					PAGES 33
Zirconia (GENERAL PURPOSE)	PAGES 3,4,8,9,12 18,23,26,40,47	PAGES 3,4,8,9,12 18,23,26,40,47						
ZEE Supreme 100% ZIRCONIA (PREMIUM)	PAGES 12,18, 26, 40	PAGES 12,18, 26, 40						
Surface Conditioning	PAGES 29-32,43,48	PAGES 29-32,43,48	PAGES 29-32,43,48					PAGES 29-32,43,48
Sandscreen				PAGES 52			PAGES 52	
Floor Maintenance Products							PAGES 52	
Flap Wheels (GENERAL PURPOSE)	PAGES 50 & 51	PAGES 50 & 51	PAGES 50 & 51					PAGES 50 & 51
Belts (PREMIUM)	PAGES 46,47, 48	PAGES 46,47, 48	PAGES 46,47, 48					PAGES 46,47, 48
Cutoff & Grinding Wheels (GENERAL PURPOSE)	PAGE 45	PAGE 45	PAGE 45			PAGE 45		
CZ45	PAGE 49	PAGE 49	PAGE 49			PAGE 49		

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22754	32	41995	52	53032	35	55030	35	56105	35	64100	45	20240300	14	20390500	15	20570400	12	20850500	11
23811	33	42000	52	53033	35	55031	35	56209	37	65000	45	20240400	14	20390600	15	20570500	12	20850600	11
23812	33	42004	52	53034	35	55032	35	56210	37	65100	45	20240500	14	20390700	15	20570600	12	20850700	11
23813	33	42090	52	53035	35	55033	35	56211	37	66000	45	20240600	14	20390800	15	20570700	12	20850800	11
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23815	33	42004	52	53037	35	55035	35	56864T	36	70143	32	20240800	14	20440200	12	20590100	12	20870200	11
23816	33	42004	52	53038	35	55036	35	56864T	36	110551	33	20245100	14	20440300	12	20590200	12	20870300	11
23819	33	42006	52	53038	35	55037	35	56865T	36	110651	33	20245200	14	20440400	12	20590300	12	20870400	11
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28833	33	42043	52	53045	35	55045	35	58096	33	123802	32	20250100	14	20445300	12	20640200	13	20890300	11
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34467	33	42066	52	53054	35	55055	35	59023	35	193802	32	20250600	14	20445800	12	20640700	13	20890800	11
34468	33	42089	52	53055	35	55056	35	59024	35	195901	32	20250700	14	20445900	12	20640800	13	20940100	11
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21220705	20	21340310	20	21615305	19	21820510	17	22090700	13	23530300	26	24145810	42	24645600	41	25130804	30
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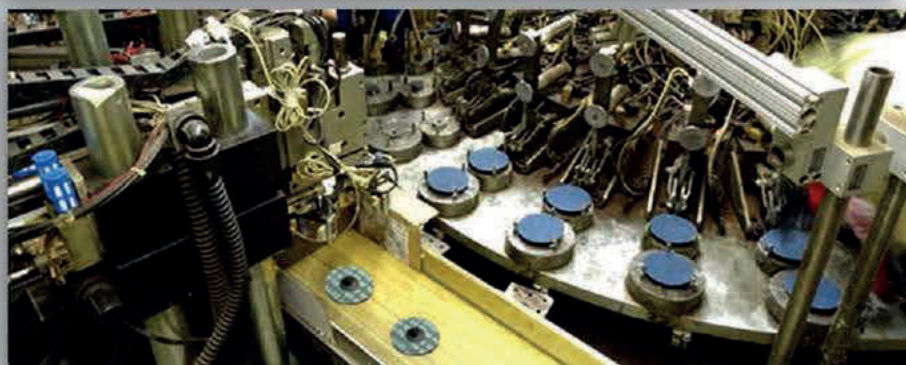
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