



**Chicago  
Pneumatic**

# ***Operating Manual***

**CP789R Series**

**Air Drill**

**3/8" & 1/2" - Model A & B**



## **WARNING**

*To reduce risk of injury, everyone using, installing, repairing, maintaining, changing accessories on, or working near this tool must read and understand these instructions, as well as separately provided safety instructions part number 6159948740, before performing any such task.*

# Air Diagram:

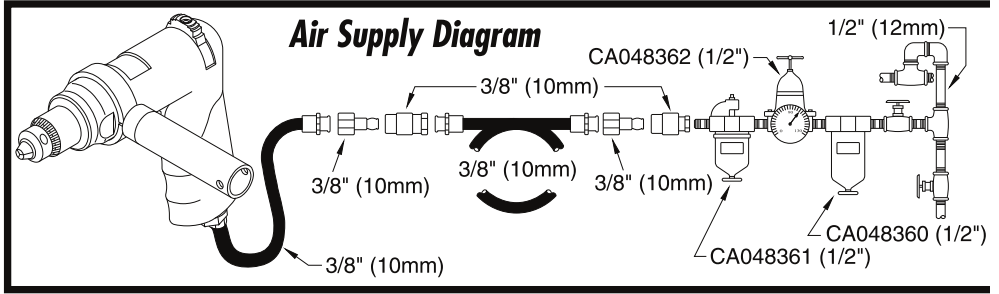


Fig. 01

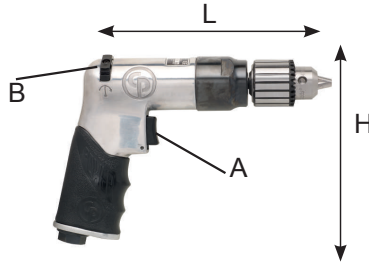













Fig. 02

Model	Stall Torque		Free Speed	Chuck Capacity	Dimension LxH		Weight		Air Consumption Average		Air Inlet	Inner Hose Dia.		Sound Pressure LpA	Sound Power LwA	Vibrations	
	1		2	3	4		5		6		7	8		9		10	11
	[Nm]	[ft.lb]	[rpm]	[mm] [inch]	[mm]	[inch]	[Kg]	[lb]	[Nl/s]	[SCFM]	[inch]	[mm]	[inch]	[dB(A)]	[dB(A)]	[m/s <sup>2</sup> ]	[m/s <sup>2</sup> ]
CP789R-26	4.2	3.1	2600	10 3/8"	178x145	7"x5.7"	1.13	2 1/2	3.5	7.5	0.25	10	3/8"	95	106	<2.5	-
CP789R-42	2.5	1.9	4200	10 3/8"	178x145	7"x5.7"	1.13	2 1/2	3.5	7.5	0.25	10	3/8"	96	107	<2.5	-
CP789HR	21.1	15.6	500	13 1/2"	203x145	8"x5.7"	1.47	3.3	3.5	7.5	0.25	10	3/8"	99	110	<2.5	-

1. Technical Data

Model	stall torque	Free speed	chuck capacity	Dimension LXH		Weight		Air Consumption Average		Air Inlet	Inner Hose Dia.	Sound pressure $L_{pA}$	Soundpower $L_{wA}$	Vibrations		
																
	1	2	3	4		5		6		7	8		9		10	11
[Nm]	[ft.lbs]	[rpm]	[mm]	[mm]	[inch]	[kg]	[lb]	[NI/s]	[SCFM]	[inch]	[mm]	[inch]	[dB(A)]	[dB(A)]	[m/s <sup>2</sup> ]	[m/s <sup>2</sup> ]

max. pressure 6.3bar(90psi)

$a_n$  : Blows per minute,  $k$  Uncertainty ;  $L_{pA}$  Sound pressure dB(A),  $K_{pA} = K_{wA} = 3$  dB Uncertainty.

**Declaration of noise and vibration statement** (ISO 15744 and ISO 28927-2)

All values are current as of the date of this publication.

These declared values were obtained by laboratory type testing in accordance with the stated standards and are suitable for comparison with the declared values of other tools tested in accordance with the same standards. These declared values are not adequate for use in risk assessments and values measured in individual work places may be higher. The actual exposure values and risk of harm experienced by an individual user are unique and depend upon the way the user works, the workpiece and the workstation design, as well upon the exposure time and the physical condition of the user. We, CHICAGO PNEUMATIC TOOLS, cannot be held liable for the consequences of using the declared values, instead of values reflecting the actual exposure, in an individual risk assessment in a work place situation over which we have no control. This tool may cause hand-arm vibration syndrome if its use is not adequately managed. We recommend a programme of health surveillance to detect early symptoms which may relate to noise or vibration exposure, so that management procedures can be modified to help prevent future impairment.

2. Machine type(s)

- This product is designed for drilling or reaming holes. No other use permitted. For professional use only.
- Please read the instructions carefully before starting the machine.

3. Operation

- Connect device as shown in Fig. 01.
- Fix the accessories properly to the tool.
- To operate tool in reverse rotation, push the lever (B) in reverse direction as sign showing.
- To start the machine, pull the trigger (A). Machine speed is increase by increasing pressure on the trigger. Release the trigger to stop.

4. Lubrication

- If air line lubricator is not used, lubricate with SAE #10 turbine oil or equivalent oil daily before use. Do not burst into full speed operation after lubrication.

Recommended lubricant : CP Oil PROTECTO-LUBE

- 4 oz (0.12l) P/N: CA149661

- 20.8 oz (0.591l) P/N: CA000046

- 1gal (3.8l) P/N: P089507

5. Maintenance instruction

- Follow local country environmental regulations for safe handling and disposal of all components.

- Maintenance and repair work must be carried out by qualified personnel using only original spare parts. Contact the manufacturer or your nearest authorised dealer for advice on technical service or if you require spare parts.
- Always ensure that the machine is disconnected from energy source to avoid accidental operation.
- Disassemble and inspect the tool every three 3 months if the tool is used every day. Replace damaged or worn parts.
- High wear parts are underlined in the parts list.

6. Disposal

- The disposal of this equipment must follow the legislation of the respective country.
- All damaged, badly worn or improperly functioning devices MUST BE TAKEN OUT OF OPERATION.
- Repair only by technical maintenance staff.

7. Declaration of conformity

We : CHICAGO PNEUMATIC Tool Co. LLC 1800 Overview Drive Rock Hill, SC 29730 - USA

Machine type(s): Air drill

Declare that the product(s): CP789HR/CP789R-26/CP789R-42

Serial Number: > 98273A

Origin of the product : JAPAN

is in conformity with the requirements of the council Directives on the approximation of the laws of the Member States relating : to "Machinery" 2006/42/EC applicable harmonised standard(s) : EN ISO 11148-6:2012