



Collision Repair Equipment and Tools for Premier Body Shops

# We have come a long way together.



Dent Fix Equipment celebrated it's 40th Anniversary in 2019. We have had great partners through out the years and I want to thank each and everyone of you.

From the warehouse that stocks our equipment, to the distributor that works every day going from shop to shop, and finally the shop and technicians that put our tools to work. Thank You, from my crew here at "THE FIX".

Founded in 1979 by my father, Max Spitznagel, with one tool, the DF-1 Spitznagel Stud Welder. The first and original stud welding system from Germany that changed the way technicians repaired dents on steel. The high quality tool set the bar for us on quality and sent us down the road to where we are today. Can you imaging screwing holes into car panels to pull out dents? Well, I talked with a mobile distributor just the other day who had a shop doing just that. We still have our work cut out for us, our mission to help with the collision repair process is still our number one priority. We no longer offer the original stud welder, we now have our "Maxi" DF-505 series. Times have changed and so has Dent Fixing.

It is the work of continual advancement and huge potential of the collision repair industry that drives us every day. We do it with quality tools and the highest customer satisfaction as our foundation. This principle was set by that stud welder 40 years ago.

From day one, we have offered our customers the finest and that trust we hold with you will not diminish in the next 40 years.

All the best.

Erik Spitznagel



### **TABLE OF CONTENTS**



ALUMINUM REPAIR PAGE 04



STEEL REPAIR
PAGE 20



PLASTIC REPAIR
PAGE 40



PAINT LESS DENT REPAIR (PDR)
PAGE 56



MEASUREMENT PAGE 60



SHOP TOOLS & DETAIL PAGE 64

#### **@2020 DENT FIX EQUIPMENT**

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NOTICE: Equipment and tools listed in this catalog are subject to change based on Dent Fix's discretion.



### Simply the BEST

Since 2006 we have been perfecting the most capable aluminum stud welding repair station. This is our most complete unit.

The DF-900DX/E Aluspot Extended includes everything that the Ford Approved Aluspot (DF-900DX) has PLUS Aluminum-Head Hammer Set (DF-AH714), POM Nylon Dolly Set (DF-AB712), two more storage drawers, an in-cabinet electrical

power strip, and a holster on the side of the cabinet to hang the heat gun. The most complete aluminum repair station on the market!

CONSUMABLES - See PG 9

110V

STUD WELDER: 110V HEAT GUN: 110V INLINE REMOVER 90PSI



INCLUDED (DF-900DX/E)



ALUMINUM REPAIR 4

### **ALUSPOT ALUMINUM REPAIR STATION - DXE**



#### **ALUSPOT ALUMINUM REPAIR STATION - DX**

### **Proven Solutions**

Since 2006 AluSpot has been meeting the needs for aluminum panel repair.

The DF-900DX Aluspot Deluxe is the most complete aluminum repair station "from the name you know and trust". FORD APPROVED! Here you have everything you need for aluminum repair, within easy reach in a self-contained system. The

tools lock away so they do not wander the shop or become contaminated with the steel particles floating around the shop.

CONSUMABLES - See PG 9

110V

STUD WELDER: 110V HEAT GUN: 110V INLINE REMOVER 90PSI



INCLUDED (DF-900DX)



ALUMINUM REPAIR 6

### **ALUSPOT ALUMINUM REPAIR STATION - DX**



| 110v | 3 | 220 lbs. |
|------|---|----------|





### Discover Aluspot

Experience the quality of a premium aluminum panel repair station without breaking the bank.



### Mini but Mighty. Any shop can invest in

Any shop can invest in the future and start reparing minor to moderatly damaged aluminum panels.

#### POWER

Aluspot Welder

The DF-900B Mini Aluspot Repair System from Dent Fix Equipment is designed to operate as the main unit or as satellite unit. The Aluspot Mini utilizes some of the same Dent Fix innovations and premier equipment as the larger Aluspot systems but at a fraction of the price. Now any shop can invest in the future and start repairing minor to moderately damaged aluminum panels.

Tool List - See PG 9



ALUMINUM REPAIR 8

### ALUSPOT ALUMINUM REPAIR STUD WELDER | PULLERS | SHAPING | CONSUMABLES

STOP REPLACING ALUMINUM PANELS - REPAIR THEM AND PROFIT INSTEAD









### SIDE-BY-SIDE COMPARISON

| INCLUDED                        | DXE | DX | В |  |
|---------------------------------|-----|----|---|--|
| 110v Cap. Discharge Stud Welder |     |    |   |  |
| Alu-Silicon Studs               |     |    |   |  |
| Alu-Magnesium Studs             |     |    |   |  |
| Spitznagel Pull Fingers         |     |    |   |  |
| T-Puller                        |     |    |   |  |
| Squeeze Puller                  |     |    |   |  |
| Leverage Puller                 |     |    |   |  |
| Bridge Puller                   |     |    |   |  |
| Stud Cut Pliers                 |     |    |   |  |
| Infrared Temp. Gauge            |     |    |   |  |
| Heat Gun                        |     |    |   |  |
| 3 PC Hammers (Steel)            |     |    |   |  |
| 3 PC Hammers (Alumin.)          |     |    |   |  |
| 2mm Soft Face                   |     |    |   |  |
| 35mm Dead Blow Hammer           |     |    |   |  |
| 2 PC Nylon Chisels              |     |    |   |  |
| 12 PC Nylon Dollies             |     |    |   |  |
| 3 PC Steel Dollies              |     |    |   |  |
| Heat Gun Holster                |     |    |   |  |
| Shoe Handle Brush               |     |    |   |  |
| Tooth Brush                     |     |    |   |  |
| Inline Pneumatic Paint Remover  |     |    |   |  |
| Fiber Discs                     |     |    |   |  |
| Power Strip                     |     |    |   |  |
| 5 Year Warranty                 | •   | •  |   |  |
| Body File + 350mm Blade         |     |    |   |  |
| Safety Glasses                  | •   | •  |   |  |
| 5 Drawers                       |     |    |   |  |
| 3 Drawers                       |     | •  |   |  |
| Dust Cover                      |     |    |   |  |
|                                 |     |    |   |  |

### REPLACEMENTS



ALU-MAGNESIUM STUDS M4x25 | 500 pc DF-900PM/500



ALU-SILICON STUDS M4x25 | 500 pc EF-900PS/500



PULL FINGERS 1 PIECE DF-900PF



FIBER DISCS 6 PIECE DF-710BW



REPLACEMENT B.ADE 1 PIECE DF-900BFH

### **Drawn Arc-Weld**

means stronger weld with minimal penetration to the underside of the panel.Argon gas shielding creates a contaminent free weld. The **DF-900ARC/DXE** AluArc Extended is the next advancement in aluminum repair. Capable of creating extremely strong welds with minimal back panel penetration. With lift arc welding the key is lifted from the panel creating and arc that melts the tip

of the key, which then drops to the panel fusing it with panel. The host panel is not used. Because keys can be welded straight into crease, your pulls will be more precise and effective. Keys have great strength for heavy pulls.

