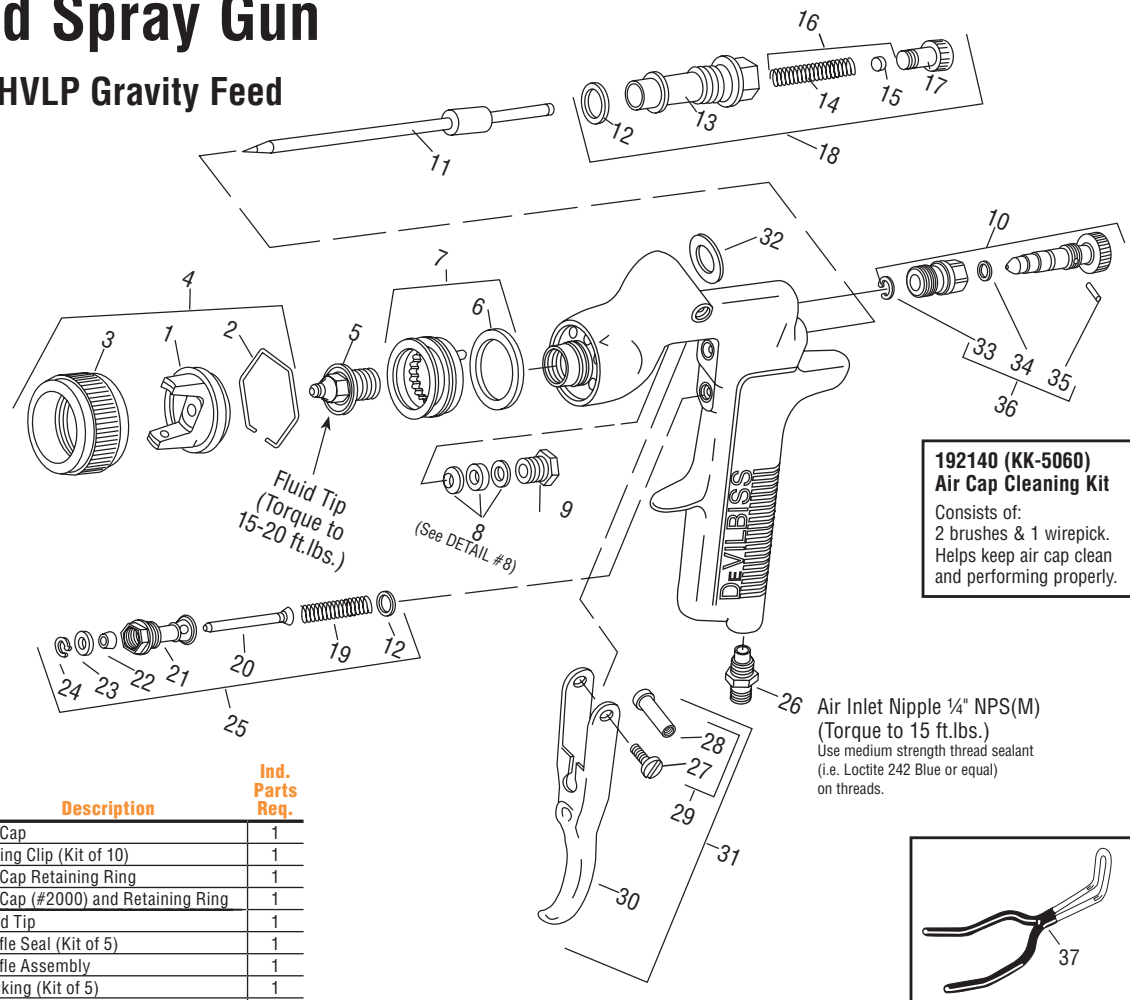
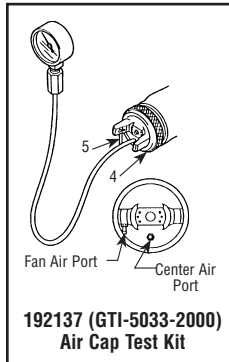




