MANUAL

DEWALT®

DCF680, DCF682
8V Max* Cordless Gyroscopic Screwdriver/ Tournevis gyroscopique sans fil de 8 V max*/Atornillador

Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.

⚠ ***DANGER:*** *Indicates an imminently hazardous situation which, if not avoided,* ***will*** *result in* ***death or serious injury****.*

⚠ ***WARNING:*** *Indicates a potentially hazardous situation which, if not avoided,* ***could*** *result in* ***death or serious injury****.*

⚠ ***CAUTION:*** *Indicates a potentially hazardous situation which, if not avoided,* ***may*** *result in* ***minor or moderate injury****.*

NOTICE: *Indicates a practice* ***not related to personal injury*** *which, if not avoided,* ***may*** *result in* ***property damage****.*

WARNING: *To reduce the risk of injury, read the instruction manual.*

General Power Tool Safety Warnings

WARNING! Read all safety warnings and all instructions. *Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.*

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) WORK AREA SAFETY

a) ***Keep work area clean and well lit.*** *Cluttered or dark areas invite accidents.*

b) ***Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.*** *Power tools create sparks which may ignite the dust or fumes.*

c) ***Keep children and bystanders away while operating a power tool.*** *Distractions can cause you to lose control.*

2) ELECTRICAL SAFETY

a) ***Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.*** *Unmodified plugs and matching outlets will reduce risk of electric shock.*

b) ***Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.*** *There is an increased risk of electric shock if your body is earthed or grounded.*

c) ***Do not expose power tools to rain or wet conditions.*** *Water entering a power tool will increase the risk of electric shock.*

d) ***Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.*** *Damaged or entangled cords increase the risk of electric shock.*

e) ***When operating a power tool outdoors, use an extension cord suitable for outdoor use.*** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*

f) ***If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.*** *Use of a GFCI reduces the risk of electric shock.*

3) PERSONAL SAFETY

a) ***Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.*** *A moment of inattention while operating power tools may result in serious personal injury.*

b) ***Use personal protective equipment. Always wear eye protection.*** *Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.*

c) ***Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/ or battery pack, picking up or carrying the tool.*** *Carrying power tools with your finger on the switch or energizing power tools that have the switch on invites accidents.*

d) ***Remove any adjusting key or wrench before turning the power tool on.*** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*

e) ***Do not overreach. Keep proper footing and balance at all times.*** *This enables better control of the power tool in unexpected situations.*

f) ***Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts.*** *Loose clothes, jewelry or long hair can be caught in moving parts.*

g) ***If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.*** *Use of dust collection can reduce dust-related hazards.*

4) POWER TOOL USE AND CARE

a) ***Do not force the power tool. Use the correct power tool for your application.*** *The correct power tool will do the job better and safer at the rate for which it was designed.*

b) ***Do not use the power tool if the switch does not turn it on and off.*** *Any power tool that cannot be controlled with the switch is dangerous and must be repaired.*

c) ***Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.*** *Such preventive safety measures reduce the risk of starting the power tool accidentally.*

d) ***Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.*** *Power tools are dangerous in the hands of untrained users.*

e) ***Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.*** *Many accidents are caused by poorly maintained power tools.*

f) ***Keep cutting tools sharp and clean.*** *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*

g) ***Use the power tool, accessories and tool bits, etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.*** *Use of the power tool for operations different from those intended could result in a hazardous situation.*

5) BATTERY TOOL USE AND CARE

a) ***Recharge only with the charger specified by the manufacturer.*** *A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.*

b) ***Use power tools only with specifically designated battery packs.*** *Use of any other battery packs may create a risk of injury and fire.*

c) ***When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws, or other small metal objects, that can make a connection from one terminal to another.*** *Shorting the battery terminals together may cause burns or a fire.*

d) ***Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.*** *Liquid ejected from the battery may cause irritation or burns.*

6) SERVICE

a) ***Have your power tool serviced by a qualified repair person using only identical replacement parts.*** *This will ensure that the safety of the power tool is maintained.*

Additional Safety Rules for Screwdriver

- ***Hold power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.*** *Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.*
- ***Use clamps or another practical way to secure and support the workpiece to a stable platform.*** *Holding the work by hand or against your body leaves it unstable and may lead to loss of control.*
- ***Air vents often cover moving parts and should be avoided.*** *Loose clothes, jewelry or long hair can be caught in moving parts.*

⚠***WARNING: ALWAYS*** *use safety glasses. Everyday eyeglasses are NOT safety glasses. Also use face or dust mask if cutting operation is dusty. ALWAYS WEAR CERTIFIED SAFETY EQUIPMENT:*

- *ANSI Z87.1 eye protection (CAN/CSA Z94.3),*
- *ANSI S12.6 (S3.19) hearing protection,*
- *NIOSH/OSHA/MSHA respiratory protection.*