CONSUMABLES - See PG 13

110V

KEY WELDER: 110V HEAT GUN: 110V INLINE REMOVER: 90PSI



INCLUDED (DF-900ARCDX/E)



### **ALUARC ALUMINUM REPAIR STATION - DXE**



### Weld Keys Close

For heavy pulls, multiple keys create an extremely strong pulling tab.



| VOLTAGE | DRAWERS | CONSUMABLE GAS       |
|---------|---------|----------------------|
| 110v    | 5       | ARGON (NOT INCLUDED) |

#### **ALUARC ALUMINUM REPAIR STATION - MINI**



# Weld Keys Close For heavy pulls multiple keys create an extremely

strong pulling tab.





# DF-900ARC/B

### Small but Mighty Superior performance packed

Superior performance packer into a compact package.

# **110V**

Aluarc Welder GAS: ARGON (Not Included)

The DF-900ARC/B Mini AluArc Aluminum Repair System is designed to operate as the main unit or as satellite unit and utilizes some of the same Dent Fix innovations and premier equipment as the larger AluArc systems but at a fraction of the cost. Now, any shop can invest in the future and start repairing minor to moderately damaged aluminum panels.

Tool List & Consumables - **PG 13** 



# ALUARC ALUMINUM REPAIR KEY WELDER | PULLERS | SHAPING | CONSUMABLES

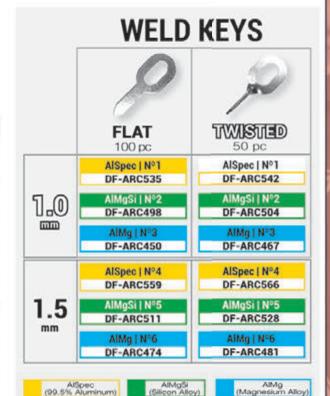
STOP REPLACING ALUMINUM PANELS - REPAIR THEM AND PROFIT INSTEAD



### SIDE-BY-SIDE COMPARISON

| INCLUDED                       | DXE | В |
|--------------------------------|-----|---|
| Alu-Arc Key Welder             |     |   |
| Alu-Silicon Weld Keys (AlMgSi) |     |   |
| Alu-Magnesium Weld Keys (AlMg) |     |   |
| T-Puller                       |     |   |
| Squeeze Puller                 |     |   |
| Leverage Puller                |     |   |
| Bridge Puller                  |     |   |
| Key Cut Pliers                 |     |   |
| Heat Gun                       |     |   |
| 3 PC Hammers (Steel)           |     |   |
| 3 PC Hammers (Alumin.)         |     |   |
| 2mm Soft Face                  |     |   |
| 35mm Dead Blow Hammer          |     |   |
| 2 PC Nylon Chisels             |     |   |
| 12 PC Nylon Dollies            |     |   |
| 3 PC Steel Dollies             |     |   |
| Heat Gun Holster               |     | ٠ |
| Shoe Handle Brush              |     |   |
| Tooth Brush                    |     |   |
| Inline Pneumatic Paint Remover |     |   |
| Fiber Discs                    |     |   |
| Power Strip                    |     |   |
| 5 Year Warranty                |     |   |
| Body File + 350mm Blade        |     |   |
| Weld Protection Glasses        |     |   |
| 5 Drawers                      |     |   |
| Dust Cover                     |     |   |
| Tank Regulator                 |     |   |

### ARC



### **ADD-ONS FOR MINI**



ALUMINUM HAMMERS 1 PIECE DF-AH714



1 PIECE DF-900HG

**ALUMINUM HAMMER SET** 

DF-AH714

- · Solid aluminum head
- · Avoid cross contamination
- · Lightweight with more forgiving strike
- · Less likely to stretch aluminum panel
- · Maintenance free



PERFECT FOR ALUMINUM
AVOID GALVANIC CORROSION
GENUINE HICKORY HANDLES



### **NYLON DOLLIES**

DF-AB712



### SOLID POM NYLON NON-CORROSIVE



12 PIECE

- · Non-Corrosive Perfect for Aluminum Repair
- · Non-Marking When working with metal
- · Molded Case Tools kept organized & clean
- · Maintenance free

ALUMINUM REPAIR 14

### HAMMER-ON VS HAMMER-OFF TECHNIQUE

When used properly, the two metal working techniques are very effective at repairing aluminum panels. The hammer-off dollying technique is used when first returning the dent to the original shape. Use the first in, last out rule which means to work the dent in reverse, starting outside of the dent and working towards the point of impact. The tools best suited for hammer-off are highly polished steel hammers and rubberized steel core (DF-AB711). Aluminum can easily stretch, so use caution. Hammer-on is used by experienced technicians with lightweight aluminum hammers (DF-AH714) and Nylon dollies (DF-AB712) when smoothing the metal into its final position. Light tapping is used to finish.





### **RUBBERIZED DOLLIES**

DF-AB711



### RUBBER SHELL STEEL CORE





- Rubberized Better for soft aluminum
- · Steel Core Dense center, good heft
- Case Dollies are isolated & protected
- · Maintenance free

### Air Powered

Using regulated air, consistant pneumatic pressure is applied through the installation process.

The DF-SPR67 Self-Piercing Riveter most versatile and precise riveter available. Pressure application is easily adjusted and can be consistently set with the read out dial. The pressure and speed controls increases accuracy and enable

the rivets to be inserted without panel distortion. Choice of C-clamps and dies sets creates versatility for all makes. All metal construction ensures years of use.

CONSUMABLES - See PG 19

# 8 Tons

Pneumatic Operation Install | Punch Hole Flatten | Remove Adjustable Pressure

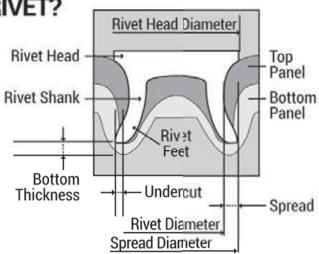


INCLUDED (DF-SPR67)



### WHAT IS A SELF-PIERCING RIVET?

Self-Piercing Riveting (SPR) is a cold forming technique used to join to panels together with no heat or pre-drilled holes needed to install. The self-piercing rivet pierces the top sheet and forms a mechanical interlock with the bottom sheet without pentrating the back panel.



ALUMINUM REPAIR 16



### SMALL ARM

DF-SPRHR1S

6.7"



### LARGE ARM

DF-SPRHR3

13.6"



### FORD DIE SET

DF-SPR/FORD



Examples of SPR rivet insertion using the FORD die set



ALUMINUM REPAIR

18



### SELF PIERCING RIVETS

ZINC COATED



5.3 x 4.0mm (100 pc) DF-SPR54



5.3 x 5.0mm (100 pc) DF-SPR55



5.3 x 6.0mm (100 pc) DF-SPR56





5.3 x 7.0mm (100 pc) DF-SPR57

5.3 x 7.5mm (100 pc) DF-SPR575



5.3 x 8.0mm (100 pc) DF-SPR58



5.3 x 9.0mm (100 pc) DF-SPR59



3.3 x 3.5mm (200 pc) DF-SPR33



3.3 x 4.0mm (200 pc) DF-SPR34



### Game Changer

With today's thin sheet metals, The MAXI is the best way to pull without damaging the panel. Light to heavy pulls, The MAXI does it all. The DF-505/220V MAXI Steel Dent Repair Station is a 220 volt single phase steel dent pulling station that provides the technician with the power they need to shrink, pull rocker panels, hail damage, creases, and dents in hard to access areas and all

types of metal damage. Just WELD > PULL > TWIST. The efficiency of this tool increases the workers productivity while producing a cleaner, better repair.

