



#### **Dynamic Mixing System**

3M's revolutionary auto body repair breakthrough. Advanced mixing nozzle automatically mixes as-you-go, eliminating pinholes in the final finish. Grab-and-go applicator dispenses filler-on-demand. Easy-on/easy-off cartridges for finishing jobs faster. A better system for an ultimately better finish, better productivity — and better profitability.

Part Number	Name	Size	Qty/Case
05846	3M™ Dynamic Mixing Gun - Pneumatic	_	1
05847	3M™ Dynamic Mixing Nozzle	_	50
05863	3M™ Platinum™ Plus	10.3 fl oz	6
05859	3M <sup>™</sup> Dent Filling Compound - 95	10.3 fl oz	6
05877	3M™ Reinforced Short Strand	10.3 fl oz	6
46003	3M™ Marine Premium Filler	10.3 fl oz	6
46011	3M™ Marine High Strength Repair Filler	10.3 fl oz	6
05862	3M <sup>™</sup> Platinum <sup>™</sup> Glaze	10.3 fl oz	6



#### **Premium Body Fillers**

3M premium fillers with adhesion promoters, offer the very best in all-around performance. Our premium fillers adhere to virtually any surface including wood, metal, aluminum, galvanized steel, fiberglass and concrete. They are also non-staining, non-shrinking, creamy and are great for building plugs, patterns, molds, prototypes and general repair to composite parts. 3M premium fillers are easy to spread and sand.

Part Number	Name	Size	Qty/Case
01131	3M <sup>™</sup> Platinum <sup>™</sup> Plus Filler*	Gallon	4
31135	3M™ Platinum™ Plus Filler	5-Gallon Air Pail	1
01017	Dynatron™ Xtra™ Grip Body Filler*	Gallon	4
01026	Dynatron™ Xtra™ Grip Body Filler	5-Gallon Dispenser Pail	1



#### **Standard Body Fillers**

3M standard fillers are the economical choice for gap filling, fairing, smoothing and general repair. They are also great for plug, pattern and tooling departments for creating and building shapes, curves and intricate elements to molds and patterns. They are easy to mix, apply, and sand, and have a quick cure time. Great for quick repairs to fiberglass, wood, metal concrete and aluminum.

Part Number	Name	Size	Qty/Case
00394	Dynatron™ Ultralite™ Advanced Body Filler	Gallon	4
00396	Dynatron™ Ultralite™ Advanced Body Filler	5-Gallon Air Pail	1
00494	Dynatron™ Dynalite™ Body Filler	Gallon	4
00496	Dynatron™ Dynalite™ Body Filler	5-Gallon Air Pail	1
00490	Dynation Dyname Body Filler	5-Gallon All Pall	- 1



#### **Putties**

3M finishing putties have excellent adhesion to wood, metal, aluminum, e-coat, galvanized metal, fiberglass, SMC, epoxy, concrete and primer/paint. These finishing putties are ideal for repairing or filling smaller dents, scratches, gouges and voids. Each product is non-shrinking, non-staining, cures quickly and sands exceptionally well.

Part Number	Name	Size	Qty/Case
33010	3M <sup>™</sup> Platinum <sup>™</sup> Plus Putty	1/2 Gallon	6
00593	Dynatron™ Putty-Cote Putty	1/2 Gallon	6



#### **Finishing Glazes**

3M finishing glazes are the right choice when contouring and finishing surfaces or repairing minor surface imperfections prior to painting. Each product is self-leveling and easy to apply and sand. They will not stain/bleed through paint and adhere to most surfaces, including primed and painted surfaces.

Part Number	Name	Size	Qty/Case
03180	3M <sup>™</sup> Platinum <sup>™</sup> Plus Glaze	24 fl. oz. Tube	6
01097	Dynatron <sup>™</sup> Xtra <sup>™</sup> Glaze Finishing Glaze	24 fl. oz. Tube	6



<sup>\*</sup>Also available in Quart and 3-Gallon sizes.

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#### **Reinforced Fillers**

3M's line of reinforced filler products offers users a unique and flexible array of repair solutions. Each product is reinforced with short fiberglass strands, long fiberglass strands or milled fiberglass. These reinforced fillers are significantly stronger than regular fillers and are waterproof. Great for repairing fiberglass and rust holes in metal.