⚠***WARNING:*** *Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:*

- *lead from lead-based paints,*
- *crystalline silica from bricks and cement and other masonry products, and*
- *arsenic and chromium from chemically-treated lumber.*

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

- ***Avoid prolonged contact with dust from power sanding, sawing, grinding, drilling, and other construction activities. Wear protective clothing and wash exposed areas with soap and water.*** *Allowing dust to get into your mouth, eyes, or lay on the skin may promote absorption of harmful chemicals.*

⚠ ***WARNING:*** *Use of this tool can generate and/or disperse dust, which may cause serious and permanent respiratory or other injury. Always use NIOSH/OSHA approved respiratory protection appropriate for the dust exposure. Direct particles away from face and body.*

⚠ ***CAUTION: When not in use, place tool on its side on a stable surface where it will not cause a tripping or falling hazard.***

⚠ ***WARNING:*** *To reduce the risk of injury do not carry this tool in your pocket.*

Some tools with large battery packs will stand upright on the battery pack but may be easily knocked over.

- *The label on your tool may include the following symbols. The symbols and their definitions are as follows:*

V	*volts*	*A*	*amperes*
Hz	*hertz*	*W*	*watts*
min	*minutes*	∼ *or AC*	*alternating current*
⎓ *or DC*	*direct current*	≂ *or AC/DC*	*alternating or direct current*
⏚	*Class I Construction (grounded)*	n_o	*no load speed*
⧈	*Class II Construction (double insulated)*	*n*	*rated speed*
…/min	*per minute*	⏚	*earthing terminal*
BPM	*beats per minute*	⚠	*safety alert symbol*
IPM	*impacts per minute*		
RPM	*revolutions per minute*		
sfpm	*surface feet per minute*		
SPM	*strokes per minute*		

Important Safety Instructions for All Battery Packs

When ordering replacement battery packs, be sure to include the catalog number and voltage. Consult the chart at the end of this manual for compatibility of chargers and battery packs.

The battery pack is not fully charged out of the carton. Before using the battery pack and charger, read the safety instructions below and then follow charging procedures outlined.

READ ALL INSTRUCTIONS

- ***Do not charge or use the battery pack in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.*** *Inserting or removing the battery pack from the charger may ignite the dust or fumes.*
- ***NEVER force the battery pack into the charger. DO NOT modify the battery pack in any way to fit into a non-compatible charger as battery pack may rupture causing serious personal injury.*** *Consult the chart at the end of this manual for compatibility of batteries and chargers.*
- *Charge the battery packs only in designated DEWALT chargers.*
- ***DO NOT*** *splash or immerse in water or other liquids.*
- ***Do not store or use the tool and battery pack in locations where the temperature may reach or exceed 105 °F (40 °C) (such as outside sheds or metal buildings in summer).*** *For best life store battery packs in a cool, dry location.*

  NOTE: Do not store the battery packs in a tool with the trigger switch locked on. Never tape the trigger switch in the ON position.

⚠ ***WARNING: Fire hazard.*** *Never attempt to open the battery pack for any reason. If the battery pack case is cracked or damaged, do*

not insert into the charger. Do not crush, drop or damage the battery pack. Do not use a battery pack or charger that has received a sharp blow, been dropped, run over or damaged in any way (e.g., pierced with a nail, hit with a hammer, stepped on). Damaged battery packs should be returned to the service center for recycling.

NOTE: Battery storage and carrying caps are provided for use whenever the battery is out of the tool or charger. Remove cap before placing battery in charger or tool.

⚠***WARNING: Fire hazard. Do not store or carry the battery pack so that metal objects can contact exposed battery terminals.*** *For example, do not place the battery pack in aprons, pockets, tool boxes, product kit boxes, drawers, etc., with loose nails, screws, keys, etc.* ***Transporting batteries can possibly cause fires if the battery terminals inadvertently come in contact with conductive materials such as keys, coins, hand tools and the like.*** *The US Department of Transportation Hazardous Material Regulations (HMR) actually prohibit transporting batteries in commerce or on airplanes (e.g., packed in suitcases and carry-on luggage) UNLESS they are properly protected from short circuits. So when transporting individual battery packs, make sure that the battery terminals are protected and well insulated from materials that could contact them and cause a short circuit.*

SPECIFIC SAFETY INSTRUCTIONS FOR LITHIUM ION (Li-Ion)

- ***Do not incinerate the battery pack even if it is severely damaged or is completely worn out.*** *The battery pack can explode in a fire. Toxic fumes and materials are created when lithium ion battery packs are burned.*
- ***If battery contents come into contact with the skin, immediately wash area with mild soap and water.*** *If battery liquid gets into the eye, rinse water over the open eye for 15 minutes or until irritation ceases. If medical attention is needed, the battery electrolyte is composed of a mixture of liquid organic carbonates and lithium salts.*
- ***Contents of opened battery cells may cause respiratory irritation.*** *Provide fresh air. If symptoms persist, seek medical attention.*