CONSUMABLES - See BELOW

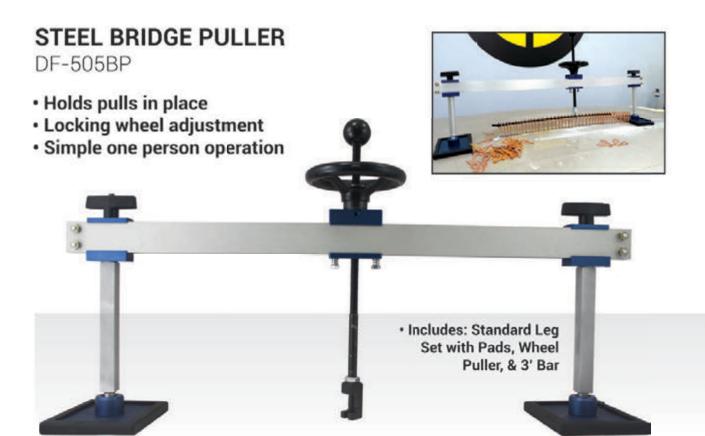
**220V** 

Ultimate Steel Dent Puller Increases efficiency & productivity WELD • PULL • TWIST











### MAXI DUST COVER

DF-505DC

- · Protect your MAXI and keep it clean
- · Durable construction should last for years
- · MAXI stand not included, but needed for proper fit



Heavy Duty Construction with Thick, Water Resistant Vinyl



### MAGNETIC KEY TIP



### WELD KEYS WITH MAXI

**1** PIECE

- · Maxi (DF-505) add-on
- · Weld keys for use with bridge pullers
- · Includes key tip & sample keys



DF-503KF Straight Weld Key 100 pcs



DF-503KT Twisted Weld Key 100 pcs

### **Great Value**

The Hammer Head gets you the pulling capabilities you need. Working the same technique as The Maxi, Weld • Pull • Twist. Efficiency and low heat signature make this a must have over conventional stud welders.

Replace your stud welder with our 110 volt **DF-595ii Hammer-Head**. This efficient unit provides the technician with the means to higher productivity and better results. It's like having sticky fingers and being able to pull dent with your hand.

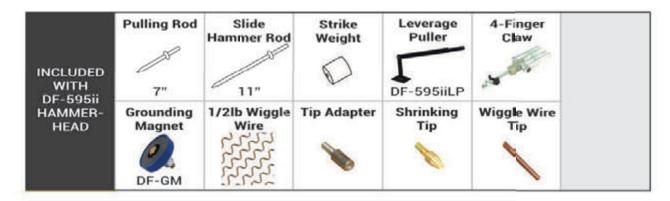
The leverage puller allows for controlled pulls. The slide hammer gives you taping and wiggle wire and claw is good for crease pulling. 1 year warranty. Works with a 30 amp breaker.

CONSUMABLES - See BELOW

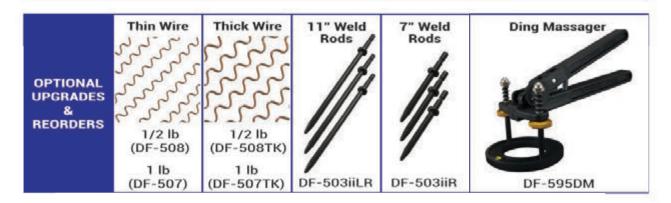
110V

Good Steel Dent Puller that increases efficiency & productivity





### SAME GREAT TOOL, DIFFERENT NAME



### HAMMERHEAD STEEL REPAIR STATION





### Kit Includes:

Wiggle Wire Tip Shrink \* Adapter Tip 1/2 lbs Wiggle Wire 4-Finger Claw Slide Hammer Rod & Weight Short Pull Rod Leverage Puller (DF-595iiLP) Ground Magnet (DF-GM)

> **Optional Upgrades:** See Previous Page

| VOLTAGE | BREAKER | WELDING CABLE |  |
|---------|---------|---------------|--|
| 110v    | 30 amp  | 6 ft          |  |

### **MULTI-HEAD HAMMER SET**

DF-HK111

- · Quick changing heads
- · 9 Interchangeable heads
- · 3-head ring hammer included
- · Blow molded case
- Simplify your tool box

### DOOR SKIN PLIERS

DF-DSP310

- Holds the door skin securely in place
- Provides clamping without interrupting flange fold over





### FLEXIBLE FENDER PULLER

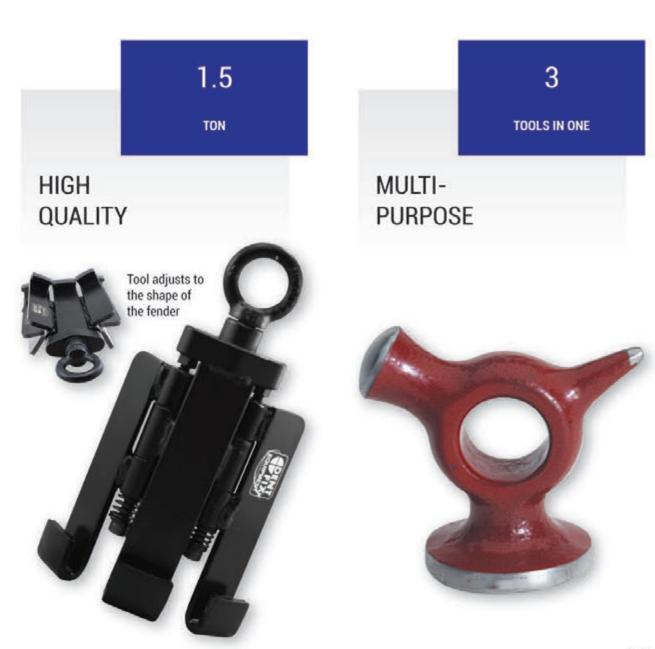
DF-HD0140

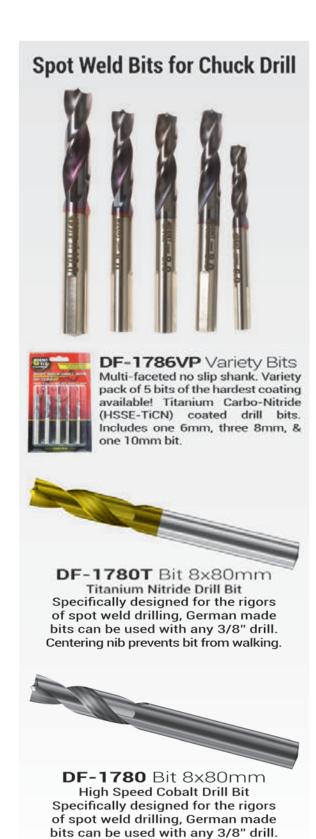
- · Hinged hooks pivot
- · Shapes to the curve of the fender
- · Pulls 1.5 ton
- · Pull core supports

