## BIПKS.

## (ve0) Pressure Tanks



ASME Code Stainless Steel, Galvanized and ASME PT Series Tanks

The Case for ASME Code Tanks: Numerous government and insurance bodies (e.g. OSHA, your fire marshal, your insurance underwriter, etc.) use National Fire Protection Association (NFPA) standards. NFPA standards call for the use of ASME-code tanks. All Binks pressure tanks are made to ASME standards.
Note: Neither Binks ${ }^{\bullet}$ nor its employees are an Authority Having Jurisdiction (AHJ).

How to Select a Binks Pressure Tank: It's helpful to know the following information:
■ Size/Scope of your operation in terms of gallons per day per spray for a given spray station.
■ If you're using a plural component coating, what is the tank life of your coating?
■ Is your coating waterborne or solvent borne? What degree of corrosion resistance do you need?
■ Will you need to use a bottom outlet (may be needed for high viscosity materials or high cost materials).

- Will you be putting either 1 gallon or 5 gallon pails in the interior of the pressure tank?


## (step Select size and scope.

| Gallons of Coating Per 8 Hour Shift | Suggested Tank Size for Single Component Coating | Suggested Tank Size for Plural Component Coating |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 1 Hour Tank Life | 2 Hour Tank Life | 4 Hour Tank Life | 8 Hour Tank Life |
| Up to 5 | 2 or 5 Gallon | 2 Gallon | 2 Gallon | 2 Gallon | 5 Gallon |
| Up to 10 | 10 Gallon | 2 Gallon | 2 Gallon | 5 Gallon | 10 Gallon |
| Up to 15 | 15 Gallon | 2 Gallon | 5 Gallon | 5 Gallon | 15 Gallon |
| Up to 30 | 30 Gallon | 5 Gallon | 5 Gallon | 15 Gallon | 30 Gallon |
| Up to 60 | 60 Gallon | 5 Gallon | 15 Gallon | 30 Gallon | 60 Gallon |
| More than 60 | 60 Gallon | 5 Gallon | 15 Gallon | 60 Gallon | 60 Gallon |

Examples: For a single component coating spraying of 12 gallons of coating per 8 hour shift, we suggest a 15 gallon tank. For a 4 hour tank life plural component coating, consuming 12 gallons per 8 hour shift, we suggest a 5 gallon tank.

Select pressure tank family, based on available features, in table below.

|  | $\stackrel{2}{\text { Gallon }}$ | 5, 10,15 Gallon | $\begin{aligned} & 30,60 \\ & \text { Gallon } \end{aligned}$ | Includes Fill Port | Waterborne Compatible | Overal Corrosion Resistance | Maximum Pressure Rating | Available with Bottom Outlet | 2 Gallon Size (Accepts 1 Gallon Pails) | 5 Gallon Size (Accepts 5 Gallon Pails) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 83C with Zn Lid (P3) | $\square$ |  |  |  | no | good | 80 psi ( 5.5 bar ) |  | $\square$ |  |
| $83 Z$ with SS Lid (P3) | $\square$ |  |  |  | yes, w/liner | better | 80 psi ( 5.5 bar ) |  | $\square$ |  |
| 183G (P4) | $\square$ | $\square$ |  | $\square$ | no | better | 110 psi (7.5 bar) | $\square$ | $\square$ | $\square$ |
| 183S (P5) | $\square$ | $\square$ |  | $\square$ | yes | best | 110 psi (7.5 bar) | $\square$ |  | $\square$ |
| 30/60 Gallon (P6) |  |  | $\square$ | $\square$ | no | better | 110 psi (7.5 bar) | $\square$ |  |  |
| 30/60 with SS Liner (P6) |  |  | $\square$ | $\square$ | yes | best | 110 psi (7.5 bar) | $\square$ |  |  |

## Select how many regulators you'll need.

Choose your regulation options from the table below. We recommend using a regulator instead of a simple restriction (e.g. a "cheater valve") for greater control and to avoid an initial blast of higher pressure air when you first pull the trigger on your spray gun.