⚠***WARNING:*** *Burn hazard. Battery liquid may be flammable if exposed to spark or flame.*

The RBRC™ Seal

The RBRC™ (Rechargeable Battery Recycling Corporation) Seal on the nickel cadmium, nickel metal hydride or lithium ion batteries (or battery packs) indicate that the costs to recycle these batteries (or battery packs) at the end of their useful life have already been paid by DEWALT. In some areas, it is illegal to place spent nickel cadmium, nickel metal hydride or lithium ion batteries in the trash or municipal solid waste stream and the RBRC program provides an environmentally conscious alternative.

RBRC™, in cooperation with DEWALT and other battery users, has established programs in the United States and Canada to facilitate the collection of spent nickel cadmium, nickel metal hydride or lithium ion batteries. Help protect our environment and conserve natural resources by returning the spent nickel cadmium, nickel metal hydride or lithium ion batteries to an authorized DEWALT service center or to your local retailer for recycling. You may also contact your local recycling center for information on where to drop off the spent battery.

RBRC™ is a registered trademark of the *Rechargeable Battery Recycling Corporation.*

Important Safety Instructions for All Battery Chargers

SAVE THESE INSTRUCTIONS: *This manual contains important safety and operating instructions for battery chargers.*

- *Before using the charger, read all instructions and cautionary markings on the charger, battery pack and product using the battery pack.*

⚠***WARNING:*** *Shock hazard. Do not allow any liquid to get inside the charger. Electric shock may result.*

⚠***CAUTION:*** *Burn hazard. To reduce the risk of injury, charge only DEWALT rechargeable battery packs. Other types of batteries may overheat and burst resulting in personal injury and property damage.*

NOTICE: *Under certain conditions, with the charger plugged into the power supply, the charger can be shorted by foreign material. Foreign materials of a conductive nature, such as, but not limited to, grinding dust, metal chips, steel wool, aluminum foil or any buildup of metallic particles should be kept away from the charger cavities. Always unplug the charger from the power supply when there is no battery pack in the cavity. Unplug the charger before attempting to clean.*

- ***DO NOT attempt to charge the battery pack with any chargers other than the ones in this manual.*** *The charger and battery pack are specifically designed to work together.*
- ***These chargers are not intended for any uses other than charging DEWALT rechargeable batteries.*** *Any other uses may result in risk of fire, electric shock or electrocution.*
- ***Do not expose the charger to rain or snow.***
- ***Pull by the plug rather than the cord when disconnecting the charger.*** *This will reduce the risk of damage to the electric plug and cord.*
- ***Make sure that the cord is located so that it will not be stepped on, tripped over or otherwise subjected to damage or stress.***
- ***Do not use an extension cord unless it is absolutely necessary.*** *Use of improper extension cord could result in risk of fire, electric shock or electrocution.*
- ***When operating a charger outdoors, always provide a dry location and use an extension cord suitable for outdoor use.*** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*
- ***An extension cord must have adequate wire size (AWG or American Wire Gauge) for safety.*** *The smaller the gauge number of the wire, the greater the capacity of the cable, that is, 16 gauge has more capacity than 18 gauge. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. When using more than one extension to make up the total length, be sure each individual extension c)ontains at least the minimum wire size. The following table shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gauge. The lower the gauge number, the heavier the cord.*

Minimum Gauge for Cord Sets						
Ampere Rating		**Volts**	**Total Length of Cord in Feet (meters)**			
		120 V	25 (7.6)	50 (15.2)	100 (30.5)	150 (45.7)
		240 V	50 (15.2)	100 (30.5)	200 (61.0)	300 (91.4)
More Than	**Not More Than**	**AWG**				
0	6		18	16	16	14
6	10		18	16	14	12
10	12		16	16	14	12
12	16		14	12	Not Recommended	

- ***Do not place any object on top of the charger or place the charger on a soft surface that might block the ventilation slots and result in excessive internal heat.*** *Place the charger in a position away from any heat source. The charger is ventilated through slots in the top and the bottom of the housing.*
- ***Do not operate the charger with a damaged cord or plug.***
- ***Do not operate the charger if it has received a sharp blow, been dropped or otherwise damaged in any way.*** *Take it to an authorized service center.*
- ***Do not disassemble the charger; take it to an authorized service center when service or repair is required.*** *Incorrect reassembly may result in a risk of electric shock, electrocution or fire.*
- ***Disconnect the charger from the outlet before attempting any cleaning. This will reduce the risk of electric shock.*** *Removing the battery pack will not reduce this risk.*
- ***NEVER*** *attempt to connect 2 chargers together.*
- ***The charger is designed to operate on standard 120V household electrical power. Do not attempt to use it on any other voltage.*** *This does not apply to the vehicular charger.*

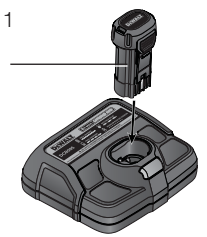
Chargers

Your tool uses a DEWALT charger. Be sure to read all safety instructions before using your charger. Consult the chart at the end of this manual for compatibility of chargers and battery packs.

