



Art. 1606



## CRIMPING INSTRUCTIONS

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- Open the tool. Place the terminal into the correct die nest (1).
- Partially close the tool until the terminal is held in place. Insert the wire into the terminal (2).
- Close the tool until the RATCHET RELEASES (3).
- Remove the crimped terminal (4).

### HOW TO ADJUST (picture A)

It is sometimes necessary to adjust the crimp force.

- 1 Remove the cover washer.
- 2 Note the setting wheel position, then remove it.
- 3 Adjust the excentric axle with a screw driver. Turn the axle counterclockwise to tighten the preload.
- 4 Place the setting wheel so the pin in the handle locks the setting wheel. Replace the cover washer.
- 5 Check preload.

### MAINTENANCE

It is recommended that each operator of the tool be made aware of – and responsible for – following maintenance steps:

- Remove dust, moisture, and other contaminants with a clean brush, or a soft, lint-free cloth. Do NOT use objects that could damage the tool.
- Make certain all pins, pivot points, and bearing surfaces are protected with a THIN coat of any good SAE No. 20 motor oil. Do NOT oil excessively.
- When the tool is not in use, keep the handles closed to prevent objects from becoming lodged in the crimping dies and store the tool in a clean, dry area.

### WARNING

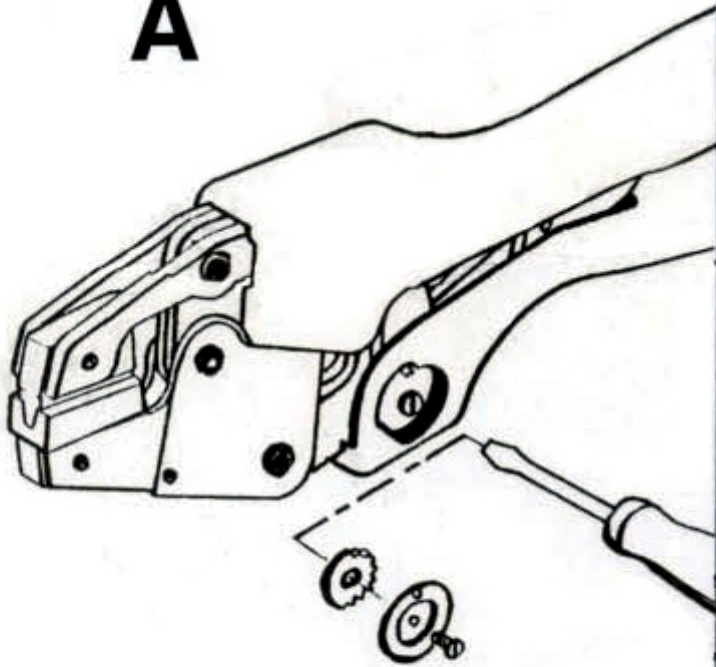


Use safety glasses to avoid eye injury



Risk of ELECTRIC SHOCK.  
Don't use this tool on live wire

**A**



**HOW TO ADJUST**

