



ATD-2122

2 Piece Air Die Grinder Set



Specifications:

1/4" Mini Angle Die Grinder

Grinder Capacity:1/4"
Free Speed: 20,000 rpm
Average Air Consumption: 2.2 CFM
Operating Pressure:90 psi
Air Inlet Size:1/4"
Air Hose:3/8" ID
A-Weighted Sound Pressure Level: 84.1 dBA
Sound Power Level: 95.1 dBA
Vibration in the Handle: 0.8m/s²

1/4" Mini Die Grinder

Grinder Capacity:1/4"
Free Speed: 25,000 rpm
Average Air Consumption: 3 CFM
Operating Pressure:90 psi
Air Inlet Size:1/4"
Air Hose:3/8" ID
A-Weighted Sound Pressure Level: 84.1 dBA
Sound Power Level: 95.1 dBA
Vibration in the Handle: 0.8m/s²

Safety Instructions:

1. When grinding always wear safety goggles, an appropriate face mask and respiratory equipment.
2. Always ensure air tools are switched OFF before connecting to air supply.
3. Disconnect any air tool from the air supply before changing accessories or before servicing any type of air tool.
4. Always keep your air tool clean and lubricated. Daily lubrication is essential to avoid internal corrosion and possible failure.
5. Do not wear watches, rings bracelets or loose clothing when using air tools.
6. Using only light weight coil hoses from a tool to the wall or compressor coupling.
7. Do not overload the air tool. Allow the tool to operate at its optimum speed for maximum efficiency.
8. Do not increase the air pressure above the manufacturer's recommended level, as excessive overload can cause the air tool casing to split. This also creates excessive wear on moving parts and possible failure.
9. In the interests of safety and possible damage to the air tool/operator, always ensure that the air tool has stopped before putting it down after use.
10. Always ensure that the work piece is firmly secured leaving both hands free to control the air tool.
11. Always ensure that the accessories are rated/designed for use with the air tool. Also ensure that they are correctly and securely fastened before connecting the air tool to the air supply.

Operating Instructions:

Air supply

1. Ensure air valve (or trigger) is in the OFF position before connecting to the air supply.
2. You will require an air pressure of 90psi, and an air flow according to specification.
3. **WARNING!** Ensure the air supply is clean and does not exceed 90 psi while operating the tool. Too high of an air pressure and unclean air will shorten the tools life due to excessive wear, and may be dangerous causing damage or personal injury.
4. Drain the air tank daily. Water in the air line will damage the tool.
5. Clean air inlet filter weekly.
6. Line pressure should be increased to compensate for unusually long air hoses (over 8 meters). The hose diameter should be 3/8" ID.
7. Keep hose away from heat, oil and sharp edges. Check hose for wear, and make certain that all connections are secure.

Lubrication

An automatic in-line filter-regulator-lubricator is recommended (Figure 1) as it increases tool life and keeps the tool in operation. The in-line lubricator should be regularly checked and filled with air tool oil. Proper adjustment of the in-line lubricator is performed by placing a sheet of paper next to the exhaust ports and holding the throttle open approximately 30 seconds. The lubricator is properly set when a light stain of oil collects on the paper. Excessive amounts of oil should be avoided.

In the event that it becomes necessary to store the tool for an extended period of time (overnight, weekend, etc.), it should receive a generous amount of lubrication at that time. The tool should be run for approximately 30 seconds to ensure oil has been evenly distributed throughout the tool. The tool should be stored in a clean and dry environment.

It is most important that the tool be properly lubricated by keeping the air line lubricator filled and correctly adjusted. Without proper lubrication the tool will not work properly and parts will wear prematurely. Use the proper lubricant in the air line lubricator. The lubricator should be a low air flow or variable air flow type, and should be kept filled to the correct level. Use only recommended lubricants, specially made for pneumatic applications. Substitutes may harm the rubber compounds in the tools O-rings and other rubber parts.