Part Number	Name	Size	Strands	Qty/Case
00644	Dynatron™ Ultra-Glass Reinforced Filler - Milled Fiberglass	Gallon	Milled	4
00464	Dynatron™ Dyna-Glass Reinforced Filler - Short Strand	Gallon	Short	4
00474	Dynatron™ Dyna-Hair Reinforced Filler - Long Strand	Gallon	Long	4



#### Fiberglass Resin, Mat & Cloth

3M's Fiberglass Resin and Resin Kits use the exact same high-strength polyester resin that is used to manufacture high performance watercrafts, snowmobiles, bathtubs and showers. Polyester resins can be used in conjunction with fiberglass mat, cloth or tape to create waterproof repairs to wood, metal, concrete, stainless steel, aluminum and fiberglass. Great for repairing large rust holes in metal and large fiberglass areas where lamination must be rebuilt. Compatible with all paints, including gel coat and marine paints.

Part Number	Name	Size	Qty/Case
00694	Dynatron <sup>™</sup> Polyester Fiberglass Resin	Gallon	4
00688	Dynatron™ Fiberglass Mat	8 sq. ft. Mat	6
00699	Dynatron™ Fiberglass Cloth	8 sq. ft. Cloth	6



### **Primers & Undercoatings**

3M's polyester primers are easy to sand, durable and compatible with most paints. Our self etching primers are lacquer-based, and offer fast-drying. Undercoatings are chip resistant and keep exteriors from rusting and weathering.

Part Number	Name	Size	Qty/Case
05433	Mar-Hyde™ QuikSand™ 2K Polyester Primer Surfacer - Gray	Gallon	4
05463	Mar-Hyde™ QuikSand™ 2K Polyester Primer Surfacer - Buff	Gallon	4
05111	Mar-Hyde™ Single Stage™ Self-Etching Primer	19 oz. Aerosol	6
05112	Mar-Hyde™ Single Stage™ Self-Etching Primer	Quart	6
05113	Mar-Hyde <sup>™</sup> Single Stage <sup>™</sup> Self-Etching Primer	Gallon	6
08883	3M™ Rubberized Undercoating - VOC Compliant	19.7 oz. Aerosol	6



#### Miscellaneous

3M offers a variety of repair accessories. Each tool comes with simple to follow instructions for safe and effective use.

Part Number	Name	Size/Grade	Qty/Case
20311	Marson™ Single Edge Razor Blades - 100 Pack	_	10
00128	Bondo <sup>™</sup> Easy Finish <sup>™</sup> Aerosol Trigger	_	12
00820	Bondo™ Steel Wool 3 Per Bag	00	12



### **Accessories**

### **Masking Products**

The 3M line of masking and protective coverings offers a wide variety of products that are economical, easy to use and provide excellent protection during painting, service or storage. Resistant to urethanes, lacquers, solvents, paints and primers.

Part Number	Name	Size	Qty/Case
30210	Marson™ Kwikee Heavy Duty Shop Bags	55 Gallon	1
30202	Marson™ Kwikee Plastic Wheel Guards	12" - 15"	1



<sup>\*</sup>Also available in Quart size.

## **Accessories Cont'd**

### **Spreaders & Filler Scoop**

A special, flexible spreading edge makes precise application of body fillers, putties and glazes a breeze. Cured body filler will easily pop off the spreader, allowing it to be reused. Use the Bondo Filler Scoop to easily remove filler or putty out of the can and off hard-to-reach container rims.

Part Number	Name	Color	Size	Qty/Case
00344	Dynatron <sup>™</sup> Spreader	Yellow	3" x 4"	144
00358	Dynatron™ Spreader	Yellow	3-Pack	24
20380	Marson™ Spreader	Black	72-Pack Display	4
00368	Bondo® Filler Scoop	Yellow	-	6



#### **Mixing Boards**

Clean, wax-free surface for mixing body filler. Cured body filler can be easily removed, allowing repeat uses or use the disposable paper board that offers a non-porous, wax-free surface and easy disposal.

Part Number	Name	Size	Qty/Case
00366	Dynatron <sup>™</sup> Mixing Board	12" x 11.5"	25
20382	Marson™ Disposable Paper Mixing Board	100 10" x 10" sheets	12



#### **Hardeners**

Specially designed for use with Dynatron™ and 3M™ brand fillers, resins and putties. Made of the highest quality raw materials.

Part Number	Name	Size	Qty/Case
00307	Dynatron™ Red Cream Hardener	2.75 oz. Tube	12
00308	Dynatron™ White Cream Hardener	2.75 oz. Tube	12
00309	Dynatron™ Blue Cream Hardener	2.75 oz. Tube	12
00609	Dynatron™ Liquid Hardener	0.74 fl. oz.	12



### **Paint Supplies**

3M offers a variety of paint supplies to assist with measuring, mixing and cleaning for before, during and after the painting process.