|  | Fluid Regulation 0 to 100 psi <br> Choose for viscous or long runs of material | Fluid Regulation 0 to 30 psi <br> Choose for short runs of low viscosity material | Air Atomization 0 to 160 psi <br> Choose for better control of atomizing air |
| :---: | :---: | :---: | :---: |
| Option 1: Single regulated | $\square$ |  |  |
| Option 2: Double regulated | $\square$ |  | $\square$ |
| Option 3: Single regulated with improved low fluid pressure control |  | $\square$ |  |
| Option 4: Double regulated with improved low fluid pressure control |  | $\square$ | $\square$ |

step Select your agitation option.
For coatings that remain well dispersed over time, you may not need any agitation. If you have either a low viscosity material, or a small volume of material, direct drive agitation is an option. For higher viscosity materials or larger volumes of material, or where there is a risk of air entrainment, we recommend a gear reduced agitator.

|  | Low viscosity <br> materials or <br> smaller <br> volumes of <br> material | Higher viscosity <br> materials or larger <br> volumes of material or <br> where air entrapment <br> could be a problem |
| :--- | :---: | :---: |
| None |  |  |
| Direct <br> Drive | $\square$ |  |
| 15:1 Gear <br> Reduced | $\square$ |  |

Binks ASME Code PT Tanks are a great choice in a 2 gallon pressure tank, spraying up to 80 psi of fluid pressure.

Choose zinc-plated lid and shell options (83C-) for solvent borne materials.

- Choose stainless steel lid and zinc-plated shell options (83Z-) for waterborne materials.

| Tank Size | Holds Container Size | Internal Volume (Gallon) | Head Gasket | Disposable Liner | Bottom Outlet Kit | Service <br> Bulletin Reference | Estimated Shipping Weights for Tanks without Agitators (lbs) | Estimated Shipping Weights for Tanks with Agitators (lbs) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 gallon, zinc plated lid | 1 gallon pail | 2.8 | PT-33-1 | PT-78-K60 | - | SBBI-21-044 | 31 | 38 |
| 2 gallon, SS lid | 1 gallon pail | 2.8 | PT-33-1 | PT-78-K60 | - | SBBI-21-043 | $31$ | 38 |


| 2 Gallon PT Tanks / Specifications |  |
| :--- | :---: |
| Max Working Pressure, psi | $80 \mathrm{psi}(5.5$ bar) |
| Air Inlet | $1 / 4$ " NPS(m) |
| Fluid Outlet | $3 / 8^{" ~} \mathrm{NPS}(\mathrm{m})$ |
| Fluid Outlet if using bottom <br> outlet kit | $\mathrm{n} / \mathrm{a}$ |


| 2 Gallon PT Tanks / Capacity and Dimensions |  |
| :--- | :---: |
| Standard paint container that <br> will fit inside | 1 gallon |
| Inside diameter | $91 / 2^{\prime \prime}$ |
| Inside height at center | $91 / 2^{\prime \prime}$ |
| Overall height | $201 / 22^{\prime \prime}$ |
| Overall width | $133 / 8^{\prime \prime}$ |



| Binks ASME Code PT Tanks |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Zinc Plated Lid and Shell | Stainless Steel Lid and Zinc Plated Shell | Single Regulated (0-100 psi fluid pressure) | Double Regulated (0-100 psi fluid pressure, 0-60 psi atomizing air pressure) | Direct Drive Agitation | 2 Gallon Tank Part Number |
| $\square$ |  | $\square$ |  |  | 83C-210 |
| $\square$ |  | $\square$ |  | $\square$ | 83C-211 |
| ■ |  |  | $\square$ |  | 83C-220 |
| $\square$ |  |  | ■ | $\square$ | 83C-221 |
|  | $\square$ | $\square$ |  |  | 83Z-210 |
|  | ■ | ■ |  | $\square$ | 83Z-211 |
|  | $\square$ |  | $\square$ |  | 83Z-220 |
|  | $\square$ |  | ■ | $\square$ | 83Z-221 |



NEW Binks ${ }^{\circ}$ 183G- ASME Code Tanks give you application flexibility for most solvent borne applications.