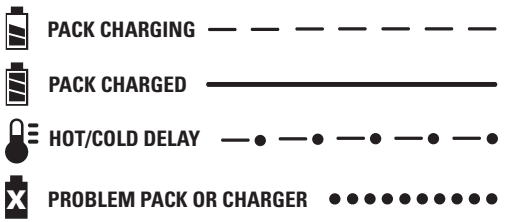
Charging Procedure (Fig. 1)

1. Plug the charger into an appropriate outlet before inserting the battery pack.
2. Insert the battery pack (G) into the charger, as shown in Figure 1, making sure the pack is fully seated in charger. The red (charging) light will blink continuously, indicating that the charging process has started.
3. The completion of charge will be indicated by the red light remaining ON continuously. The pack is fully charged and may be used at this time or left in the charger.

FIG. 1



Indicator Light Operation



Charge Indicators

This charger is designed to detect certain problems that can arise. Problems are indicated by the red light flashing at a fast rate. If this occurs, re-insert the battery pack into the charger. If the problem persists, try a different battery pack to determine if the charger is working properly. If the new pack charges correctly, then the original pack is defective and should be returned to a service center or other collection site for recycling. If the new battery pack elicits the same trouble indication as the original, have the charger and the battery pack tested at an authorized service center.

HOT/COLD DELAY

This charger has a hot/cold delay feature: when the charger detects a battery that is hot, it automatically starts a delay, suspending charging until the battery has cooled. After the battery has cooled, the charger

automatically switches to the pack charging mode. This feature ensures maximum battery life. The red light flashes long, then short while in the hot/cold delay mode.

LEAVING THE BATTERY PACK IN THE CHARGER

The charger and battery pack can be left connected with the charge indicator showing Pack Charged.

WEAK BATTERY PACKS: Weak batteries will continue to function but should not be expected to perform as much work.

FAULTY BATTERY PACKS: This charger will not charge a faulty battery pack. The charger will indicate faulty battery pack by refusing to light or by displaying problem pack or charger.

NOTE: This could also mean a problem with a charger.

Important Charging Notes

1. Longest life and best performance can be obtained if the battery pack is charged when the air temperature is between 65 °F and 75 °F (18–24 °C). DO NOT charge the battery pack in air temperature below +40 °F (+4.5 °C), or above +105 °F (+40.5 °C). This is important and will prevent serious damage to the battery pack.
2. The charger and battery pack may become warm to touch while charging. This is a normal condition, and does not indicate a problem. To facilitate the cooling of the battery pack after use, avoid placing the charger or battery pack in a warm environment such as in a metal shed, or an uninsulated trailer.
3. If the battery pack does not charge properly:
   a. Check operation of receptacle by plugging in a lamp or other appliance;
   b. Check to see if receptacle is connected to a light switch which turns power off when you turn out the lights;
   c. Move charger and battery pack to a location where the surrounding air temperature is approximately 65 °F–75 °F (18–24 °C);
   d. If charging problems persist, take the tool, battery pack and charger to your local service center.
4. The battery pack should be recharged when it fails to produce sufficient power on jobs which were easily done previously. DO NOT CONTINUE to use under these conditions. Follow the charging procedure. You may also charge a partially used pack whenever you desire with no adverse affect on the battery pack.
5. Foreign materials of a conductive nature such as, but not limited to, grinding dust, metal chips, steel wool, aluminum foil, or any buildup of metallic particles should be kept away from charger cavities. Always unplug the charger from the power supply when there is no battery pack in the cavity. Unplug charger before attempting to clean.
6. Do not freeze or immerse charger in water or any other liquid.

