Materia	Material application Optimal O Good O Possible														LEUROBOOR	
	Material	Plastics GRP/ CRP	Brass, Copper, Tin	Grey cast iron	Steel					Stainless steel		Aluminium		Exotic mate- rials*	Rails	
Oil					< 500N	< 750N	< 900N	< 1,100N	< 1,400N	< 900N	≤ 900N	< 10% Si	≤ 10% Si			
IBO.10	8	0	0	0	•	•	•	•	٠	0	0	0	0	0	0	
IBO.P911		0	0	0	•	٠	•	•	•	0	0	0	0	0	0	
IBO.20	- 6	0		٠	0	0	0	0	0	•	•					
IBO.50	6	0	٠	0	0	0	0	0	0	0	0		•	0	0	
IBO.60	6	0	0	0	•	•	•	٠	•	0	0	0	0	0	0	
MV.4	6	0	0	0	٠	۲	•	•	•	0	0	0	0	0	0	
IBO.30	Cetter	0	0	0	•	٠	•	•	•	0	0	0	0	0	0	
IBP.70	1am			٠	۲	٠	٠	۲	•	•	۲			٠	٠	

This overview only offers an indication of use. Further information on lubrication and material behaviour on request. Always try the chosen cutting lubricant on a test piece first.

* Inconnell, Nimonic, HARDOX and Hastelloy

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