| Tank Size | Holds Container Size | Internal Volume (Gallon) | Head Gasket | Disposable Liner | Bottom Outlet Kit | Service Bulletin Reference | Estimated Shipping Weights for Tanks without Agitators (lbs) | Estimated Shipping Weights for Tanks with Agjitators (lbs) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 gallon | 1 gal. pail | 2.8 | QMS-80-1 | PT-78-K60 | 183-3000 | 77-2927 | 45 | 59 |
| 5 gallon | 5 gal. pail | 9.8 | QM-1458-1 | PTL-408-K20 | 183-3001 | 77-2928 | 80 | 99 |
| 10 gallon | 5 gal. pail | 11.8 | QM-1458-1 | PTL-412-K8 | 183-3001 | 77-2928 | 86 | 105 |
| 15 gallon | 5 gal. pail | 19.8 | QM-1458-1 | PTL-415-K10 | 183-3001 | 77-2928 | 111 | 130 |


| Max Working Pressure, psi | 110 psi (7.5 bar) |
| :---: | :---: |
| Air Inlet | 1/4" NPT (m) |
| Fluid Outlet | $3 / 8$ " NPT (m) |
| Fluid Outlet if using bottom outlet kit | 3/4" NPT (m) or 3/4" NPS (m) |


|  | 2 Gallon Tanks | 5 Gallon Tanks | 10 Gallon Tanks | 15 Gallon Tanks |
| :---: | :---: | :---: | :---: | :---: |
| Standard paint container that will fit inside | 1 gallon | 5 gallon | 5 gallon | 5 gallon |
| Inside diameter | 91/2" | 14 " | 14" | 14" |
| Inside height at center | 91/2" | 16 " | 191/16" | 261/16" |
| Overall height | 235/8" | 305/16" | 333/8" | 433/8" |
| Overall width | 133/8" | 181/2" | 181/2" | 181/2" |



## EITIKGS

183G-
1010

| Binks ASME Code Galvanized Carbon Steel Tanks |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Single Regulated | Double Regulated | Single Regulated with Extra Sensitive Regulator | Double Regulated with Extra Sensitive Regulator | Direct Drive Agitator | 15:1 Gear Reduced Agitator | 2 Gallon Tank Part Number | 5 Gallon Tank Part Number | 10 Gallon <br> Tank Part <br> Number | 15 Gallon Tank Part Number |
|  |  |  |  |  |  | 183G-200 | 183G-500 | 183G-1000 | 183G-1500 |
| $\square$ |  |  |  |  |  | 183G-210 | 183G-510 | 183G-1010 | 183G-1510 |
| $\square$ |  |  |  | $\square$ |  | 183G-211 | - | - | - |
| $\square$ |  |  |  |  | $\square$ | 183G-213 | 183G-513 | 183G-1013 | 183G-1513 |
|  | ■ |  |  |  |  | 183G-220 | 183G-520 | 183G-1020 | 183G-1520 |
|  | $\square$ |  |  | $\square$ |  | 183G-221 | - | - | - |
|  | $\square$ |  |  |  | $\square$ | 183G-223 | 183G-523 | 183G-1023 | 183G-1523 |
|  |  | ■ |  |  |  | 183G-230 | 183G-530 | 183G-1030 | 183G-1530 |
|  |  | $\square$ |  | $\square$ |  | 183G-231 | - | - | - |
|  |  | $\square$ |  |  | $\square$ | 183G-233 | 183G-533 | 183G-1033 | 183G-1533 |
|  |  |  | $\square$ |  |  | 183G-240 | 183G-540 | 183G-1040 | 183G-1540 |
|  |  |  | $\square$ | $\square$ |  | 183G-241 | - | - | - |
|  |  |  | $\square$ |  | ■ | 183G-243 | 183G-543 | 183G-1043 | 183G-1543 |



NEW Binks ${ }^{\circ}$ 183S- ASME Code Tanks give you application flexibility with our best chemical resistance. Suitable for waterborne coatings.

