



Wetordry™ Polishing Paper

Flexible abrasives for easy finishing and polishing



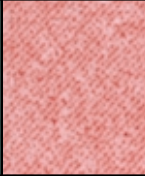
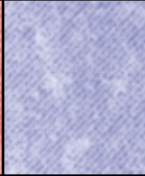
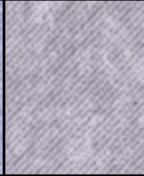



- The superior flexibility of the non-woven backing on 3M™ Wetordry™ Polishing Paper allows for fast and easy finishing and polishing, even on highly contoured surfaces.
- Excellent for finishing jewelry and precious metals.
- Removes scratches and restores transparency to acrylic and polycarbonate windows on buses, aircraft and trains.
- Ideal for plastic, polyurethanes, fiberglass, solid surface composites and wood.
- Precision micron grading provides a uniform, consistent finish.
- Shortens hand-sanding and buffing time.
- Reduces finishing steps and saves time.
- Use wet or dry.
- Available in sheets, rolls, and discs.
- Color-coded micron grading for easy selection.
- Pressure Sensitive Adhesive (PSA) and Hookit™ II backings available.

3M™ Wetordry™ Polishing Paper

Polishing paper available with micron graded silicon carbide or aluminum oxide minerals. Sheets, rolls, discs and disc rolls are available in regular and PSA backings. Hookit™ II backing is available on standard disc sizes.

3M™ Wetordry™ Polishing Paper — Grade Availability

Product ID	Backing	Mineral						
			Lt. Green 1 Micron	Mint 2 Micron	Pink 3 Micron	Blue 9 Micron	Grey 15 Micron	Green 30 Micron
281Q	Regular	aluminum oxide	❖	❖	❖	❖		
286Q	PSA	aluminum oxide	❖	❖	❖	❖		
286Q	Hookit™ II	aluminum oxide			❖	❖		
481Q	Regular	silicon carbide					❖	❖
486Q	PSA	silicon carbide					❖	❖
486Q	Hookit™ II	silicon carbide					❖	❖

Standard Sheet Size: 8-1/2" x 11"

Standard Disc Size: 5" x NH

Other sizes available upon request.

3M™ Wetordry™ Polishing Paper

281Q • 286Q • 481Q • 486Q

Product Description

3M™ Wetordry™ Polishing Papers are comprised of micron graded aluminum oxide and silicon carbide particles that are slurry coated onto a non-woven synthetic backing. Wetordry Polishing Papers provide excellent flexibility for finishing and polishing high contoured surfaces. The pattern coating also lends itself well to polishing soft materials like plastic and soft metal alloys – aluminum, brass, copper etc. Available plain, or with PSA (Pressure Sensitive Adhesive) backing.

Applications

- CD/DVD repair, plastic and metal finishing.
- Wafer edge cleaning.

Key Features

- Produces excellent surface finish.
- Reduces overall process time.
- Produces high yields.
- For use in a variety of applications on a variety of machines.
- Non-slurry processing.

Product I.D. Mineral Size Grading Chart

Product ID (plain back)	Product ID (PSA back)	Mineral	Micron Grade (nominal)	Color
281Q	N/A	Aluminum Oxide	1	Light Green
281Q	286Q	Aluminum Oxide	2	Teal
281Q	286Q	Aluminum Oxide	3	Pink
281Q	286Q	Aluminum Oxide	9	Blue
481Q	486Q	Silicon Carbide	15	Gray
481Q	486Q	Silicon Carbide	30	Green

Converted Forms

- Sheets, Discs and Rolls.
- Maximum width 26".

Backing

- Synthetic non-woven substrate.
- Nominal thickness: 9.5 mil.

