

3M Abrasive Systems  
Scotch-Brite™ Hand Finishing Systems

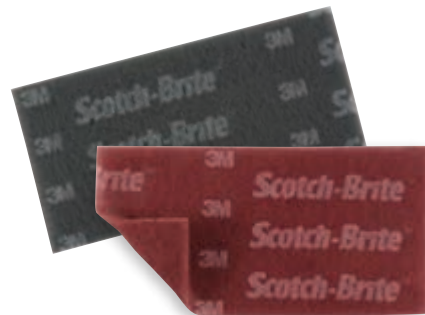
Introducing...  
**Scotch-Brite™  
Durable Flex  
Hand Pads**



# More Choices

## Clean, Scuff & Finish

Wide array of hand pads for cleaning,  
scuffing, deburring, finishing and other  
surface conditioning applications.



**3M**

# There is a Scotch-Brite™ Hand Pad just

Scotch-Brite™ Hand Pads give you a fast, consistent scuff for everyday surface preparation. Ideal for cleaning parts and Hand pads are also a great alternative to steel wool — similar performance without the rusting or splintering.

Choose the hand pad for your application:

## Scotch-Brite™ Light Duty Cleansing Pad 7445

- Very mild abrasive for gentle, yet thorough cleaning
- Commonly used with liquid detergent
- Performance similar to steel wool grade 0000



## Scotch-Brite™ Clear Blend Prep Scuff 7745

- Ideal for top coat rubbing, sealer sanding prior to lacquer, and defuzzing or denibbing wood
- Performance similar to steel wool grade 000



## Scotch-Brite™ Ultra Fine Hand Pad 7448

- Ultra fine consistent finishes on metals, woods, plastics and composites
- Performance similar to steel wool grade 00



**NEW!**

## Scotch-Brite™ Durable Flex Hand Pad 64660

- S Ultra Fine
- Clean, blend and finish where conformability is needed
- Prep primer for top coat
- For blending and finishing
- Less time to scuff
- Performance similar to steel wool grade 00



← Less Aggressive = Finer Finish



The Scotch-Brite™ Durable Flex Hand Pad combines high performance features.

- Tightly graded with more active mineral sites for fast, consistent action without compromising your final finish
- Flexible construction is conformable for more complete scratch in channels, grooves, tight spots and other hard-to-reach areas
- Durable, specially-coated to resist loading and prolong pad life



# Just right for your job.

scuffing prior to staining and painting.

**NEW!**

## Scotch-Brite™ General Purpose Hand Pad 7447

- Worldwide standard for surface conditioning
- Clean, blend, finish and deburr faster, easier, and with better results than conventional abrasives
- Performance similar to steel wool grade 1

## Scotch-Brite™ Durable Flex Hand Pad 64659

- A Very Fine
- Clean, blend and finish where conformability is needed
- Prep primer for top coat
- For blending and finishing
- Performance similar to steel wool grade 1

## Scotch-Brite™ Production Hand Pad 8447

- High cut for paint prep, blending, and scuffing
- Long life performance on aluminum, stainless steel, plastics, wood and fiberglass
- Performance similar to steel wool grade 2

## Scotch-Brite™ Blending Hand Pad 7446

- Specially designed for hand blending and finishing stainless steel
- Mineral coarseness blends surface scratches on many metals, wood and synthetic surfaces
- Performance similar to steel wool grade 3

## Scotch-Brite™ Heavy Duty Hand Pad 7440

- Most durable and aggressive pad for quick stock removal
- Cuts fast to remove contaminants and oxides in demanding cleaning and finishing applications
- Performance similar to steel wool grade 4

More Aggressive = Coarser Finish

## Scotch-Brite™ Multi-Flex Sheets — Highly Conformable Finishing

### A ULF (gold)

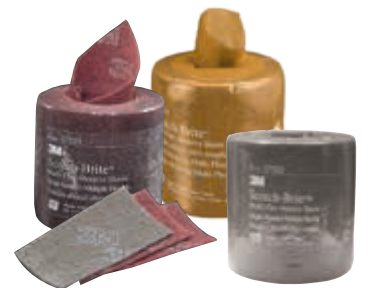
- Ultra flexible and conformable abrasive for cleaning or fine finishing
- Provides similar performance as steel wool grade 000

### S ULF (gray)

- Highly conformable abrasive with silicon carbide mineral for exceptional finishes on wood and metal
- Provides similar performance as steel wool grade 00

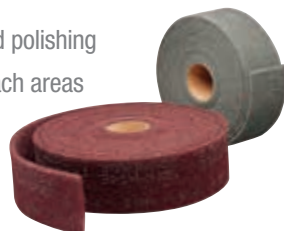
### A VFN (dark maroon)

- Highly conformable abrasive with high cut for paint preparation and wood finishes without dumping edges
- Provides similar performance as steel wool grade 0



## Scotch-Brite™ Clean & Finish Rolls

- Flexible web for finishing, blending and polishing
- Conformable for access to hard-to-reach areas
- Can be cut to desired length for hand sanding or oscillating sanders