### RING HAMMER

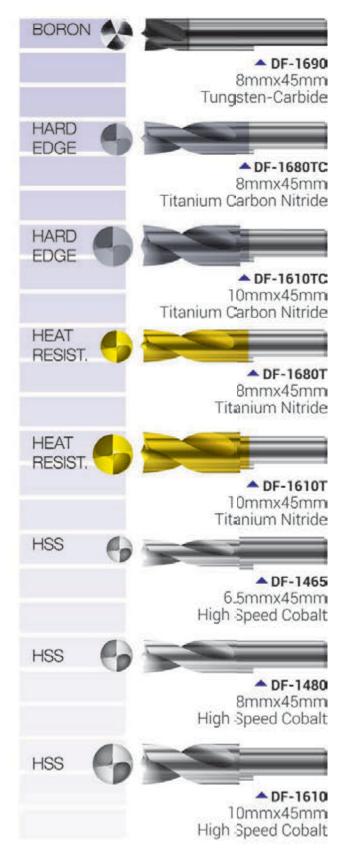
DF-903

- · 3 hammer heads in 1 tool
- · Easy to use multi-tool
- · Fits into tight spaces
- · Solid hit from small tool
- · Ultimate utility





Centering nib prevents bit from walking.



### SPOT ANNIHILATOR SPOT WELD DRILL KIT

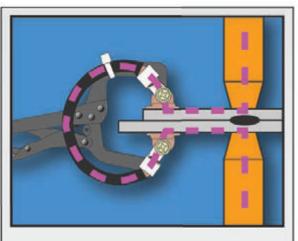


### SHUNTING PLIERS

DF-SP360

- Required by I-CAR for STRSW E-coated panels
- · Shunts the current flow
- Thick copper wire and pads
- Ensure proper welds





### Why Use Shunting Pliers?

Squeeze-type resistance spot welding (STRSW) sometimes requires additional measures, in the form of shunting the current flow, to create a successful spot weld.

Conductive coatings on steel, such as zinc or weld-through primer increase the resistance but a successful weld can be accomplished. Non-conductive coatings on steel, such as E-Coat (a corrosion-resistant primer applied to parts by the manufacturer) inhibit the completion of the spot weld.

The E-Coat on the mating surfaces can be saved when using STRSW with the use of the Dent Fix Shunting Pliers (DF-SP360). Simply remove the coating from only the outside surfaces, position the shunting clamp at the spot weld site, and the spot weld is made at the adjacent site. The current chooses the path of least resistance when confronting the non-conductive E-Coat, the shunting pliers facilitates the electrical current from one side to the other. The E-coat at the mating surface burns away. The process is very quick and despite the fact most of the current flows between the electrode tips the current detour was brief but necessary.

### MICRO WELD CLAMPS

DF-MC201

- Generates strong clamping force
- · Great low profile
- · Secure for pinch and spot welds
- · Screw top close to secure
- 4 clamps per pack

4 PIECES

## GENERAL USE CLAMPS



### SURGE PROTECTOR

DF-601A

- Protects electronics from surges
- For 12 & 24 volt systems
- Lifetime warranty
- Made in the USA
- DO NOT USE ON HYPRIDS

12 • 24 VOLT SYSTEMS

# LIFETIME WARRANTY



### RIGHT ANGLE

DF-701

- Compact design
- · Works best in tight areas
- · Remove thick seam sealer
- Undercoating can be removed
- Decal wheel & 3 coarse brushes



OFFSET ERASER WHEEL INCLUDED!





#### ORIGINAL

DF-705 Decal Eraser Softer Will not burn the paint. The perfect tool for cleanup of moldings.





#### **TOUGHER**

DF-705D Offset Eraser
More Durable
Perfect for the removal of
large decals such as those
found on delivery vans.



DF-702C Coarse Brush
The flex allows the brushes
to compress in tight corners
and contour themselves over
lipped edges and curved
corners. Makes fast work of
bed liner.

If you don't have one you need one. With the Coarse brush, undercoating and seam sealer are stripped away easily and cleanly, right down to the bare metal. The brushes do not clog up. Remove rust and scale. The fine brush is perfect for getting paint out of tight spaces. The geared Decal Eraser will strip a 2 foot by 2 foot decal in less than 2 minutes with no paint burn. The eraser is ideal for removing the adhesive backing on moldings and badges. The tool carries a year warranty and our guarantee of complete satisfaction.



| REQUIRED PRESSURE | AIR CONSUMPTION    | FREE SPEED      |
|-------------------|--------------------|-----------------|
| 90 PSI (-6 bar)   | 4 CFM              | 3,500 RPM       |
| AIR INLET         | REQUIRED HOSE SIZE | TOOL WEIGHT     |
| 1/4" NPT          | 3/8" ID (9.5mm)    | 2.6 lbs (1.2Kg) |





PREMIER AUTO BODY TOOLS & EQUIPMENT Since 1979



### ANGLED FINGER SANDER

DF-FBS20

- · Guide keeps grinder in place
- · Compact design
- · Works best in tight areas
- · Body rotates for access

### LONG GRINDER

DF-19315CR

- Reach into corners to grind
- · Extra long handle
- · Shield rotates left and right
- Fits into tight work spaces
- 6.3 bar, 90 PSI



# **FINGER SANDER**

DF-FBS16

- Gets into tight spaces
- · Interchange belt
- · Sand down a weld
- Grind rough metal spots
- · 328x10mm belt

### **PANEL SAW**

DF-PS36

- · Set the depth of the cut
- Cut through top panel only
- · Double grip handle for firm control
- · Guide helps keep the line straight







90

# 6 IN 1 PUNCH

DF-MP050K

• Punch & Flange Kit

· Blow molded case

Pneumatic operation

• 4.0, 5.5, 6.5, & 8.0mm Punch

· 8.0mm Deep Punch/Flange

PSI 6 TOOLS IN ONE CASE









# WORKING WITH PLASTIC

### **4 THINGS TO REMEMBER**

The many types of plastic used to construct automotive parts presents special challenges for auto repair facilities when repairing damaged parts. At Dent Fix, we've identified four critical areas of concern to keep in mind when performing plastic repairs. These include:

- Plastic Types
- 2. Nitrogen Welding
- 3. Airless Welding
- 4. Hot Stapler

### 1. Plastic Types

Most plastic parts will have the type of plastic that the part is made of stamped on it. Dent Fix plastic rod packages will weld most types of plastics found on an automobile. The following is a list of the plastic welding rod offered and the corresponding stamp that may be found on the part, as well as typical parts that may be made from the type of plastic.