⚠ ***WARNING:*** *Shock hazard. Don't allow any liquid to get inside charger. Electric shock may result.*

⚠ ***CAUTION:*** *Never attempt to open the battery pack for any reason. If the plastic housing of the battery pack breaks or cracks, return to a service center for recycling.*

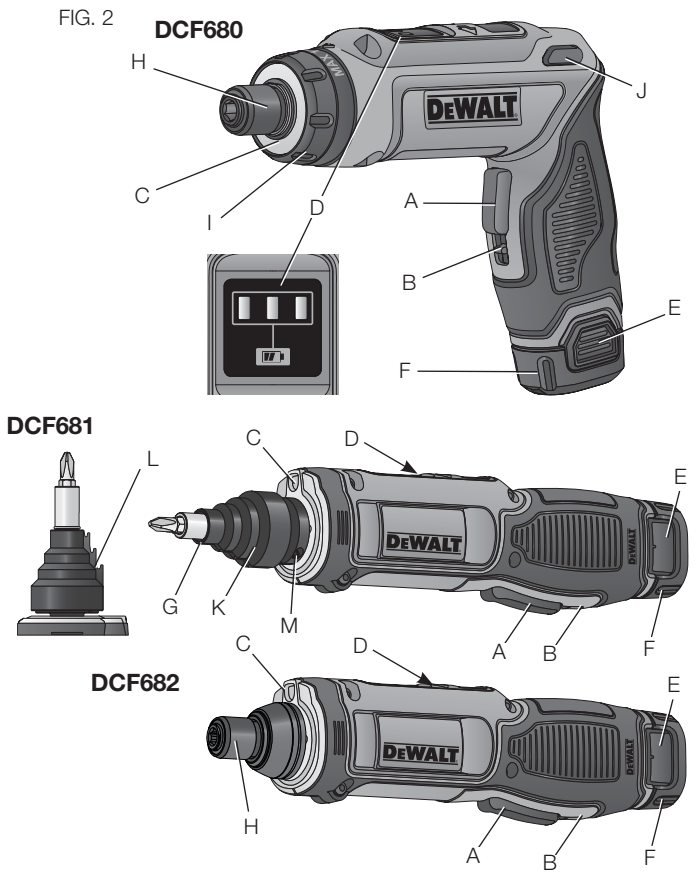
Storage Recommendations

1. The best storage place is one that is cool and dry, away from direct sunlight and excess heat or cold.
2. For long storage, it is recommended to store a fully charged battery pack in a cool dry place out of the charger for optimal results.

NOTE: Battery packs should not be stored completely depleted of charge. The battery pack will need to be recharged before use.

SAVE THESE INSTRUCTIONS FOR FUTURE USE

FIG. 2



Components (Fig. 2)

⚠***WARNING:*** *Never modify the power tool or any part of it. Damage or personal injury could result.*

A. Motion control activation trigger
B. Lock-off switch
C. LED worklight
D. Battery fuel gauge
E. Battery release button
F. Battery pack
G. Magnetic bit holder (DCF681 Only)
H. Quick release Chuck (DCF680, DCF682)
I. Torque adjustment collar (DCF680 Only)
J. Release button (DCF680 Only)
K. Cone (DCF681 Only)
L. Cutter (DCF681 Only)
M. Set screw (DCF681 Only)

INTENDED USE

The DCF680 and DCF682 are designed for professional fastening applications

The DCF681 is designed for professional fastening and deburring applications.

DO NOT use under wet conditions or in presence of flammable liquids or gases.

This cordless screwdriver is a professional power tool. **DO NOT** let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

ADJUSTMENTS

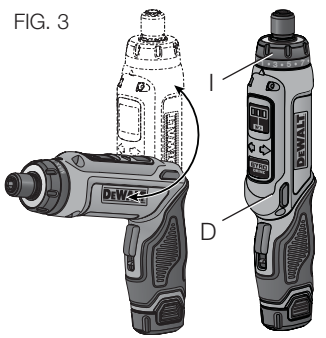
⚠***WARNING: To reduce the risk of serious personal injury, turn tool off and remove the battery pack before making any adjustments or removing/installing attachments or accessories.*** *An accidental start-up can cause injury.*

Two-Position Screwdriver (Fig. 3)

DCF680

To convert the tool to an angled screwdriver push on the release button (D) and rotate the top portion of the tool as shown.

FIG. 3



Torque Adjustment Collar (Fig. 3)

DCF680

The torque adjustment collar (I) is marked with numbers and a 'MAX' symbol. The higher the number on the collar, the higher the torque. To lock the clutch for fastening operations, move to the 'MAX' position. Failure to do this will allow the clutch to slip while attempting to fasten.

Quick Release Chuck (Fig. 2)

DCF680, DCF682

NOTE: The chuck accepts 1/4" (6.4 mm) hex accessories only.

To install a bit, insert the bit into the chuck until the clip locks it in place.

To remove a bit, pull the chuck (H) forward. Remove the bit and release the chuck.

Magnetic Bit Holder (Fig. 2)

DCF681

NOTE: The holder accepts 1/4" (6.4 mm) hex accessories only.

To install a bit, insert the bit into the holder until the magnet holds it in place.

To remove a bit, pull it out of the holder.