IMPORTANT

If a filter-regulator-lubricator is not installed on the air system, air operated tools should be lubricated at least once a day or after 2 hours work with 2 to 6 drops of oil (depending on the work environment) directly through the male fitting in the tool housing.

Typical Air Supply Installation

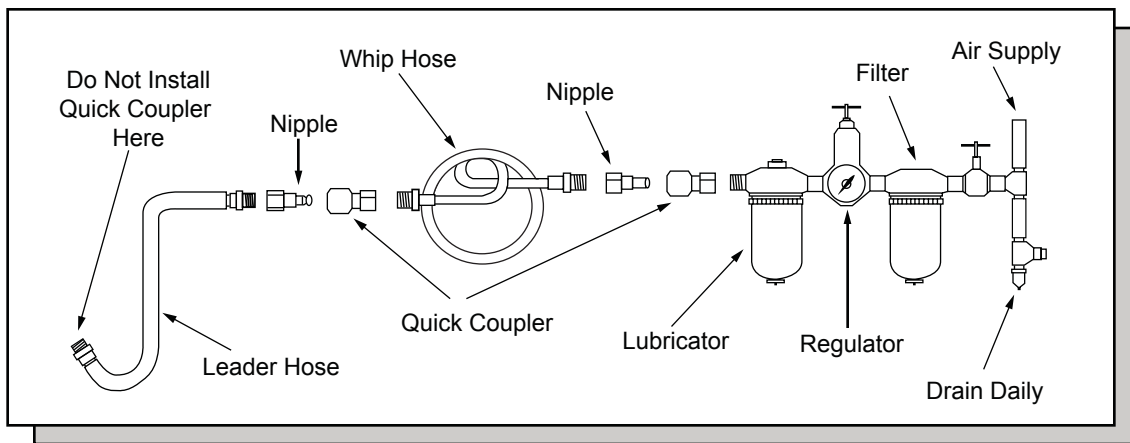


Figure 1

Loading and Operation:

WARNING: Ensure you read, understand and apply safety instructions before use.

1. Connect the tool to the air hose.
2. Press the trigger to operate the tool.
3. The flow of air may be regulated by adjusting flow valve at the base of the handle.

DO NOT use any additional force upon the tool.

DO NOT allow tool to free run for an extended period of time as this will shorten its life.

Maintenance:

WARNING: Disconnect wrench from air supply before changing accessories, servicing or performing maintenance. Replace or repair damaged parts. Use genuine parts only. Non-authorized parts may be dangerous.

1. Lubricate the air tool daily with a few drops of air tool oil dripped into the air inlet.
2. Clean the tool after use. **DO NOT** use a worn or damaged tool.
3. Loss of power or erratic action may be due to the following:
 - a) Excessive drain on the air line: Moisture or restriction in the air pipe or Incorrect size or type of hose connectors. To remedy check the air supply.
 - b) Grit or gum deposits in the tool may also reduce performance. If your model has an air strainer (located in the area of the air inlet), remove the strainer and clean it.
4. When not in use, disconnect from air supply, clean tool and store in a safe, dry, childproof location.