### Polypropylene "PP"

PP, PP/EPDM, PP / T20, TPO, TEO, TSOP. Bumper covers, valance panels, headlights, fuse boxes, air intake parts, engine covers, underbody covers, fluid tanks, rocker moldings, fender flares, trim panels, valance panels, case moldings & core supports.

### ABS "ABS"

ABS, ABS + PC, ABS + PA. Grilles, cowl grilles, dash bezels, mirror covers, car door handles, trim panels & finish panels.

### Polyethylene "PE"

PE, LDPE, HDPE, Fender liners, splash shields, fluid tanks, & underbody covers.

### Polycarbonate "PC"

PC, PC + ABS, PC + PBT Burnper covers, finish panels, dash parts, core supports, & Saturn door skins

### Polyurethane "PUR"

PU, PUR, PRIM, RIM, TPU, TPUR.

Bumper covers, rocker moldings, case moldings. These parts are typically found on older or low production vehicles like the Corvette.

### 2. Nitrogen Welding

Clean the part on both sides with soap and water, sand the inside with 80 grit sand paper on a dual action sander. When welding on the inside of the panel first, it is usually best to leave the outside painted.

Tape the crack together on one side with aluminum tape to hold it while welding.

It is usually best to cut a V groove along the weld run into the part the same width of the rod that you intend to use.

### Weld Temp Chart (EZ Nitro Welders)

Polyethylene 5 ABS 5
Polypropylene 6 Polycarbonate 7
Polyurethane Not used

Direct the heated gas from the nitrogen torch at a 45 degree angle into the corner where the welding rod and part meet heating both the rod and part evenly and equally.

Hold the welding rod approximately 3" from the base, push the rod straight down into the part until it begins to flex. Weld into the heat, pushing straight down on the rod while allowing the rod to roll into the heat. Weld speed should be 4" to 6" per minute.

### 3. Airless Welding

Some plastics such as polyurethane can only be welded with the airless welder using the rod feed tip.

Clean the part on both sides with soap and water, sand the inside with 80 grit sand paper with a dual action sander. It is usually best to leave the paint on the outside when doing the inside weld, if the first weld will be the inside weld.

Tape the crack together on one sidewith aluminum tape to hold it while welding.

Cut a tight V groove 60% deep into the part.

Set the temperature to the appropriate tempera-



ture for the plastic being welded.

### Weld Temp Chart (EZ Nitro Air Welders)

| Polyurethane  | 5 | ABS           | 5 |
|---------------|---|---------------|---|
| Polyethylene  | 5 | Polycarbonate | 7 |
| Polypropylene | 6 |               |   |

The temperature should be hot enough to turn the plastic liquid, but not hot enough to cause it to boil

Press the feeder tip onto the part over the V groove. Push the rod through the feeder tip and into the V groove filling the V groove completely.

After filling the V groove with plastic rod use the airless torch to smooth the welded rod by pushing the plastic deeper into the V groove.

Turn over the part and remove the aluminum tape. Cut a tight V groove through the crack exposing a complete strip of the back side welded to allow the front and back welds to commingle.

Smooth the weld with the airless torch. Finish by sanding the weld area with 80 grit paper on a dual action sander.

### 4. Hot Stapler

Repair thermoplastic parts instead of replacing with a Hot Stapler Kit. This tool heats up a stainless steel staple to be installed in the plastic parts, adding rigidity and restoring integrity.

### What Staple to Use

### Z-Clip: Stitch Tears (DF-800ZC)

Most versatile. Designed for repairing general tears the Z shape forms a natural stitch. Usually used for small and delicate tears with not much obstructions. This staple is placed at 1 to 1.5 inch intervals on straight breaks and open areas. Tighter staple intervals can be used on curved cracks and high load bearing areas.

### N-Clip: High Vibration (DF-800NC)

Some straight cracks might be located in high vibration areas like plastic supports under the hood. To counteract the vibrations, these clips are used because the larger footprint. The extra width covers more surface area and larger footprint allows it to be used horizontally and vertically.

#### M-Clip: Outside Corner (DF-800MC)

The inside corner of a broken part might not be accessible from the backside. Using the M-Clip on the front of the repair not only allows for the repair to be performed, but also saves time by not having to remove the part from the vehicle. These areas are usually right angles, bends and joints.

### V-Clip: Inside Corner (DF-800VC)

A great selection for the inside corners of right angles. The major advantage is to reinforce 90 degree angles from the inside which also can conceal the repair to the back side. Use smaller intervals to create a stronger spine or connect a support tab.

### W-Clip: Grip Corner (DF-800WC)

The specialized W shape really comes handy when a V-Clip will not work. This shape adds extra support to thicker gauge plastic. The ridges provide more stable surface areas for the staple to reiniorce the corner. Typical applications are for thick cornered areas and structurally load-bearing joints.

### S-Clip: Stitch Holes (DF-800SC)

This staple is a specialty staple that can be used in specific areas like round curves and also in areas where there is little obstruction. When used on open area cracks for best results, after submerging the staple into the plastic give a clockwise twist, about ½", while the staple still hot. This twist helps to further reinforce the repair area.

### U-Clip: Rounded Corner (DF-800UC)

Another curved application, this staple can help with a rounded corner. This is an alternative to the M-Clip which would leave exposed staple. Also effective in curved areas around screw and plastic rivet hcles.

### How to Hot Staple

Join the adjacent pieces of the repair area together to restore the original form.

Using the Hot Stapler, heat up the staple and press it gently to set. Apply light, controlled pressure. When pressed too hard it can bend or penetrate through the repair area.

When the StapleClips® is half way through the repair surface, you may give a little twist to the S and Z StapleClips® to lock laterally in the plastic, then release the On/Off Switch button on the grip. Wait for a few seconds until the repaired gets firm. Next, draw the StapleClips® out of the prongs.

When repairing damaged areas with considerable length, please repeat the procedure 2-5 at intervals of 1-3 cm.

With a gloved hand simply snap off the Dent Fix Breakaway® StapleClips®.

Grind off excess or file any remaining staple above the service, using a sander or grinder. Smooth ridges or fill any gaps with the plastic rods and Finishing Iron included in the kit.

Finish as necessary with texture and paint.

### No More Tanks

Save Money! Convert shop air into nitrogen to run at a much lower cost than refilling tanks.

The DF-EZN1G EZ Nitro Plastic Welder Generator eliminates the need for refilling nitrogen tanks and has a smaller footprint taking up less space in the shop thanks to its onboard nitrogen generator. The proprietary Flow Adjust Switch Technology

(FAST) system makes the DF-EZN1G the easiest nitrogen welder to learn and use.

CONSUMABLES - See BELOW

110V

NITROGEN WELDER: 110V N2 Generator: 90PSI HEAT GUN: 110V







### EZ NITRO PLASTIC WELDER GENERATOR

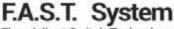


### EZ NITRO PLASTIC REPAIR STATION - DXE



# Ditch the bottle.

Save yourself from refilling nitrogen bottles! Convert shop air into N2 instead of paying for refills.