OPERATION

⚠***WARNING: To reduce the risk of serious personal injury, turn tool off and remove the battery pack before making any adjustments or removing/installing attachments or accessories.*** *An accidental start-up can cause injury.*

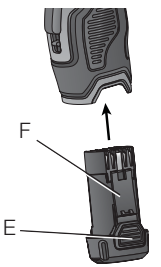
⚠***CAUTION:*** *To avoid accidental activation during transport or storage, put the lock-off switch (Fig. 2, B) in the up, locked-off position.*

NOTICE: *Do not use screwdriver as a pry bar.*

Installing and Removing the Battery Pack (Fig. 4)

NOTE: For best results, make sure your battery pack is fully charged.

FIG. 4



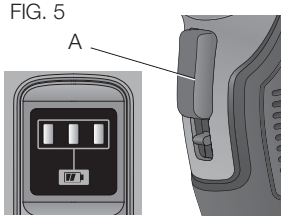
To install the battery pack (F) into the tool handle, align the battery pack with the recess in the tool's handle and slide it into the handle until the battery pack is firmly seated in the tool and ensure that it does not disengage.

To remove the battery pack from the tool, press the release button (E) and firmly pull the battery pack out of the tool handle. Insert it into the charger as described in the charger section of this manual.

BATTERY FUEL GAUGE (FIG. 5)

The DEWALT cordless screwdriver has a fuel gauge which consists of three green LED lights that indicate the level of charge remaining in the battery pack.

FIG. 5



To actuate the fuel gauge, press and hold the motion control activation trigger (A). A combination of the three green LED lights will illuminate designating the level of charge left.

When the level of charge in the battery is below the usable limit, the fuel gauge will not illuminate and the battery will need to be recharged. **NOTE:** The fuel gauge is only an indication of the charge left on the battery pack. It does not indicate tool functionality and is subject to variation based on product components, temperature and end-user application.

To Operate

Your screwdriver uses gyroscopic technology to sense your hand motion. To operate, press in the motion control activation trigger and turn your hand in the direction that you want the screwdriver to operate.

SETTING INITIAL STARTING POINT

1. Grasp the screwdriver as shown in Figure 6.
2. Press and hold in the motion control activation trigger.
3. When the LED illuminates the tool is ready for use.
4. To reset initial starting point first release the motion control activation trigger. Move tool to new position, then press and hold in the motion control activation trigger.

OPERATING IN FORWARD DIRECTION

1. Grasp the screwdriver as shown in Figure 6.
2. Engage head of fastener with screwdriver accessory on work piece. Follow instructions for setting initial starting point.
3. Rotate your hand to the right and the screwdriver will activate in the forward direction.

OPERATING IN REVERSE DIRECTION

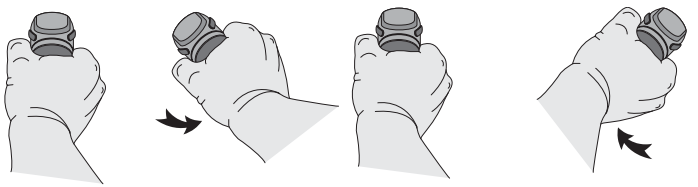
1. Grasp the screwdriver as shown in Figure 6.
2. Engage head of fastener with screwdriver accessory on work piece. Follow instructions for setting initial starting point.
3. Rotate your hand to the left and the screwdriver will activate in the reverse direction.

To turn the tool off, release the motion control activation trigger.

VARIABLE SPEED

- The spindle speed is dependent upon the speed that you rotate your hand.
- The slower you rotate your hand, the slower the screwdriver turns.
- The faster you rotate your hand, the faster the screwdriver turns.
- If you wish to increase the spindle speed, rotate your hand further in the same direction.
- If you wish to decrease the spindle speed, rotate your hand back towards the initial starting point.

FIG. 6



Operation as a Screwdriver

DCF680, DCF682

Insert the appropriate hex shank bit into the chuck (H). Refer to ***To Operate*** for instructions. To determine the proper position of the torque adjustment collar (DCF680 only) make a few practice runs in scrap or unseen areas.

DCF681

Insert the appropriate hex shank bit into the magnetic bit holder (G). Refer to ***To Operate*** for instructions.

Operation as a Deburring Tool (Fig. 2, 7)

DCF681

⚠***WARNING:*** *Always keep hands and clothing away from the cutting area of the tool.*

⚠***WARNING:*** *Only retract the cone by pressing against a pipe end. Do not lock the cone in the retracted position.*

NOTICE: *When deburring it is recommended to leave a hex bit in the magnetic holder. Metal chips and shavings caused by deburring can be picked up by the magnet in the holder.*

1. Activate the tool by the pressing the trigger and rotating the tool in the desired direction.
2. Slowly feed into pipe and press cone against burred pipe end.

NOTE: Tool should be active before engaging with the pipe.