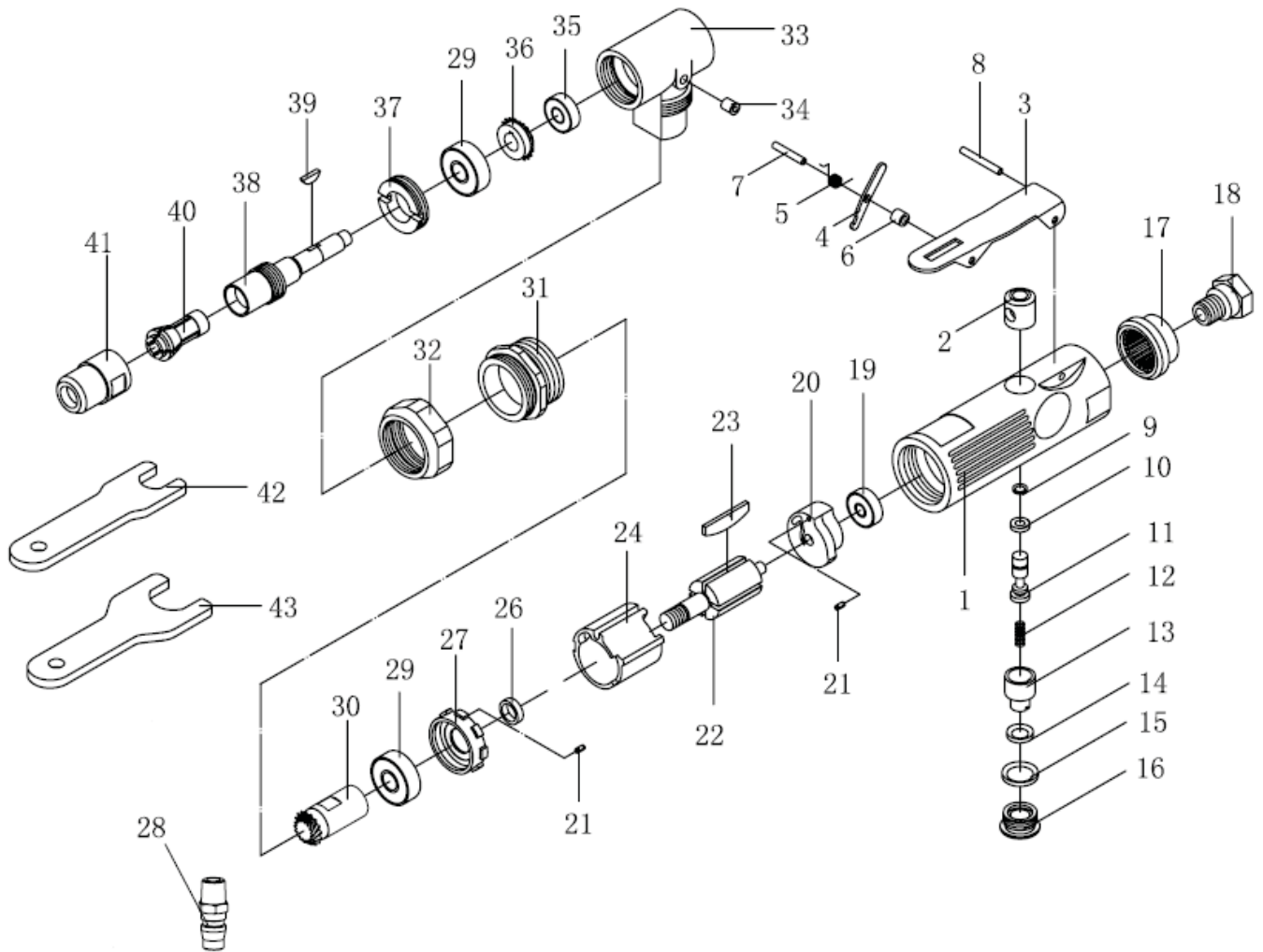
Troubleshooting:

The following form lists the common operating system with problem and solutions. Please read the form carefully and follow it.

WARNING: If any of the following symptoms appear during operation, stop using the tool immediately, or serious personal injury could result. Only qualified persons or an authorized service center can perform repairs or replacement of tool. Disconnect tool from air supply before attempting repair or adjustment. When replacing O-rings or cylinder, lubricate with air tool oil before assembly.