Flow Adjust Switch Technology makes the DF-EZN1G/DXE the easiest nitrogen welder to learn and use. It simplifies nitrogen welding and eliminates flow adjustments by the user.

110V

N2 Welder

The EZ Nitro DXE is the most comprehensive plastic work station available. All the tools needed bundled in one tight package. From grinders to hot staplers, everthing is included to help you profit from the repair of expensive plastic parts. Improve shop efficiency by turning light hit vehicles faster. On board nitrogen generation just makes this a sweeter deal. Everthing locks away to protect your investment.

Tool List - See PG 45











# COMPARE EZ NITRO REPAIR STATIONS GAS WELD | AIR WELD | HOT STAPLER | GENERATOR

STOP THROWING AWAY BUMPER COVERS - REPAIR INSTEAD OF REPLACE



# EZ BOTTLE FED

DF-EZN1

EZ Nitro Plastic WelderAirless Plastic Welder
Heat Gun (DF-900HG)
Heat Gun Holster
Aluminum Tape
(DF-EZN1-AT150)
Tank Reglator
Tank Brackets
Plastic Welding Rods:
ABS, Polypropylene,
Polycarbonate, Polyethylene,
& Polyurethane

 Nitrogen Tank not included, needs to be locally sourced.

#### UPGRADE TO NO BOTTLE:

DF-EZN1G N2 Generator (Pg 46)





### **EZ NITRO G**

DF-EZN1/G

Nitrogen Generator
EZ Nitro Plastic Welder
Airless Plastic Welder
Heat Gun (DF-900HG)
Heat Gun Holster
Aluminum Tape
(DF-EZN1-AT150)
Plastic Welding Rods:
ABS, Polypropylene,
Polycarbonate, Polyethylene,
& Polyurethane



### EXTENDED DXE

DF-EZN1G/DXE

Nitrogen Generator EZ Nitro Plastic Welder Airless Plastic Welder Hot Stapler Kit [DF-800BR) Mini Die Grinders (DF-DG5227) Heat Gun (DF-900HG) Double End Nylon Dolley (DF-900DEND) Round Head Nylon Chisel (DF-900RHND) Aluminum Tape (DF-EZN1-AT150) Multi-Clip Pliers (DF-625) Plastic Clip Pliers (DF-624CP) Clip Lifter (DF-618CL) Hand Seamer (DF-EZN1HS) Ring Hammer ()F-903) **Dust Cover** Utility Wedge Set (DF-609) Plastic Lever Scraper (DF-WK20) Plastic Welding Rods: ABS, Polypropylene, Polycarbonate, Polyethylene,

& Polyurethane

### **EZ NITRO GENERATOR**

DF-EZG1

Upgrade any brand of Plastic Welder with the EZ Nitro Generator and "Ditch the Bottle", Never Run out of Nitrogen AGAIN! Dent Fix's revolutionary Dual Chamber Separating System transforms your compressed shop air into an endless supply of both regulated & high pressure nitrogen. BONUS: You can also fill your customer's tires with beneficial nitrogen and/or safeguard the internals of your pneumatic tools by powering them with nitrogen from the EZ Nitro Generator!



### UPGRADE YOUR BOTTLE-FED WELDER!



# **HOT AIR WELDER**

DF-EZA1

Simply plug into a 110V socket and begin welding damaged plastic parts back together! Adjustable heat setting for multiple plastic types. Includes plastic welding rod samples, smoothing tip, and feeder tip.



### MINI DIE GRINDER

DF-DG5227

Compact design fits perfectly into the hand and the cushioned grip allows for long hours and less vibration. The adjustable air speed and whisper quiet operation make this the perfect grinder.



1/2" Round Carbide Burr (DF-CB05) 3/8" Tapered Carbide Burr (DF-CB03) 1/8" Straight Carbide Burr (DF-CB12)



# HAND SEAMER

DF-EZN1HS

Wide flat nose is perfect for forming plastic lips, tabs, and flanges when performing plastic repair. Heavy duty solid construction.



# Upgrade your Tank Nitrogen Welder Never run out of Nitrogen



SAVE MONEY & LIMIT DELAYS
Convert shop air into N2 instead of paying for refills



AWARD WINNING INNOVATION Dual Chamber Generator for On-Demand N2



AVOID SAFETY CONCERNS
Ditch the risks of managing tanks





### **HOT STAPLES / PATCH MESH**



DF-800WC/50 (50 pc) DF-800WC/250 (250 pc)

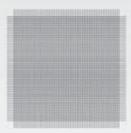


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DF-800ZC/50 (50 pc) DF-800ZC/250 (250 pc)



DF-800MC/50 (50 pc) DF-800MC/250 (250 pc)



Patch Mesh DF-800PM



DF-800NC/50 (50 pc) DF-800NC/250 (250 pc)





DF-800SC/50 (50 pc) DF-800SC/250 (250 pc)





DF-800UC/50 (50 pc) DF-800UC/250 (250 pc)





DF-800VC/50 (50 pc) DF-800VC/250 (250 pc)

# HOT STAPLER DELUXE



x50 Z-Clip (DF-800ZC/50) x50 W-Clip (DF-800WC/50) x50 N-Clip (DF-800NC/50)

Blow Molded Case

# THE ORIGINAL HOT STAPLER MADE IN AMERICA







- · Installs staples to repair tears in plastic
- · Saves thermoplastic parts from the trash
- · Crafted to be compact & lightweight
- No base station

| VOLTAGE | WEIGHT   |
|---------|----------|
| 110v    | 5 lbs    |
| MADE IN | WARRANTY |
| USA     | 5 YEARS  |





# HOT STAPLER BASIC

DF-400BR



Kit Includes: Hot Stapler x50 S-Clip StapleClips (DF-800SC/50) x50 V-Clip StapleClips (DF-800VC/50) x50 M-Clip StapleClips (DF-800MC/50) x50 Z-Clip StapleClips (DF-800ZC/50)



- · Installs staples to repair tears in plastic
- · Saves thermoplastic parts from the trash
- · 3 heat settings: Light Duty, Regular, HD
- · Handle + base station

| VOLTAGE | WEIGHT   |
|---------|----------|
| 110v    | 6 lbs    |
| MADE IN | WARRANTY |
| TAIWAN  | 1 YEAR   |





DF-609

- · Utility wedge set
- · Use for door wedges
- · Great for molding removal
- · Solid plastic construction
- 30 & 60mm wedges
- · One clip tool



# WEDGE LIFTER

DF-WK20

- · Perfect for glass removal
- Also use as a door wedge
- · Molding removal made simple
- · Great for around air vents







# **3PC CLIP SET**

DF-618XL

- · Removes fasteners & clips
- · Great for upholstery removal
- · Disassemble door panels
- 245x11, 370x11, 250x5mm





# **5PC CLIP KIT**

**DF-618LK** 

- · For plastic fasteners & clips
- · Used for upholstery removal
- · Door panel removal
- · Angled & curved for leveraging



