

ATTENTION!



Instructions for attaching EX2404SC Side Cabinet to 72" Professional Roller Cabinet and Hutch (or Top Chest)

TOP CHEST or HUTCH MUST BE INSTALLED BEFORE ATTACHING SIDE CABINET

Parts needed for installation:

4 16mm 1-1/4" Bolts and Washers



1 Support Bracket

**Tools Required for Installation:
16mm socket and ratchet**

8 16mm 7/8" Bolts



**To ensure safety during installation,
the size and weight of the Side
Cabinet require
a minimum of 2-3 people to install**



LOCK ALL CASTERS on Roller Cabinet BEFORE beginning Side Cabinet installation!

Installing the Side Cabinet Support Bracket and Side Cabinet:

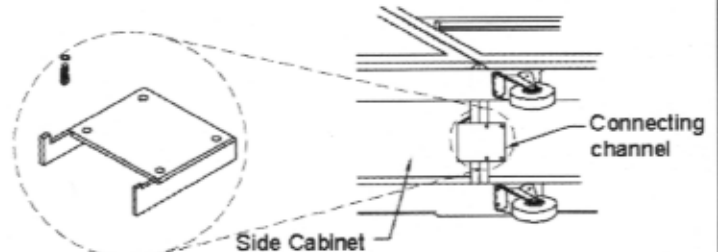
1. Position the support bracket under the roller cabinet as shown in Diagram A.
2. Place washer on each of (4) 16mm 1/1/4" bolts. Hand tighten (4) bolts attaching Support Bracket to **BOTTOM** of Roller Cabinet- Do Not completely tighten to allow room for proper positioning of side cabinet.
3. Lift side cabinet onto support bracket. Open Side Cabinet door and position holes on inside wall of Side Cabinet to line up with holes of Roller Cabinet and Top Cabinet. See Diagram B.

Continue to support Side Cabinet until all bolts are securely tightened.

4. Use (8) 16mm 7/8" Bolts to attach Side Cabinet to Top Cabinet and Roller Cabinet. Insert bolts going from the inside of the Side Cabinet through the sides of the other cabinets. Hand tighten all bolts.
5. Once all bolts are in place, use 16mm socket and ratchet to securely tighten (8) bolts from side of Side Cabinet to other cabinets and all (4) bolts holding the Support Bracket to bottom of Roller Cabinet.

Position the connecting channels on the bottom of the cabinet and attach with the bolts provided.

A.



B.

Simply position the locker over the holes on the combo (not included in the product) and attach with the M10x16 Hex Bolt 8 pcs provided. Tighten securely.