PROBLEM	POSSIBLE CAUSE	CORRECTIVE ACTION
Tool runs at normal speed but loses power under load	• Motor parts worn	• Lubricate clutch housing
	• Cam clutch worn or sticking due to lack of lubricant	• Check for excess clutch oil. Clutch cases need only be half full. Overfilling can cause drag on high speed clutch parts. A typical oiled/lubricated wrench requires 1/2 ounce of oil.
		GREASE LUBRICATED: NOTE: Heat usually indicates insufficient grease in chamber. Severe operating conditions may require more frequent lubrication.
Tool runs slowly. Air flows slightly from exhaust	• Motor parts jammed with dirt particles	• Check air inlet filter for blockage
	• Power regulator in closed position	• Pour air tool lubricating oil into air inlet as per instructions
	• Air flow blocked by dirt	• Operate tool in short bursts quickly reversing rotation back and forth where applicable • Repeat above as needed
Tools will not run. Air flows freely from exhaust	• One or more motor vanes stuck due to material build up	• Pour air tool lubricating tool into air inlet
		• Operate tool in short bursts of forward and/or reverse rotation where applicable
		• Tap motor housing gently with plastic mallet
		• Disconnect supply. Free motor by rotating drive shank manually where applicable
Tool will not shut off	• O-rings throttle valve dislodged from seat inlet valve	• Replace O-ring
Abnormal vibration or excessive heat develops in the tool	• Improper lubrication	• Follow proper lubrication procedures in this manual
Note: Repairs should be carried out by a qualified person.		