## Scotch-Brite™ Scrubbing Sponge 74 (Green)

- Highly conformable web laminate to a sponge backing
- Ideal for general purpose cleaning





## Ordering Information

Products	UPC Number	Size	Grade	Color	Case Qty.
Scotch-Brite™ Durable Flex Hand Pad	048011-64659-6	4.5" x 9"	A VFN	● Maroon	100 pads
	048011-64660-2	4.5" x 9"	S ULF	● Gray	100 pads
Scotch-Brite™ Light Duty Cleansing Pad 7445	048011-16976-7	6" x 9"	F SFN	○ White	60 pads
Scotch-Brite™ Ultra Fine Hand Pad 7448	048011-04028-8	6" x 9"	S ULF	● Gray	60 pads
Scotch-Brite™ General Purpose Hand Pad 7447	048011-04029-5	6" x 9"	A VFN	● Maroon	60 pads
Scotch-Brite™ Production Hand Pad 8447	048011-24037-4	6" x 9"	A VFN	● Maroon	60 pads
Scotch-Brite™ Blending Purpose Hand Pad 7446	048011-04051-6	6" x 9"	S MED	● Gray	40 pads
Scotch-Brite™ Heavy Duty Hand Pad 7440	048011-04050-9	6" x 9"	A MED	● Tan	40 pads
Scotch-Brite™ Multi-Flex Abrasive Sheet Rolls (60 sheets per roll)	051131-07521-4	8" x 20 ft.	A VFN	● Dark Maroon	4 rolls
	051131-07522-1	8" x 20 ft.	S ULF	● Gray	4 rolls
	051131-07523-8	8" x 20 ft.	A ULF	● Gold	4 rolls
Scotch-Brite™ Clear Blend Prep Scuff 7745	051131-07745-4	4.75" x 15 ft.	A ULF	● Gold	3 rolls
Scotch-Brite™ Clean and Finish Roll	048011-00264-4	4" x 30 ft.	A MED	● Maroon	3 rolls
	048011-00265-1	4" x 30 ft.	A FIN	● Maroon	3 rolls
	048011-00266-8	4" x 30 ft.	A VFN	● Maroon	3 rolls
	048011-00270-5	4" x 30 ft.	S VFN	● Gray	3 rolls
	048011-00274-3	6" x 30 ft.	A MED	● Maroon	2 rolls
	048011-00275-0	6" x 30 ft.	A FIN	● Maroon	2 rolls
	048011-00276-7	6" x 30 ft.	A VFN	● Maroon	2 rolls
Scotch-Brite™ Scrubbing Sponge 74	048011-20688-7	3.5" x 6.1"	A VFN	● Green	20 sponges
Scotch-Brite™ Hand Pad Trial Pack 961S	048011-17144-9	—	—	—	5 packs
3M™ Twist-Lok™ Pad Holder 961	048011-09493-9	3.5" x 2.5" x 4.75"	—	—	10 holders



**3M Abrasive Systems**  
Scotch-Brite™ Scuffing Systems for Paint Preparation

*Introducing...*  
**Scotch-Brite™  
Durable Flex  
Hand Pads**



# Fast, Consistent Performance and Finishing



**The right scuffing system for the job;  
helps save time and increase productivity.**

Scotch-Brite™ Hand Scuffing Systems are a perfect solution whether you are finishing flat panels or contoured surfaces. We have a variety of scuffing systems to meet your needs for every step of the paint preparation process.





# High performance features combine fast, consistent scuff your paint prep

## Scotch-Brite™ Durable Flex Hand Pads

- Tightly graded with more active mineral sites for fast, consistent action without compromising your final finish
- Flexible construction is conformable for more complete scratch in channels, grooves, tight spots and other hard-to-reach areas
- Specially-coated to resist loading and prolong the life of the pad



## For Fast Paint Prep Results

Scotch-Brite™ Three Pad Scuffing System is packed with more active mineral sites for fast action without compromising your final finish.



### Scotch-Brite™ Primer Prep Scuff 07747

- Prep E-coated panels quickly and evenly
- Scuffs fast without leveling
- Use on door jambs and underneath hoods
- For optimum primer prep adhesion



### Scotch-Brite™ Color Prep Scuff 07748

- Ideal for use on all panels
- Scuffs fast and leaves a fine finish
- Use for prep of color-coat areas and easy blends
- For optimum color prep adhesion



### Scotch-Brite™ Clear Blend Prep Scuff 07745

- Excellent for sail panel blends
- Perfect for gold/silver/pearl metallics
- Prep clear-coat areas and critical blends
- Easy "buff back"
- For optimum clear prep adhesion

## A more flexible complement to the Three Pad Scuffing System

When more conformability is needed, use Scotch-Brite™ Multi-Flex Sheet Rolls for channels, grooves, tight spots and hard-to-reach areas.



