



TR400DT™ TR400DEU™  
TR400DTUK™ TR400DAUS™



## Dual Temp Hot Melt Glue Gun

### OPERATING INSTRUCTIONS

- Electronic solid state design
- High volume melt chamber for larger gluing projects
- Unique heat flow system keeps handle comfortably cool

**A. IMPORTANT OPERATION NOTICE.** When first using your new Glue Gun, it will take two 4" sticks of glue to fill the melt chamber before glue begins to flow out. Wait 3 to 5 minutes for gun to heat up.

If, when squeezing trigger, glue does not enter gun easily, do NOT continue to squeeze trigger. Glue chamber may not be hot enough to melt glue fully.

Excessive squeezing of trigger will cause hot glue to back up and flow out of rear of gun, possibly causing severe burns.

- B.** Fold support stand forward. Fold back for use.
- C.** Place gun on work bench. Plug into 110 volt AC (N. & S. America) outlet. Wait 3 to 5 minutes to heat up.
- D.** Always un-plug glue gun when not in use.
- E.** Always wear safety glasses when using glue gun.
- F. BEAD GLUING**

**G. SNAKE PATTERN** – For Cartons, Corrugated Board, Foam Board.

**H. ALL PURPOSE CLEAR™** Hobbies and General Repairs. Sets in 30 to 60 seconds.

**I. SUPERPOWER™ WOODWORKING/ SLOW SET™** Allows more time for lineup. Sets in 90 to 120 seconds.

#### DUAL TEMP® SETTINGS

Switching from the HIGH TEMP setting of your ARROW TR400DT™ to the LOW TEMP setting increases the number of jobs that you are able to do with your new hot melt glue gun.

**LOW** LOW TEMP — 160°F (71°C) The Arrow "ALL PURPOSE" and "SLOW SET" glues are designed to melt at the cooler 160°F (71°C) setting to protect fragile materials with low melting points. Rubber balloon and Styrofoam™ surfaces, in addition to certain fabrics, can now be beautifully decorated with much less risk of burst or damage.

**HIGH** HIGH-TEMP — 380°F (190°C) Flip the TEMP setting to HIGH and the ARROW glue reaches 380°F (190°C) for a more liquid consistency. This means a more thorough seepage and bonding for heavy duty jobs on wood, leather, and cardboard surfaces.



#### WARNING:

Do not touch heated nozzle or melted glue – may cause burn! Damage may result from extended contact with tip of hot glue gun. Do not leave unattended. Keep away from children and animals. Not intended for outdoor use. Do not use near water. Unplug glue gun when not in use. Allow glue gun to cool before storing. Do not try to remove unused portion of glue sticks from gun. Do not disassemble or attempt to repair this appliance – service must be performed only by an authorized service representative. This glue gun is for general household use only.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Children shall not play with the appliance.

Cleaning and user maintenance shall not be made by children without supervision.

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**For best results use only Arrow Superior Quality Glue Sticks.**

