



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the Canadian Hazardous Products Regulations.

SECTION 1: Identification

1.1. Product identifier

3M™ Cream Hardener (Red, White & Blue)

Product Identification Numbers

41-0003-7987-9 60-4550-6617-9 60-4550-6830-8 60-4550-6981-9 60-4550-6982-7

1.2. Recommended use and restrictions on use

Intended Use

Automotive

Specific Use

hardener for body fillers & glazes

Restrictions on use

Not applicable

1.3. Supplier's details

Company: 3M Canada Company

SECTION 2: Hazard identification

The following product identification number(s) are sold in the consumer market place:
60-4550-6614-6, 60-4550-6617-9

2.1. Classification of the substance or mixture

Organic Peroxide: Type E.

Serious Eye Damage/Irritation: Category 2A.

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Skin Sensitizer: Category 1B.

2.2. Label elements

Signal word

Warning

Symbols

Flame | Exclamation mark |

Pictograms



Hazard statements

Heating may cause a fire.

Causes serious eye irritation. May cause an allergic skin reaction.

Precautionary statements

General:

Keep out of reach of children.

Prevention:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground and bond container and receiving equipment. Keep only in original packaging. Avoid breathing dust/fume/gas/mist/vapours/spray. Wear protective gloves and eye/face protection. Wash exposed skin thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

Storage:

Protect from sunlight. Store in a well-ventilated place. Store at temperatures not exceeding 32C/90F. Keep cool. Store separately.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

2.3. Other hazards

None known.

8% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

This material is a mixture.

| Ingredient | C.A.S. No. | % by Wt | Common Name |
|------------------------------|-------------|------------------------|---|
| Benzoyl Peroxide | 94-36-0 | 30 - 60 Trade Secret * | Peroxide, dibenzoyl |
| Benzoic Acid, C9-11-Branched | 131298-44-7 | 10 - 30 | Benzoic acid, C9-11-branched alkyl esters |

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| | | | |
|--|------------|---------|---|
| Alkyl Esters | | | |
| Water | 7732-18-5 | 10 - 30 | Water |
| Zinc Stearate | 557-05-1 | 3 - 7 | Octadecanoic acid, zinc salt |
| Calcium Sulfate | 7778-18-9 | 1 - 5 | Sulfuric acid, calcium salt (1:1) |
| Iron Oxide (Fe ₂ O ₃) | 1309-37-1 | 1 - 5 | Iron oxide (Fe ₂ O ₃) |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | 9038-95-3 | 1 - 5 | Oxirane, methyl-, polymer with oxirane, monobutyl ether |
| Ferric Ammonium Ferrocyanide | 25869-00-5 | 0 - 1 | Ferrate(4-), hexakis(cyano-C)-, ammonium iron(3+) (1:1:1), (OC-6-11)- |
| Ferric Ferrocyanide | 14038-43-8 | 0 - 1 | Ferrate(4-), hexakis(cyano-C)-, iron(3+) (3:4), (OC-6-11)- |

*The actual concentration of this ingredient has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode. Part of the oxygen for combustion is supplied by the peroxide itself.

5.3. Special protective actions for fire-fighters

Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Eliminate all ignition sources if safe to do so. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces,

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provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Keep container tightly closed. Protect from sunlight. Store away from heat. Store at temperatures not exceeding 32C/90F. Keep cool. Keep only in original container. Store away from other materials. Keep/store away from clothing and other combustible materials.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient | C.A.S. No. | Agency | Limit type | Additional Comments |
|--|------------|--------|--|---------------------|
| Iron Oxide (Fe ₂ O ₃) | 1309-37-1 | ACGIH | TWA(respirable fraction):5 mg/m ³ | |
| Calcium Sulfate | 7778-18-9 | ACGIH | TWA(inhalable fraction):10 mg/m ³ | |
| Benzoyl Peroxide | 94-36-0 | ACGIH | TWA:5 mg/m ³ | |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilation adequate to maintain dust concentration below minimum explosive concentrations. Use general dilution

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ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Nitrile