Refer to Service Bulletin: SB-2-168

GTi® Millennium HVLP Gravity Feed Spray Gun

170156 (GTI-620G) HVLP Gravity Feed



Ref. No.	Order No.	Model No.	Description	Ind. Parts Req.
1	—	—	Air Cap	1
2	191972	JGA-156-K10	Spring Clip (Kit of 10)	1
3	192042	GTI-3	Air Cap Retaining Ring	1
4	192136	GTI-407-2000	Air Cap (#2000) and Retaining Ring	1
5	See Chart 1	See Chart 1	Fluid Tip	1
6	192179	GTI-33-K5	Baffle Seal (Kit of 5)	1
7	192178	GTI-425	Baffle Assembly	1
8	192109	JGA-4035-K5	Packing (Kit of 5)	1
9	190893	34411-122-K10	Packing Nut	1
10	192050	GTI-404	Spreader Valve	1
11	192054	GTI-413	Fluid Needle	1
12	190161	JGS-72-K10	Gasket Kit(PTFE)(kit of 10)	2
13	—	—	Body Bushing	1
14	—	—	Fluid Needle Spring	1
15	—	—	Spring Pad	1
16	190894	MBD-19-K10	Spring and Pad (Kit of 10)	1
17	192043	GTI-414	Needle Adjusting Screw	1
18	192139	KK-5059	Bushing, Spring, Pad and Knob Kit	1
19	—	—	Air Valve Spring	1
20	—	—	Air Valve	1
21	—	—	Air Valve Body	1
22	—	—	U Cup Seal	1
23	—	—	Washer	1
24	—	—	Snap Ring	1
25	190780	JGS-449-1	Air Valve Assembly	1
26	190287	P-MB-51	Air Inlet Nipple 1/4" NPS(M)	1
27	—	—	Trigger Stud Screw	1
28	—	—	Trigger Stud	1
29	190889	JGS-478	Stud and Screw Kit	1
30	—	—	Trigger	1
31	191943	JGS-477-1	Trigger Stud, Screw Kit	1
32	192151	KGP-13-K5	Cup Gasket (Kit of 5) Blue	1
33	—	—	Retaining Clip	1
34	—	—	Seal	1
35	—	—	Pin	1
36	192229	GTI-428-K5	Clip, Seal & Pin Kit (5 Each)	1
37	192219	—	Gun Holder, Coated	1
38	192140	KK-5060	Air Cap Cleaning Kit	1

CHART 1

Order No.	Model No.	Fluid Tip		Tip Size I.D.
		in.	mm	
192124	GTI-213-12	.047	1.2	
192134	GTI-213-13	.051	1.3	
192044	GTI-213-14	.055	1.4	
192135	GTI-213-15	.059	1.5	
192045	GTI-213-16	.063	1.6	
192046	GTI-213-18	.070	1.8	
192047	GTI-213-20	.079	2.0	
192132	GTI-213-22	.086	2.2	

• A quantity of necessary parts is included in 192227 Repair Kit (KK-5058-2) for complete gun repair and should be kept on hand for service convenience.

Suffixes: -K5 designates kit of multiple parts. Example: JGA-4035-K5 is a kit of 5 packings.

Setup Information by Paint Brand:
Request Devilbiss paint company recommendation chart or consult your paint supplier specifications for the material being sprayed.

• Gun Repair Kit 192227 (KK-5058-2)

Ref. No.	Description	Qty.
6	Baffle Seal	1
8	Packing	1
12	Gasket Kit	2
14	Fluid Needle Spring	1
15	Spring Pad	1
19	Air Valve Spring	1
20	Air Valve	1
22	U Cup Seal	1
23	Washer	1
24	Snap Ring	1
32	Fluid Cup Gasket	1
33	Retaining Clip	1
34	Seal	1
35	Pin	1