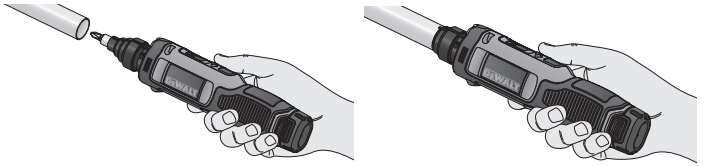
3. With tool activley rotating, firmly depress cone against the pipe, engaging the cutter with pipe end. Allow multiple rotations to fully deburr the pipe end.

⚠***WARNING:*** *Tool can stall, causing a sudden twist. To reduce the risk of injury, always use proper hand position as shown, and always hold securely in anticipation of the tool cutter binding.*

4. Once pipe end is deburred, pull the tool out of pipe and then release the trigger.

⚠***WARNING:*** *Before and after each use, inspect the cone for proper closing. Do not operate the tool if the cone does not move freely and close instantly.*

FIG. 7



MAINTENANCE

⚠***WARNING: To reduce the risk of serious personal injury, turn tool off and remove the battery pack before making any adjustments or removing/installing attachments or accessories.*** *An accidental start-up can cause injury.*

Cleaning

⚠***WARNING:*** *Blow dirt and dust off of tool and cone/cutter area (DCF681) with clean, dry air at least once a week. To minimize the risk of eye injury, always wear ANSI Z87.1 approved eye protection when performing this.*

⚠***WARNING:*** *Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool. These chemicals may weaken the plastic materials used in these parts. Use a cloth dampened only with water and mild soap. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.*

CHARGER CLEANING INSTRUCTIONS

⚠***WARNING:*** *Shock hazard. Disconnect the charger from the AC outlet before cleaning. Dirt and grease may be removed from the exterior of the charger using a cloth or soft non-metallic brush. Do not use water or any cleaning solutions.*

Accessories

⚠***WARNING:*** *Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT recommended accessories should be used with this product.*

Recommended accessories for use with your tool are available at extra cost from your local dealer or authorized service center.

Repairs

The charger and battery pack are not serviceable.

To assure product SAFETY and RELIABILITY, repairs, maintenance and adjustment (including brush inspection and replacement) should be performed by a DEWALT factory service center, a DEWALT authorized service center or other qualified service personnel. Always use identical replacement parts.

When deburring becomes difficult a new cutter may be required.

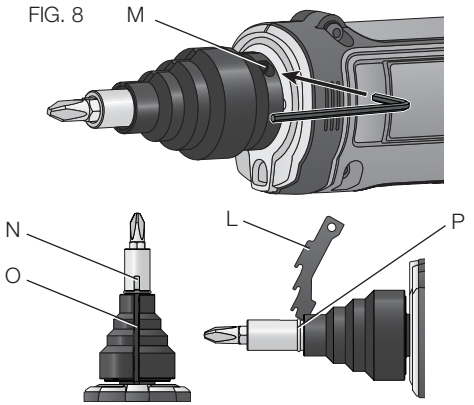
INSTALLING REPLACEMENT CUTTER ACCESSORY DWA2601IR (FIG. 8)

⚠***WARNING: To reduce the risk of serious personal injury, turn tool off and remove the battery pack before making any adjustments or removing/installing attachments or accessories.*** *An accidental start-up can cause injury.*

1. Use a 5/64 hex key to loosen and remove set screw (M).
2. Retract cone and tip cutter up and remove.
3. With the slot (N) in the magnetic bit holder and the slot (O) in the cone aligned, insert new cutter (L) sliding the tip under the round wire ring (P) first. Then seat cutter. When seated correctly the cutter should be flush with cone when in forward position.
4. Replace set screw. Align the tip with the hole in the cutter. Tighten firmly.

⚠***CAUTION:*** *If the set screw is lost or damaged do not replace with anything but an exact replacement part.*

FIG. 8



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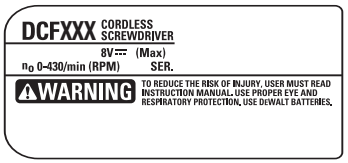
Thank you for your purchase. Register your product now for:

- **WARRANTY SERVICE:** Registering your product will help you obtain more efficient warranty service in case there is a problem with your product.
- **CONFIRMATION OF OWNERSHIP:** In case of an insurance loss, such as fire, flood or theft, your registration of ownership will serve as your proof of purchase.
- **FOR YOUR SAFETY:** Registering your product will allow us to contact you in the unlikely event a safety notification is required under the Federal Consumer Safety Act.