Apron - polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Physical state | Solid |
| Specific Physical Form: | Viscous |
| Colour | Red |
| Odour | Slight Ester |
| Odour threshold | <i>No Data Available</i> |
| pH | <i>No Data Available</i> |
| Melting point/Freezing point | <i>No Data Available</i> |
| Boiling point | <i>No Data Available</i> |
| Flash Point | 111 °C [<i>Test Method:Estimated</i>] |
| Evaporation rate | <i>No Data Available</i> |
| Flammability (solid, gas) | Organic Peroxide: Type E. |
| Flammable Limits(LEL) | <i>Not Applicable</i> |
| Flammable Limits(UEL) | <i>Not Applicable</i> |
| Vapour Pressure | <i>Not Applicable</i> |
| Viscosity/Kinematic Viscosity Viscosity/Kinematic Viscosity | <i>Not Applicable</i> |

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| | |
|---|--|
| Density | 1.2 g/cm ³ |
| Relative density | 1.2 [@ 25 °C] [Ref Std: WATER=1] |
| Water solubility | Negligible |
| Solubility- non-water | No Data Available |
| Partition coefficient: n-octanol/ water | No Data Available |
| Autoignition temperature | No Data Available |
| Decomposition temperature | No Data Available |
| Viscosity/Kinematic Viscosity | No Data Available |
| Volatile Organic Compounds | 0 g/l [Test Method:calculated SCAQMD rule 443.1] |
| Volatile Organic Compounds | 0 % weight [Test Method:calculated per CARB title 2] |
| Percent volatile | 20 % [Details:Water is the volatile component] |
| VOC Less H ₂ O & Exempt Solvents | 0 g/l [Test Method:calculated SCAQMD rule 443.1] |
| Molecular weight | Not Applicable |

Nanoparticles

This material does not contain nanoparticles.

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable. Stable unless exposed to heat, flames and drying conditions.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Accelerators

10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|-------------------------------|------------------|
| Carbon monoxide | Not Specified |
| Carbon dioxide | Not Specified |
| Toxic Vapor, Gas, Particulate | Not Specified |

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

3M™ Cream Hardener (Red, White & Blue)**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

May be harmful in contact with skin. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

| Name | Route | Species | Value |
|--|--------------------------------|------------------------|---|
| Overall product | Dermal | | No data available; calculated ATE 2,000 - 5,000 mg/kg |
| Overall product | Inhalation-Dust/Mist(4 hr) | | No data available; calculated ATE >12.5 mg/l |
| Overall product | Ingestion | | No data available; calculated ATE >5,000 mg/kg |
| Benzoyl Peroxide | Dermal | | LD50 estimated to be 2,000 - 5,000 mg/kg |
| Benzoyl Peroxide | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 24.3 mg/l |
| Benzoyl Peroxide | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Benzoic Acid, C9-11-Branched Alkyl Esters | Dermal | Rabbit | LD50 > 2,000 mg/kg |
| Benzoic Acid, C9-11-Branched Alkyl Esters | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 5 mg/l |
| Benzoic Acid, C9-11-Branched Alkyl Esters | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Zinc Stearate | Dermal | Rabbit | LD50 > 2,000 mg/kg |
| Zinc Stearate | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 50 mg/l |
| Zinc Stearate | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Calcium Sulfate | Dermal | Professional judgement | LD50 estimated to be > 5,000 mg/kg |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Dermal | Rabbit | LD50 > 16,960 mg/kg |
| Calcium Sulfate | Ingestion | Rat | LD50 > 5,000 mg/kg |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Inhalation-Dust/Mist (4 hours) | Rat | LC50 > 5 mg/l |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Ingestion | Rat | LD50 4,240 mg/kg |
| Iron Oxide (FE2O3) | Dermal | Not available | LD50 3,100 mg/kg |
| Iron Oxide (FE2O3) | Ingestion | Not available | LD50 3,700 mg/kg |
| Ferric Ammonium Ferrocyanide | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Ferric Ferrocyanide | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Ferric Ammonium Ferrocyanide | Ingestion | Rat | LD50 > 5,110 mg/kg |
| Ferric Ferrocyanide | Ingestion | Rat | LD50 > 8,000 mg/kg |