PERFECT TO DROP IN A TOOL BOX



# **DELUXE TRIM SCRAPER SET**

DF-623TPS

- · Safely remove interior & exterior trim pieces
- · Velcro enclosed canvas pouch
- Remove air vents, door trim, dashboard pieces, plastic trunk guards, or any delicate pieces
- Ninja Warrior Set



# TRIM PANEL SET

DF-621TPS



# PROFESSIONAL TOOL SET

12 PIECES

- · Trim panel popper set
- · Two pry bars
- · Nine double-sided clip removers
- · Double-sided dead blow hammer
- · Blow molded hard case
- Detail Set







**27** PIECES

# TRIM PANEL SCRAPER SET

DF-620TPS

# SAVE DELICATE PARTS

12 PIECES



- · Easily save delicate trim pieces
- · Includes metal pry bar
- · Store in canvas pouch with Velcro enclosures
- · Tradesman Set



# **SUCTION GUN**

DF-SG70

- · Safely remove head/tail lights and glass-like surfaces
- · Hold windows in place while working on window regulators
- · Quick release button



# SENSOR HOLE PUNCH

DF-EZ10

- · Precise and clean way to create holes
- Cut holes in plastic bumpers up to 5mm in thickness
- · Will not damage the paint







### STATICZAP STATIC ELIMINATION TOOL











### **REPLACEMENT PARTS:**

on post work.

• Emitter Pins (5 pc) | DF-ZAP01

that looks like glass. Using this tool cuts down the time needed for wet sanding and buffing, saving labor

• Filter Kit (1 pc) | DF-ZAP02

Kit includes:

Two Emitter Pins
 Safety Keys

Storage Case

• Lightweight Durable Gun • Rechargeable Lithium Ion Battery



DF-DM555UDX

· Dings, dents, & hail damage

· Easy to use & learn

· Special nibs for crease repair

· Improved kit with everything

· Works on steel or aluminum

Use on OEM paint only

### Kit Includes:

x24 Assorted Pulling Nibs (DF-DM15) x12 Glue Sticks (DF-DM520GS) 120v Glue Gun (DF-DM530GG) Knockdown Tool (DF-KDTE) Round Knockdown Tip (DF-KDRT) Pointed Knockdown Tip (DF-KDRT) Squeeze Puller (DF-DM540SP) Slide Hammer (DF-DM530SH) T-Puller (DF-TPG) Shaping Tools Plastic Scraper Stick (DF-WK30) Release Agent (DF-DM520RA) Blow Molded Case

### Optional Upgrades:

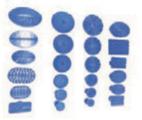
High Strength Glue (DF-HS10) Prof. Strength Glue (DF-PG10)



# PDR NIBS (10 pc)

| SHAPE   TEXTURE | SIZE    | PART #    |
|-----------------|---------|-----------|
| Round   Ridge   | 15mm    | DF-DM15FR |
| Round   Ridge   | 20mm    | DF-DM20FR |
| Round   Ridge   | 25mm    | DF-DM25FR |
| Round   Ridge   | 32mm    | DF-DM32FR |
| Round   Ridge   | 36mm    | DF-DM36FR |
| Round   Ridge   | 41mm    | DF-DM41FR |
| Round   Pimple  | 32mm    | DF-DM32FP |
| Round   Pimple  | 36mm    | DF-DM36FP |
| Round   Pimple  | 41mm    | DF-DM41FP |
| Round   Dimple  | 16mm    | DF-DM16FD |
| Round   Dimple  | 21mm    | DF-DM21RD |
| Round   Dimple  | 26mm    | DF-DM26RD |
| Oval   Spine    | 33x23mm | DF-DM33SO |
| Oval   Spine    | 40x28mm | DF-DM40SO |
| Oval   Spine    | 48x33mm | DF-DM48SO |

| SIZE    | PART #   |
|---------|--|
| 49x33mm | DF-DM49RO  |
| 30x20mm | DF-DM30D0  |
| 39x25mm | DF-DM39DO  |
| 34x23mm | DF-DM34PO  |
| 40x28mm | DF-DM40PO  |
| 35x24mm | DF-DM35RR  |
| 49x33mm | DF-DM49RR  |
| 30x20mm | DF-DM30PR  |
| 32x17mm | DF-DM32RL  |
|         | 49x33mm<br>30x20mm<br>39x25mm<br>34x23mm<br>40x28mm<br>35x24mm<br>49x33mm<br>30x20mm |



Variety Pack (24 Piece) DF-DM24VP



### **GLUE PULLER XTREME**

DF-GPX

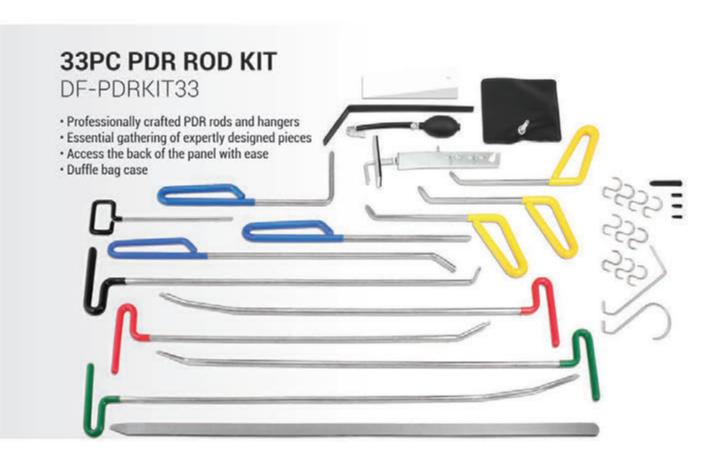
- · Fix major dents with no heat input
- · Critical for repairing heat sensitive materials
- · Save time by avoiding welding/arc procedures
- · Repair without damaging undercoating



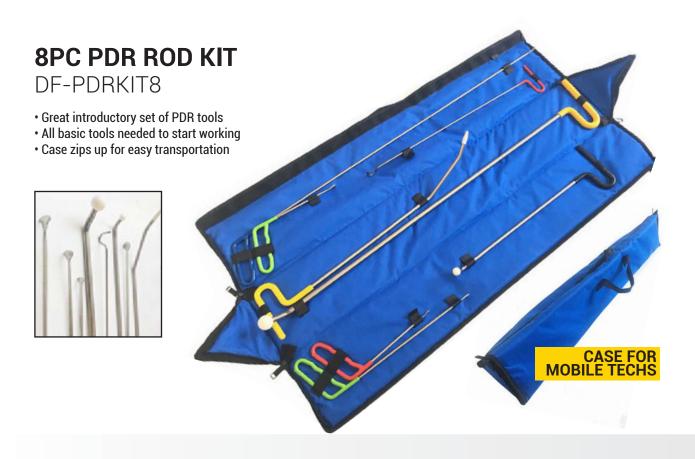


Kit Includes:
Ringed Pullirg Pads (1-5 Ringed)
Knockdown Tool with 4 Heads
Pulling Rig with 3 bars
Plastic Scraper Stick (DF-WK30)
Release Agent
Glue Gun
Glue Samples
Blow Molded Case