Part Number	Name	Size	Qty/Case
38041	3M <sup>™</sup> Disposable Paint Mixing Cups	Quart - 100/cm	1
00812	Dynatron <sup>™</sup> Tack Cloths - Yellow	18" x 36"	144
00823	Dynatron <sup>™</sup> Tack Cloths - Blue	18" x 36"	144
00813	Bondo™ Tack Cloth - Yellow	18" x 36"	24



### **Cranker<sup>™</sup> Mechanical Dispenser**

A manual dispensing unit that allows for body filler to be dispensed at a controlled rate. No air required. Works with all 3 and 5-gallon dispensing containers. Solid, quality construction, easy to operate. Quick and messfree dispensing saves time and material costs. Simple, trouble-free design.



Dispensa-Mat™ Air Dispenser
An air-powered body filler dispensing system for 3 & 5-gallon air
containers of filler. Works in conjunction with a pusher plate in
each container of filler to force the filler out through a dispensing

containers of filler. Works in conjunction with a pusher plate in each container of filler to force the filler out through a dispensing valve at the bottom. An air regulator, preset at the factory, permits only 10 lbs. of air pressure into the container to drive the pusher plate. Must be used with regulator. Saves time, no mess, less waste.



Part Number	Name	Size	Qty/Case
00106	Dynatron™ Dispensa-Mat™ Air Dispenser	5-Gallon Kit	1
00108	Dynatron™ Dispensa-Mat™ Air Dispenser	3-Gallon Kit	1





# **3M™ PPS™ Paint Preparation System**

An innovative, all-in-one disposable system that enables painters to eliminate expensive liquid coating waste left on mixing cups and filters by mixing directly in the PPS cup. Mix, measure, filter, spray and temporarily store your coating materials.

	Part No.	Description		
3M <sup>™</sup> Accuspray <sup>™</sup> Spray Gun Kits				
	16570	Model HG18, 1.8mm		
-	16577	Model HG14, 1.4mm		
	16587	Model HGP (Pressurized)		
3M <sup>™</sup> Accuspray <sup>™</sup> Atomizing Heads				
100 100 100	16612	1.4mm		
<b>7</b>	16611	1.8mm		
# # #	16609	2.0mm		





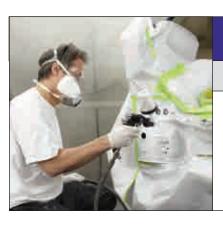
# **Spot Repair**

Ideal for spot repairs that require 3 fluid ounces of material or less.



3M<sup>™</sup> PPS<sup>™</sup> Kit 3 fl. oz. Lids and Liners, PN 16028 3 fl. oz. (90mL) full diameter, 200 micron filters

3M<sup>™</sup> PPS<sup>™</sup> Kit 3 fl. oz. Lids and Liners, PN 16328 3 fl. oz. (90mL) full diameter, 125 micron filters



# 1 Panel Repair

Ideal for small areas that require 6 fluid ounces of material or less.



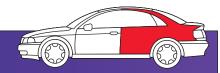
3M™ PPS™ Kit Mini Size, PN 16114 6 fl. oz. (180mL) full diameter, 200 micron filters

3M<sup>™</sup> PPS<sup>™</sup> Kit Mini Size, PN 16314 6 fl. oz. (180mL) full diameter, 125 micron filters

# Standard Operating Procedures Paint Shop



# 2 Panel Repair

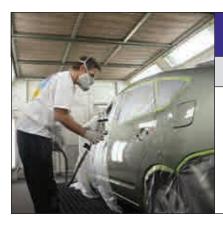


Ideal for areas that require 13.5 fluid ounces of material or less.



3M<sup>™</sup> PPS<sup>™</sup> Kit Midi Size, PN 16112, 13.5 fl. oz. (400mL) full diameter, 200 micron filters

3M<sup>™</sup> PPS<sup>™</sup> Kit Midi Size, PN 16312, 13.5 fl. oz. (400mL) full diameter, 125 micron filters



# 3 Panel Repair



Ideal for large areas that require 22 fluid ounces of material or less.



3M<sup>™</sup> PPS<sup>™</sup> Kit Standard Size, PN 16000 22 fl. oz. (650mL) 200 micron filters

3M<sup>™</sup> PPS<sup>™</sup> Kit Standard Size, PN 16301 22 fl. oz. (650mL) full diameter, 125 micron filters



# **4 Panel Repair**



Ideal for large jobs that require 28 fluid ounces of material or less.



3M<sup>™</sup> PPS<sup>™</sup> Kit Large Size, PN 16024 28 fl. oz. (850mL) 200 micron filters

3M<sup>™</sup> PPS<sup>™</sup> Kit Large Size, PN 16325 28 fl. oz. (850mL) full diameter, 125 micron filters