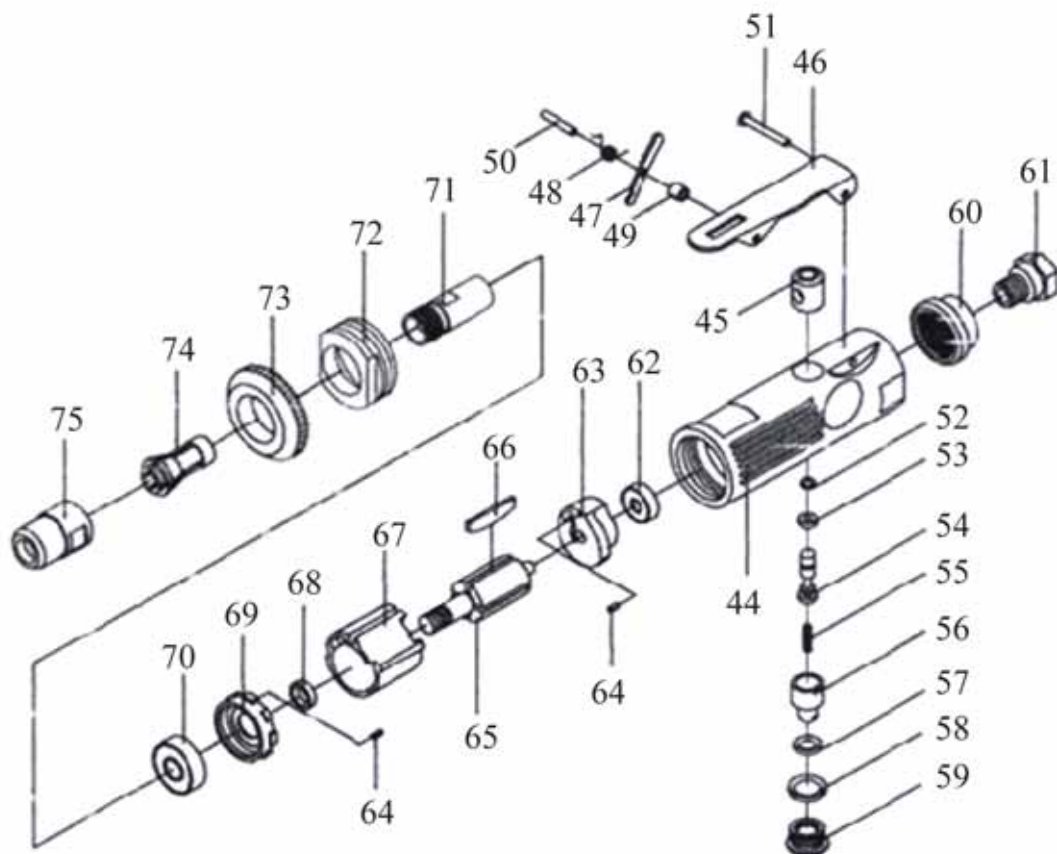
1/4" MINI ANGLE DIE GRINDER PARTS BREAKDOWN



ITEM#	ORDERING PART#	DESCRIPTION
1	PRT2122-01	HOUSING
2	PRT2122-02	VALVE STEM SEAT
3	PRT2122-03	TRIGGER
4	PRT2122-04	TRIGGER THROTTLE
5	PRT2122-05	SPRING
6	PRT2122-06	TRIGGER RING
7	PRT2122-07	PIN 3x18
8	PRT2122-08	PIN 3x24
9	PRT2122-09	O-RING 3.3x1.5
10	PRT2122-10	O-RING 4x2
11	PRT2122-11	VALVE STEM
12	PRT2122-12	SPRING
13	PRT2122-13	AIR REGULATOR
14	PRT2122-14	O-RING 7x2
15	PRT2122-15	O-RING 11x2
16	PRT2122-16	SCREW CAP
17	PRT2122-17	MUFFLER COVER
18	PRT2122-18	AIR INLET PLUG
19	PRT2122-19	BEARING
20	PRT2122-20	END PLATE
21	PRT2122-21	PIN 2x6

ITEM#	ORDERING PART#	DESCRIPTION
22	PRT2122-22	ROTOR
23	PRT2122-23	ROTOR BLADE
24	PRT2122-24	CYLINDER
26	PRT2122-26	BUSHING
27	PRT2122-27	FRONT PLATE
28	PRT2122-28	PLUG
29	PRT2122-29	BEARING
30	PRT2122-30	M SPIRAL GEAR
31	PRT2122-31	LOCK RING
32	PRT2122-32	HEX BOLT
33	PRT2122-33	L ADAPTOR
34	PRT2122-34	OILER
35	PRT2122-35	BEARING
36	PRT2122-36	SPIRAL GEAR
37	PRT2122-37	FIXED SCREW SOCKET
38	PRT2122-38	DRIVER SHAFT
39	PRT2122-39	WOODRUFF KEY
40	PRT2122-40	CHUCK
41	PRT2122-41	CHUCK SCREW
42	PRT2122-42	MINI WRENCH
43	PRT2122-43	BIG WRENCH

1/4" MINI DIE GRINDER PARTS BREAKDOWN



ITEM#	ORDERING PART#	DESCRIPTION
44	PRT2122-44	HOUSING
45	PRT2122-02	VALVE STEM SEAT
46	PRT2122-03	TRIGGER
47	PRT2122-47	TRIGGER THROTTLE
48	PRT2122-48	SPRING
49	PRT2122-49	TRIGGER RING
50	PRT2122-07	PIN 3*18
51	PRT2122-08	PIN 3*24
52	PRT2122-09	O-RING 3.3*1.5
53	PRT2122-10	O-RING 4*2
54	PRT2122-11	VALVE STEM
55	PRT2122-12	SPRING
56	PRT2122-13	AIR REGULATOR
57	PRT2122-14	O-RING7*2
58	PRT2122-15	O-RING11*2
59	PRT2122-16	SCREW CAP

ITEM#	ORDERING PART#	DESCRIPTION
60	PRT2122-17	MUFFLER COVER
61	PRT2122-18	AIR INLET PLUG
62	PRT2122-19	BEARING 625Z
63	PRT2122-63	END PLATE
64	PRT2122-21	PIN 2*6
65	PRT2122-22	ROTOR
66	PRT2122-23	ROTOR BLADE
67	PRT2122-24	CYLINDER
68	PRT2122-26	BUSHING
69	PRT2122-69	FRONT PLATE
70	PRT2122-70	BEARING
71	PRT2122-71	CHUCK SEAT
72	PRT2122-72	LOCK RING
73	PRT2122-73	FRONT COVER
74	PRT2122-40	CHUCK
75	PRT2122-41	CHUCK SCREW