Optional Upgrades: High Strength Glue (DF-HS10 Prof. Strength Glue (DF-PG10)





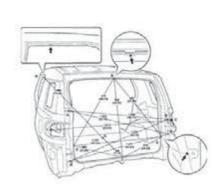




### DIGITAL TRAM GAUGE

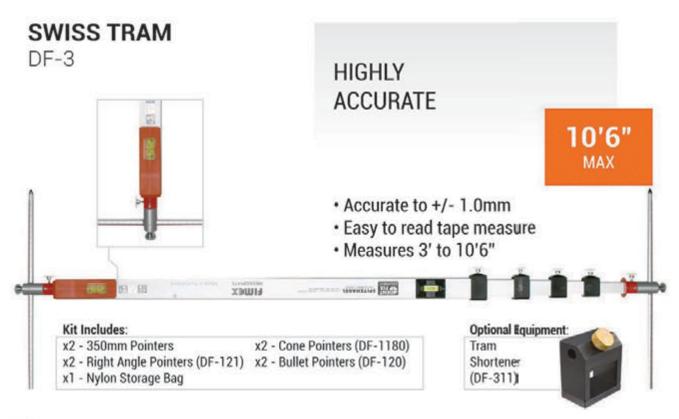
DF-3DX

- · Easy read digital display
- · Measures in metric or American standard
- Measures from 1'4" to 11'11"



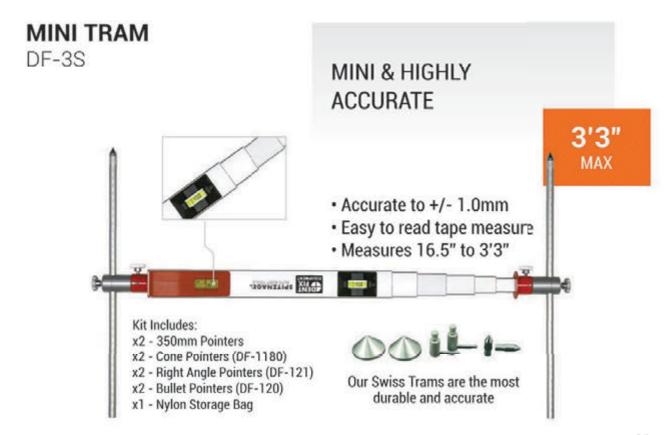


# AUTOMATIC SELF CALIBRATING EXTREMELY ACCURATE LONG MEASURING RANGE









# **5 METER TRAM**

DF-3TC5A



VALUE ADDED TRAM

METER

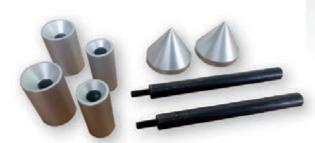
- · Easy read widow display
- · Includes nylon storage bag
- Measures 3'6" to 15'4"

### Optional Equipment:

110mm Pointers (DF-302)

# SELF CENTERING TIPS

DF-3TCAS





# POINTERS ARE SELF CENTERING

PIECE KIT

- · No more second quessing when centering
- · Higher accuracy when measuring
- Upgrade for DF-3TC3A & DF-3TC5A

Kit Includes:

x2 Cone Adapters

x2 Small Bolt Adapters

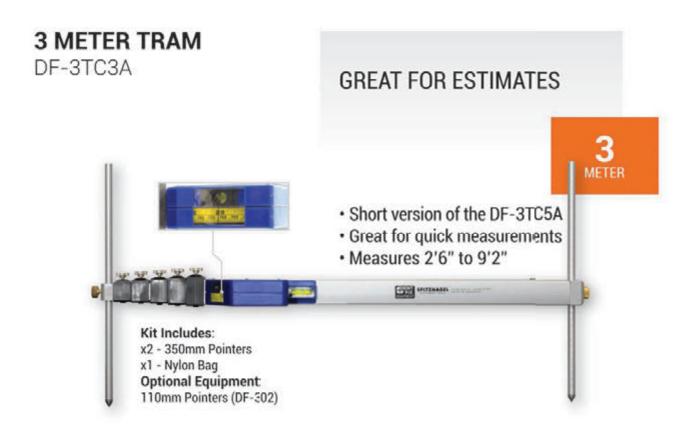
x2 Large Bolt Adapters

x2 Extension Bars

Foam Drawer Insert







### PERFECT GAP GAUGE

DF-PG213

- · Eliminates the guess work
- · Sets the gap width to factory specifications
- · 1 to 10mm (1mm per spacer, 10 total)





# FLEX-O-LIGHT

DF-LED110

- · Bright light with multiple mounting options
- · Illuminate the out of sight areas
- · 1 Year warranty







# MAGNETIC CLAMP

DF-PC203

- · Strong & fast way to secure parts
- · For a controlled spray painting/coating
- · Magnetic base & powerful wedge grip



DF-FC205

# DOOR PROP STICK

DF-DPS1

- · Secures a door, hatch, or hood in one position
- Three adjustments settings (11", 13", 15")
- · Good for left or right use



# TORNADOR BLACK

DF-Z020





### **TURBO CHARGED**

3,600 rpm

- · Double the power of the Tornador Classic
- Low wear and maintenance
- Feature & Benefit

| AIR PRESSURE        | AIR INLET    |
|---------------------|--------------|
| 5.2-6.4 CFM @ 90PSI | 1/4"         |
| FREE SPEED RPM      | WEIGHT (DRY) |
| 3,600               | 1.34 lbs     |

# **TORNADOR CLASSIC**

DF-Z010



# ADD LIQUID CLEANERS

90 PSI

- · Pulse cleaning gun with reservoir
- · Excellent for soft surface cleaning
- Efficiently delivers additives in a fine mist ALSO AVAILABLE: WITH BRUSH (DF-Z010B)

| AIR PRESSURE        | AIR INLET    |
|---------------------|--------------|
| 5.2-6.4 CFM @ 90PSI | 1/4"         |
| JAR CAPACITY        | WEIGHT (DRY) |
| 32 oz               | 1.34 lbs     |



# TORNADOR BLOW OUT TOOL

DF-Z014



# PULSE CLEANING 70 PSI

- · Pulsation of air will beat the dirt out
- · Durable alloy construction
- · Patented tube provides tornador action

| AIR PRESSURE        | AIR INLET |
|---------------------|-----------|
| 5.2-6.4 CFM @ 70PSI | 1/4"      |
| FREE SPEED          | WEIGHT    |
| 3,600               | 15 oz     |

### **FOAM GUN**

DF-Z011



# **INSTANT FOAM**

32 oz jar

- · Generates suds for gentle application
- · Complete coverage with limited waste
- · High density foamer tips add control

| AIR PRESSURE         | AIR INLET        |
|----------------------|------------------|
| 5.2-6.4 CFM @ 90PSI  | 1/4"             |
| LIQUID CONSUMPTION   | WEIGHT           |
| @70 PSI 1 min: 32 oz | 2 lbs (0.90 kgs) |