### A VFN (dark maroon)

- Easily scuffs tough E-coated parts (no breakthrough)
- Scuffing prior to primer and paint for optimum mechanical adhesion
- Tire clean-up
- Cleaning grease, oil and rust from engine and other mechanical parts



### S ULF (gray)

- Ideal for preparing for color coat and simple blending
- Use with 3M™ Scuff-It™ Paint Prep Gel 06013 or Degreaser
- Light scuffing of primer and paint



### A ULF (gold)

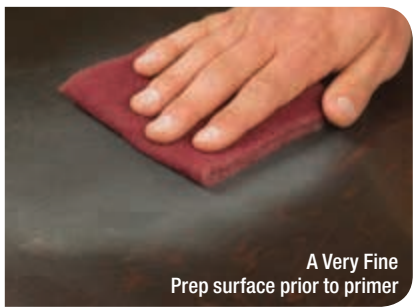
- Scuffing prior to clear-coat blending
- Light scouring

to give you the jobs require.



Scotch-Brite™ Durable Flex Hand Pad A VFN  
PN64659, Maroon

Scotch-Brite™ Durable Flex Hand Pad S ULF  
PN64660, Gray



A Very Fine  
Prep surface prior to primer

## Still the Industry Standard

Scotch-Brite™ Hand Pads quickly and efficiently clean, blend and finish. Pads rinse clean, will not rust and can be reused again and again.

### Scotch-Brite™ General Purpose Hand Pad 07447

- For scuffing before applying primer
- Typically cleans, blends, finishes and deburrs faster than most conventional abrasives



### Scotch-Brite™ Ultra Fine Hand Pad 07448

- For final scuffing of primer surfaces
- Consistent finish on all coated surfaces



### Scotch-Brite™ Light Duty Cleansing Pad 07445

- Use on panel prior to clear coat blending
- Use as carrier pad with 3M™ Scuff-It™ Paint Prep Gel for “buff back” and blending



## A Complete Offering of 3M Products



### Scotch-Brite™ Paint Prep Scuff Pad 07777

- Same great performance as Scotch-Brite™ Primer Prep Scuff 07747
- Perforations allow for easy “downsizing” from a single 6" x 9" pad to two 4-1/2" x 6" pads



### 3M™ Tack Pad 07910

- Three-dimensional pad won't leave drag marks on the metal or sticky adhesives on fingers
- Specifically designed for the final step in surface prep before spraying primers, base coat or clear coat paints



### 3M™ Tack Pad Dispenser 07909

- Easily dispenses 3M™ Tack Pad 07910
- Wall mountable; stores up to 14 pads
- Keeps tack pads dust-free and has additional compartment to store used tack pads



## Why use Scotch-Brite™ Hand Scuffing Systems?

Features	Advantages	Benefits
Three Pad Scuffing Systems	The right grade pad for each application	Improves quality; Saves time preparing panels
Multiple Pad Sizes and Types	The correct pad for the job	Easy to use; Reduces waste
Durable Non-woven Web	Resists loading; Consistent performance and finishing	Long-lasting; Increases productivity

## Ordering Information

Products	UPC Number	Size	Approximate Scratch/Grade Equivalent	Color	Qty. per Billing Unit	Case Qty.	Billing Units per Case
<b>NEW!</b> Scotch-Brite™ Durable Flex Hand Pad A VFN	048011-64659-6	4-1/2" x 9"	320–400	● Maroon	25	100	4
<b>NEW!</b> Scotch-Brite™ Durable Flex Hand Pad S ULF	048011-64660-2	4-1/2" x 9"	600–1000	● Gray	25	100	4
Scotch-Brite™ Paint Prep Scuff Maroon 07777	051131-07777-5	4-1/2" x 6"	320–400	● Maroon	20	60	3
Scotch-Brite™ Primer Prep Scuff 07747	051131-07747-8	4-3/4" x 6"	320–400	● Maroon	30	90	3
Scotch-Brite™ Color Prep Scuff 07748	051131-07748-5	4-3/4" x 6"	600–1000	● Gray	30	90	3
Scotch-Brite™ Clear Blend Prep Scuff 07745	051131-07745-4	4-3/4" x 6"	1200–Finer	● Gold	30	90	3
Scotch-Brite™ General Purpose Hand Pad 07447	051131-07447-7	6" x 9"	320–400	● Maroon	20	60	3
Scotch-Brite™ Ultra Fine Hand Pad 07448	051131-07448-4	6" x 9"	600–1000	● Gray	20	60	3
Scotch-Brite™ Light Duty Pad 07445	051131-07445-3	6" x 9"	1200–Finer	○ White	20	60	3
Scotch-Brite™ Multi-Flex Abrasive Sheet Rolls 07521	051131-07521-4	8" x 4"	320–400	● Maroon	60	240	4
Scotch-Brite™ Multi-Flex Abrasive Sheet Rolls 07522	051131-07522-1	8" x 4"	600–1000	● Gray	60	240	4
Scotch-Brite™ Multi-Flex Abrasive Sheet Rolls 07523	051131-07523-8	8" x 4"	1200–Finer	● Gold	60	240	4
3M™ Tack Pad 07910	051131-07910-6	175mm x 235mm	—	○ White	—	60	6
3M™ Tack Pad Dispenser 07909	051131-07909-0	—	—	—	—	1	1
3M™ Scuff-It™ Paint Prep Gel 06013	051131-06013-5	16 oz. tube	—	—	—	6	6