DEWALT Battery and Charger Systems

Chargers/Charge Time (Minutes) – Chargeurs/Durée de charge (Minutes) – Cargadores de baterías/Tiempo de carga (Minutos)

Battery Cat #	Output Voltage	120 Volts																						12 Volts			
		DC011	DC022	DC9000	DC9310	DC9320	DCB095	DCB100	DCB101	DCB102	DCB103	DCB106	DCB107	DCB112	DW911	DW9106	DW9107	DW9108	DW9116	DW9117	DW9118	DW9216	DW9226	DW0246	DCB119	DW0249	DW9109	DC9319
DC9360	36	X	X	45	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
DCB361	36	X	X	45	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
DC9280	28	X	X	60	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
DW0242	24	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	60	X	60	X	X
DCB200	20	X	X	X	X	X	X	X	60	60	60	140	140	90	X	X	X	X	X	X	X	X	X	X	90	X	X	X
DCB201	20	X	X	X	X	X	X	X	30	30	30	70	70	45	X	X	X	X	X	X	X	X	X	X	45	X	X	X
DCB203	20	X	X	X	X	X	X	X	35	35	35	90	90	60	X	X	X	X	X	X	X	X	X	X	60	X	X	X
DCB204	20	X	X	X	X	X	X	X	70	70	70	185	185	120	X	X	X	X	X	X	X	X	X	X	120	X	X	X
DCB207	20	X	X	X	X	X	X	X	30	30	30	60	60	40	X	X	X	X	X	X	X	X	X	X	X	X	X	X
DC9096	18	60	60	X	60	60	X	X	X	X	60	X	X	X	60	X	X	60	60	20	X	60	130	X	X	X	60	60
DC9099	18	45	45	X	45	45	X	X	X	X	45	X	X	X	45	X	X	45	45	15	X	45	95	X	X	X	45	45
DC9180	18	X	X	X	60	60	X	X	X	X	60	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	60
DC9181	18	X	X	X	30	30	X	X	X	X	30	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	30
DW9096	18	60	60	X	60	60	X	X	X	X	60	X	X	X	60	X	X	60	60	20	X	60	130	X	X	X	60	60
DW9098	18	30	30	X	30	30	X	X	X	X	30	X	X	X	30	X	X	30	30	12	X	30	60	X	X	X	30	30
DW9099	18	45	45	X	45	45	X	X	X	X	45	X	X	X	45	X	X	45	45	15	X	45	95	X	X	X	45	45
DC9091	14.4	60	60	X	60	60	X	X	X	X	60	X	X	X	60	90	60	60	60	20	115	60	115	X	X	X	60	60
DC9094	14.4	45	45	X	45	45	X	X	X	X	45	X	X	X	45	60	45	45	45	15	90	45	90	X	X	X	45	45
DW9091	14.4	45	45	X	45	45	X	X	X	X	45	X	X	X	45	60	45	45	45	15	90	45	90	X	X	X	45	45
DW9094	14.4	30	30	X	30	30	X	X	X	X	30	X	X	X	30	45	30	30	30	12	60	30	60	X	X	X	30	30
DCB120	12	X	X	X	X	X	X	40	30	30	30	X	60	45	X	X	X	X	X	X	X	X	X	X	45	X	X	X
DCB127	12	X	X	X	X	X	X	X	35	35	35	X	90	60	X	X	X	X	X	X	X	X	X	X	60	X	X	X
DC9071	12	60	60	X	60	60	X	X	X	X	60	X	X	X	60	90	60	60	60	20	115	60	115	X	X	X	60	60
DW9050	12	X	X	X	X	X	X	X	X	X	X	X	X	X	X	40	X	X	X	X	X	X	X	X	X	X	X	X
DW9071	12	45	45	X	45	45	X	X	X	X	45	X	X	X	45	60	45	45	45	15	90	45	90	X	X	X	45	45
DW9072	12	30	30	X	30	30	X	X	X	X	30	X	X	X	30	45	30	30	30	12	60	30	60	X	X	X	30	30
DW9048	9.6	X	X	X	X	X	X	X	X	X	X	X	X	X	X	40	X	X	X	X	X	X	X	X	X	X	X	X
DW9061	9.6	45	45	X	45	45	X	X	X	X	45	X	X	X	45	60	45	45	45	15	90	45	90	X	X	X	45	45
DW9062	9.6	30	30	X	30	30	X	X	X	X	30	X	X	X	30	45	30	30	30	12	60	30	60	X	X	X	30	30
DCB080	8	X	X	X	X	X	60	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
DW9057	7.2	30	30	X	30	30	X	X	X	X	30	X	X	X	30	45	30	30	30	12	60	30	60	X	X	X	30	30

"X" Indicates that the battery pack is not compatible with that specific charger.

All charge times are approximate. Actual charge time may vary. Read the instruction manual for more specific information.

** Maximum initial battery voltage (measured without a workload) is 8 volts. Nominal voltage is 7.2.*

(JAN14) Part No. N313245 DCF680, DCF681, DCF682