ATE = acute toxicity estimate

3M™ Cream Hardener (Red, White & Blue)**Skin Corrosion/Irritation**

| Name | Species | Value |
|--|---------|---------------------------|
| Benzoyl Peroxide | Rabbit | Minimal irritation |
| Zinc Stearate | Rabbit | No significant irritation |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Rabbit | Minimal irritation |
| Iron Oxide (FE2O3) | Rabbit | No significant irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|--|---------|---------------------------|
| Benzoyl Peroxide | Rabbit | Severe irritant |
| Zinc Stearate | Rabbit | No significant irritation |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Rabbit | No significant irritation |
| Iron Oxide (FE2O3) | Rabbit | No significant irritation |

Skin Sensitization

| Name | Species | Value |
|--------------------|------------|----------------|
| Benzoyl Peroxide | Guinea pig | Sensitizing |
| Iron Oxide (FE2O3) | Human | Not classified |

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

| Name | Route | Value |
|--------------------|----------|---------------|
| Benzoyl Peroxide | In Vitro | Not mutagenic |
| Benzoyl Peroxide | In vivo | Not mutagenic |
| Iron Oxide (FE2O3) | In Vitro | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|--|------------|-------------------------|--|
| Benzoyl Peroxide | Ingestion | Multiple animal species | Not carcinogenic |
| Benzoyl Peroxide | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Ingestion | Rat | Not carcinogenic |
| Iron Oxide (FE2O3) | Inhalation | Human | Some positive data exist, but the data are not sufficient for classification |

Reproductive Toxicity**Reproductive and/or Developmental Effects**

| Name | Route | Value | Species | Test result | Exposure Duration |
|--|------------|--|---------|-----------------------|--------------------------------|
| Benzoyl Peroxide | Ingestion | Not classified for female reproduction | Rat | NOAEL 1,000 mg/kg/day | prematuring & during gestation |
| Benzoyl Peroxide | Ingestion | Not classified for male reproduction | Rat | NOAEL 500 mg/kg/day | prematuring & during gestation |
| Benzoyl Peroxide | Ingestion | Not classified for development | Rat | NOAEL 500 mg/kg/day | prematuring & during gestation |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Inhalation | Not classified for male reproduction | Rat | NOAEL 1 mg/l | 2 weeks |

Target Organ(s)

3M™ Cream Hardener (Red, White & Blue)**Specific Target Organ Toxicity - single exposure**

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|-----------|-----------------|----------------|---------|---------------------|-------------------|
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Ingestion | nervous system | Not classified | Rat | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|------------|--|--|---------|-----------------------|-----------------------|
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Inhalation | endocrine system hematopoietic system liver nervous system | Not classified | Rat | NOAEL 1 mg/l | 2 weeks |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Inhalation | kidney and/or bladder | Not classified | Rat | NOAEL 0.005 mg/l | 2 weeks |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Inhalation | respiratory system | Not classified | Rat | LOAEL 0.001 mg/l | 2 weeks |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Inhalation | heart | Not classified | Rat | NOAEL 0.5 mg/l | 2 weeks |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Ingestion | liver kidney and/or bladder | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 145 mg/kg/day | 90 days |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Ingestion | hematopoietic system | Not classified | Rat | NOAEL 500 mg/kg/day | 2 years |
| Oxirane, Polymer with Methyloxirane, Monobutyl Ether | Ingestion | heart endocrine system respiratory system | Not classified | Rat | NOAEL 3,770 mg/kg/day | 90 days |
| Iron Oxide (FE2O3) | Inhalation | pulmonary fibrosis pneumoconiosis | Not classified | Human | NOAEL Not available | occupational exposure |

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

No data available.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

One or more of the components of this product have been notified to ELINCS (European List of Notified or New Chemical Substances). Certain restrictions apply. Contact the selling division for additional information. Contact manufacturer for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory. The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

SECTION 16: Other information

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Health: 2 **Flammability:** 2 **Instability:** 1 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 2 **Flammability:** 1 **Physical Hazard:** 1 **Personal Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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