| Tank Size | Holds <br> Container <br> Size | Internal <br> Volume <br> (Gallon) | Head <br> Gasket | Disposable <br> Liner | Bottom <br> Outlet <br> Kit | Service <br> Bulletin <br> Reference | Shipping Weights <br> for Tanks without <br> Agitators (lbs) | Shipping Wed <br> for Tonks with <br> Agitators (lbs) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{2}$ gallon | 1 gal. pail | 2.8 | QMS-80-1 | PT-78-K60 | $183-3000$ | $77-2927$ | 38 | 52 |
| $\mathbf{5}$ gallon | 5 gal. pail | 9.8 | QM-1458-1 | PTL-408-K20 | $183-3001$ | $77-2929$ | 69 | 90 |
| $\mathbf{1 0}$ gallon | 5 gal. pail | 11.8 | QM-1458-1 | PTL-412-K8 | $183-3001$ | $77-2929$ | 71 | 90 |
| $\mathbf{1 5}$ gallon | 5 gal. pail | 19.8 | QM-1458-1 | PTL-415-K10 | $183-3001$ | $77-2929$ | 89 | 108 |

Binks ${ }^{\circ}$ ASME Code Stainless Steel Tanks


| Single Regulated | Double Regulated | Single Regulated with Extra Sensitive Regulator | Double Regulated with Extra Sensitive Regulator | Direct <br> Drive Agitator | 15:1 Gear Reduced Agitator | 2 Gallon Tank Part Number | 5 Gallon Tank Part Number | 10 Gallon Tank Part Number | 15 Gallon Tank Part Number |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  | 183S-200 | 183S-500 | 183S-1000 | 183S-1500 |
| $\square$ |  |  |  |  |  | 183S-210 | 183S-510 | 183S-1010 | 183S-1510 |
| $\square$ |  |  |  | $\square$ |  | 183S-211 | - | - | - |
| $\square$ |  |  |  |  | $\square$ | 183S-213 | 183S-513 | 183S-1013 | 183S-1513 |
|  | - |  |  |  |  | 183S-220 | 183S-520 | 183S-1020 | 183S-1520 |
|  | $\square$ |  |  | $\square$ |  | 183S-221 | - | - | - |
|  | $\square$ |  |  |  | $\square$ | 183S-223 | 183S-523 | 183S-1023 | 183S-1523 |
|  |  | $\square$ |  |  |  | 183S-230 | 183S-530 | 183S-1030 | 183S-1530 |
|  |  | $\square$ |  | $\square$ |  | 183S-231 | - | - | - |
|  |  | $\square$ |  |  | $\square$ | 183S-233 | 183S-533 | 183S-1033 | 183S-1533 |
|  |  |  | $\square$ |  |  | 183S-240 | 183S-540 | 183S-1040 | 183S-1540 |
|  |  |  | $\square$ | $\square$ |  | 183S-241 | - | - | - |
|  |  |  | $\square$ |  | $\square$ | 183S-243 | 183S-543 | 183S-1043 | 183S-1543 |

Binks ASME Code 30 and 60 Gallon Tanks are ideal for larger jobs such as line striping or supporting multiple guns. Choose galvanized units for most applications. Choose stainless steel fitted galvanized tanks for waterborne applications.

| Tank Size | Head <br> Gasket | Bottom <br> Outlet Kit | Service Bulletin <br> Reference for <br> Non-Agitated Tanks | Service Bulletin <br> Reference for <br> Agitated Tanks | Estimated <br> Shipping Weights <br> for Tanks without <br> Agitators (lbs) | Estimated <br> Shipping Weights <br> for Tanks with <br> Agitators (lbs) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathbf{3 0}$ gallon | $83-2120$ | $83-4229$ | $77-1345$ | $77-1347$ | 240 | 250 |
| $\mathbf{6 0}$ gallon | $83-2122$ | $83-4230$ | $77-1324$ | $77-1322$ | 335 | 370 |


| Binks ${ }^{\circledR}$ ASME Code 30 and 60 Gallon Tanks |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Single Regulated | 15:1 Gear Reduced Agitator | 30 Gallon Tank in Galvanized Steel | 60 Gallon Tank in Galvanized Steel | 30 Gallon Shell in Galvanized Steel (for a Stainless Steel Fitted Tank) | 60 Gallon Shell in Galvanized Steel (for a Stainless Steel Fitted Tank) |
| $\square$ |  | 83-5801 | 83-5701 | 83-5873 plus 30 gallon liner (see below) | 83-5773 plus 60 gallon liner (see below) |
| $\square$ | $\square$ | 83-5807 | 83-5707 | 83-5879 plus 30 gallon liner (see below) | 83-5779 plus 60 gallon liner (see below) |

30 and 60 Gallon Tank Liners

| Top Outlet | Bottom Outlet <br> (includes <br> bottom outlet kit) | 30 Gallon SS Liner | 60 Gallon SS Liner |
| :---: | :---: | :---: | :---: |
| $\square$ |  | $83-1569$ | $83-1581$ |
|  | $\square$ | $83-2230$ | $83-2229$ |


| For a Complete System |  |  |
| :---: | :---: | :---: |
| Configuration... | For a top outlet tank, order... | For a bottom outlet tank, order... |
| Galvanized 30 Gallon Tank | Tank: 83-5801 or 83-5807 | Tank: 83-5801 or 83-5807 plus Bottom outlet kit: 83-4229 |
| Galvanized 60 Gallon Tank | Tank: 83-5701 or 83-5707 | Tank: 83-5701 or 83-5707 plus Bottom outlet kit: 83-4230 |
| SS Fitted 30 Gallon Tank | Tank: $83-5873$ or $83-5879$ plus Liner: $83-1569$ | Tank: 83-5873 or 83-5879 plus Liner: 83-2230 plus Bottom outlet kit: 83-4229 |
| SS Fitted 60 Gallon Tank | Tank: 83-5773 or 83-5779 plus Liner: 83-1581 | Tank: 83-5773 or 83-5779 plus Liner: 83-2229 plus Bottom outlet kit: 83-4230 |

## Accessories

183-GZ-5200 Solvent Saver Tanks: Flush your system with significantly less solvent by using our solvent saver tank. By injecting air into your solvent stream you generate turbulence via alternating slugs of solvent and air. This makes for a quicker flush, using less solvent. 2 gallon tank size.

Air Control Assemblies for 183G- and 183S- ASME Code Tanks:

| Part <br> Number | Description |
| :---: | :--- |
| $\mathbf{8 5 - 4 7 0}$ | Air Control Assembly for 1 regulator |
| $\mathbf{8 5 - 4 7 1}$ | Air Control Assembly for 1 regulator and agitator |
| $\mathbf{8 5 - 4 7 2}$ | Air Control Assembly for dual regulation |
| $\mathbf{8 5 - 4 7 3}$ | Air Control Assembly for dual regulation and agitator |
| $\mathbf{8 5 - 4 9 0}$ | Air Control Assembly for 1 low fluid pressure regulator |
| $\mathbf{8 5 - 4 9 1}$ | Air Control Assembly for 1 low fluid pressure regulator and agitator |
| $\mathbf{8 5 - 4 9 2}$ | Air Control Assembly for dual regulation, low fluid pressure |
| $\mathbf{8 5 - 4 9 3}$ | Air Control Assembly for dual regulation, low fluid pressure and agitator |
| $\mathbf{8 5 - 4 6 9}$ | Single to double regulator kit. Convert any single regulated 183G or 183S tank to a double regulated tank. |

Fluid AIITM Fluid Hose: Suitable for use with solvent borne and waterborne coatings as diverse as epoxies, urethanes, conversion varnishes, alkyds, and latex. See our bulletin A28-100 Accessory Guide for additional sizes and lengths.


Ergoflex ${ }^{\text {TM }}$ Air Hose: Our 3/8" ID Hose is ideal for applications requiring high volumes of air (e.g. HVLP spraying), yet is surprisingly light and flexible. See our bulletin A28-100 Accessory Guide for additional sizes and lengths.


## Bottom Outlet Kits for 183G- and 183S- ASME Code Tanks:

Bottom outlet kits include sturdy steel legs, mounting fasteners, fittings, and outlet pipe.

|  | Bottom Outlet Kit | Fluid Outlet if using <br> bottom outlet kit |
| :--- | :---: | :---: |
| 2 Gallon Tanks | $183-3000$ | $3 / 4^{" ~ N P T(m) ~ o r ~} 3 / 4^{\prime \prime}$ NPS(m) |
| 5,10 and 15 Gallon Tanks | $183-3001$ | $3 / 4^{\prime \prime}$ NPT(m) or $3 / 4^{\prime \prime}$ NPS(m) |



183-3005: One leg plus fasteners. Order one to replace a damaged leg. Order three to raise a tank without bottom outlet plumbing.

